

# PARTS LIST

MCV331(14)

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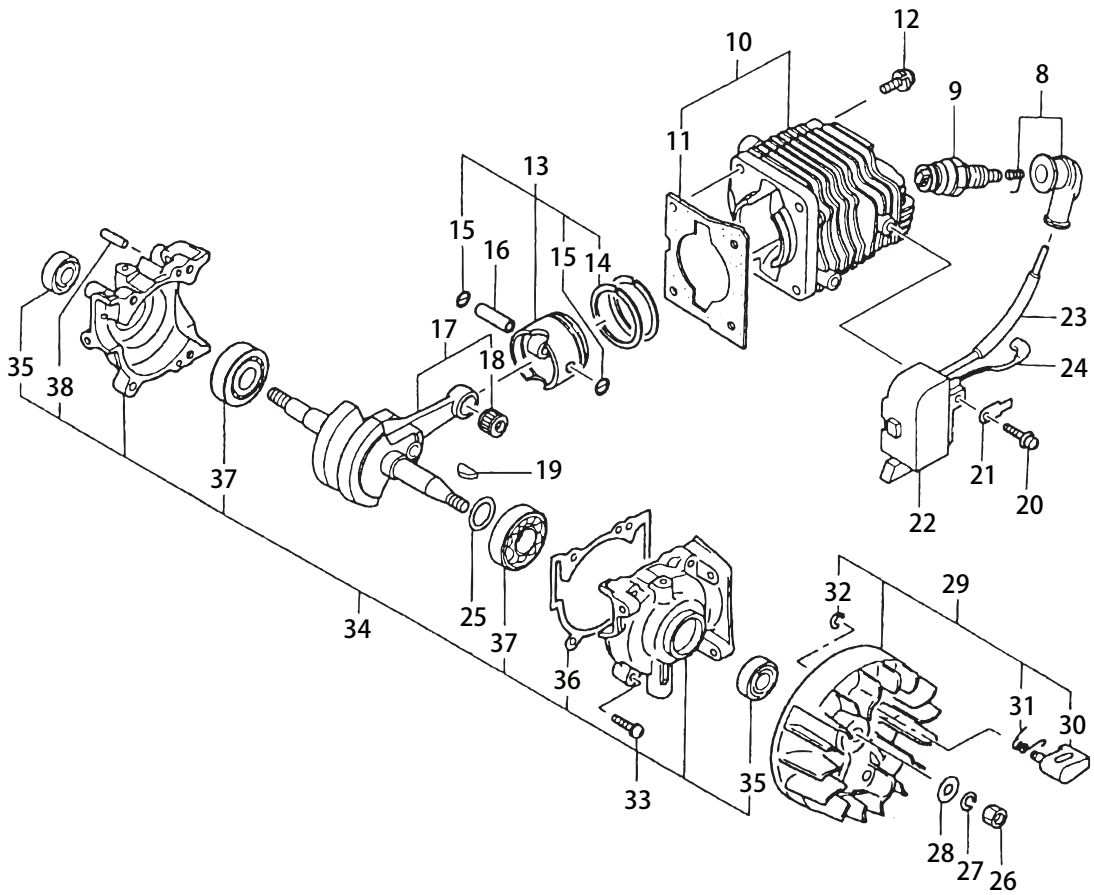
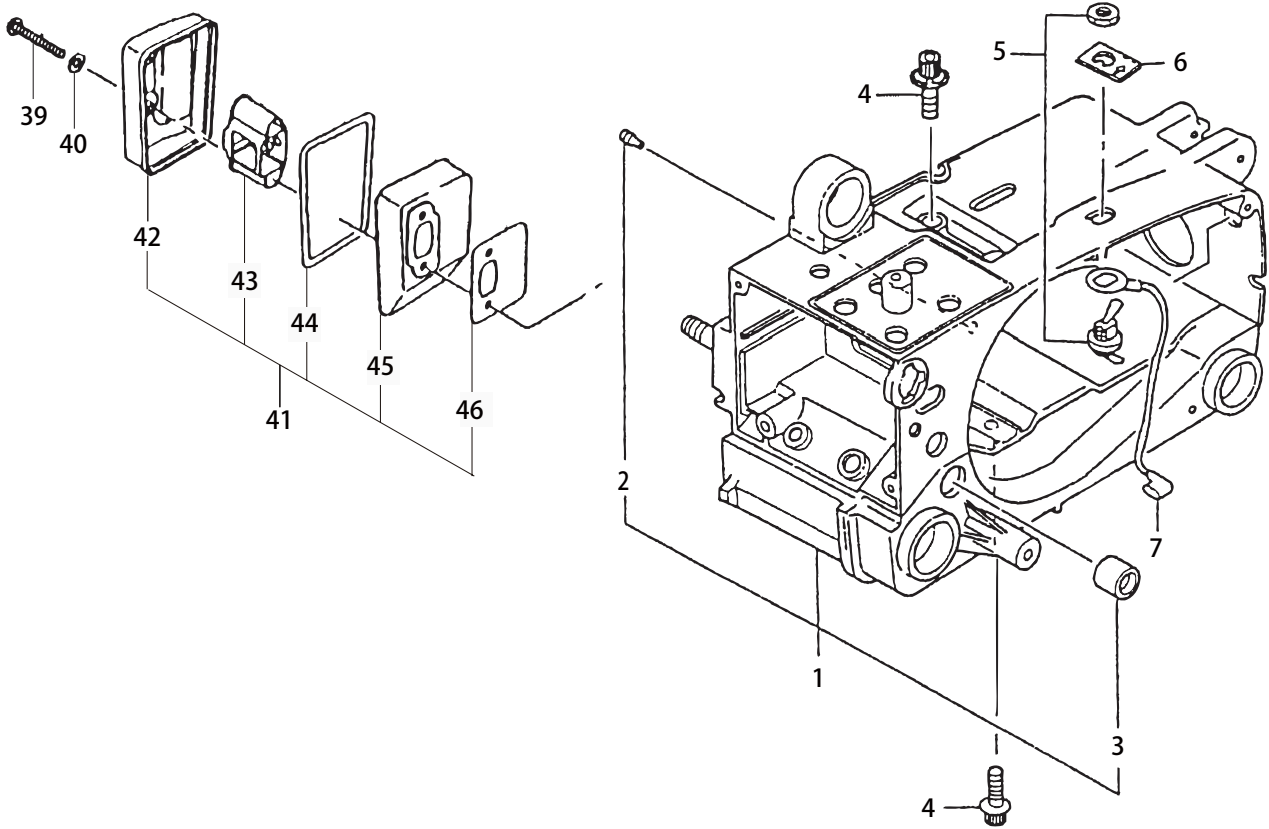
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2006. 06.



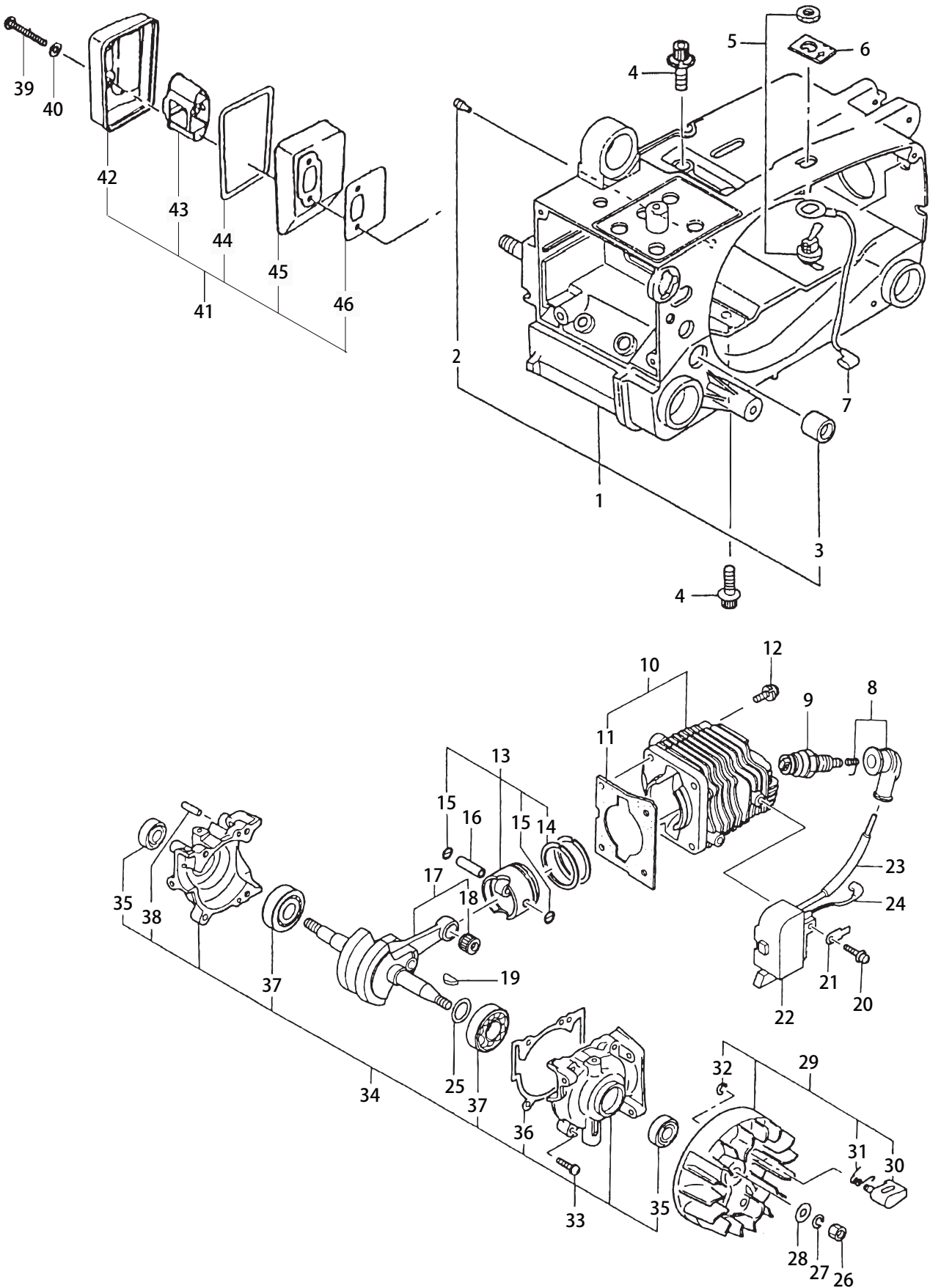
P/N 522267

1. MCV331(14)  
ENGINE



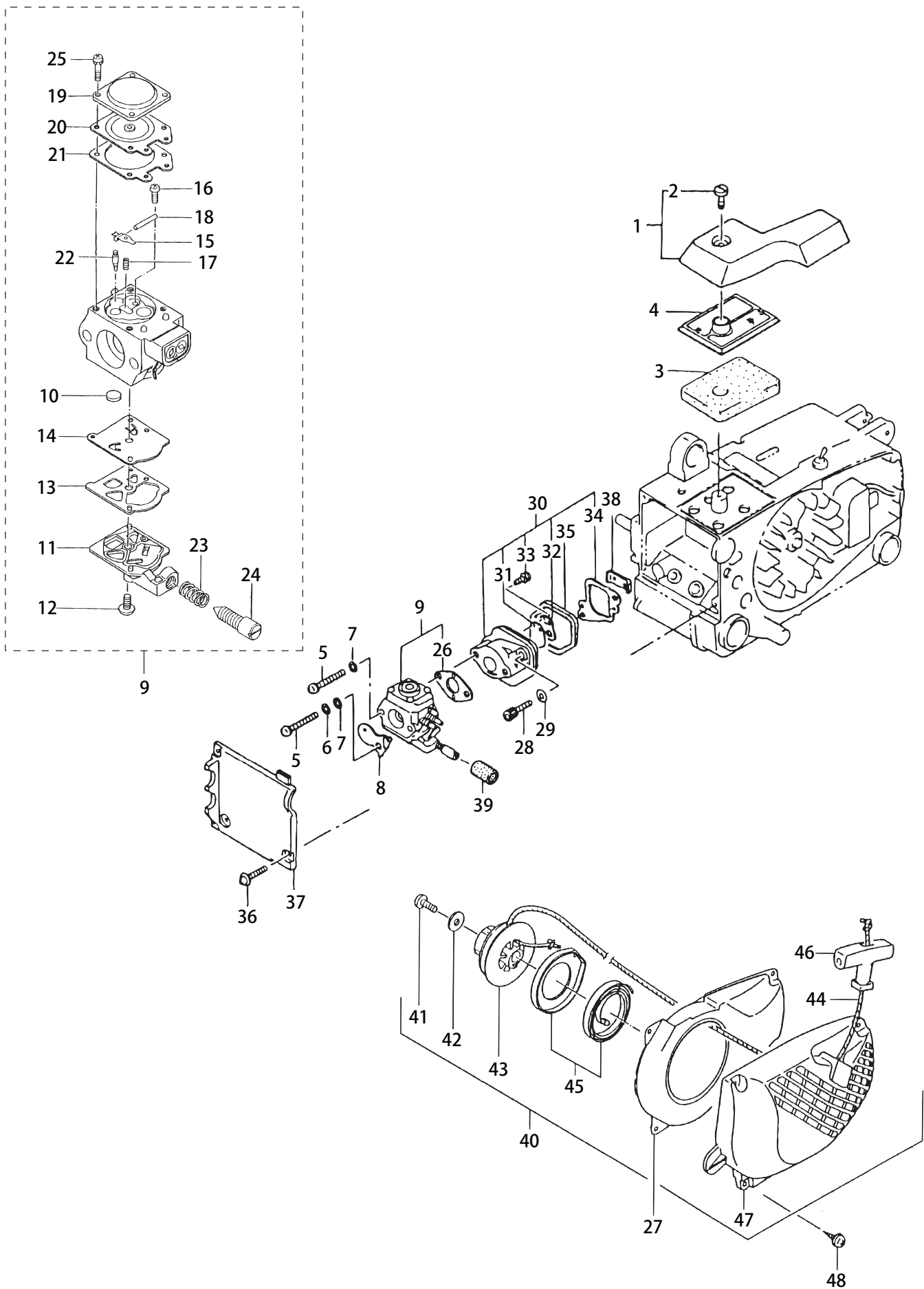
Ref. No.	Part No.	Part Name	Q'ty	Remarks	
1-0	389464	MCV331(14)	1		
1-1	403966	Engine Case Ass'y	1	Incl.2,3	560-3290R-90
1-2	400587	Air Vent Valve B	1		562-04060-20
1-3	400588	Air Vent Valve Set	1		645-01750-90
1-4	400589	Hex.Hole Bolt	4	5x20	994-63050-204
1-5	400590	Stop Switch Ass'y	1		162-01740-90
1-6	400591	Swich Name Plate	1		183-01300-20
1-7	403967	Earth Cord Comp.	1		274-01710-80
1-8	400593	Spark Plug Cap Ass'y	1		157-11666-90
1-9	400594	Spark Plug RCJ-8	1		018-00562-20
1-10	400595	Cylinder Set	1	Incl.11	001-01740-91
1-11	620374	Cylinder Gasket	1		017-01740-20
1-12	400596	Hex.Hole Bolt	4	5x16	994-61050-164
1-13	400597	Piston Set	1	Incl.14,15	030-01741-90
1-14	400598	Piston Ring	2		041-01730-20
1-15	620376	Piston Pin Circlip	2		039-00000-20
1-16	400599	Piston Pin	1		037-01400-20
1-17	620377	Crank Shaft Comp.	1		046-01740-80
1-18	972682	Needle Bearing	1		999-62091-325
1-19	400600	Woodruff Key	1		068-10100-20
1-20	620384	High Tension Screw	2		994-16040-186
1-21	400601	Tab	1		205-01700-20
1-22	625120	Ignition Coil Comp.	1		167-21540-80
1-23	400602	Cord Insulator Tube	1		755-32050-20
1-24	620391	Cord, B	1		178-01740-80
1-25	620378	Shim 0.1	1		071-04063-21
1-25	620379	Shim 0.2	1		071-04063-23
1-25	620380	Shim 0.3	1		071-04063-24
1-25	400603	Shim 0.4	1		071-04063-25
1-26	400604	Flywheel Nut 12	1		066-00000-20
1-27	972382	S.Washer 7	1		992-10070-012
1-28	995318	Washer 7	1		992-01070-011
1-29	625121	Magneto Rotor Ass'y	1		155-21540-90
1-30	620382	Starter Pawl	2		788-01740-20
1-31	620383	Starter Pawl Spring	2		790-01740-20
1-32	979652	Stop Ring	2		993-55040-001
1-33	620390	Hex. Hole Bolt 5x20	4	5x20	994-61050-204
1-34	403964	Crankcase Ass'y	1		072-01740-94
1-35	991400	Oil Seal	2		999-66122-200
1-36	403965	Crankcase Gasket	1		090-0174G-20
1-37	620388	Ball Bearing	2	#6201	999-61620-106
1-38	995327	Needle Roller	1		999-05250-980
1-39	972795	Screw	2	5x40	990-11050-401
1-40	947034	Washer	2	M5	
1-41	400607	Muffler Set	1	Incl.42-46	704-0174C-90

1. MCV331(14)  
ENGINE



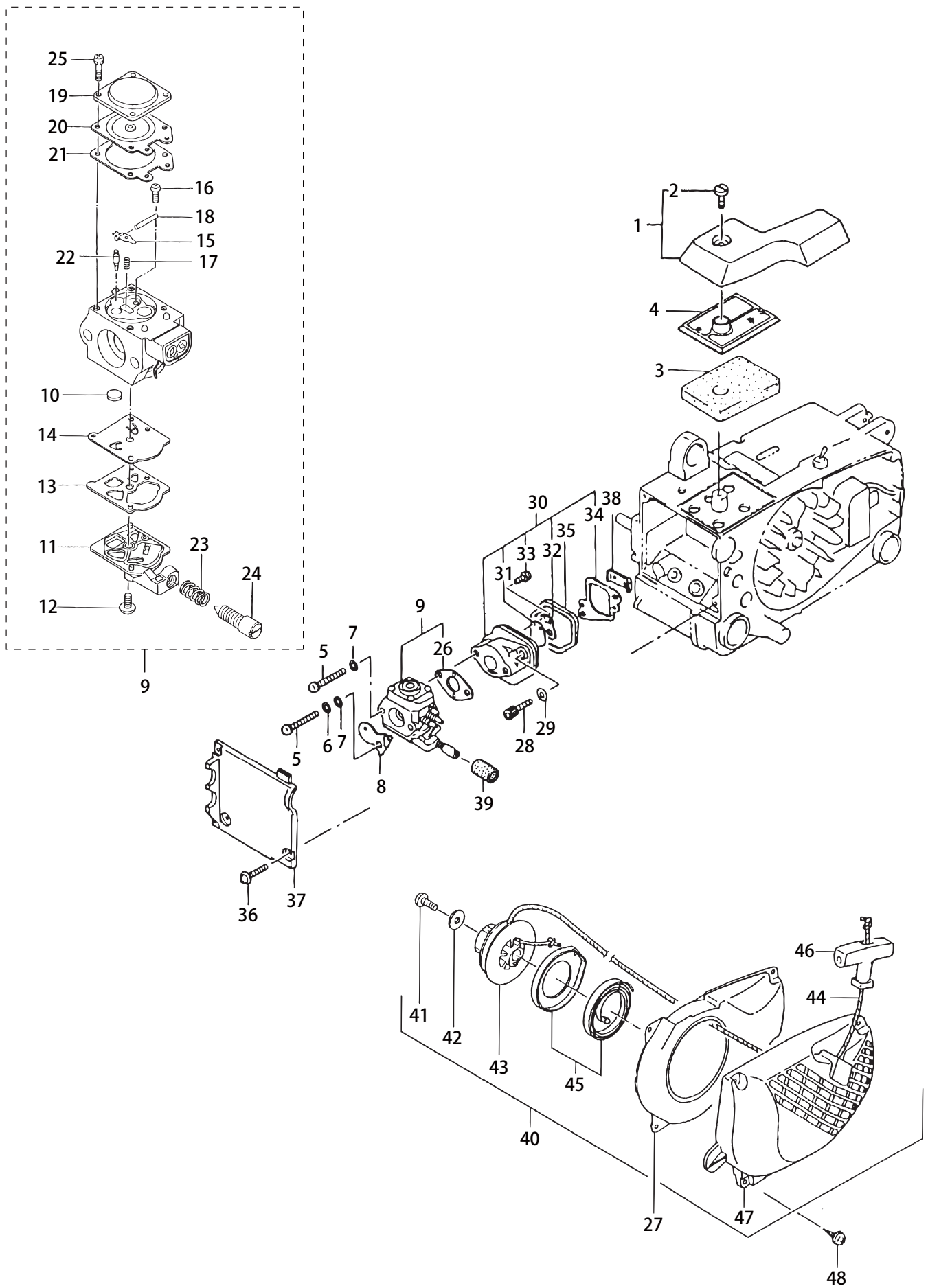
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-42	403972	Muffler Body B Comp.	1	717-01740-80
1-43	400609	Muffler Fitting Metal	1	724-01709-20
1-44	400610	Muffler Joint Gasket	1	739-01709-20
1-45	400611	Muffler Body A Comp.	1	716-01709-80
1-46	400612	Muffler Gasket	1	737-01700-20

2. MCV331(14)  
 CARBURETOR, RECOIL STARTER



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	400613	Cleaner Cover	1	051-3291J-91
2-2	400614	Cleaner Cover Bolt	1	380-0631A-20
2-3	620652	Aircleaner Sponge	1	446-01740-20
2-4	620393	Aircleaner Element Comp.	1	420-01740-80
2-5	975822	Screw	2	5x45 994-14050-451
2-6	972380	Small Washer	1	992-00050-011
2-7	400615	Choke Valve Shim	2	708-32350-20
2-8	400616	Choke Valve	1	700-32918-20
2-9	400617	Carburetor Set	1	Incl.10-26 455-32947-90
2-10	400618	Inlet Screen	1	578-25007-20
2-11	400619	Pump Body	1	575-25006-20
2-12	400620	Set Screw	1	514-25001-20
2-13	400621	Pump Gasket	1	577-25007-20
2-14	400622	Pump Diaphragm	1	576-25006-20
2-15	400623	Valve Hinge	1	473-25001-20
2-16	400624	Hinge Pin Set Screw	1	546-25001-20
2-17	400625	Valve Spring	1	477-25088-20
2-18	400626	Hinge Pin	1	605-25001-20
2-19	400627	Diaphragm Cover	1	476-25004-20
2-20	400628	Metering Diaphragm Comp.	1	474-25001-80
2-21	400629	Diaphragm Gasket	1	475-25038-20
2-22	625125	Needle Valve	1	603-25012-20
2-23	400630	Idle Adjust Spring	1	463-25006-20
2-24	400631	Idle Adjust Screw	1	462-25016-20
2-25	400632	Set Screw	4	548-25012-20
2-26	991541	Carburetor Gasket	1	402-01740-20
2-27	400633	Air Deflector	1	145-01743-20
2-28	620390	Hex. Hole Bolt 5x20	2	5x20 994-61050-204
2-29	972380	Small Washer	2	992-00050-011
2-30	403968	Carburetor Insulator Set, Spare	1	Incl.31-34 404-0174G-90
2-31	403969	Reed Valve	1	394-0174G-20
2-32	403970	Valve Holder	1	395-0174G-20
2-33	620396	Binding Head Screw	2	3x12 990-15030-121
2-34	403971	Insulator Gasket	1	403-0174G-20
2-35	400637	Carburetor Insulator Rubber	1	409-01700-20
2-36	625134	Tapping Screw	3	4.5x14 990-75045-144
2-37	625119	Aircleaner Cover B, Black	1	152-3291J-21
2-38	620401	Seal Cover	1	129-01730-20
2-39	400639	Idle Sponge	1	25L 191-32970-20
2-40	403975	Recoil Starter Ass'y	1	Incl.41-47 756-0174K-90
2-41	620409	Tapping Screw	1	5x14 990-72050-144
2-42	400641	Brake Shaft Washer	1	368-32350-20
2-43	620410	Starter Pulley	1	774-01740-20
2-44	620411	Starter Rope	1	3x890 783-01740-20
2-45	620412	Recoil Spring Case	1	778-01740-90

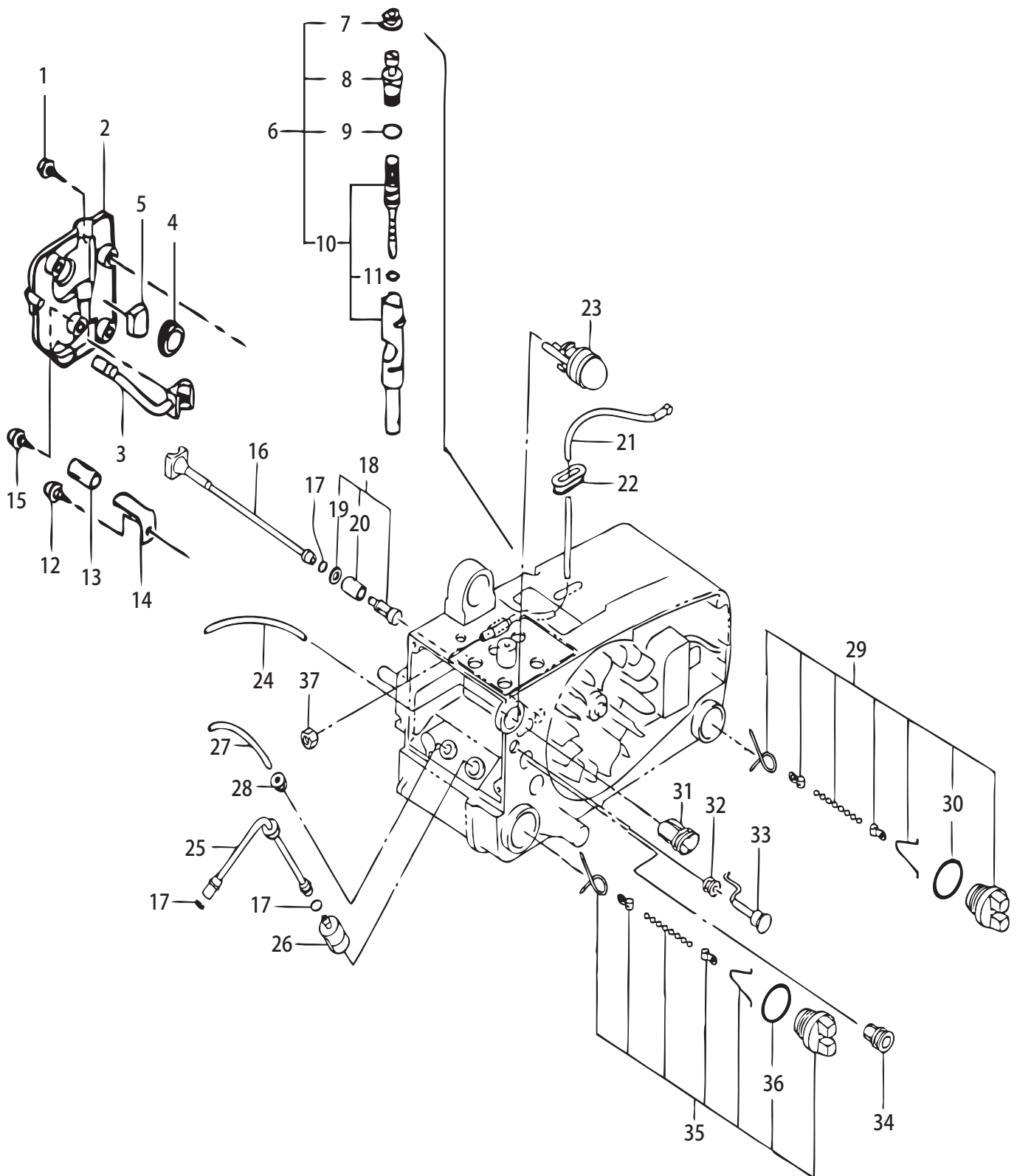
2. MCV331(14)  
 CARBURETOR, RECOIL STARTER





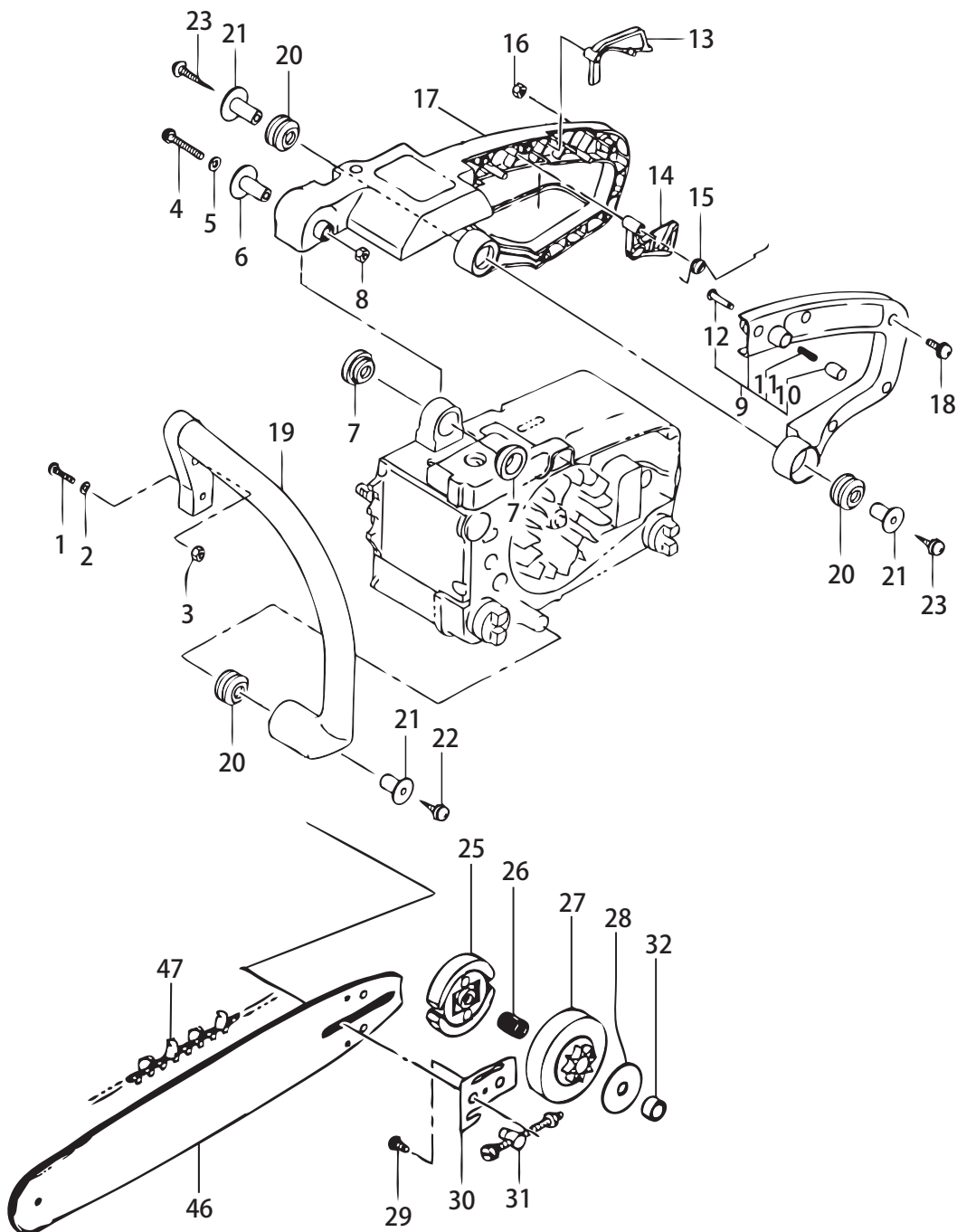
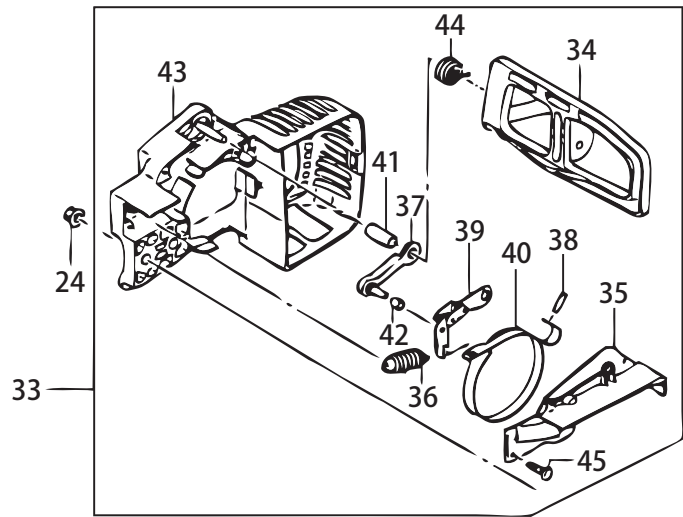
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2-46	400642	Starter Handle	1	785-01743-20	
2-47	403976	Fancase Comp.	1	112-0174K-80	
2-48	620415	Tapping Screw	4	4.5x20	990-72045-204

3. MCV331(14)  
OIL PUMP



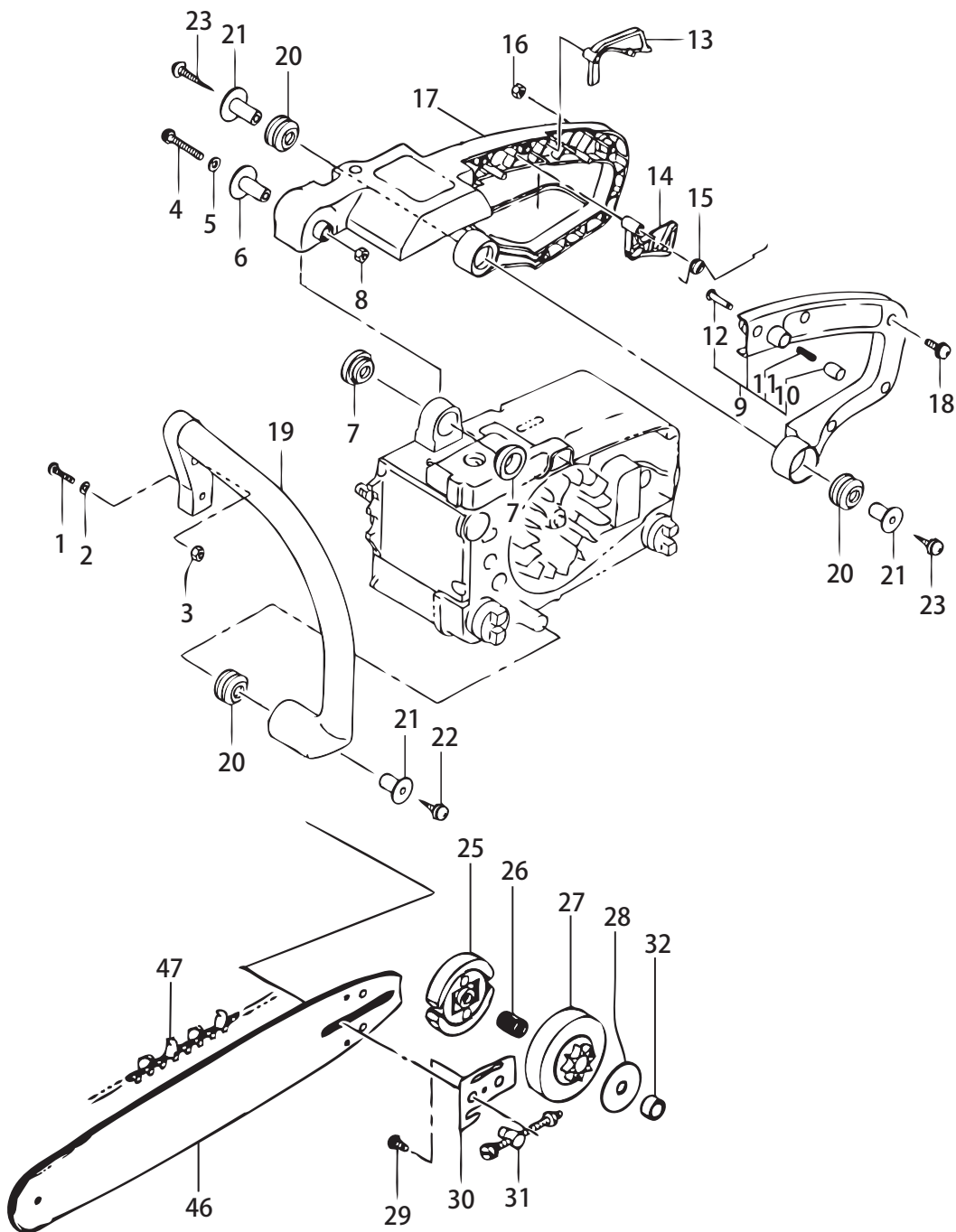
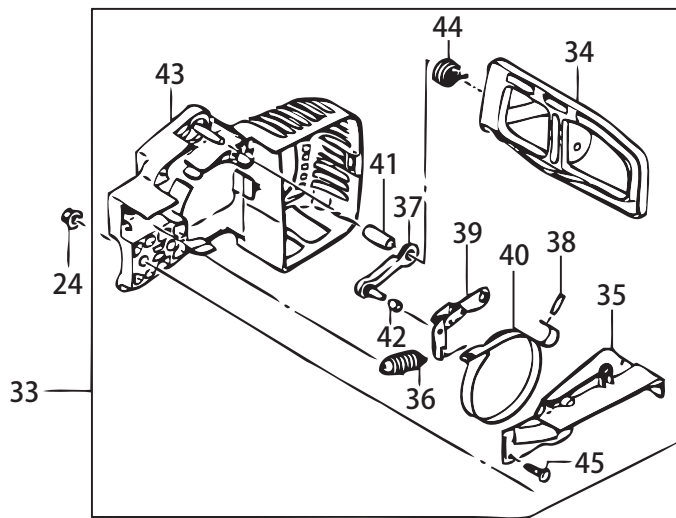
Ref. No.	Part No.	Part Name	Q'ty	Remarks	
3-1	620420	Screw	2	5x14	994-16050-141
3-2	620421	Oil Pump Cover	1		097-32900-20
3-3	400644	Oil Pipe A	1		515-32710-20
3-4	620422	Screw Gear	1		084-32900-20
3-5	400645	Air Vent Sponge	1		567-01700-20
3-6	620423	Oil Pump Ass'y	1		144-32902-90
3-7	400646	Oil Adjust Grommet	1		488-32710-21
3-8	400647	Oil Pump Adjuster	1		501-32710-21
3-9	979658	O-Ring	1	P-6	999-67006-000
3-10	620424	Oil Pump Case Set, Spare	1		088-3277A-91
3-11	979658	O-Ring	1	P-6	999-67006-000
3-12	620409	Tapping Screw	1	5x14	990-72050-144
3-13	400648	Vinyl Pipe	1	7x10.5x20	700-07105-02
3-14	400649	Chein Catcher	1		125-32710-20
3-15	625134	Tapping Screw	2	4.5x14	990-75045-144
3-16	400650	Oil Pipe B	1		505-32710-20
3-17	400651	Clip 7	3		680-04019-21
3-18	620402	Oil Filter Body Ass'y	1		486-32710-90
3-19	947034	Washer	1	M5	
3-20	400652	Oil Filter	1		487-32712-20
3-21	403973	Throttle Wire comp.	1		885-01740-81
3-22	403974	Wire Grommet	1		964-01710-20
3-23	620404	Priming Pump Comp.	1		442-25143-80
3-24	620405	Fuel Pipe	1	2.5x4x42	700-02504-04
3-25	629287	Rubber Pipe	1		678-01740-20
3-26	400655	Pump Filter Body Ass'y	1		675-11600-90
3-27	400656	Fuel Pipe	1	2.5x4x150	700-02504-15
3-28	400657	Return Grommet	1		534-32710-20
3-29	400658	Oil Tank Cap Ass'y	1		642-32719-90
3-30	995368	O-Ring	1	P-18	999-67018-000
3-31	400659	Adjuster Cap	1		190-3290G-20
3-32	400660	Grommet	1		707-32710-20
3-33	400661	Choke Button Comp.	1		704-32710-80
3-34	400662	Grommet	1		191-32710-20
3-35	400663	Fuel Tank Cap Ass'y	1		635-32719-90
3-36	979662	O-Ring	1	P-20	999-67020-000
3-37	970140	Nut	1	M6	

4. MCV331(14)  
HANDLE, CLUTCH



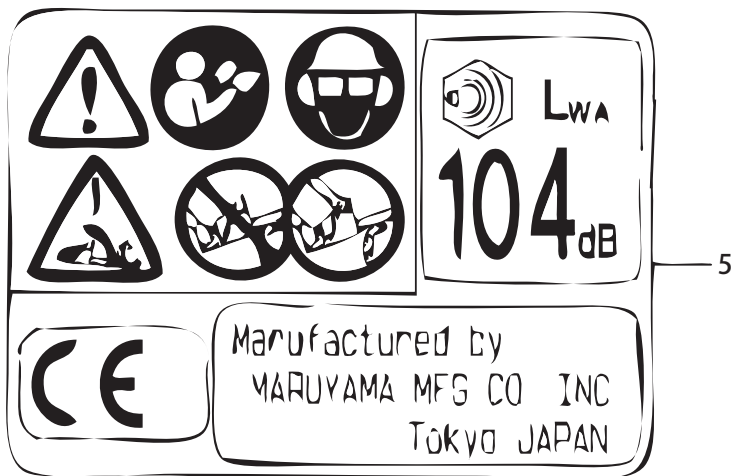
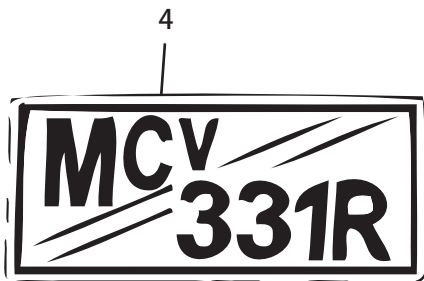
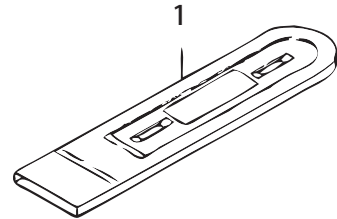
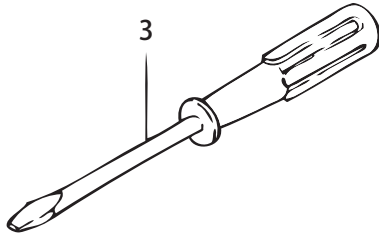
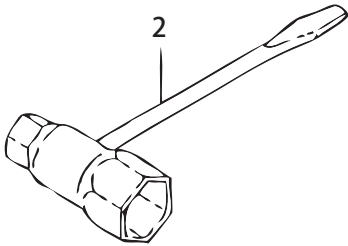
Ref. No.	Part No.	Part Name	Q'ty		Remarks
4-1	403979	Screw	1	5x25	994-15050-251
4-2	947034	Washer	1	M5	
4-3	990829	U-Nut	1	5	991-74050-010
4-4	620436	Screw	1	5x40	994-14050-401
4-5	972380	Small Washer	1		992-00050-011
4-6	400666	Damper Collar A	1		275-32710-20
4-7	400667	Damper A	2		219-32750-20
4-8	990829	U-Nut	1	5	991-74050-010
4-9	403980	Rear Handle B Comp.	1	Incl.10-12	011-3290M-80
4-10	400669	Push Pin Cap	1		725-32902-20
4-11	620441	Stopper Spring	1		066-32300-20
4-12	403981	Push Pin	1		064-33225-20
4-13	403982	Safety Lever	1		257-32920-20
4-14	620443	Throttle Lever	1		060-32900-20
4-15	620444	Throttle Lever Spring	1		061-32750-20
4-16	971923	Hex. Nut	5	4	991-01040-011
4-17	403983	Rear Handle A Black	1		010-32750-81
4-18	620447	Screw	5	4x22	994-16040-221
4-19	403984	Front Handle Comp.	1		209-32750-80
4-20	400676	Damper B	3		266-32750-20
4-21	400677	Damper Collar B	3		276-32710-20
4-22	620448	Tapping Screw	1	5x35	990-73050-354
4-23	620448	Tapping Screw	2	5x35	990-73050-354
4-24	400678	Chain Bar Clamp Nut	1		121-32530-20
4-25	620419	Clutch Comp.	1		287-01700-81
4-26	979493	Needle Bearing	1		999-62101-301
4-27	400679	Clutch Housing	1		310-32710-20
4-28	400680	Clutch Washer	1		358-04050-20
4-29	995407	Screw	1	4x10	993-41040-101
4-30	620430	Plate	1		466-32710-21
4-31	620431	Tention Adjustment Bolt Ass'y	1		116-32735-90
4-32	620432	Crank Shaft Collar	1		511-32900-20
4-33	403977	Side Case Ass'y	1	Incl.34-45	040-3296E-90
4-34	620451	Brake Handle	1		365-32901-80
4-35	629286	Brake Link Cover, Black	1		375-32900-21
4-36	620453	Brake Spring	1		374-32900-20
4-37	620454	Brake Link Support Comp.	1		386-32901-80
4-38	620455	Needle Roller	1		999-05300-980
4-39	620456	Brake Link Comp.	1		379-32901-80
4-40	403978	Brake Band	1		378-3291R-20
4-41	400683	Cleaner Fixing Collar	1		470-10246-20
4-42	620459	Collar	1		031-32901-20
4-43	400684	Side Cover Comp.	1		039-3294E-80
4-44	620461	Blake Lever Spring	1		388-32900-20
4-45	620462	Hi-Lo Screw	3	4x15	993-41040-151

4. MCV331(14)  
HANDLE, CLUTCH



Ref. No.	Part No.	Part Name	Q'ty	Remarks	
4-46	403985	Chain Bar	1	14 inch	108-3296E-20
4-47	403986	Chain	1	14x3/8	129-32900-20

5. MCV331(14)  
ACCESSORIES,LABELS





Ref. No.	Part No.	Part Name	Q'ty	Remarks
5-1	403987	Chain Cover	1	14 946-32753-20
5-2	400687	Combi. Box Spanner	1	10x19 013-29323-50
5-3	400688	Minus Driver	1	4x50 081-29329-7U
5-4	403988	Name Plate	1	MCV331 906-3296E-20
5-5	400691	Caution Mark A	1	MARUYAMA 909-3294E-20
5-6	400692	Stater Mark	1	MARUYAMA 915-3294E-20
5-7	400693	Caution Mark	1	919-3294E-20



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