

PARTS LIST

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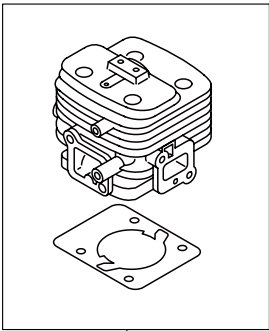
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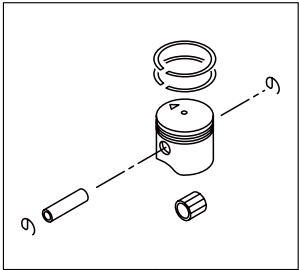


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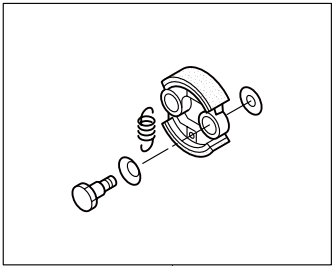
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1. PARTS KIT



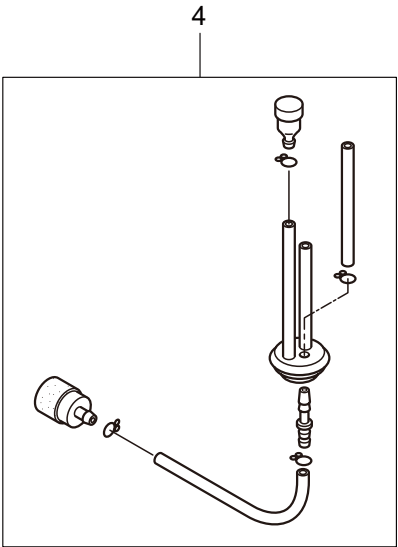
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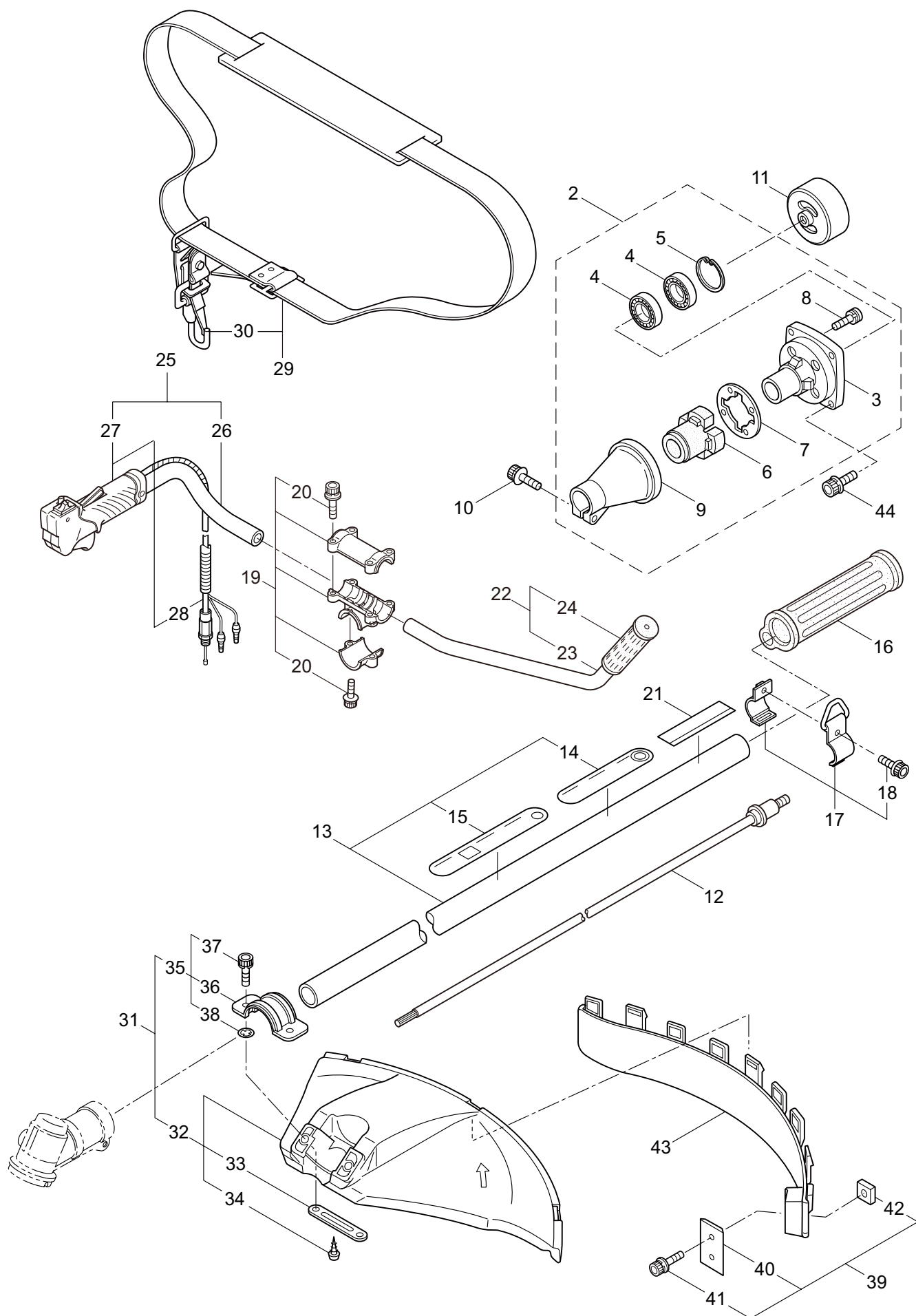


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Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	247672	Cylinder Kit	1	
1-2	247673	Piston Kit	1	
1-3	246919	Clutch Kit	1	
1-4	289031	Fuel Pipe Pick-up Ass'y	1	

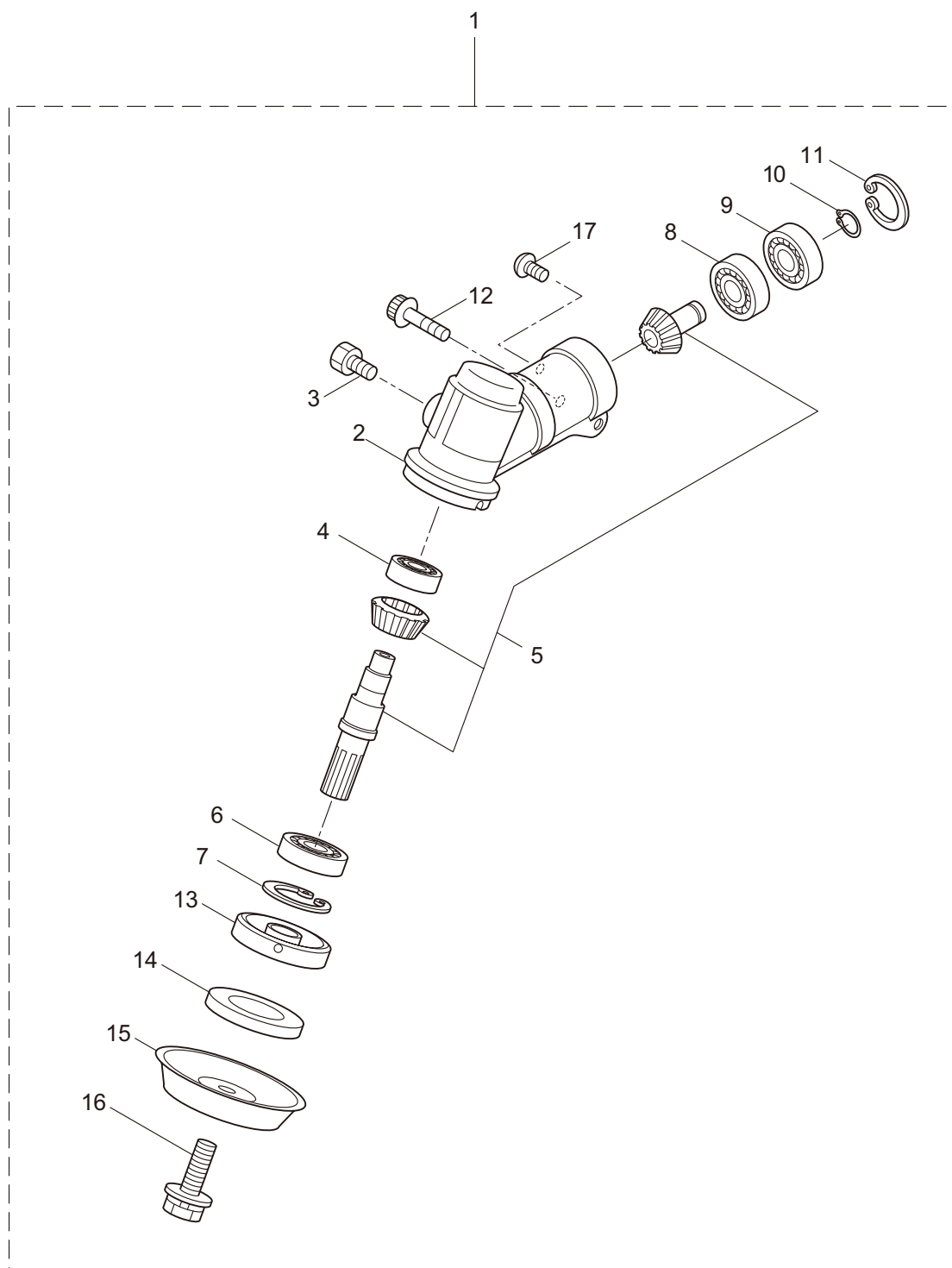
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2. MAIN BODY



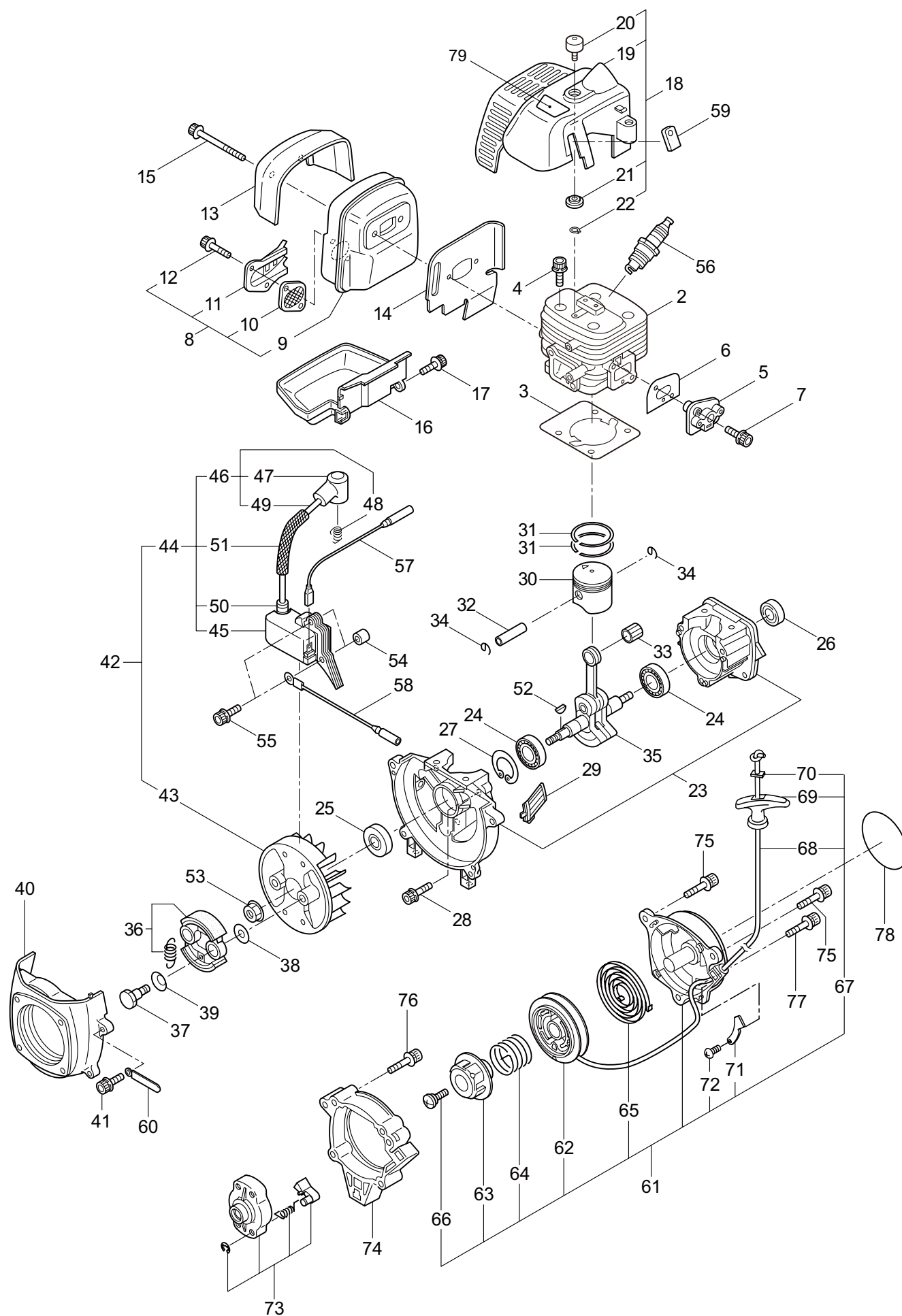
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	365171	B230	1	Incl.3-9 #6000ZZ #26
2-2	215512	Clutch Case Ass'y	1	
2-3	214592	Bearing Case	1	
2-4	214161	Bearing	2	
2-5	054676	Snap Ring	1	
2-6	560309	Buffer	1	M5x15 M5x25
2-7	214163	Washer	1	
2-8	092033	Screw	4	
2-9	214593	Driveshaft Tube Adapter	1	
2-10	261246	Cap Screw	1	
2-11	054677	Clutch Drum	1	Incl.14,15 Warning Caution
2-12	219268	Driveshaft Ass'y	1	
2-13	220078	Driveshaft Tube Ass'y	1	
2-14	221501	Label	1	
2-15	221502	Label	1	
2-16	215532	Shaft Grip	1	Incl.18 M5x14 Incl.20 M5x25
2-17	215533	Hanging Bracket Ass'y	1	
2-18	261762	Cap Screw	1	
2-19	231879	Bracket Ass'y	1	
2-20	261246	Cap Screw	6	
2-21	245794	Label	1	B230 Incl.23,24 Incl.26,27
2-22	228398	Handle Ass'y-Left	1	
2-23	228399	Handle (A)	1	
2-24	226512	Grip	1	
2-25	229785	Handle Ass'y-Right	1	
2-26	228401	Handle (B)	1	Incl.30-32
2-27	229784	Throttle Trigger	1	
2-28	229025	Wire Complete	1	
2-29	220533	Hanging Strap Ass'y	1	
2-30	231657	Hook	1	
2-31	232086	Safety Cover Ass'y	1	Incl.32-38 Incl.33,34 4x8 Incl.36-38
2-32	231252	Safety Cover Ass'y	1	
2-33	227819	Bracket	1	
2-34	221580	Screw	1	
2-35	232087	Bracket Ass'y	1	
2-36	227822	Bracket	1	M6x30 6x13x1.0 Incl.40-42
2-37	220632	Cap Screw	2	
2-38	231704	Washer	2	
2-39	231882	String Cutter Ass'y	1	
2-40	230747	String Cutter	1	
2-41	261250	Cap Screw	1	M5x20 M5x20
2-42	228325	Nut	1	
2-43	230748	Cover Extention	1	
2-44	261250	Cap Screw	4	

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3. GEAR CASE



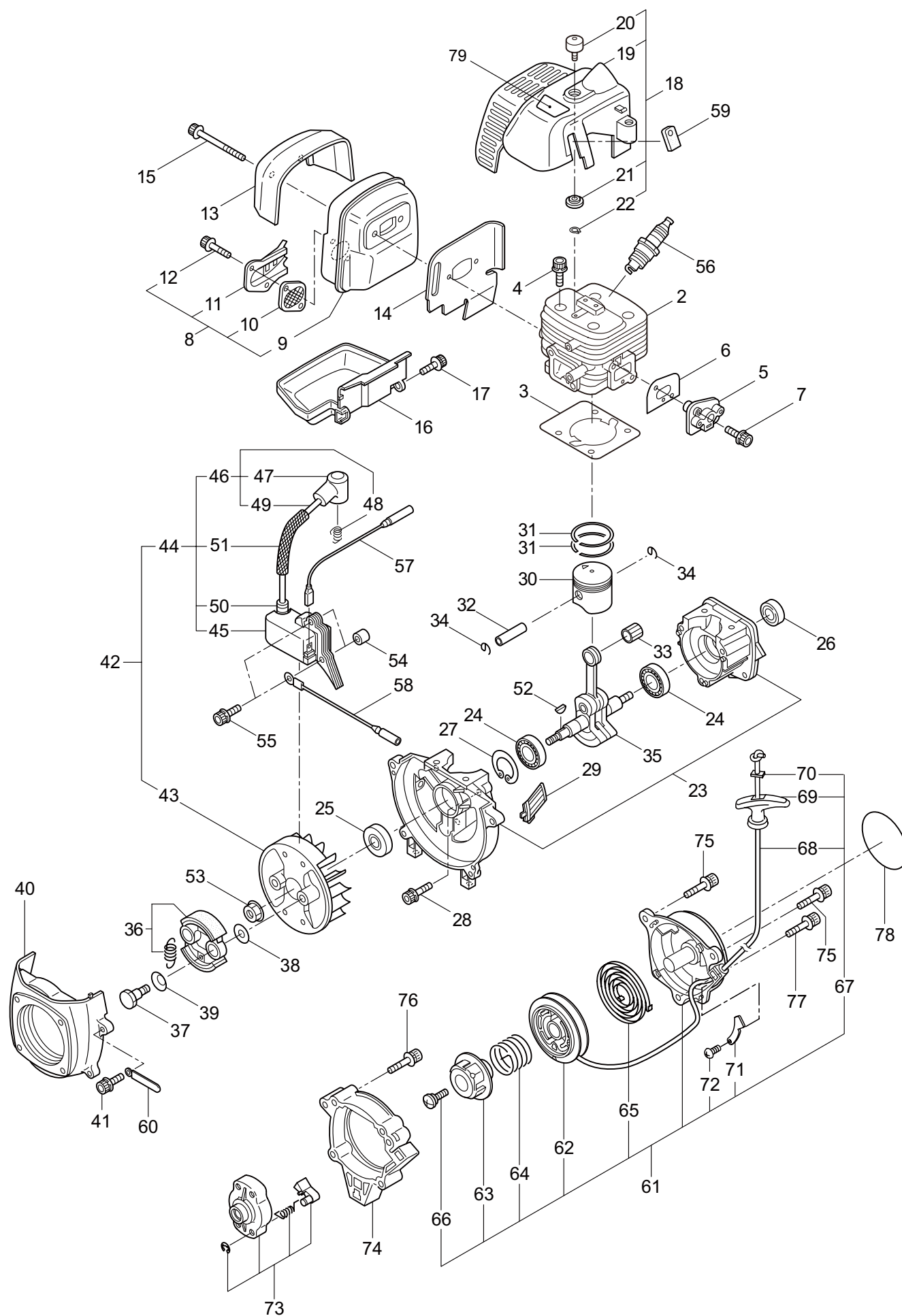
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	231880	Gearcase Ass'y	1	Incl.2-17
3-2	225960	Gearcase	1	
3-3	234109	Bolt	1	M8x8
3-4	227990	Bearing	1	#608
3-5	228416	Gear Set	1	
3-6	227991	Bearing	1	#6001DDU
3-7	055185	Snap Ring	1	H28
3-8	227992	Bearing	1	#609
3-9	227993	Bearing	1	#609Z
3-10	228477	Snap Ring	1	#9
3-11	140270	Snap Ring	1	#24
3-12	261246	Cap Screw	1	M5x25
3-13	212986	Boss Adapter	1	
3-14	140275	Clamping Washer	1	
3-15	215547	Stabilizer	1	
3-16	215610	Bolt	1	M8x22,Counterclockwise
3-17	219087	Cap Screw	1	M5x10

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4. ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	875915	Engine	1	CE230/131 M5x20 New gasket required
4-2	288499	Cylinder	1	
4-3	286074	Gasket	1	
4-4	261250	Cap Screw	4	
4-5	269144	Insulator	1	
4-6	267049	Gasket	1	M5x25 Incl.9-12
4-7	265924	Cap Screw	2	
4-8	282208	Muffler Ass'y	1	
4-9	282209	Muffler Comp	1	
4-10	267056	Spark Arrester	1	
4-11	268171	Muffler Tail	1	M4x10 M5x55
4-12	265107	Cap Screw	2	
4-13	268461	Holder	1	
4-14	281440	Gasket	1	
4-15	266402	Cap Screw	2	
4-16	281446	Under Cover	1	M5x16 Incl.19-22
4-17	267191	Cap Screw	1	
4-18	288800	Top Cover Ass'y	1	
4-19	281444	Top Cover	1	
4-20	286300	Knob	1	
4-21	261020	Spacer	1	#5 6001 C3 ISCD12287
4-22	261734	Snap Ring	1	
4-23	289246	Crankcase	1	
4-24	280488	Bearing	2	
4-25	261492	Oil Seal	1	
4-26	261386	Oil Seal	1	ISCD12227 H28 M5x30
4-27	055185	Snap Ring	1	
4-28	261612	Cap Screw	3	
4-29	281442	Screen	1	
4-30	283379	Piston	1	
4-31	282177	Piston Ring	2	KTV81112EG12 B2
4-32	261036	Piston Pin	1	
4-33	263957	Bearing, Needle	1	
4-34	261576	Clip,Piston	2	
4-35	246382	Crankshaft/Conn.Rod Ass'y	1	
4-36	267327	Clutch Ass'y	1	6x16.5x1.2
4-37	264505	Bolt	2	
4-38	261189	Washer	2	
4-39	261777	Wave Washer	2	
4-40	281443	Fan Cover	1	
4-41	261250	Cap Screw	4	M5x20 Incl.43-51 Incl.45-51
4-42	286269	Magneto Ass'y	1	
4-43	286271	Rotor/Fan	1	
4-44	281705	Ignition Coil Ass'y	1	
4-45	281706	Coil	1	

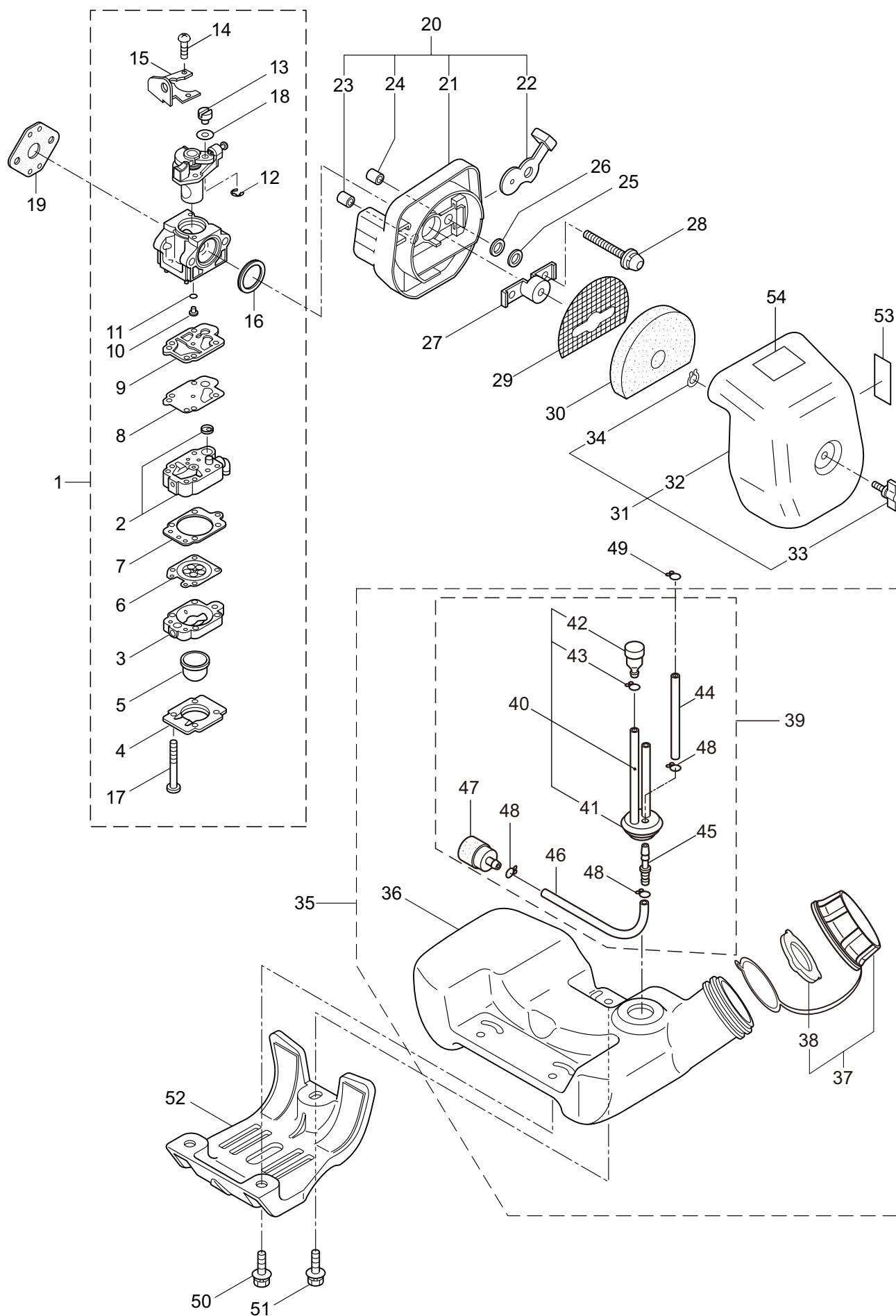
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4. ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-46	281707	Spark Plug Wire Ass'y	1	Incl.47-49
4-47	261074	Plug Boot	1	
4-48	261075	Connector	1	
4-49	281709	Spark Plug Wire	1	
4-50	261072	Cap	1	
4-51	280080	Tube	1	3x10 M8 M4x25
4-52	261076	Woodruff Key	1	
4-53	261417	Nut,Rotor	1	
4-54	280381	Spacer	2	
4-55	261256	Cap Screw	2	
4-56	285982	Spark Plug	1	NGK BPM8Y
4-57	263804	Lead	1	
4-58	268044	Lead	1	
4-59	269189	Grommet	1	
4-60	264588	Clamp	1	
4-61	273254	Starter Ass'y	1	Incl.62-72
4-62	283504	Reel	1	
4-63	283505	Cam Plate	1	
4-64	283506	Spring	1	
4-65	261721	Spiral Spring	1	
4-66	267213	Screw	1	Incl.68-70
4-67	273261	Rope Ass'y	1	
4-68	283579	Stater Rope	1	
4-69	287651	Starter Grip	1	
4-70	283511	Rope Stopper	1	
4-71	277328	Cover	1	M4x20
4-72	273037	Screw	1	
4-73	283575	Starter Pawl Ass'y	1	
4-74	284698	Adapter Ass'y	1	
4-75	283391	Cap Screw	2	
4-76	265726	Cap Screw	4	M4x16
4-77	282096	Cap Screw	1	M4x16WSW
4-78	246557	Label	1	CER230
4-79	556699	Label	1	MARUYAMA B230

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5. CARBURETOR, FUEL TANK



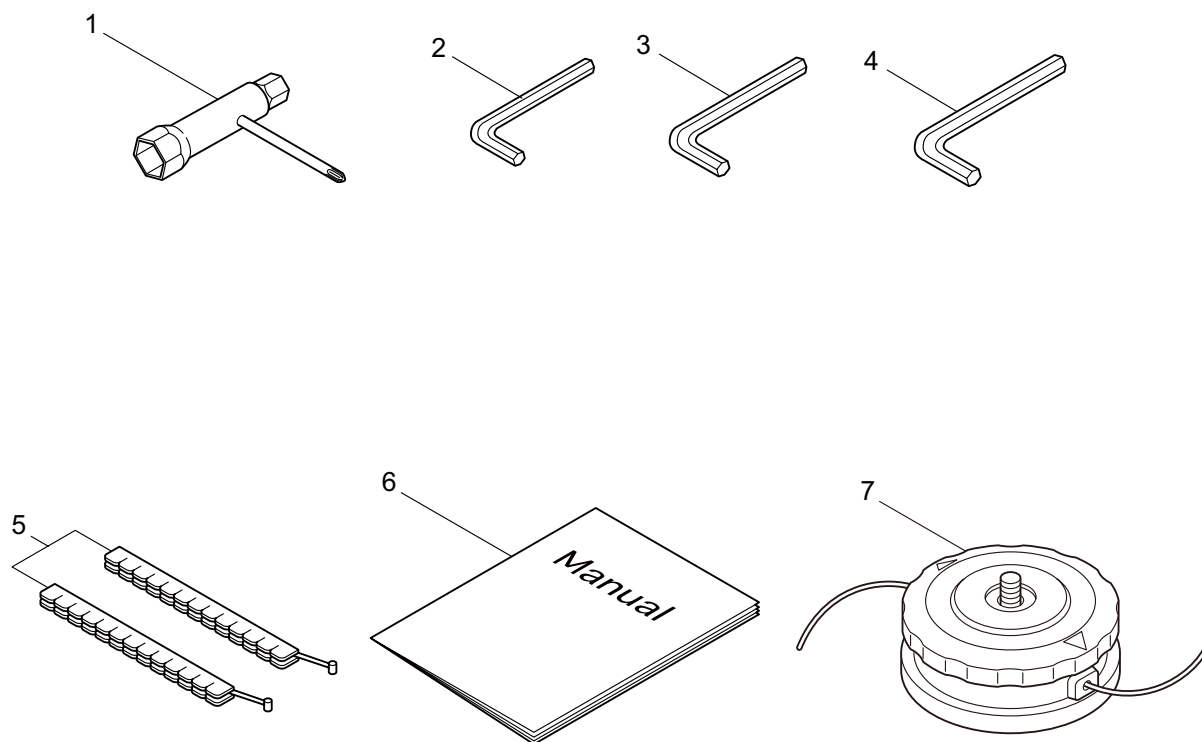
Ref. No.	Part No.	Part Name	Q'ty	Remarks
5-1	286898	Carburetor Ass'y	1	Incl.2-18 New gasket required
5-2	264155	Pump Body	1	
5-3	262991	Purge Body	1	
5-4	262992	Cover Plate	1	
5-5	261874	Primer Bulb	1	
5-6	283905	Diaphragm, Metering	1	#37
5-7	262993	Gasket	1	
5-8	262994	Diaphragm,Fuel Pump	1	
5-9	282576	Gasket	1	
5-10	281487	Main Jet	1	
5-11	261871	O-Ring	1	
5-12	261876	E-Ring	1	
5-13	261658	Swivel	1	
5-14	261875	Screw	2	
5-15	264677	Bracket	1	
5-16	261657	Packing	1	Incl.21-24
5-17	262996	Screw	4	
5-18	264678	Washer	1	
5-19	261864	Gasket	1	
5-20	268055	Air Filter Case Ass'y	1	
5-21	268056	Air Filter Case	1	5.5x7.1x6L 5.2x7.1x6.4L 7.2x11xt1.3
5-22	268057	Valve	1	
5-23	268157	Sleeve	1	
5-24	268412	Sleeve	1	
5-25	263345	Packing	1	
5-26	263942	Washer	1	7.2x12xt0.15 M5x60
5-27	263815	Stay	1	
5-28	264016	Cap Screw	2	
5-29	265026	Screen	1	
5-30	265027	Foam Element	1	
5-31	268058	Air Filter Cover Ass'y	1	Incl.32-34 #5 Incl.36-48
5-32	268059	Air Filter Cover	1	
5-33	281438	Knob	1	
5-34	261734	Snap Ring	1	
5-35	555328	Fuel Tank Ass'y	1	
5-36	247939	Fuel Tank	1	Incl.38 Incl.40-48 Incl.41-43
5-37	289046	Tank Cap Ass'y	1	
5-38	287058	Gasket	1	
5-39	289031	Fuel Pipe Pick-up Ass'y	1	
5-40	289032	Fuel Pipe Ass'y	1	
5-41	268065	Grommet	1	3x5x53L
5-42	261590	Breather	1	
5-43	261117	Clip	1	
5-44	289028	Pipe A	1	
5-45	288921	Joint	1	



Ref. No.	Part No.	Part Name	Q'ty	Remarks
5-46	289033	Pipe	1	3x5x100L
5-47	277887	Filter Ass'y	1	
5-48	261117	Clip	3	
5-49	261117	Clip	1	
5-50	281714	Cap Screw	2	M5x20
5-51	281715	Cap Screw	1	M5x20 Choke
5-52	281447	Stand	1	
5-53	261352	Label	1	
5-54	285188	Label	1	

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6. ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
6-1	210418	Box Spanner	1	13x19x(+)
6-2	219431	Wrench	1	3mm
6-3	219432	Wrench	1	4mm
6-4	219433	Wrench	1	5mm
6-5	220534	Blade Cover	1	
6-6	244612	Instruction Manual	1	
6-7	241308	Semi-Auto Head	1	