

Is Your Product Registered?

Contact your Dealer to verify.

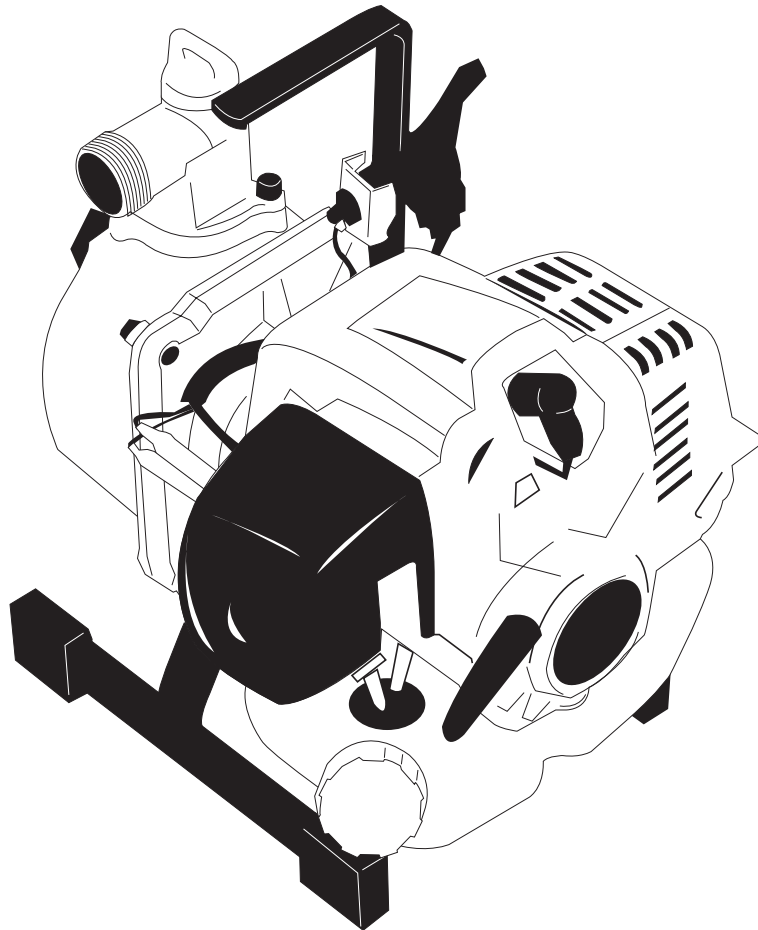
Warranties are based on Registrations and reduced to 1 year without  
Registration.

**MARUYAMA**

ILLUSTRATED PARTS LIST

**MP2530CE**

WATER PUMP



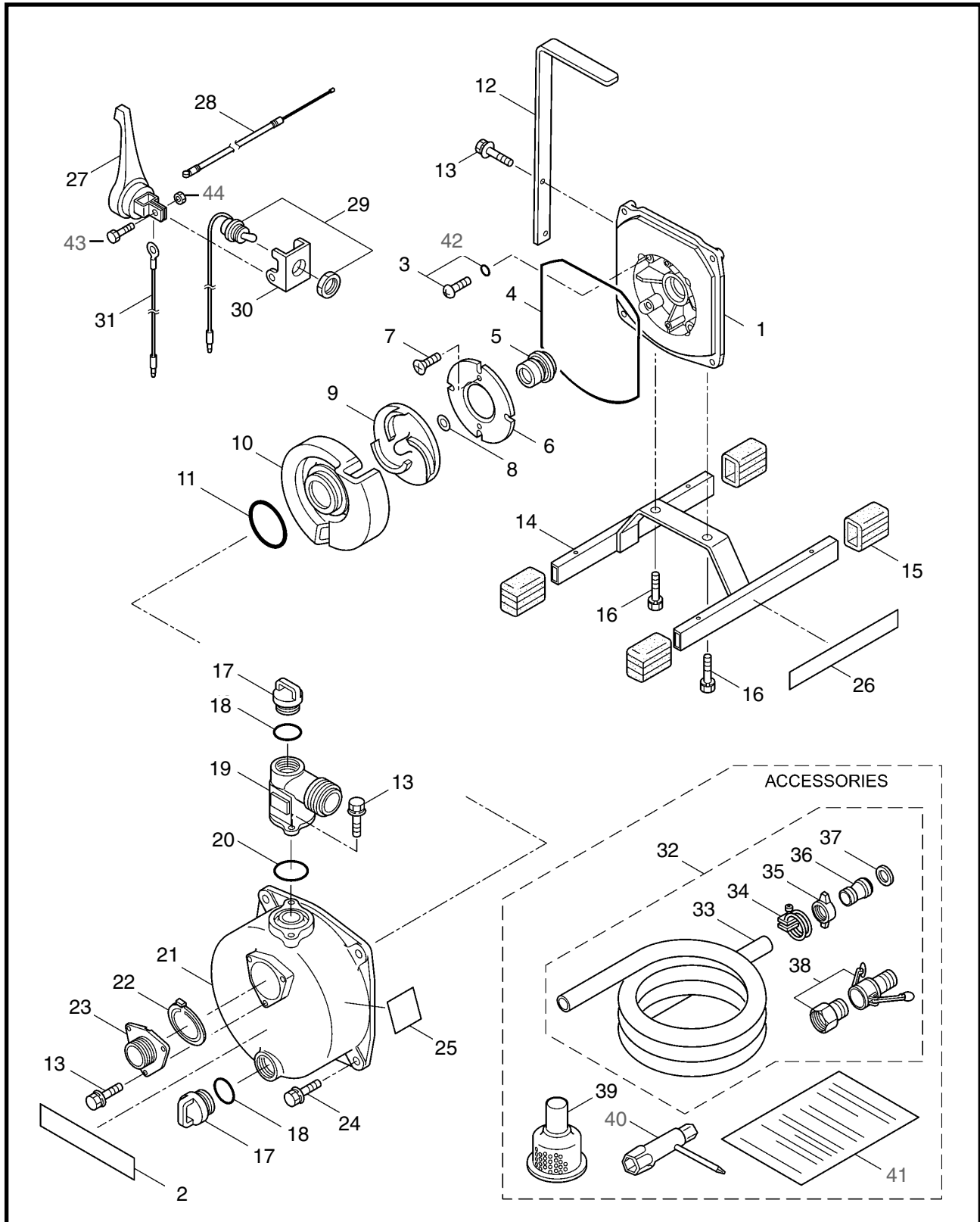
MP2530CE  
WATER PUMP  
PART 845430 - REV09/03



Maruyama. *E x t r a o r d i n a r y .*

**2** ILLUSTRATED PARTS LIST  
**MP2530CE**

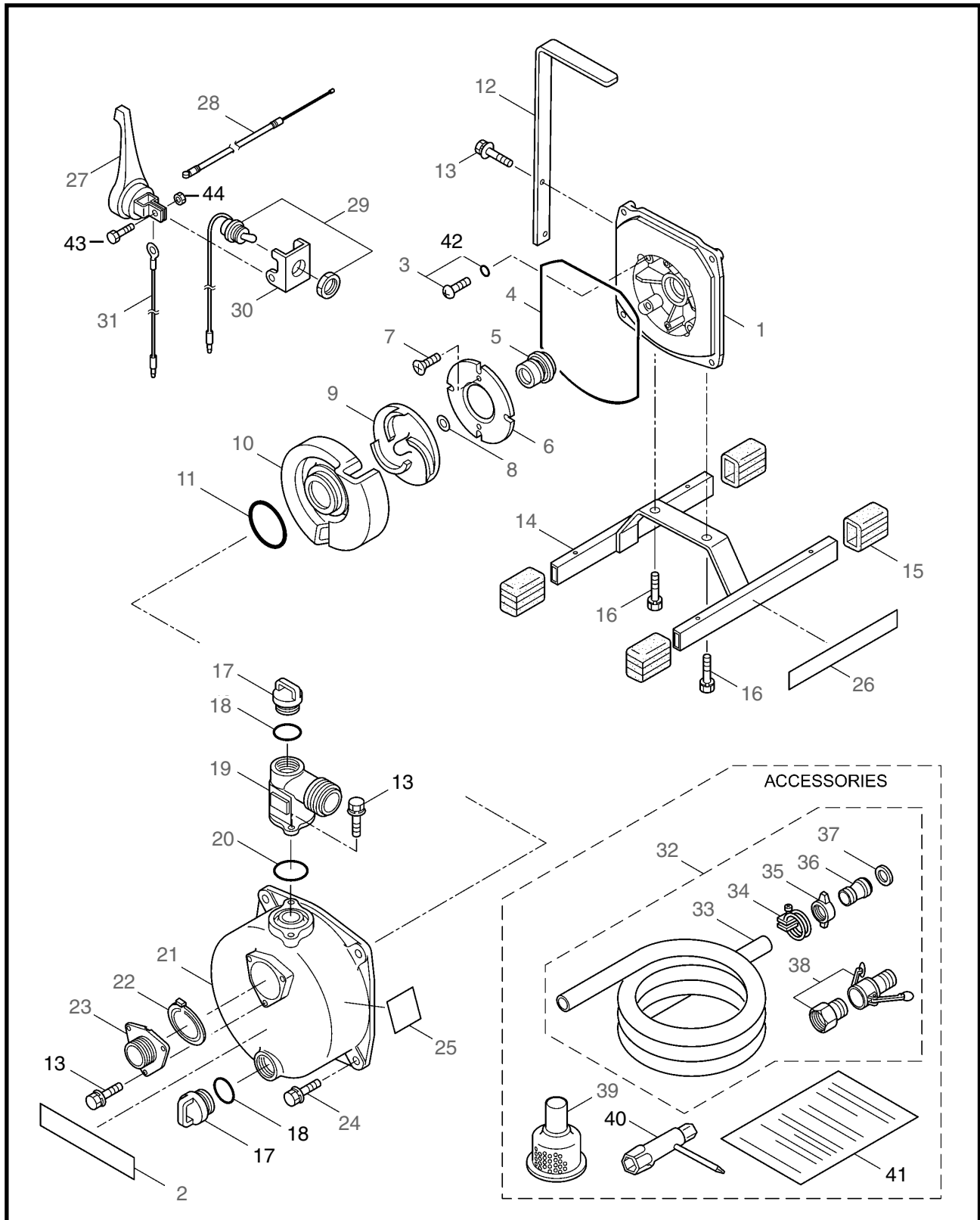
**MAIN BODY**



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	240750	Casing Cover	1	
2	547590	Label	1	MP2530CE
3	547013	Screw & O-ring	4	M5x0.8x40
4	014070	O-Ring	1	
5	546415	Mechanical Seal	1	
6	240654	Plate	1	
7	081709	Screw	2	M4x8
8	240760	Spacer	AR	8.5x12xt0.5
8	240761	Spacer	AR	8.5x12xt0.3
9	240764	Impeller	1	
10	240376	Scroll	1	
11	027533	O-Ring	1	
12	240779	Handle	1	
13	092519	Bolt	7	M6x16
14	240774	Base	1	
15	240017	Cushion Rubber	4	
16	092513	Bolt	2	M8x16
17	240012	Plug	2	
18	020285	O-Ring	2	
19	240556	Discharge Port	1	
20	014178	O-Ring	1	
21	240847	Casing	1	
22	240554	Check Valve	1	
23	240719	Suction Port	1	
24	092520	Bolt	4	M6x20
25	547630	Label	1	
26	120675	Label	1	Warning
27	264876	Throttle Lever	1	
28	265316	Cable Comp	1	
28	280146	Stop Switch Ass'y	1	
30	269419	Stay	1	
31	280142	Lead	1	
32	546285	Suction Hose Ass'y	1	Incl.33-38
33	240027	Hose	1	25x3m
34	240030	Hose Band	3	
35	240028	Hose Coupling	1	PF1
36	240858	Hose Coupling	1	
37	240859	Packing	1	
38	534415	One Touch Coupling	1	25mm
39	240564	Strainer	1	

**4** ILLUSTRATED PARTS LIST  
**MP2530CE**

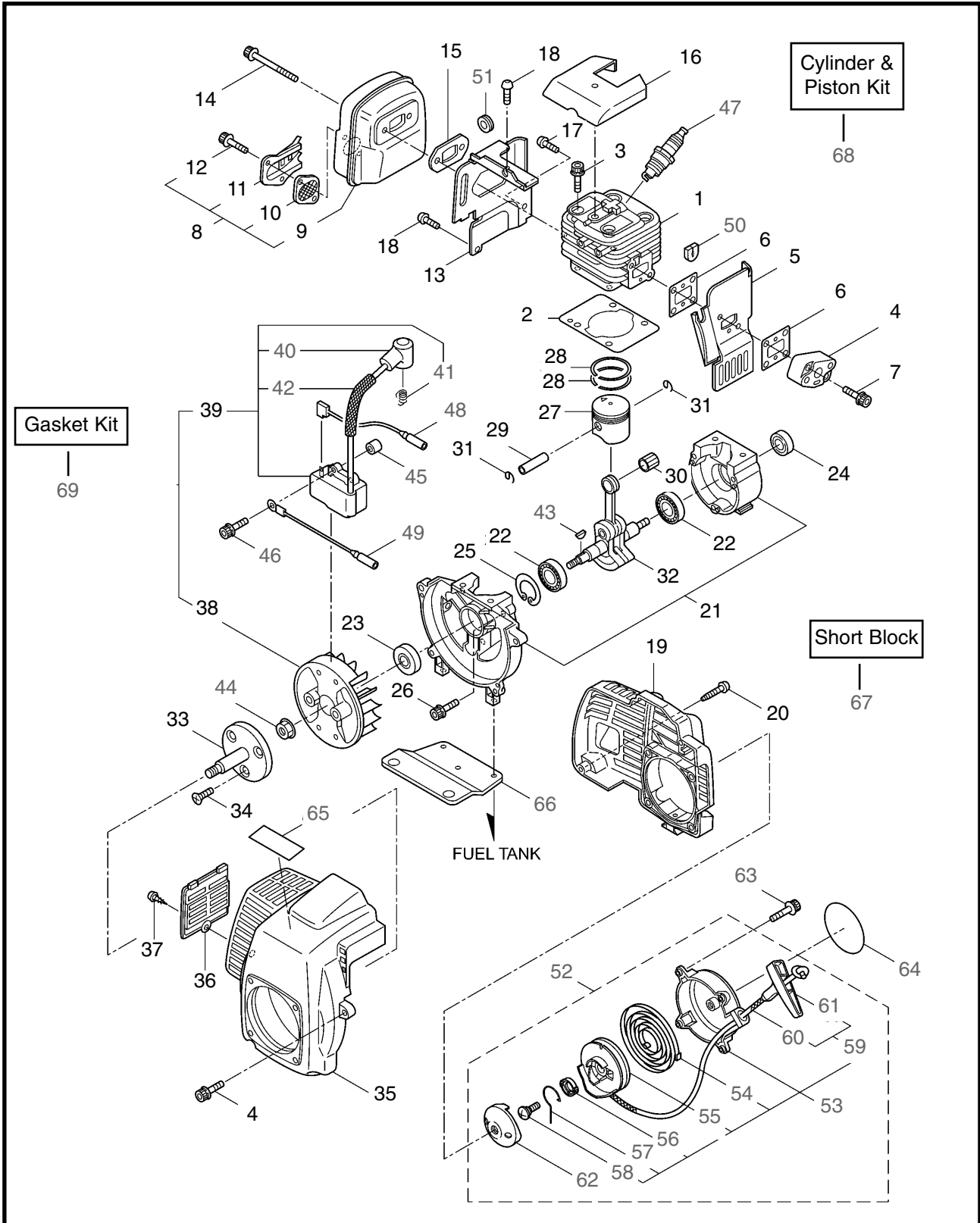
**MAIN BODY**



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	210418	Box Spanner	1	13x19x(+)
41	547584	Instruction Manual	1	MP2530CE
42	013918	O-Ring	1	
43	081426	Screw (M5X15)	1	
44	182736	Nut	1	

**6** ILLUSTRATED PARTS LIST  
**MP2530CE**

**ENGINE**

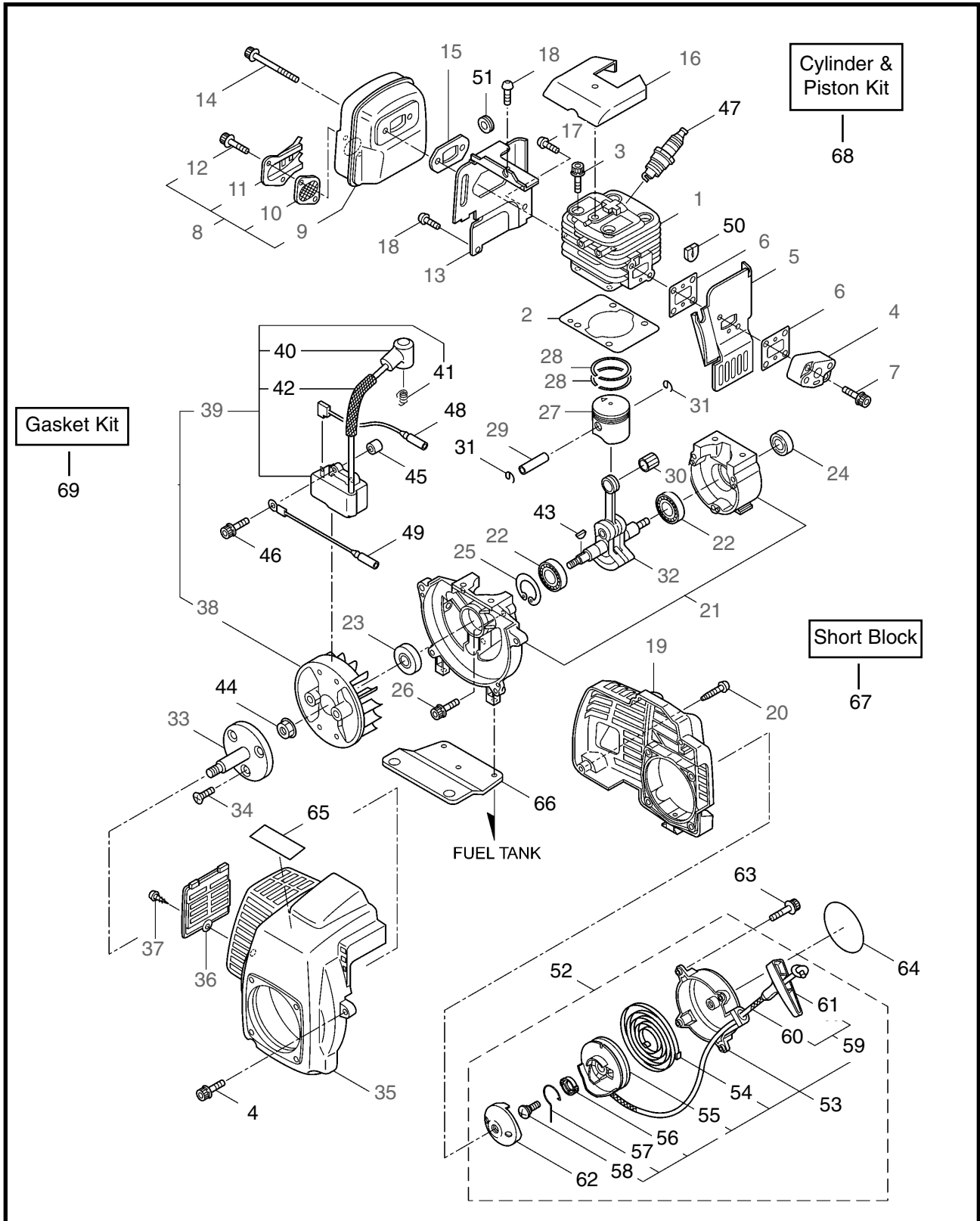


Ref #	Part #	Description	Q'ty.	Notes
1	268687	Cylinder	1	New gasket required
2	268231	Gasket	1	
3	261250	Cap Screw	8	M5x20
4	266317	Insulator	1	
5	268233	Air Duct	1	
6	261171	Gasket	2	
7	268563	Cap Screw	2	M5x25
8	268996	Muffler Ass'y	1	Incl. 9-12
9	269651	Muffler	1	
10	267056	Spark Arrester	1	
11	267053	Tail	1	
12	265107	Cap Screw	2	M4x10
13	268235	Plate	1	
14	266402	Cap Screw	2	M5x55
15	268019	Gasket	1	
16	268468	Protector	1	
17	265107	Cap Screw	1	M4x10
18	268195	Cap Screw	2	M5x10
19	268238	Cylinder Cover	1	
20	266000	Tapping Screw	2	
21	268241	Crankcase	1	
22	261491	Bearing	2	#6001C3
23	262198	Oil Seal	1	
24	261386	Oil Seal	1	
25	055185	Snap Ring	1	
26	261612	Cap Screw	3	M5x30
27	268782	Piston	1	
28	265067	Piston Ring	2	(2)Required
29	265068	Piston Pin	1	
30	265225	Bearing, Needle	1	
31	261393	Clip, Piston Pin	2	
32	265141	Crankshaft/Conn.Rod Ass'y	1	
33	269481	Shaft	1	
34	264535	Screw	3	M6x15
35	268263	Fan Cover	1	
36	268389	Cover	1	
37	268390	Tapping Screw	1	4x14
38	269808	Rotor/Fan	1	
39	269713	Ignition Coil Ass'y	1	Incl. 40-42



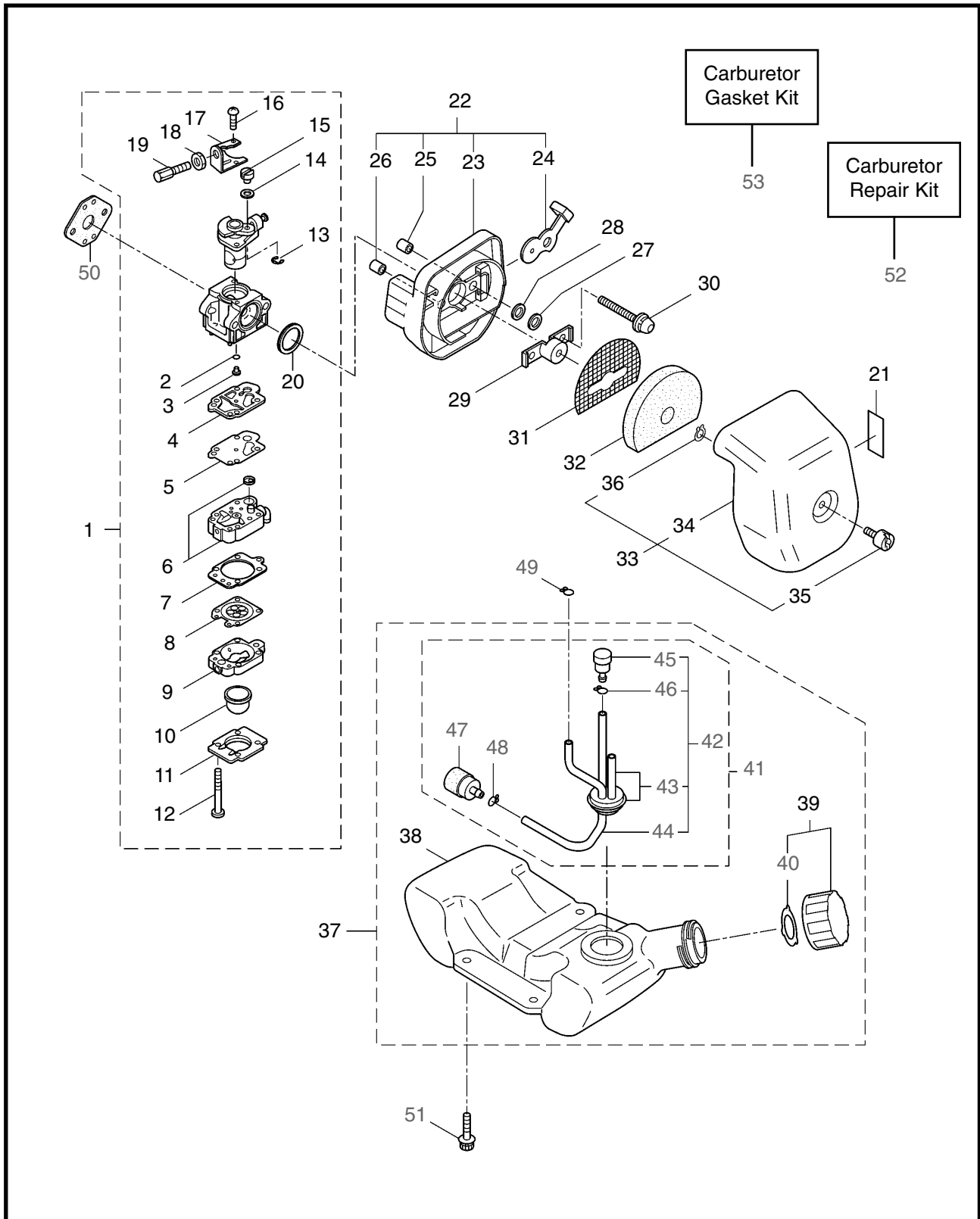
8 ILLUSTRATED PARTS LIST  
MP2530CE

ENGINE



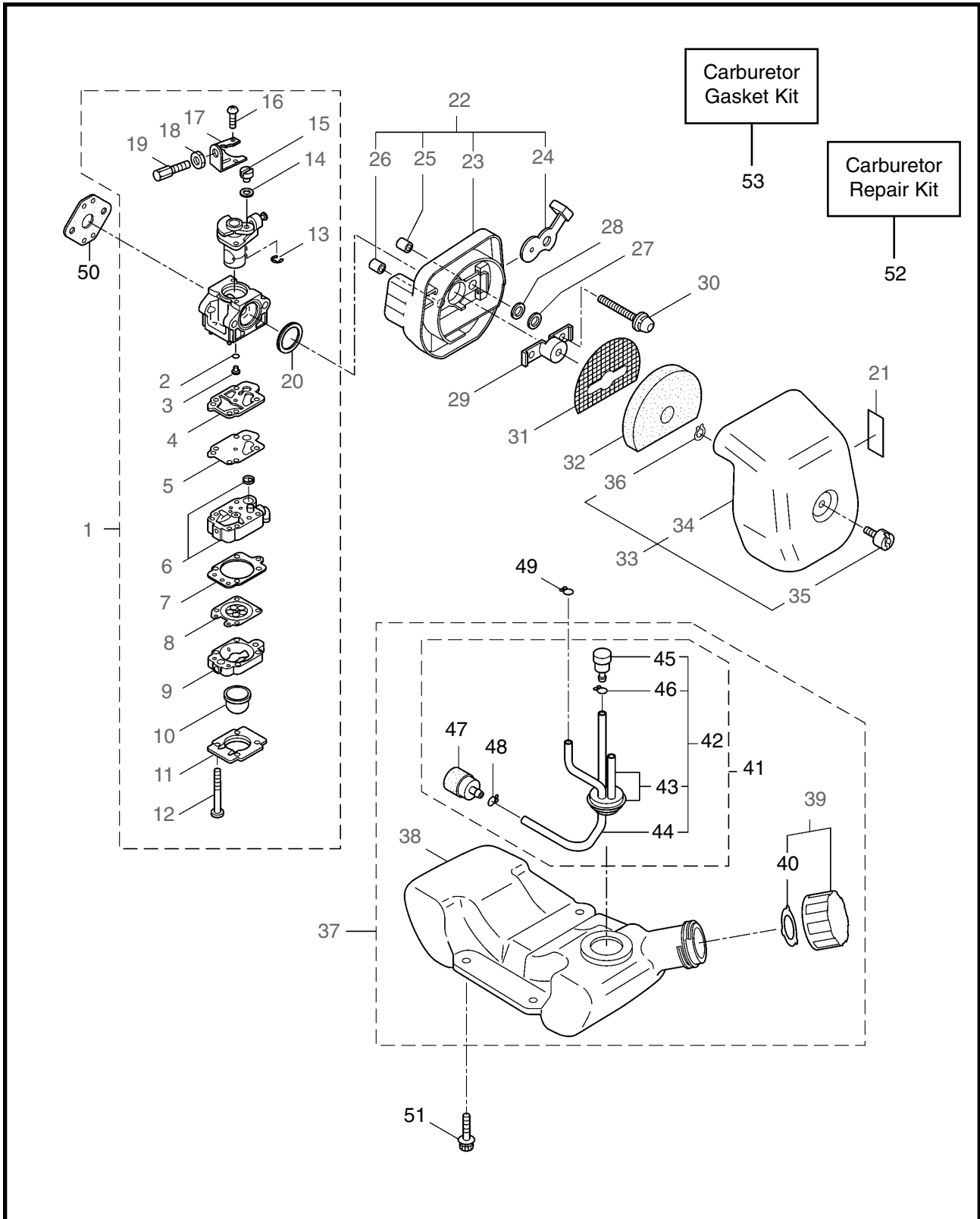
<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	269714	Plug Boot	1	
41	269715	Connector	1	
42	269716	Insulator	1	
43	261076	Woodruff Key	1	3x10
44	261417	Nut,Rotor	1	M8
45	268380	Spacer	2	
46	261256	Cap Screw	2	M4x25
47	261200	Spark Plug	1	NGK BPM6Y
48	269722	Lead	1	
49	268044	Lead	1	
50	261202	Grommet	1	
51	268036	Grommet	1	
52	268161	Recoil Starter Ass'y	1	Incl. 53-62
53	268163	Recoil Ass'y	1	Incl. 54-61
54	267214	Spiral Spring	1	
55	268050	Pulley	1	
56	267215	Collar	1	
57	267216	Swing Arm	1	
58	267213	Screw	1	
59	268202	Rope Ass'y	1	Incl. 60,61
60	268201	Starter Rope	1	
61	267219	Starter Grip	1	
62	267098	Starter Pulley	1	
63	265726	Cap Screw	4	M4x16
64	280297	Label	1	CE300MP
65	280288	Label	1	
66	280418	Plate	1	
67	850768	Short Block	1	
68	280531	Cylinder & Piston Kit	1	
69	636697	Gasket Kit	1	Incl. 2,6,15 & 269762

# CARBURETOR AND FUEL TANK



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	280216	Carburetor Ass'y	1	Incl.2-20
2	261871	O-Ring	1	
3	269765	Main Jet	1	
4	262995	Gasket	1	
5	262994	"Diaphragm,Fuel Pump "	1	
6	263739	Pump Body	1	
7	262993	Gasket	1	
8	268501	"Diaphragm,Meterring"	1	
9	262991	Purge Body	1	
10	261874	Primer Bulb	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	261876	E-Ring	1	
14	264678	Washer	1	
15	261658	Swivel	1	
16	260607	Screw	2	
17	264677	Bracket	1	
18	261878	Nut	1	
19	263994	Adapter	1	
20	261657	Packing	1	
21	261352	Label	1	Choke
22	268055	Air Filter Case Ass'y	1	Incl.23-26
23	268056	Air Filter Case	1	
24	268057	Valve	1	
25	268412	Sleeve	1	
26	268157	Sleeve	1	
27	263345	Packing	1	
28	263942	Washer	1	
29	263815	Stay	1	
30	264016	Cap Screw	2	M5x60
31	265026	Screen	1	
32	265027	Foam Element	1	
33	268058	Air Filter Cover Ass'y	1	Incl.34-36
34	268059	Air Filter Cover	1	
35	265742	Knob	1	
36	261734	Snap Ring	1	
37	269721	Fuel Tank Ass'y	1	Incl.38-48
38	269724	Fuel Tank	1	
39	264784	Fuel Tank Cap Ass'y	1	Incl.40

# CARBURETOR AND FUEL TANK



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	261105	Gasket	1	
41	268062	Fuel Pipe Pick-up Ass'y	1	Incl.42-48
42	268185	Fuel Pipe Ass'y	1	Incl.43-46
43	268497	Fuel Pipe & Grommet	1	
44	262649	Fuel Pipe	1	
45	261590	Breather	1	
46	261117	Clip	1	
47	264653	Filter Ass'y	1	
48	261117	Clip	1	
49	261117	Clip	1	
50	269762	Gasket	1	
51	280140	Cap Screw	3	M5x25
52	840859	Carburetor Repair Kit	1	
53	840860	Carburetor Gasket Kit	1	









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