

# PARTS LIST

## H23DLR

### CONTENTS

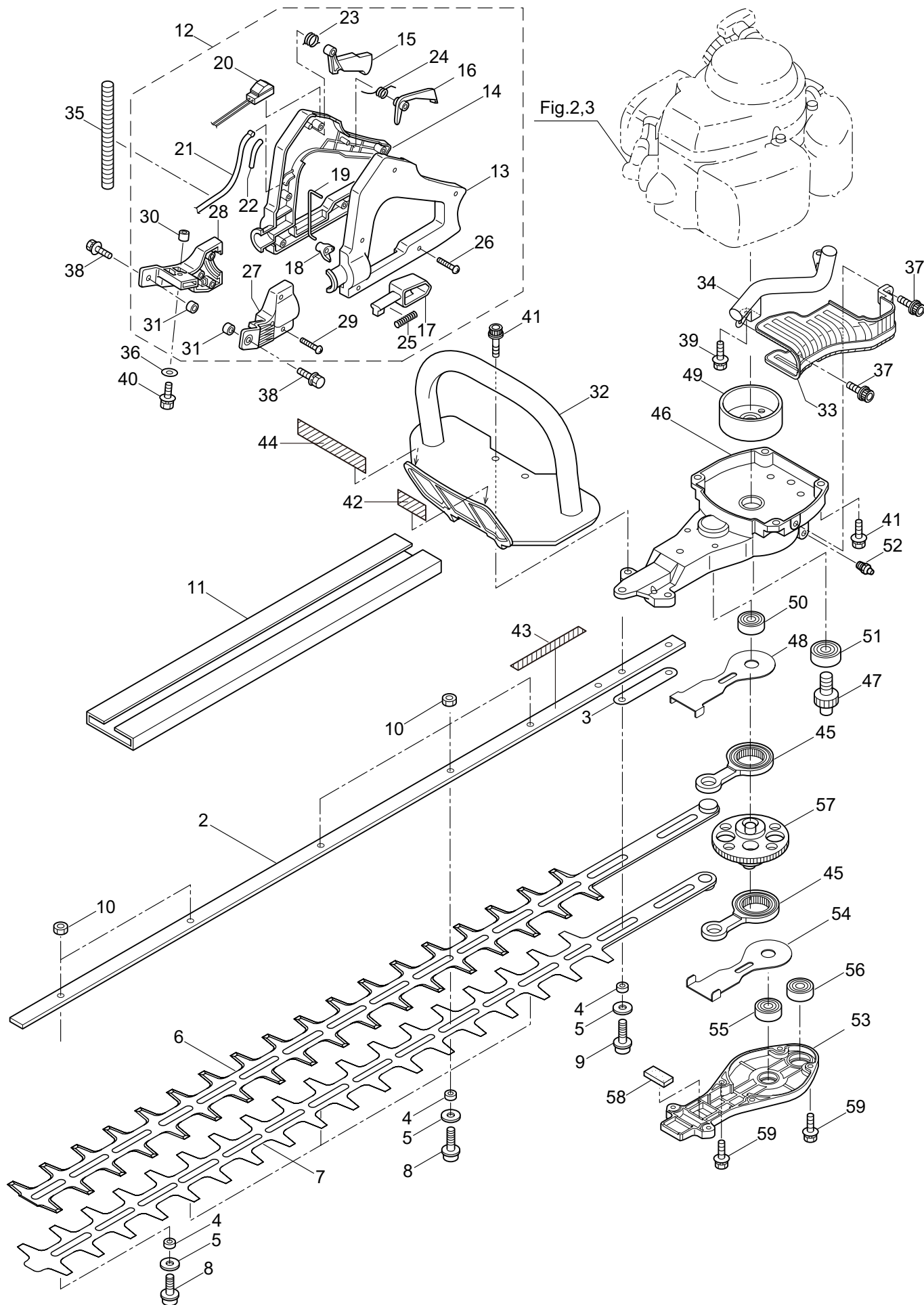
1. MAIN BODY .....	1 ~ 4
2. ENGINE .....	5 ~ 8
3. CARBURETOR, FUEL TANK .....	9 ~ 10
4. ACCESSORIES .....	11 ~ 12

2014. 01.



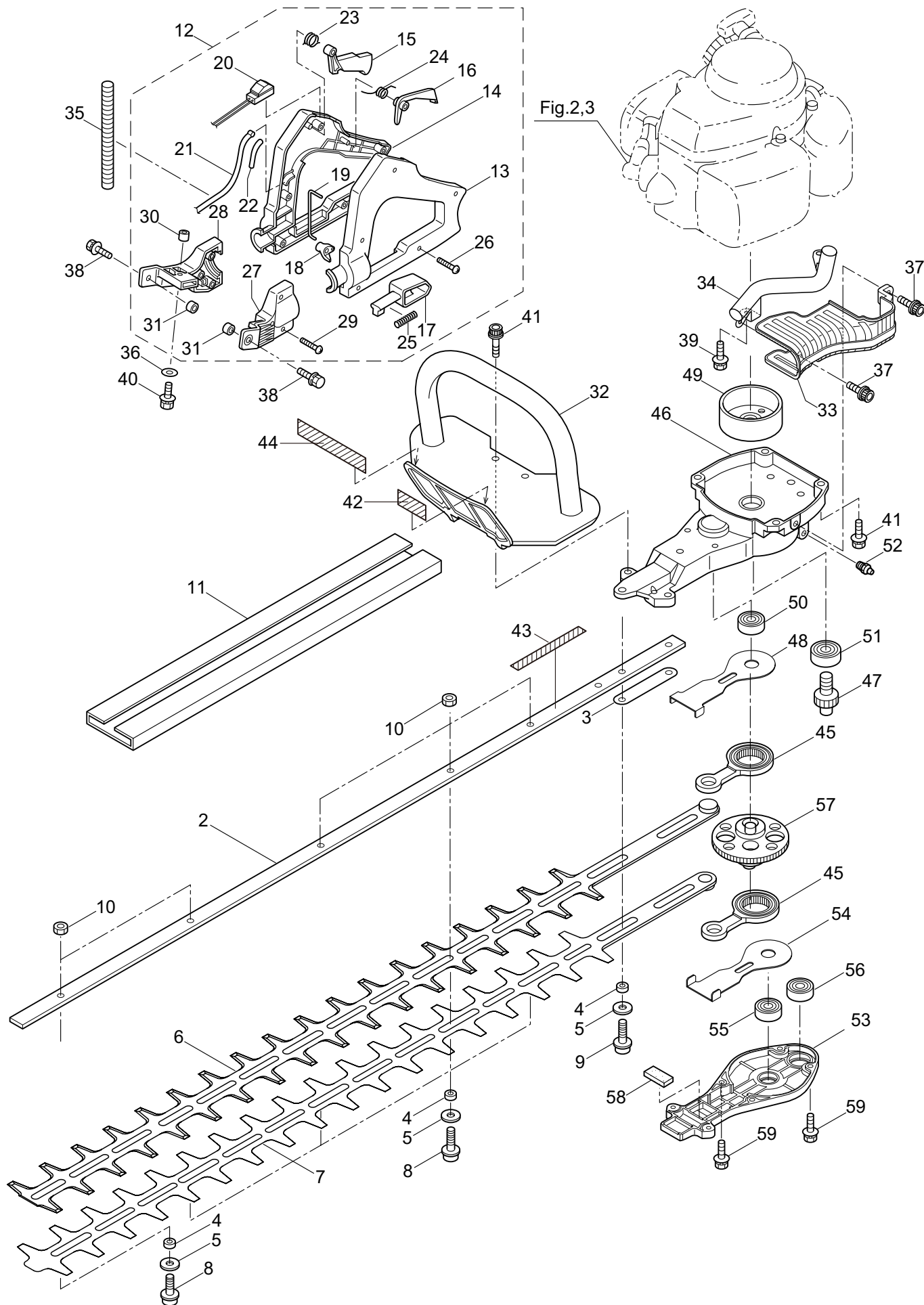
P/N 523766

# 1. H23DLR MAIN BODY



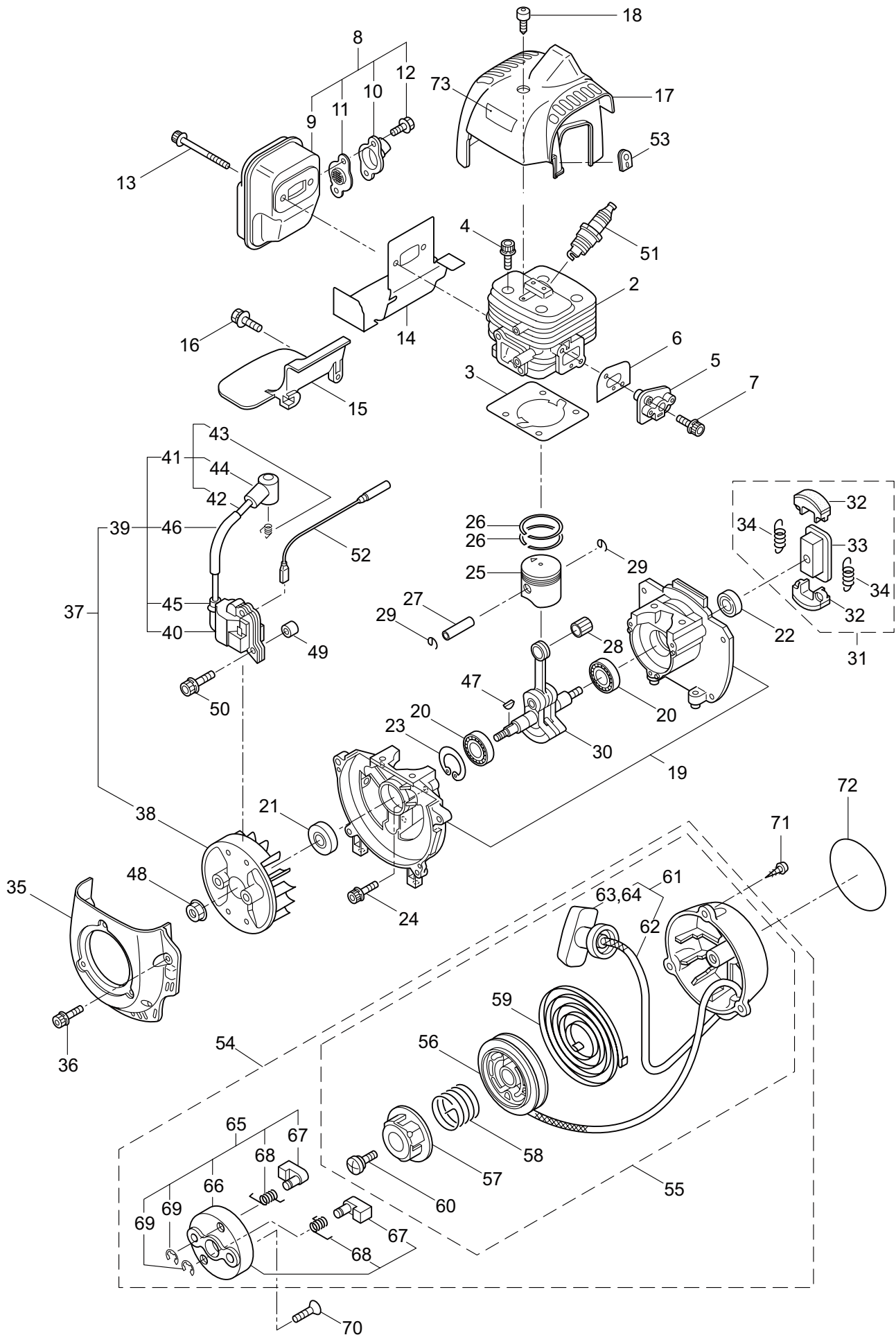
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	362375	H23DLR	1	
1-2	271955	Guide Plate	1	
1-3	271888	Spacer Plate	1	
1-4	271889	Spacer	7	
1-5	271890	Washer	7	
1-6	271956	Upper Blade	1	
1-7	271957	Lower Blade	1	
1-8	271896	Screw	5	
1-9	271897	Screw	2	
1-10	271899	Nut	5	
1-11	271958	Cover of Blade	1	
1-12	271902	Rear Handle Ass'y	1	Incl.13-31
1-13	271278	Rear Handle (L)	1	
1-14	271279	Rear Handle (R)	1	
1-15	271280	Lever,Throttle	1	
1-16	271281	Stop Lever	1	
1-17	271282	Lock Lever	1	
1-18	271283	Lock Lever Stopper	1	
1-19	271284	Rod	1	
1-20	271285	Switch	1	
1-21	271904	Cable Comp.	1	
1-22	271287	Spacer	1	
1-23	271288	Spring	1	
1-24	271289	Spring	1	
1-25	270400	Spring	1	
1-26	271276	Screw	5	
1-27	271274	Handle Stay (L)	1	
1-28	271275	Handle Stay (R)	1	
1-29	271276	Screw	3	
1-30	270424	Spacer	1	
1-31	271277	Spacer	2	
1-32	271905	Front Handle	1	
1-33	271906	Tail Pipe Cover	1	
1-34	271907	Tail Pipe Comp.	1	
1-35	271221	Tube	1	
1-36	270843	Washer	1	25x6xt1.6
1-37	271908	Screw	6	
1-38	271909	Screw	2	
1-39	271910	Screw	1	
1-40	271911	Screw	1	
1-41	271912	Screw	2	
1-42	223925	Label	1	Grease up
1-43	591450	Label	1	
1-44	591449	Label	1	
1-45	271914	Rod Ass'y	2	

# 1. H23DLR MAIN BODY



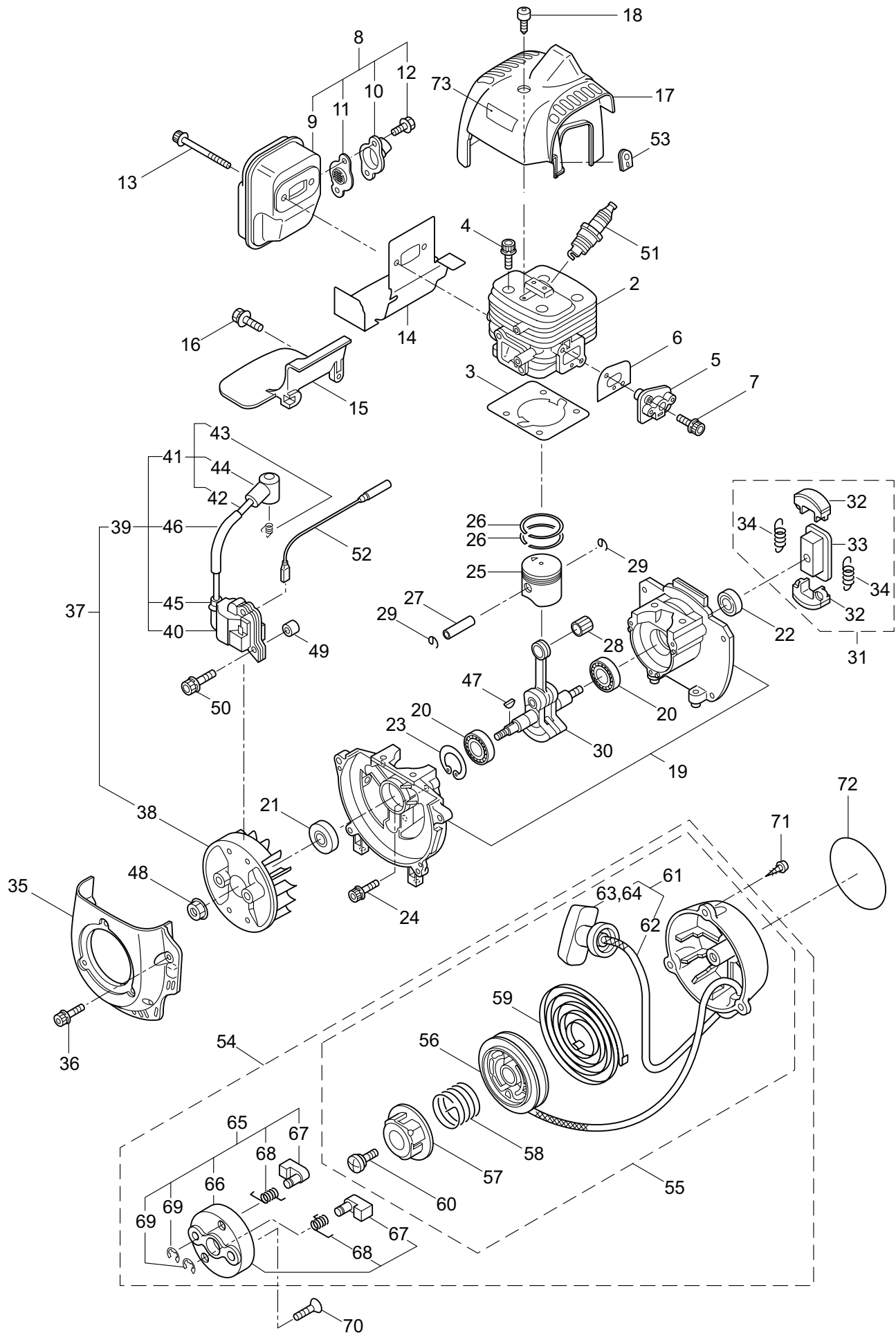
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	271918	Upper Case	1	
1-47	271919	Pinion	1	
1-48	271920	Plate	1	
1-49	270021	Drum	1	
1-50	271921	Bearing	1	
1-51	580767	Bearing	1	#6001 2RS
1-52	991937	Grease Nipple	1	M6
1-53	271923	Lower Case	1	
1-54	271924	Plate	1	
1-55	270423	Bearing	1	
1-56	271925	Bearing	1	
1-57	271926	Crank Comp.	1	
1-58	271927	Felt	1	
1-59	271910	Screw	3	

## 2. H23DLR ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	859423	Engine	1	CE230/102
2-2	288499	Cylinder	1	
2-3	286074	Gasket	1	
2-4	261250	Cap Screw	4	M5x20
2-5	265802	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	265924	Cap Screw	2	M5x25
2-8	288501	Muffler Ass'y	1	Incl.9-12
2-9	288502	Muffler Comp.	1	
2-10	288503	Muffler Tail	1	
2-11	288504	Spark Arrestor	1	
2-12	288542	Screw	2	M4x8
2-13	266402	Cap Screw	2	M5x55
2-14	273199	Gasket	1	
2-15	273255	Under Cover Comp.	1	
2-16	267191	Cap Screw	1	M5x16
2-17	289402	Top Cover	1	
2-18	286399	Knob	1	M5
2-19	288537	Crankcase	1	
2-20	280488	Bearing	2	PPL 6001
2-21	261492	Oil Seal	1	ISCD12287
2-22	261386	Oil Seal	1	ISCD12227
2-23	055185	Snap Ring	1	#28
2-24	261246	Cap Screw	3	M5x25
2-25	268032	Piston	1	
2-26	282177	Piston Ring	2	
2-27	261036	Piston Pin	1	
2-28	263957	Bearing, Needle	1	KTV81112EG01 B2
2-29	261576	Clip,Piston	2	
2-30	288511	Crankshaft/Conn.Rod Ass'y	1	
2-31	280404	Clutch Ass'y	1	Incl.32-34
2-32	280568	Clutch Shoe	2	(2)required
2-33	280569	Clutch Boss	1	
2-34	280570	Spring	2	(2)required
2-35	288508	Fan Cover	1	
2-36	261250	Cap Screw	4	M5x20
2-37	288514	Magneto Ass'y	1	Incl.38-46
2-38	288515	Rotor/Fan	1	
2-39	288516	Ignition Coil Ass'y	1	Incl.40-46
2-40	289483	Coil	1	
2-41	289484	Spark Plug Wire Ass'y	1	Incl.42-44
2-42	289485	Spark Plug Wire	1	
2-43	272805	Connector	1	
2-44	283178	Plug Boot	1	
2-45	283271	Cap	1	

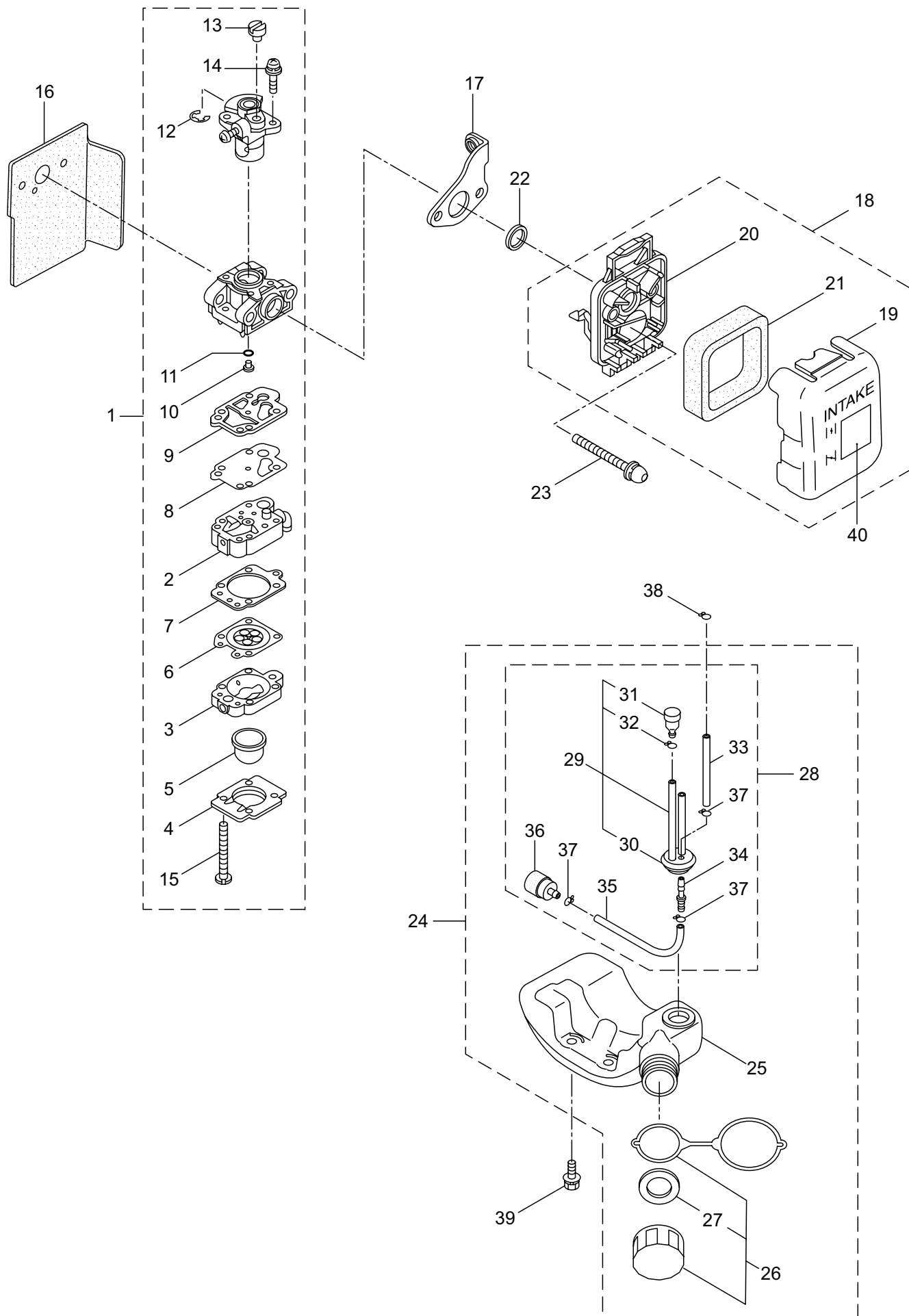
## 2. H23DLR ENGINE





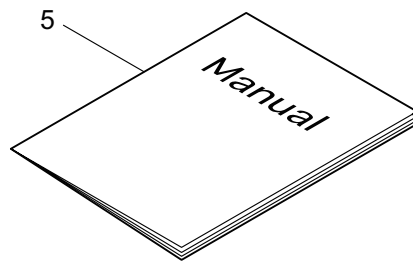
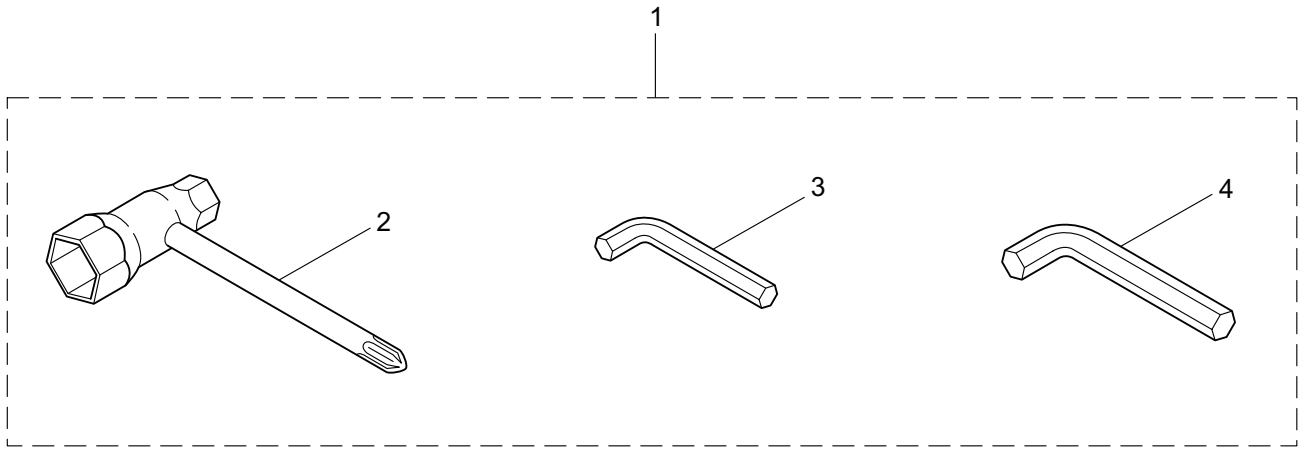
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	289486	Insulator	1	
2-47	261076	Woodruff Key	1	3x10
2-48	261417	Nut,Rotor	1	M8
2-49	280381	Spacer	2	
2-50	261256	Cap Screw	2	M4x25
2-51	285982	Spark Plug	1	NGK BPM8Y
2-52	261772	Lead	1	
2-53	283140	Grommet	1	
2-54	283171	Recoil Starter Ass'y	1	Incl.55-69
2-55	283172	Starter Ass'y	1	Incl.56-64
2-56	286363	Reel	1	
2-57	286364	Cam Plate	1	
2-58	283290	Spring	1	
2-59	280931	Spiral Spring	1	
2-60	267213	Screw	1	
2-61	283291	Rope Ass'y	1	Incl.62-64
2-62	283292	Starter Rope	1	
2-63	261725	Starter Grip	1	
2-64	283293	Rope Stopper	1	
2-65	283173	Starter Pulley Ass'y	1	Incl.66-69
2-66	283294	Starter Pulley	1	
2-67	280936	Ratchet	2	
2-68	283295	Spring	2	
2-69	020299	E-Ring	2	#4
2-70	264535	Screw	2	M6x20
2-71	280144	Tapping Screw	3	
2-72	273337	Label	1	H23DLR
2-73	273350	Label	1	H23DLR

### 3. H23DLR CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	288460	Carburetor Ass'y	1	Incl.2-15 New gasket required
3-2	268499	Pump Body	1	
3-3	262991	Purge Body	1	
3-4	262992	Cover Plate	1	
3-5	261874	Primer Bulb	1	
3-6	283905	Diaphragm, Meterring	1	
3-7	262993	Gasket	1	
3-8	262994	Diaphragm,Fuel Pump	1	
3-9	282576	Gasket	1	
3-10	289396	Main Jet	1	
3-11	261871	O-Ring	1	
3-12	261876	E-Ring	1	
3-13	261658	Swivel	1	
3-14	264682	Screw	2	
3-15	262996	Screw	4	
3-16	288517	Gasket	1	
3-17	268535	Stay	1	
3-18	266420	Cleaner Ass'y	1	Incl.19-21
3-19	264709	Cover	1	
3-20	266433	Housing	1	
3-21	264695	Filter	1	
3-22	268963	Gasket	1	19.4x14.8xt3.5
3-23	264016	Cap Screw	2	M5x60
3-24	288741	Fuel Tank Ass'y	1	Incl.25-38
3-25	288518	Fuel Tank	1	
3-26	289046	Tank Cap Ass'y	1	Incl.27
3-27	287058	Gasket	1	
3-28	289279	Fuel Pipe Pick-up Ass'y	1	Incl.29-37
3-29	289280	Fuel Pipe Ass'y	1	Incl.30-32
3-30	268065	Grommet	1	
3-31	289451	Breather	1	
3-32	261117	Clip	1	
3-33	289028	Pipe A	1	3x5x53L
3-34	288921	Joint	1	
3-35	289029	Pipe	1	3x5x125L
3-36	264653	Filter Ass'y	1	
3-37	261117	Clip	3	
3-38	261117	Clip	1	
3-39	269690	Cap Screw	4	M5x18
3-40	285188	Label	1	

4. H23DLR  
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	264606	Tool Set	1	Incl.2-4
4-2	264607	Box Spanner	1	10x19x(+)
4-3	219431	Wrench	1	3mm
4-4	219432	Wrench	1	4mm
4-5	271860	Instruction Manual	1	H23DR