

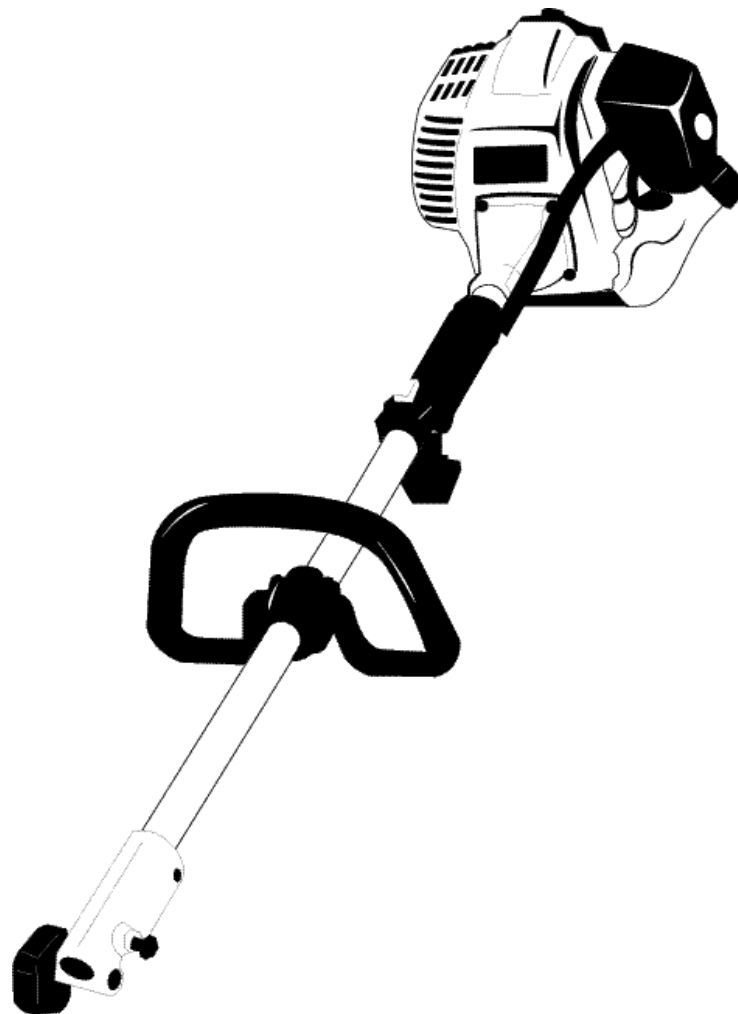
**MARUYAMA**

ILLUSTRATED PARTS LIST

**MC2320**

**MC2620**

MULTICUTTER



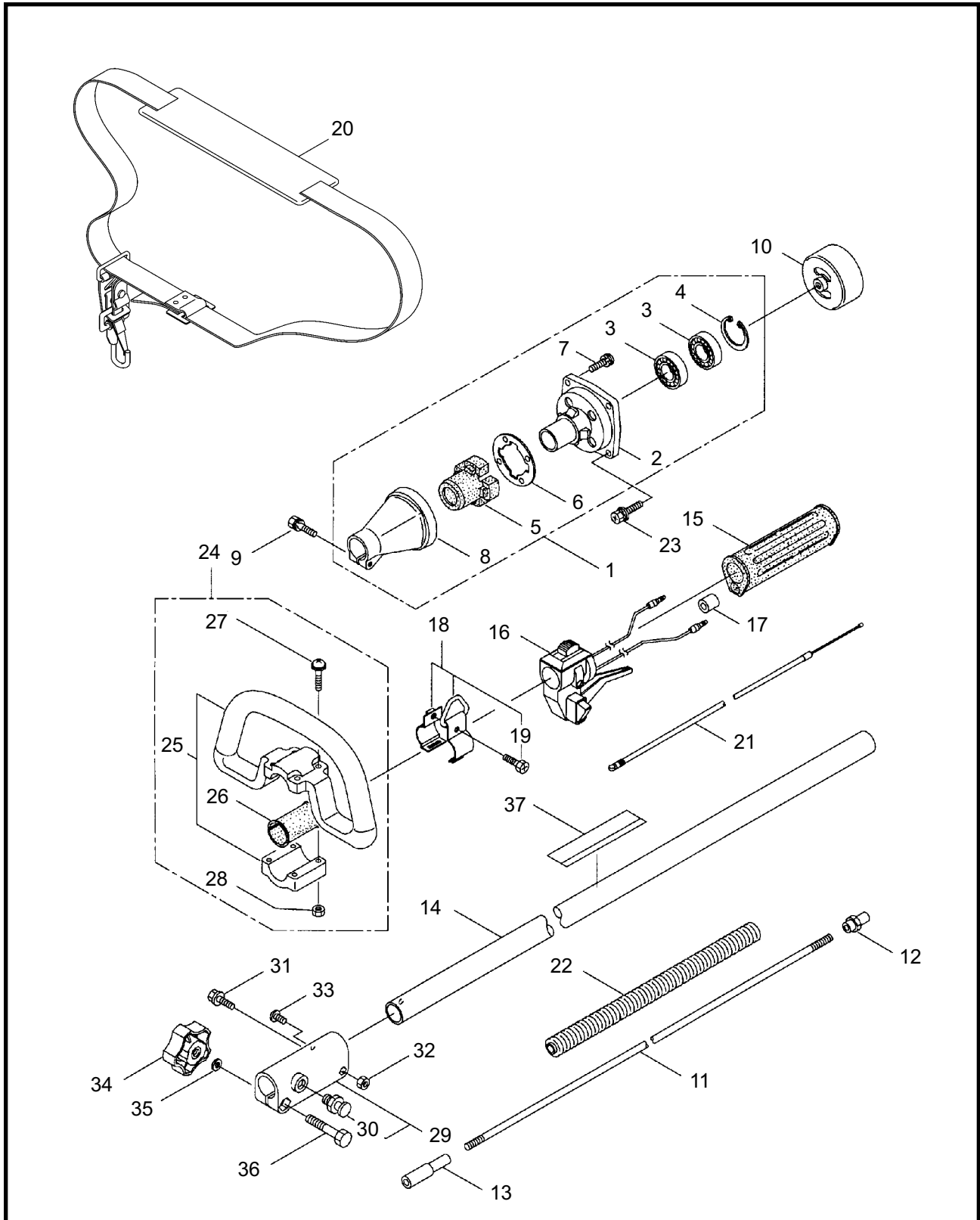
MC2320/MC2620  
MULTICUTTER  
PART 845427-REV 03/04



Maruyama. *E x t r a o r d i n a r y .*

**2** ILLUSTRATED PARTS LIST  
**MC2320/MC2620**

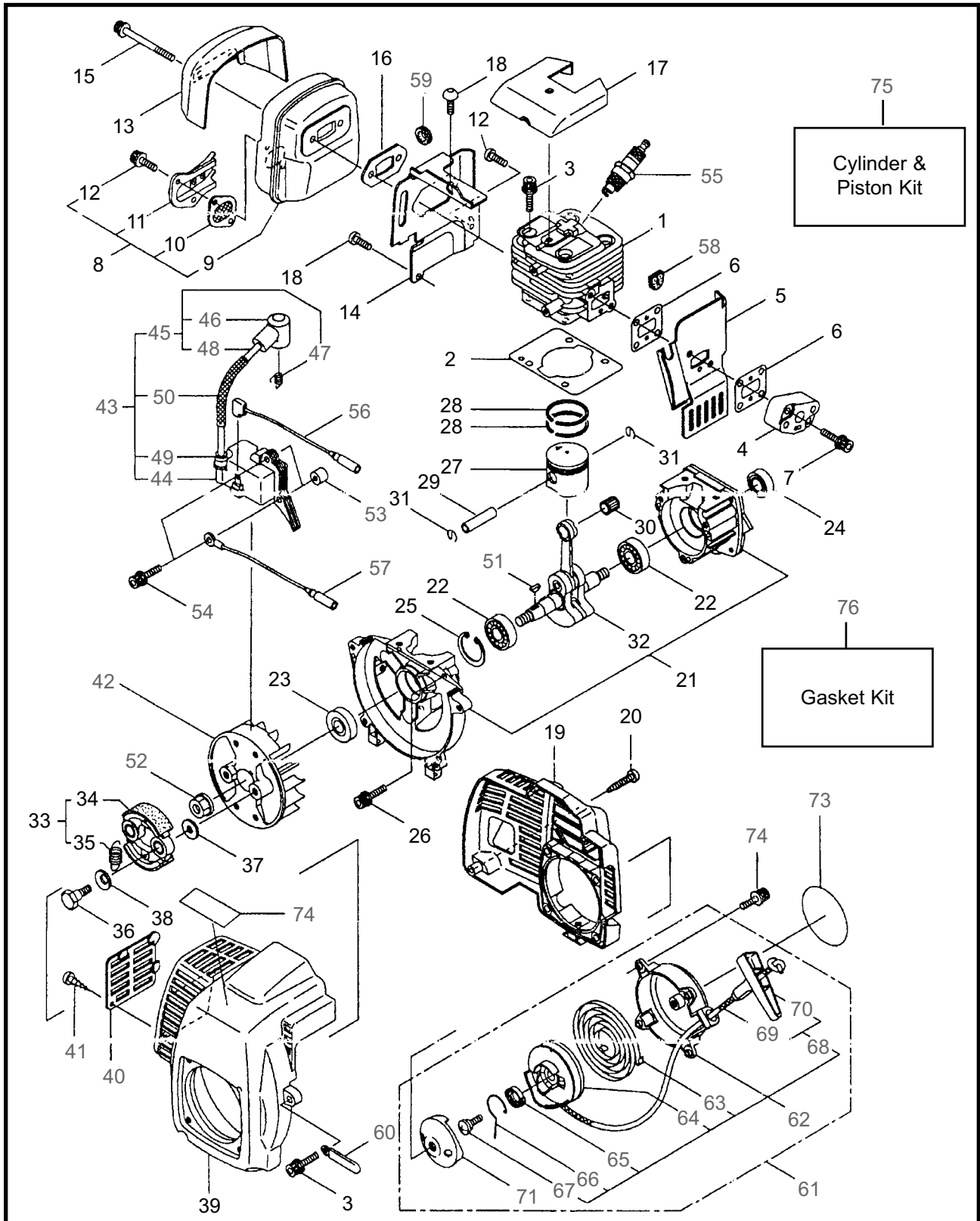
**SHAFT**



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	219469	Clutch Case Ass'y	1	Incl. 2-8
2	218879	Bearing Case	1	
3	214161	Bearing	2	#6000ZZ
4	054676	Snap Ring	1	
5	214162	Buffer	1	
6	214163	Washer	1	
7	092033	Screw	4	M5x15
8	218880	Driveshaft Tube Adapter	1	
9	261246	Bolt	1	M5x25
10	219083	Clutch Drum	1	
11	219084	Driveshaft	1	
12	211464	Upper Adapt	1	
13	215276	Lower Adapt	1	
14	219085	Driveshaft Tube	1	
15	215532	Shaft Grip	1	
16	221465	Throttle Trigger	1	
17	214083	Outer Guide	1	
18	054691	Hanging Bracket Ass'y	1	Incl. 19
19	089738	Bolt	1	M5x15
20	220533	Hanging Strap Ass'y	1	
21	213444	Throttle Cable	1	
22	213548	Plastic Tube	1	
23	261250	Bolt	4	M5x20
24	215601	Loop Handle Ass'y	1	Incl. 25-28
25	214982	Loop Handle	1	
26	213171	Packing	1	
27	215608	Screw	4	M5x28
28	089846	Nut	4	M5
29	219490	Shaft Coupler Ass'y	1	Incl. 30
30	217171	Plunger Ass'y	1	
31	215351	Cap Screw	1	M5x10
32	089846	Nut	1	M5
33	219087	Cap Screw	1	M5x10
34	219088	Clamping Knob Ass'y	1	
35	550131	Washer	1	M8
36	089976	Bolt	1	M8x45
37	224452	Label	1	MC2320/MC2620

4 ILLUSTRATED PARTS LIST  
CE230 Engine

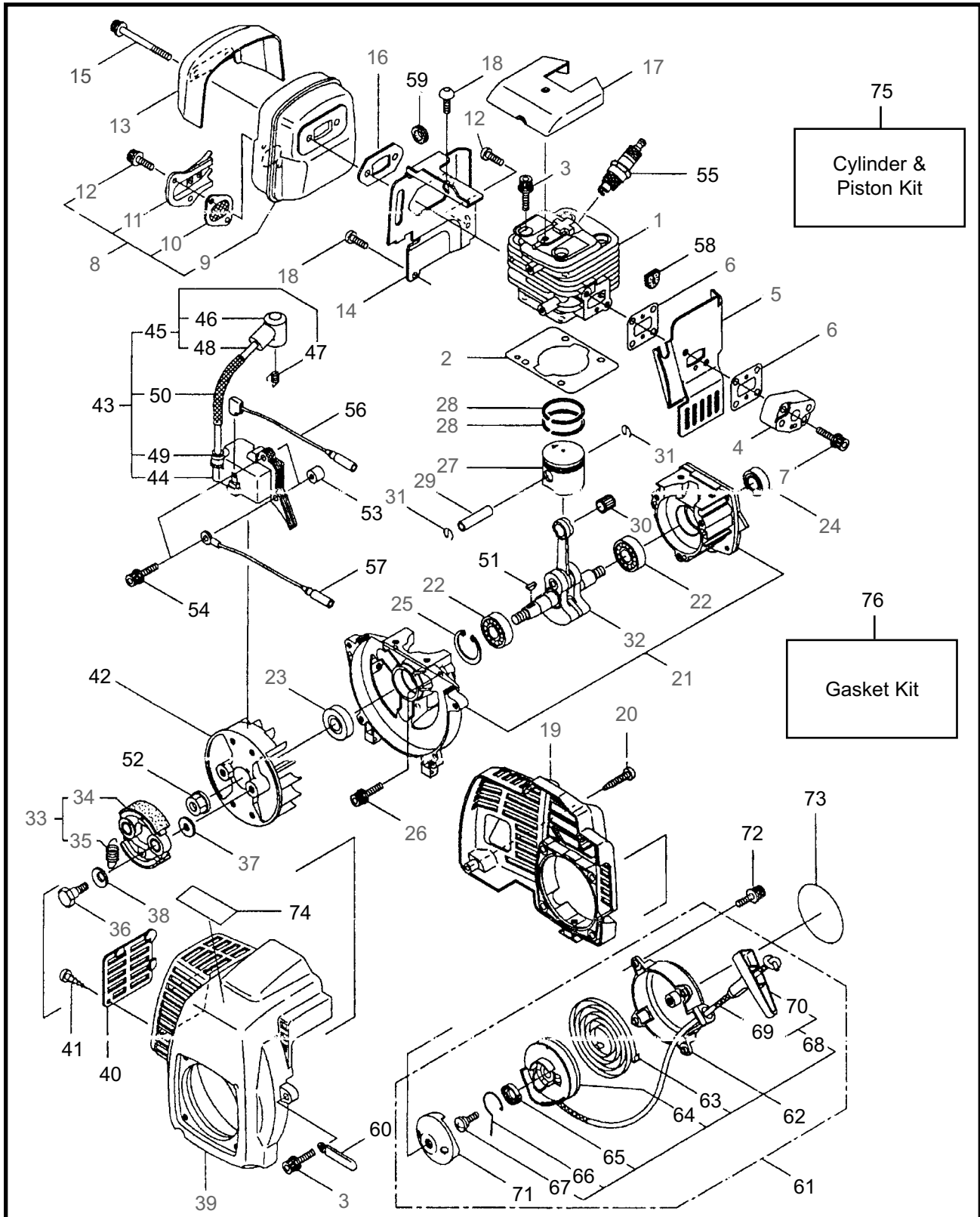
# ENGINE



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	268005	Cylinder	1	
2	268070	Gasket	1	
3	261250	Cap Screw	4	M5x20
4	266317	Insulator	1	
5	268014	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	2	M5x25
8	268016	Muffler Ass'y	1	Incl. 9-12
9	268017	Muffler	1	
10	267056	Spark Arrester	1	
11	268171	Muffler Tail	1	
12	265107	Cap Screw	2	M4x10
13	268461	Holder	1	
14	268020	Plate	1	
15	266402	Cap Screw	2	M5x55
16	268019	Gasket	1	
17	268460	Protector	1	
18	268195	Cap Screw	2	M5x10
19	268159	Cylinder Cover	1	
20	268051	Screw	2	M4x25
21	268026	Crankcase	1	
22	261491	Bearing	2	#6001C3
23	261492	Oil Seal	1	
24	261386	Oil Seal	1	
25	055185	Snap Ring	1	
26	261612	Cap Screw	3	M5x30
27	268032	Piston	1	
28	264891	Piston Ring	2	
29	261036	Piston Pin	1	
30	263957	Bearing Needle	1	
31	261576	Clip, Piston	2	
32	268187	Crankshaft & Rod Ass'y	1	
33	268439	Clutch Kit	1	Incl. 34-38
34	267342	Clutch Shoe	2	
35	267345	Sping, Clutch	1	
36	264505	Clutch Bolt	2	
37	261189	Washer	2	
38	261777	Wave Washer	2	
39	268474	Fan Cover	2	

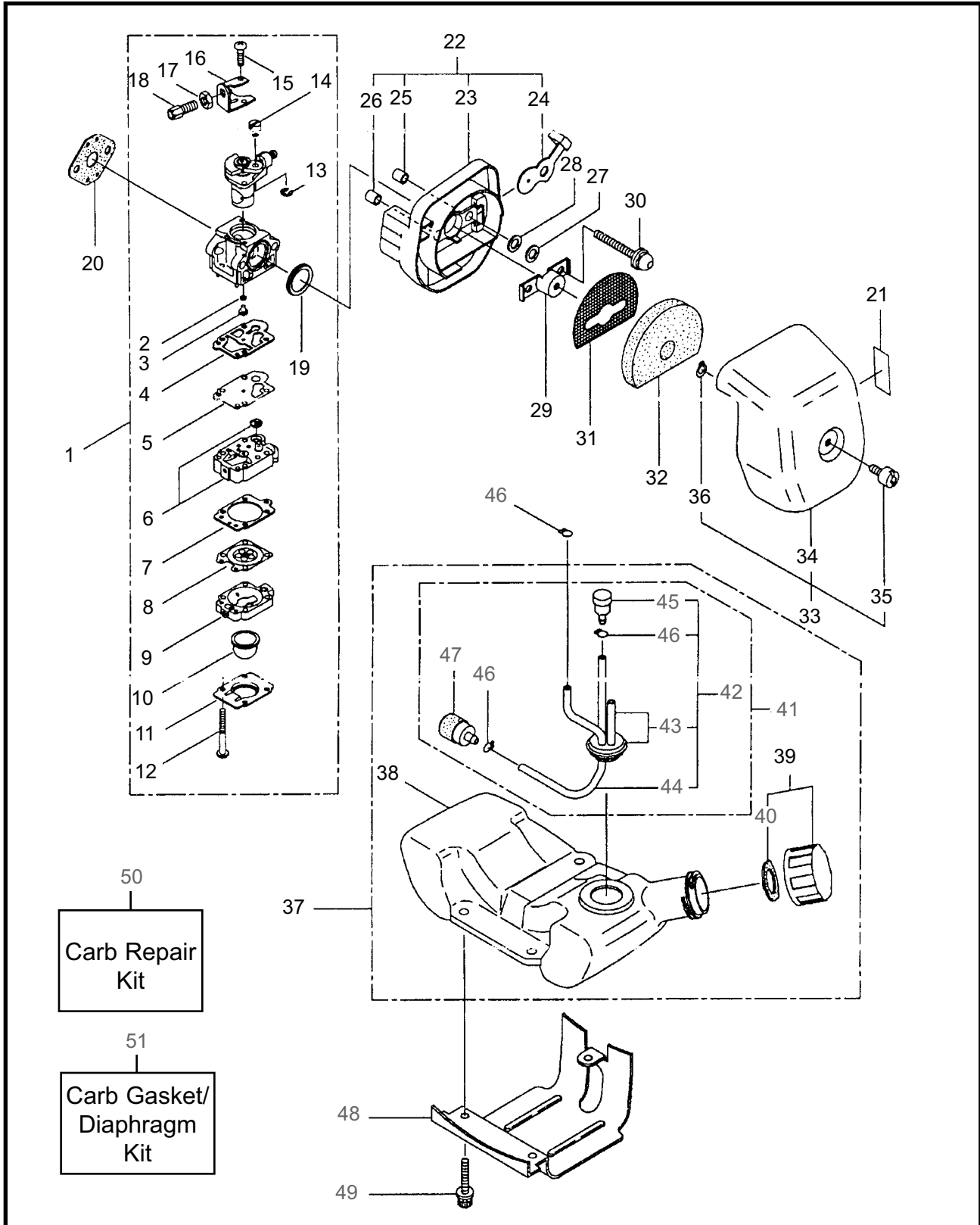
**6** ILLUSTRATED PARTS LIST  
**CE230 Engine**

**ENGINE**



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	268388	Cover	1	
41	268390	Screw	1	4x14
42	268039	Rotor/Fan	1	
43	268041	Ignition Coil Ass'y	1	Incl. 44-50
44	268040	Coil	1	
45	268042	Spark Plug Wire Ass'y	1	Incl. 46-48
46	261074	Plug Cap	1	
47	261075	Connector	1	
48	268043	Spark Plug Wire	1	
49	261072	Cap	1	
50	267402	Insulator	1	
51	261076	Woodruff Key	1	3x10
52	261417	Nut, Rotor	1	M8
53	268380	Spacer	2	
54	261256	Cap Screw	2	
55	261200	Spark Plug	1	NKG BPM6Y
56	261772	Wire. Coil Ground	1	
57	268044	Lead	1	
58	261202	Grommet	1	
59	268036	Grommet	1	
60	264588	Clamp	1	
61	268161	Recoil Starter Ass'y	1	Incl. 62-71
62	268163	Recoil Ass'y	1	Incl. 63-70
63	267214	Spiral Spring	1	
64	268050	Pulley	1	
65	267215	Collar	1	
66	267216	Swing Arm	1	
67	267213	Screw	1	
68	268202	Rope Ass'y	1	Incl. 69,70
69	268201	Starter Rope	1	
70	267219	Starter Grip	1	
71	267098	Starter Pulley	1	
72	265726	Cap Screw	4	M4x16
73	268442	Label	1	
74	268518	Label	1	
75	634608	Cylinder & Piston Kit	1	Incl. 1,2,6,16,27-31
76	636697	Gasket Kit	1	Incl. 2,6,16

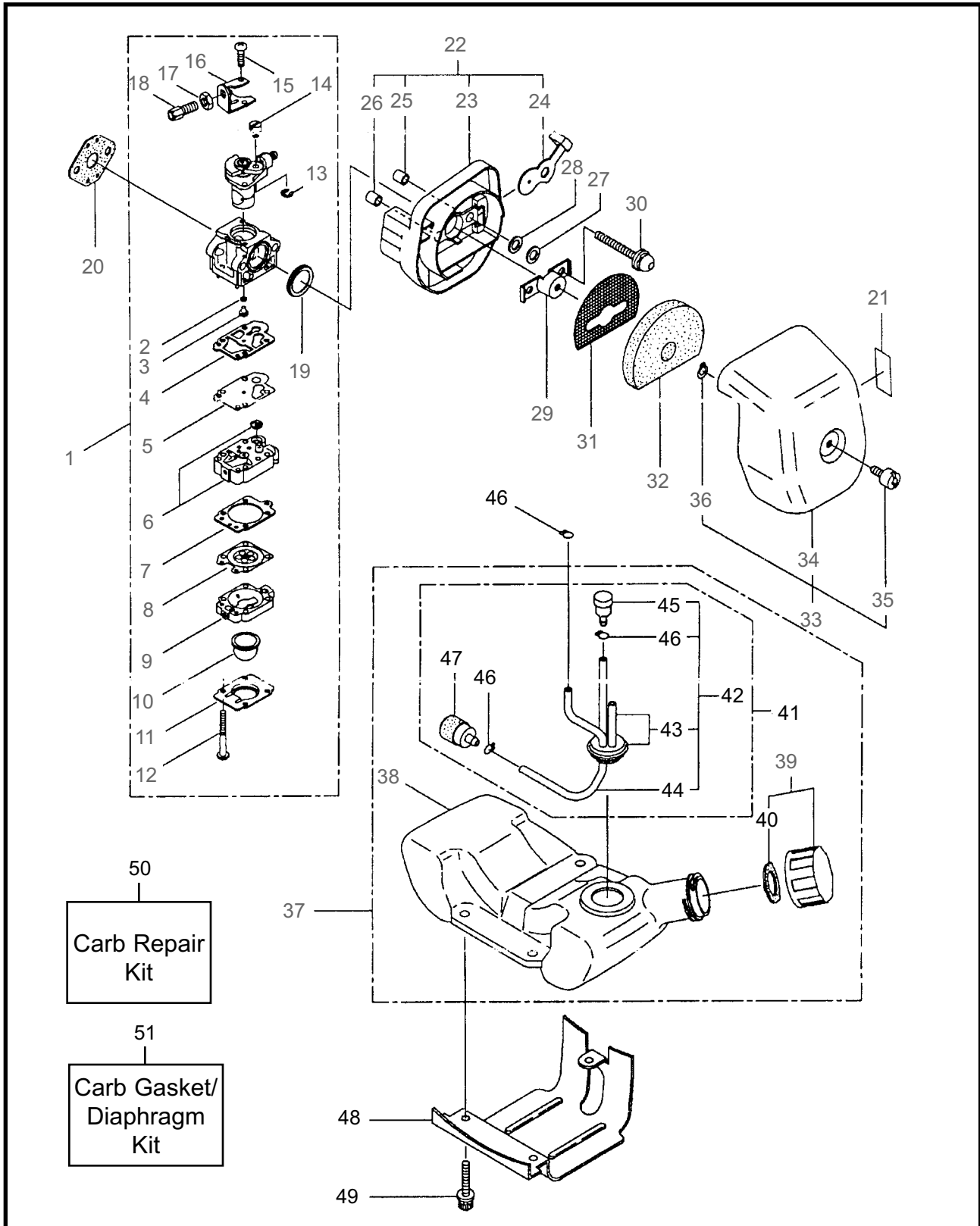
# CARBURETOR





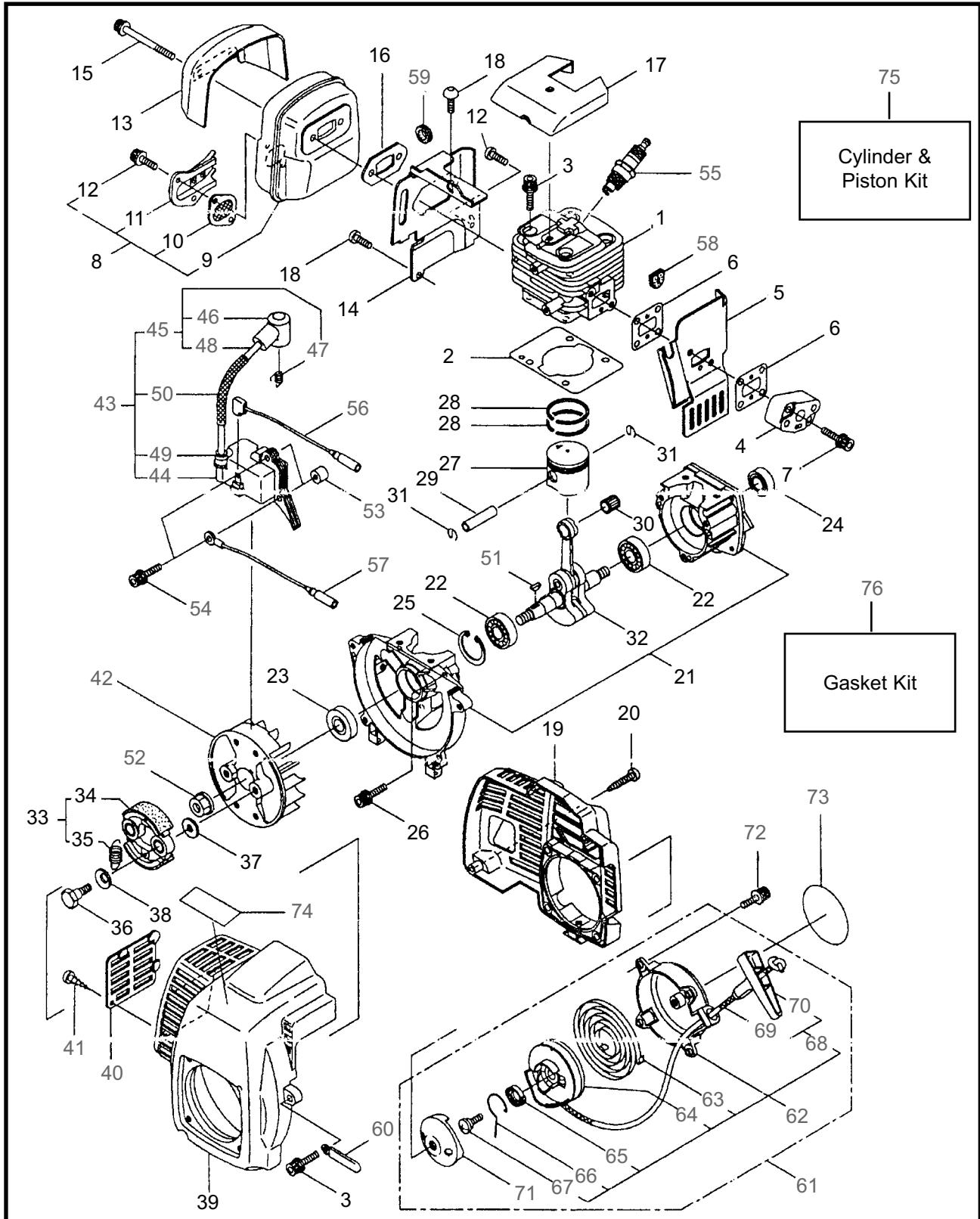
<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	268053	Carburetor Ass'y	1	Incl. 2-19
2	261871	O-Ring	1	
3	268502	Main Jet	1	
4	262995	Gasket	1	
5	262994	Diaphragm, Fuel Pump	1	
6	268499	Pump Body	1	
7	262993	Gasket	1	
8	268501	Diaphragm, Metering	1	
9	262991	Purge Body	1	
10	261874	Primer Bulb	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	261876	E-Ring	1	
14	261658	Swivel	1	
15	260607	Screw	2	
16	261659	Bracket	1	
17	261878	Nut	1	
18	263994	Adapter	1	
19	261657	Packing	1	
20	261864	Gasket	1	
21	261352	Label	1	Choke
22	268055	Air Filter Case Ass'y	1	Incl. 23-26
23	268056	Air Filter Case	1	
24	268057	Valve	1	
25	268412	Sleeve	1	
26	268157	Sleeve	1	
27	263345	Packing	1	
28	263942	Washer	1	
29	263815	Stay	1	
30	264016	Cap Screw	2	M5x60
31	265026	Screen	1	
32	265027	Foam Element	1	
33	268058	Air Filter Cover Ass'y	1	Incl. 34-36
34	268059	Air Filter Cover	1	
35	264022	Knob	1	
36	261734	Snap Ring	1	
37	268197	Fuel Tank Ass'y	1	Incl. 38-48
38	268060	Fuel Tank	1	
39	264784	Fuel Tank Cap Ass'y	1	Incl. 40

# CARBURETOR



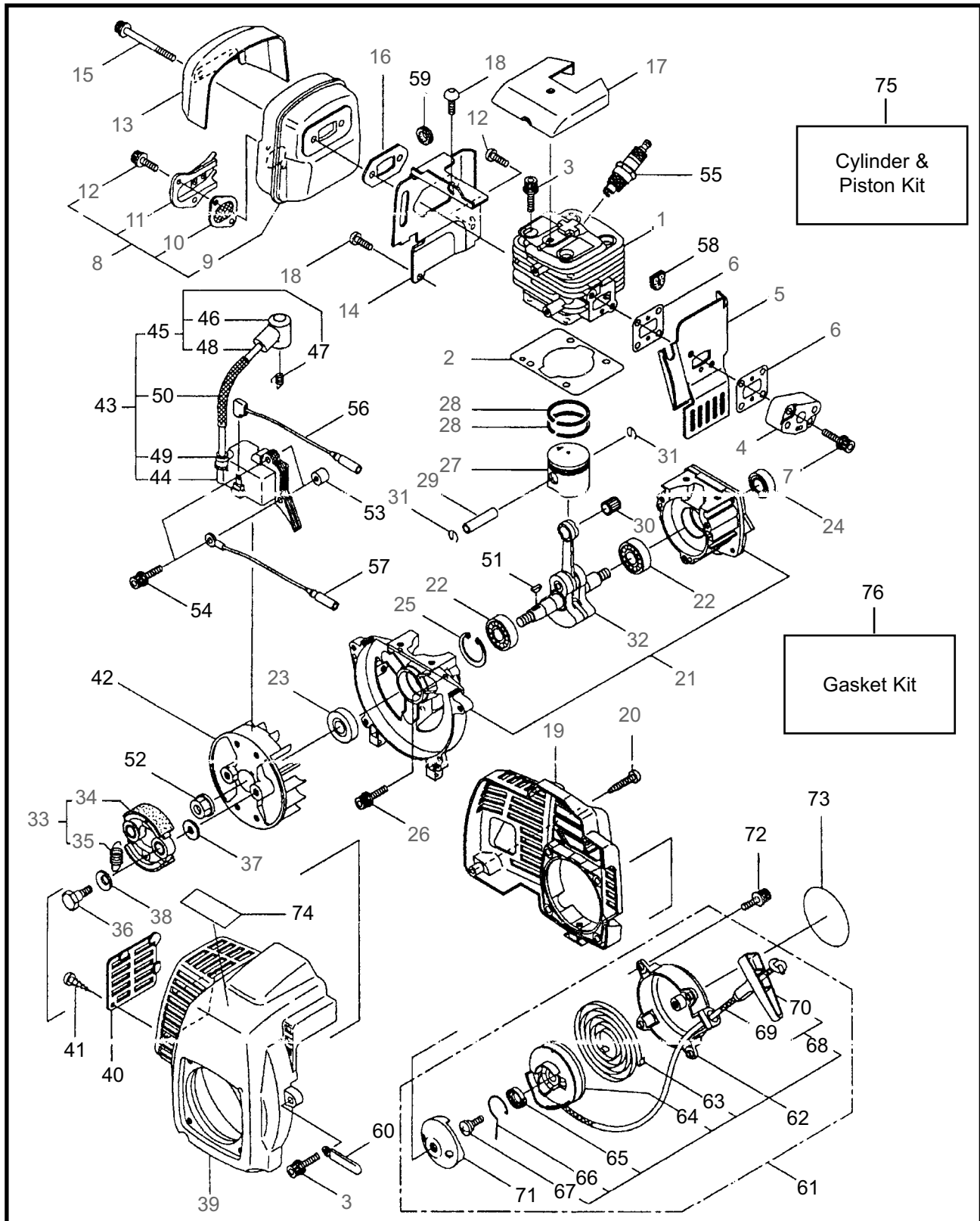
<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	261105	Gasket	1	
41	268062	Fuel Pipe Pick-Up Ass'y	1	Incl. 42-47
42	268185	Fuel Pipe Ass'y	1	Incl. 43-47
43	268497	Fuel Pipe & Grommet	1	
44	262649	Fuel Pipe	1	
45	261590	Breather	1	
46	261117	Clip	3	
47	264653	Filter Ass'y	1	
48	268169	Stand	1	
49	261246	Cap Screw	3	M5x25
50	840859	Carburetor Repair Kit	1	
51	840860	Carburetor Gasket/Diaphragm Kit	1	

# ENGINE



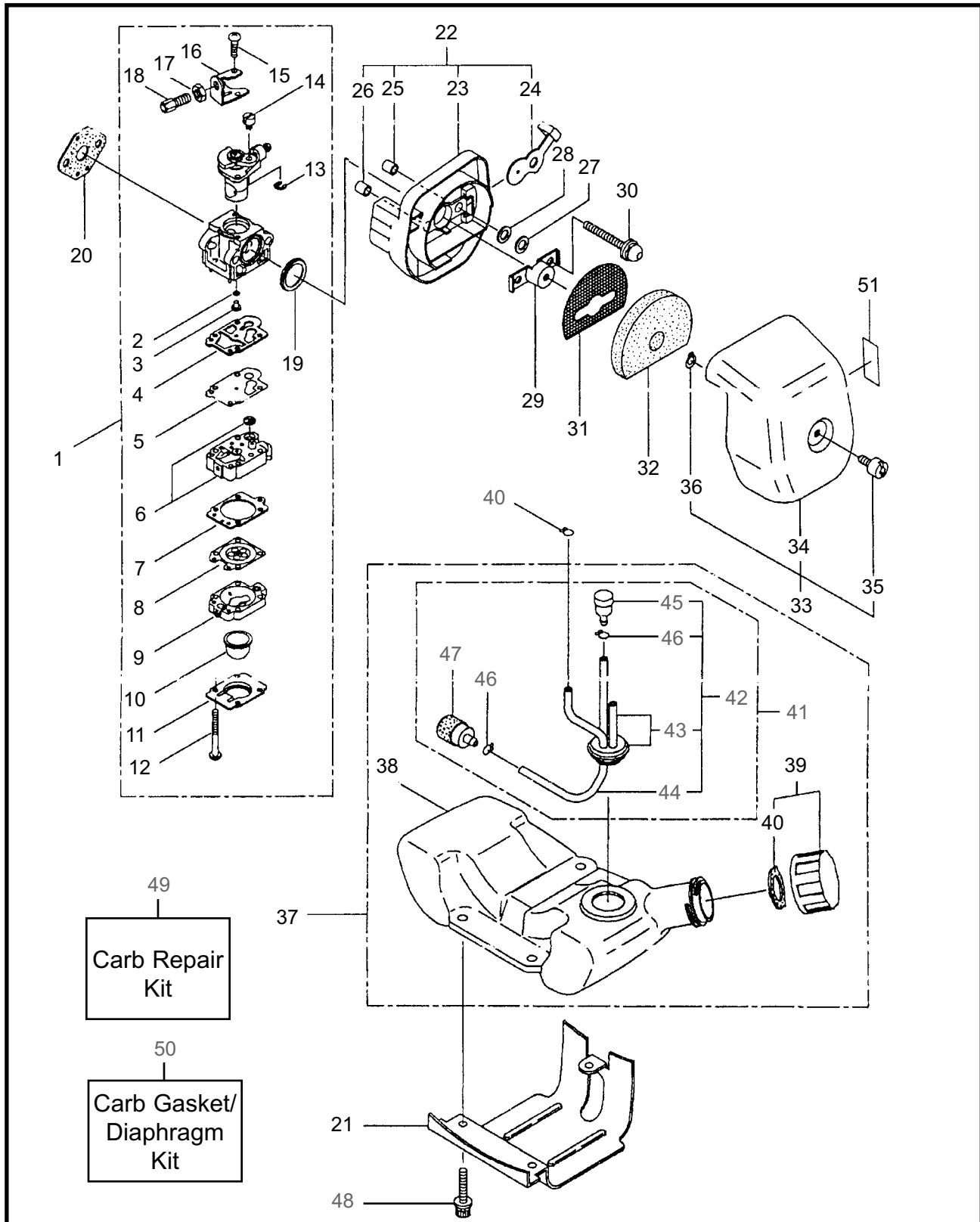
<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	268229	Cylinder	1	
2	268231	Gasket	1	
3	261250	Cap Screw	8	M5x20
4	266317	Insulator	1	
5	268233	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	2	M5X25
8	268016	Muffler Ass'y	1	Incl. 9-12
9	268017	Muffler	1	
10	267056	Spark Arrester	1	
11	268171	Muffler Tail	1	
12	265107	Cap Screw	2	M4x10
13	268461	Holder	1	
14	268235	Plate	1	
15	266402	Cap Screw	2	M5x55
16	268019	Gasket	1	
17	268468	Protector	1	
18	268195	Cap Screw	2	M5x10
19	268238	Cylinder Cover	1	
20	268051	Screw	2	M4x25
21	268241	Crankcase	1	
22	261491	Bearing	2	#6001C3
23	261492	Oil Seal	1	
24	261386	Oil Seal	1	
25	055185	Snap Ring	1	
26	261612	Cap Screw	3	M5x30
27	268247	Piston	1	
28	261496	Piston Ring	2	
29	261497	Piston Pin	1	
30	261037	Bearing, Needle	1	
31	261576	Clip, Piston	2	
32	265197	Crankshaft & Rod Ass'y	1	
33	268439	Clutch Kit	1	Incl. 34-38
34	267342	Clutch Shoe	2	
35	267345	Spring, Clutch	1	
36	264505	Bolt	2	
37	261189	Washer	2	
38	261777	Wave Washer	2	
39	268263	Fan Cover	1	

# ENGINE



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	268389	Cover	1	
41	268390	Screw	1	4x4
42	268253	Rotor/Fan	1	
43	268041	Ignition Coil Ass'y	1	Incl. 44-50
44	268040	Coil	1	
45	268042	Spark Plug Wire Ass'y	1	Incl. 46-48
46	261074	Plug Boot	1	
47	261075	Connector	1	
48	268043	Spark Plug Wire	1	
49	261072	Cap	1	
50	267402	Insulator	1	
51	261076	Woodruff Key	1	3x10
52	261417	Nut, Rotor	1	M8
53	268380	Spacer	2	
54	261256	Cap Screw	2	M4x25
55	261200	Spark Plug	1	NGK BPM6Y
56	261772	Wire, Coil Ground	1	
57	268044	Lead	1	
58	261202	Grommet	1	
59	268036	Grommet	1	
60	264588	Clamp	1	
61	268161	Recoil Starter Ass'y	1	Incl. 62-71
62	268163	Recoil Ass'y	1	Incl. 63-70
63	267214	Spiral Spring	1	
64	268050	Pulley	1	
65	267215	Collar	1	
66	267216	Swing Arm	1	
67	267213	Screw	1	
68	268202	Rope Ass'y	1	Incl. 69,70
69	268201	Starter Rope	1	
70	267219	Starter Grip	1	
71	267098	Starter Pulley	1	
72	265726	Cap Screw	4	M4x16
73	268473	Label	1	
74	268518	Label	1	MARUYAMA
75	634609	Cylinder & Piston Kit	1	Incl. 1,2,6,16,27-31
76	636697	Gasket Kit	1	Incl. 2,6,16

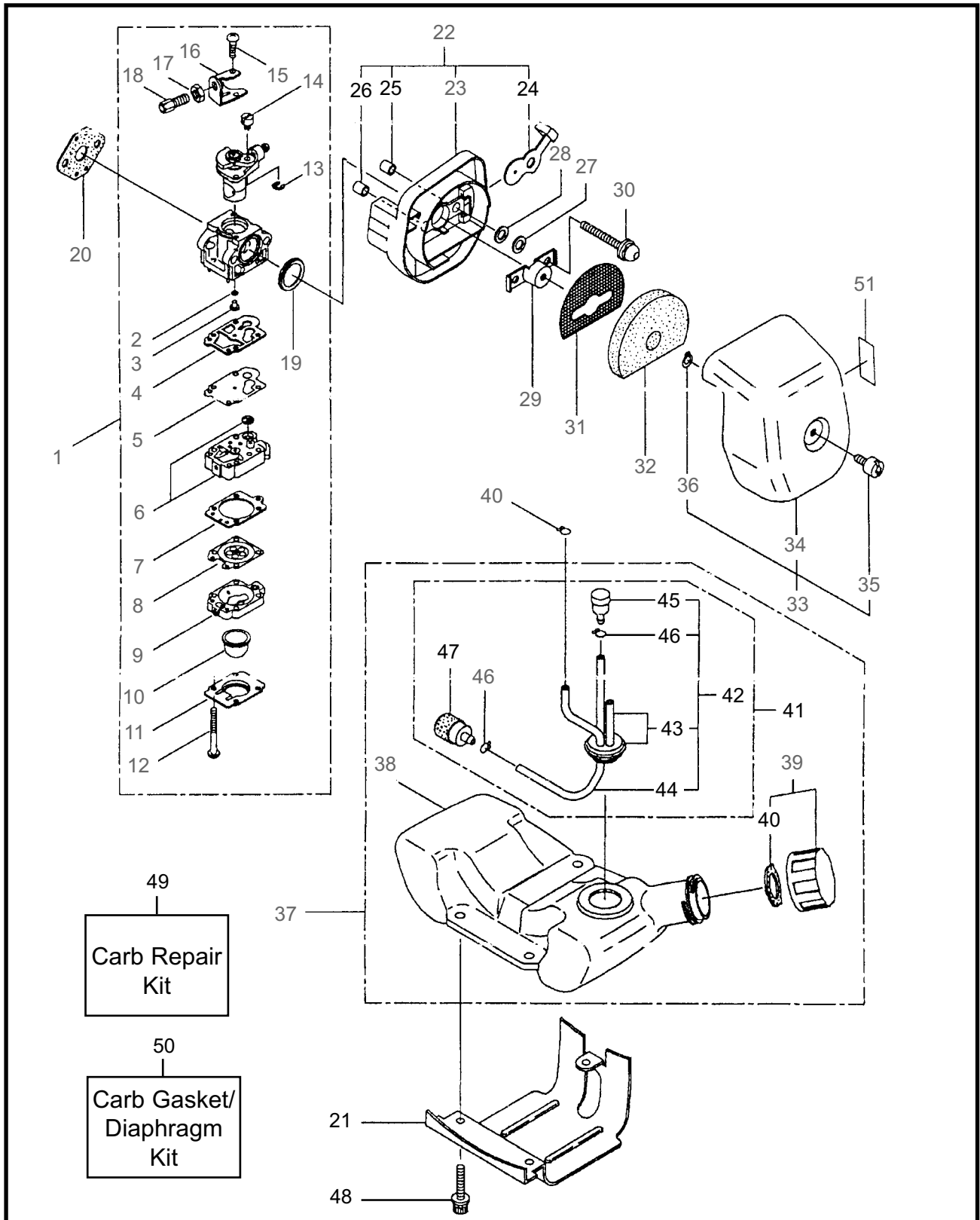
# CARBURETOR





<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	268255	Carburetor	1	Incl. 2-19
2	261871	O-Ring	1	
3	268574	Main Jet	1	
4	262995	Gasket	1	
5	262994	Diaphragm, Fuel Pump	1	
6	268499	Pump Body	1	
7	262993	Gasket	1	
8	268501	Diaphragm, Metering	1	
9	262991	Purge Body	1	
10	261874	Primer	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	261876	E-Ring	1	
14	261658	Swivel	1	
15	261875	Screw	1	
16	261659	Bracket	1	
17	261878	Nut	1	
18	263994	Adjuster	1	
19	261657	Packing	1	
20	261864	Gasket	1	
21	268260	Stand	1	
22	268055	Air Filter Case Ass'y	1	Incl. 23-26
23	268056	Air Filter Case	1	
24	268057	Valve	1	
25	268412	Sleeve	1	
26	268157	Sleeve	1	
27	263345	Packing	1	
28	263942	Washer	1	
29	263815	Stay	1	
30	264016	Cap Screw	2	M5x60
31	265026	Screen	1	
32	265027	Foam Element	1	
33	268058	Air Filter Cover Ass'y	1	Incl. 34-36
34	268059	Air Filter Cover	1	
35	264022	Knob	1	
36	261734	Snap Ring		
37	268257	Fuel Tank Ass'y	1	Incl. 38-47
38	268258	Fuel Tank	1	
39	261584	Fuel Tank Cap Ass'y	1	Incl. 40

# CARBURETOR



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	261105	Gasket	1	
41	268469	Fuel Pipe Pick-Up Ass'y	1	Incl. 42-47
42	268470	Fuel Pipe Ass'y	1	Incl. 43-46
43	268519	Fuel Pipe & Grommet	1	
44	262649	Fuel Pipe	1	
45	261590	Breather	1	
46	261117	Clip	3	
47	264653	Filter Ass'y	1	
48	261250	Cap Screw	3	M5x20
49	840859	Carburetor Repair Kit	1	
50	840860	Carburetor Gasket/Diaphragm Kit	1	
51	261352	Label	1	Choke



**Maruyama U.S., Inc.**  
3570 Shelby Lane  
Denton, TX 76207  
940-383-7400 voice  
940-383-7466 fax

[www.maruyama-us.com](http://www.maruyama-us.com)