

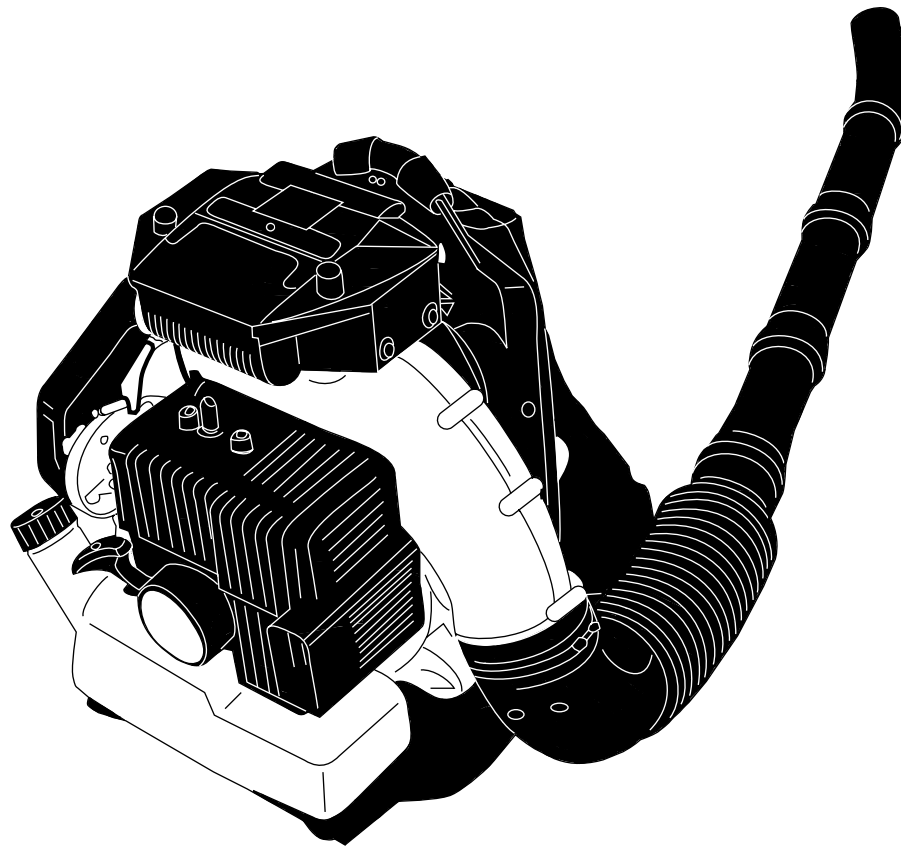
MARUYAMA

ILLUSTRATED PARTS LIST

BL4600SP

BL4600HA

BACKPACK BLOWER



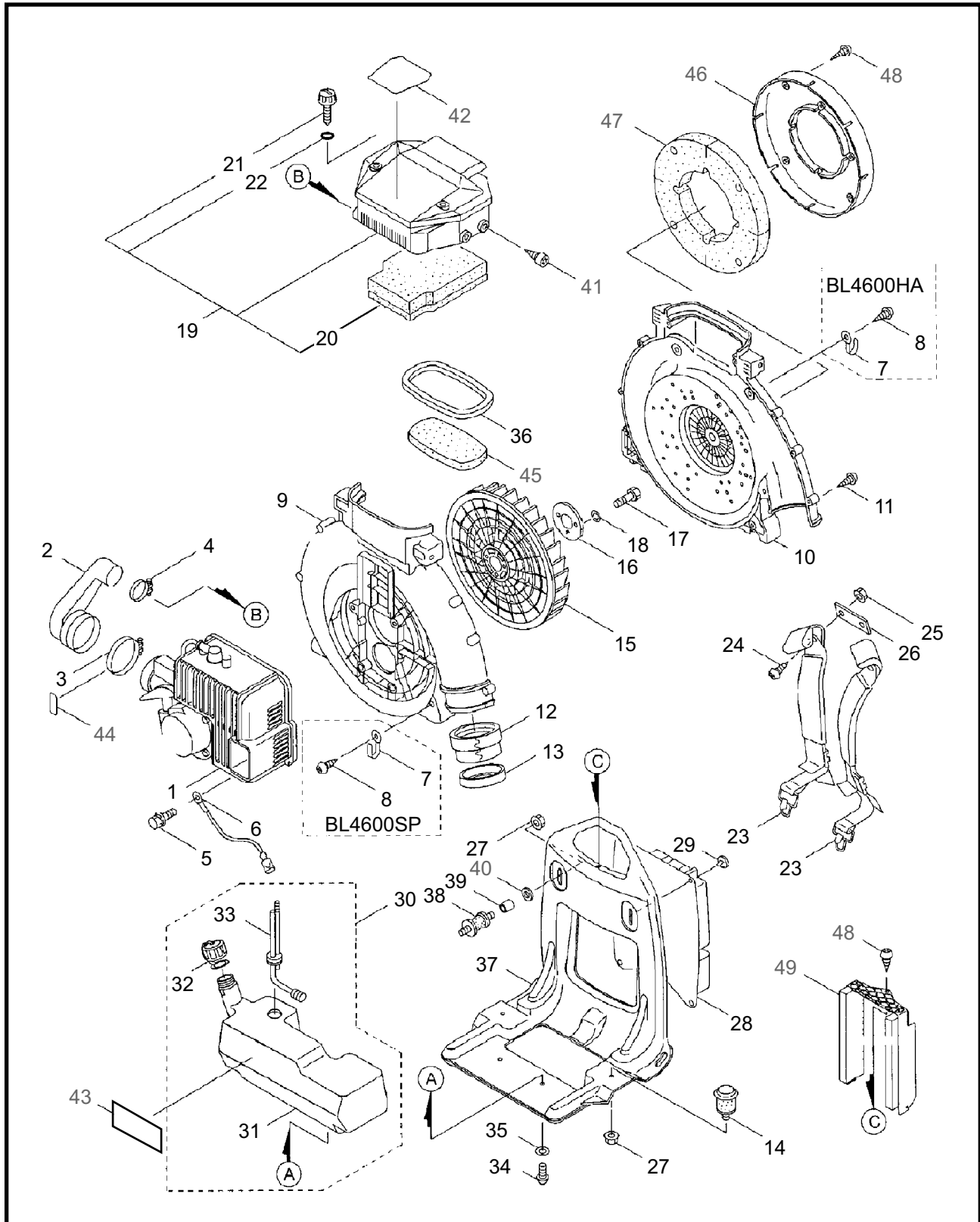
BL4600SP/BL4600HA
BACKPACK BLOWER
PART 845404-REV01/02



Maruyama. *E x t r a o r d i n a r y .*

2 ILLUSTRATED PARTS LIST
BL4600SP & BL4600HA

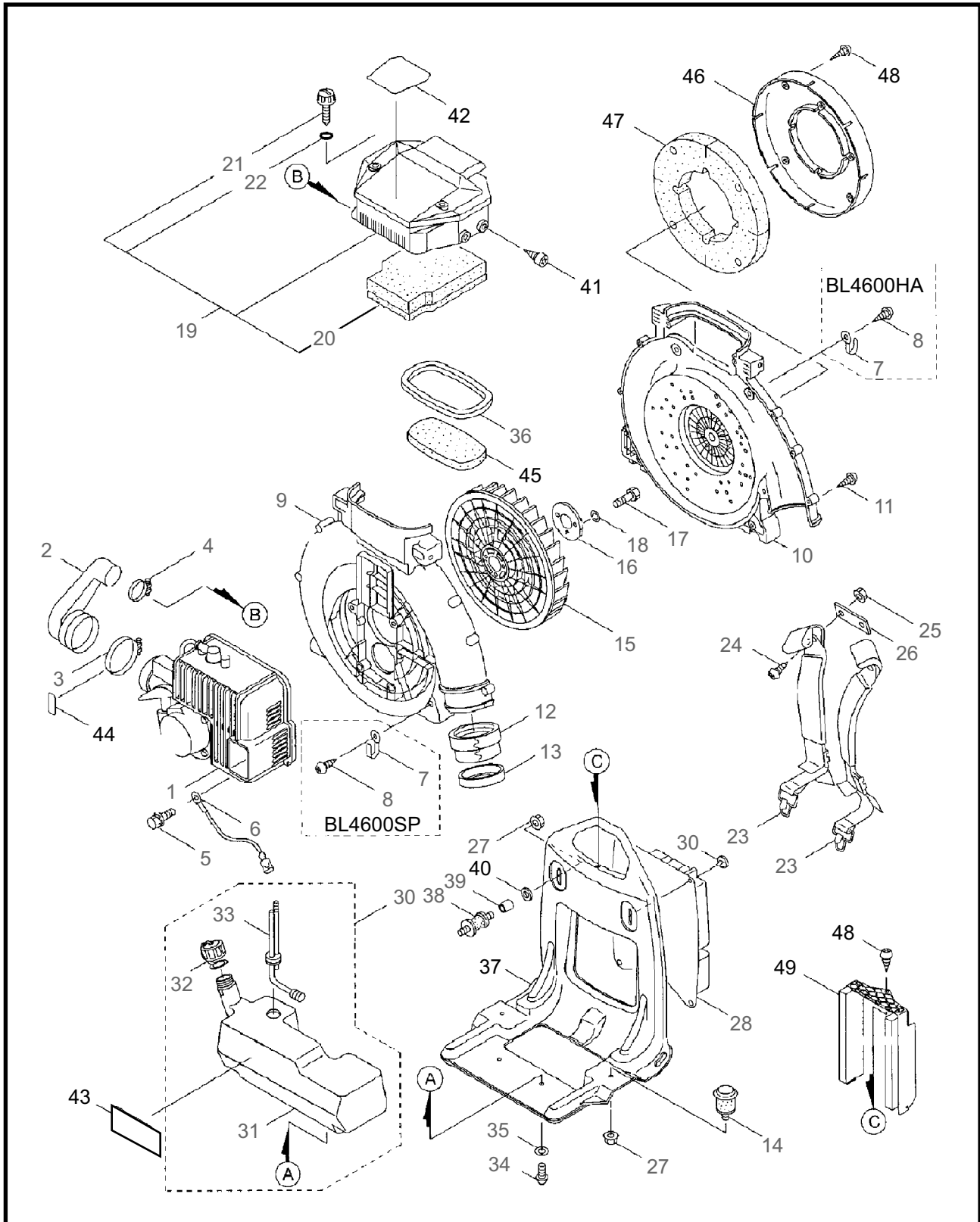
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	121787	Shroud	1	
2	121753	Inlet Pipe	1	
3	121755	Band	1	
4	119684	Band	1	
5	092543	Bolt	4	M6x45
6	108634	Earth Cord	1	
7	103550	Clamp	1	
8	082697	Tapping Screw	1	M5x10
9	120512	Fan Case (E)	1	
10	121788	Fan Case (S)	1	
11	118530	Tapping Screw	11	M5x25
12	119160	Collar	1	
13	119161	Rubber Band	1	
14	120615	Buffer	2	
15	118724	Fan	1	
16	118248	Plate	1	
17	119558	Bolt	3	
18	012502	Spring Washer	3	M6
19	119364	Air Cleaner Ass'y	1	Incl. 20-23
20	122951	Element	1	
21	114463	Knob	2	
22	014187	O-Ring	2	
23	120625	Knapsack Band	2	
24	083445	Screw	2	M6x16
25	550132	Nut	2	M6
26	120614	Band	1	
27	109704	Nut	4	M6
28	119177	Cushion Pad	1	
29	100749	Fastener	4	
30	119388	Fuel Tank Ass'y	1	Incl. 32-34
31	120154	Fuel Tank	1	
32	119390	Cap Ass'y	1	
33	119391	Filter Ass'y	1	
34	081414	Screw	2	M5x14
35	015479	Washer	2	
36	120536	Packing	1	
37	119174	Knapsack Frame	1	
38	026223	Buffer	2	
39	120616	Collar	2	

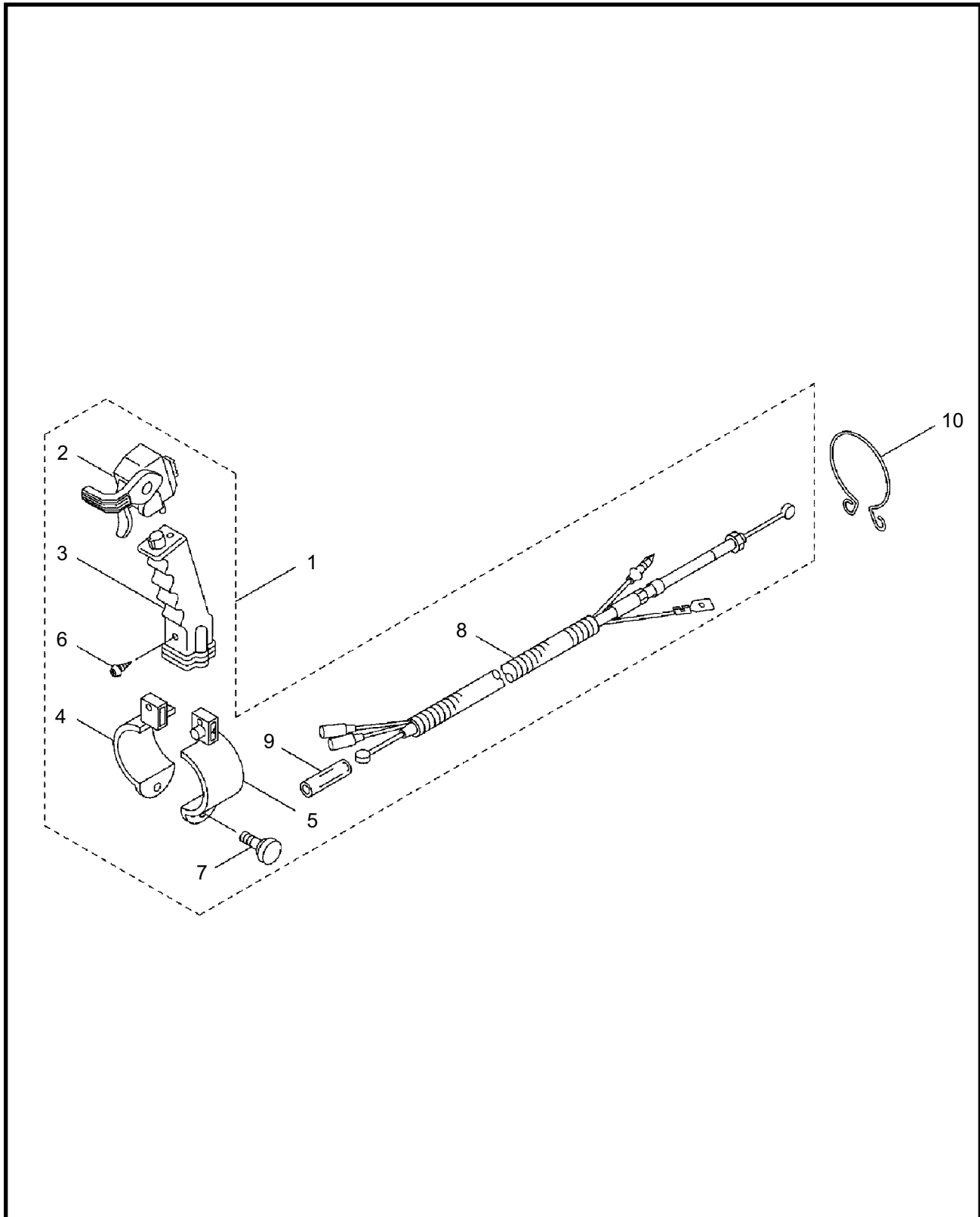
4 ILLUSTRATED PARTS LIST
BL4600SP & BL4600HA

MAIN BODY



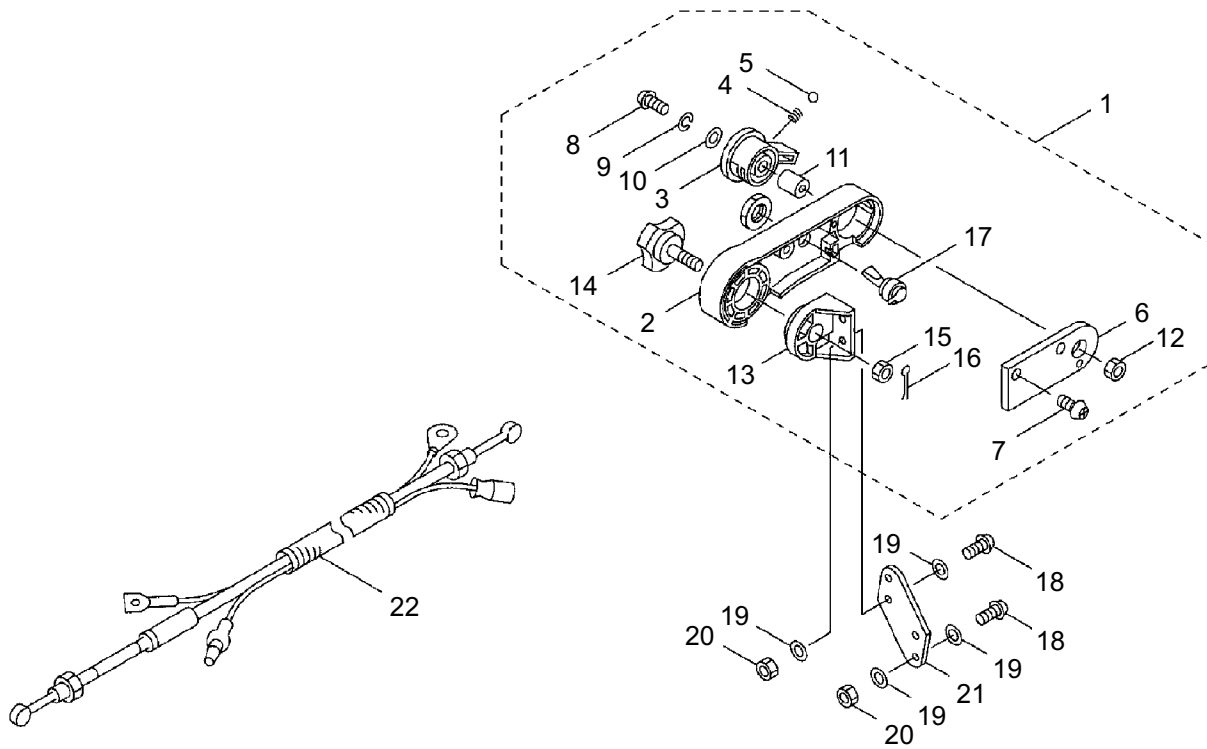
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	120617	Packing	2	
41	120077	Tapping Screw	4	M6x14
42	121801	Label	1	BL4600SP
43	121796	Label	1	BL4600HA
43	121132	Label	1	
44	119613	Label	1	Choke
45	121792	Foam	1	
46	121790	Cover	1	
47	121791	Foam	1	
48	120319	Tapping Screw	15	M5x18
49	121793	Cover	1	

THROTTLE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	121756	Throttle Ass'y	1	Incl. 2-9
2	122046	Throttle	1	
3	118811	Grip	1	
4	118813	Band	1	
5	118814	Band	1	
6	120319	Tapping Screw	2	M5x18
7	117488	Knob Bolt	1	M6x30
8	121634	Throttle Cable Ass'y	1	
9	121427	Tube	1	
10	119173	Clamp	1	

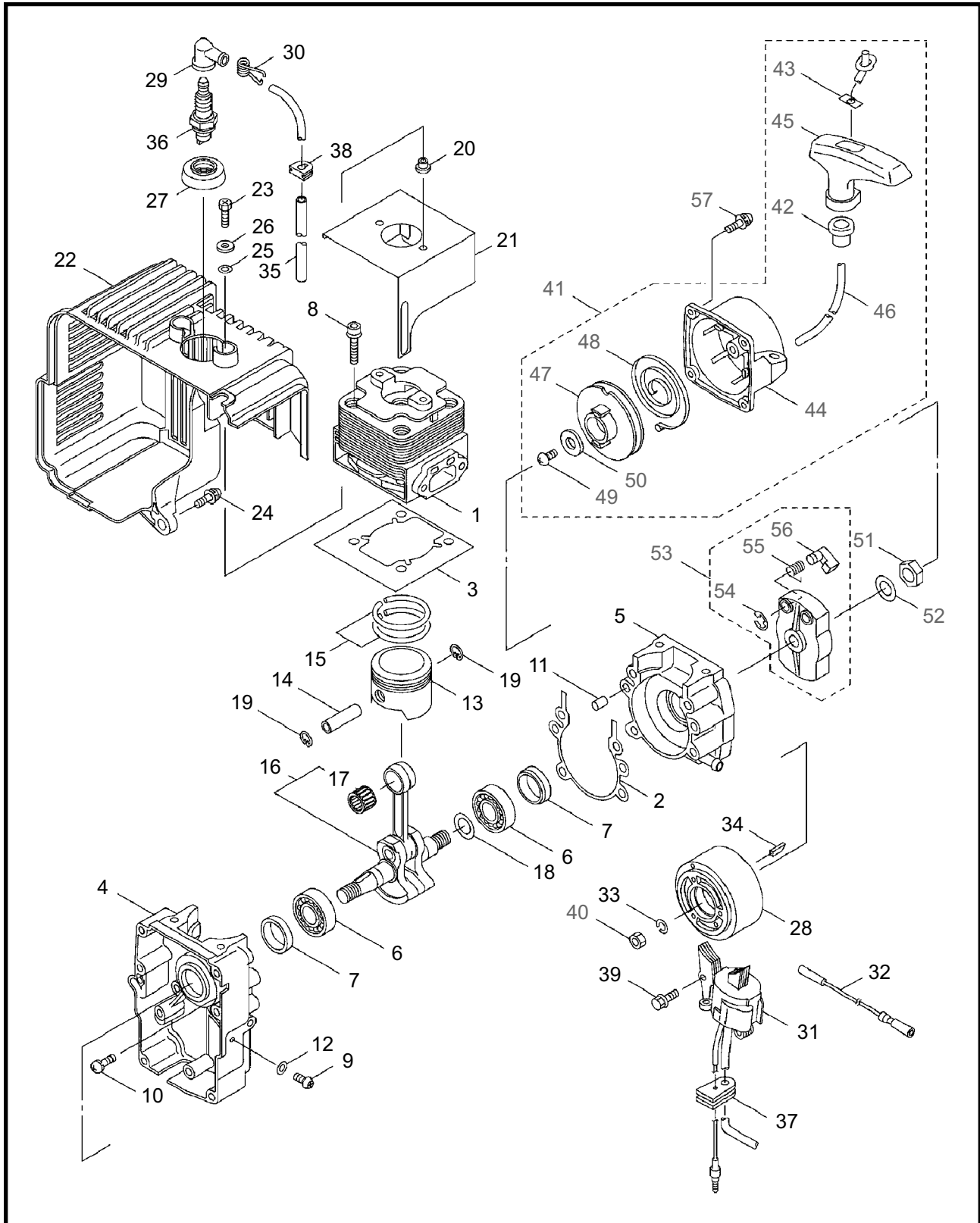
THROTTLE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	117622	Throttle Lever Ass'y	1	Incl. 2-17
2	107126	Arm	1	
3	107127	Lever	1	
4	107221	Spring	1	
5	106498	Ball	1	
6	107129	Stay	1	
7	019001	Tapping Screw	2	M4x10
8	081457	Screw	1	M6x25
9	012502	Spring Washer	1	M6
10	012488	Washer	1	M6
11	107136	Collar	1	
12	081031	Nut	1	M6
13	115605	Flange	1	
14	115612	Knob Bolt	1	
15	107581	Nylon Nut	1	M8
16	065842	Cotter Pin	1	
17	117623	Switch	1	
18	081456	Screw	4	M6x20
19	013754	Washer	8	M6
20	112509	Nut	4	M6
21	117603	Plate	1	
22	636826	Throttle Cable Ass'y	1	

10 ILLUSTRATED PARTS LIST
BL4600SP & BL4600HA

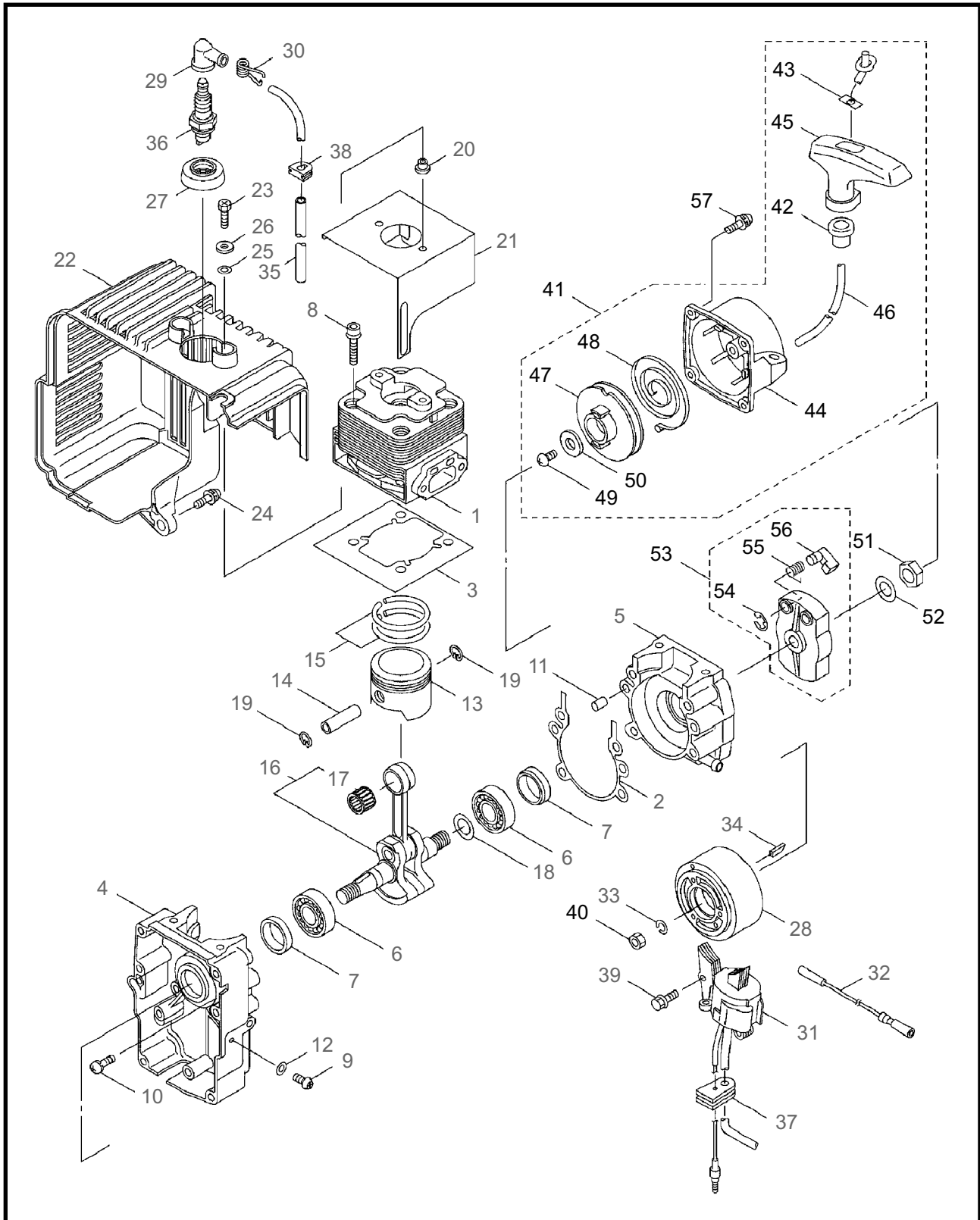
ENGINE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	634825	Cylinder	1	
2	570248	Gasket	1	
3	634341	Gasket	1	
4	634342	Crankcase	1	
5	634343	Crankcase	1	
6	597283	Bearing	2	#6202C3
7	071320	Oil Seal	2	
8	597284	Bolt	4	
9	944619	Screw	1	
10	599880	Screw	4	
11	943349	Dowel Pin	2	
12	943893	Gasket	1	
13	579537	Piston	1	
14	599881	Piston Pin	1	
15	943875	Piston Ring Set	1	
16	626810	Crankshaft Ass'y	1	Incl. 17
17	597289	Needle Bearing	1	
18	597285	Shim	AR	t=0.10
18	597286	Shim	AR	t=0.20
18	597287	Shim	AR	t=0.40
18	597288	Shim	AR	t=0.60
19	943307	Snap Ring	2	
20	630053	Insulator	2	
21	634826	Shroud	1	
22	121787	Shroud	1	
23	573307	Bolt	2	
24	580184	Screw	1	
25	621123	Washer	2	
26	575415	Washer	2	
27	573289	Boot	1	
28	634346	Flywheel	1	
29	591532	Spark Plug Cap	1	
30	591533	Terminal	1	
31	634347	Ignition Coil Ass'y	1	
32	597263	Lead Wire	1	
33	943924	Washer	1	
34	998409	Key	1	
35	998411	Tube	1	
36	626811	Spark Plug	1	BPMR7A
37	597293	Grommet	1	
38	634348	Grommet	1	
39	943457	Bolt	2	

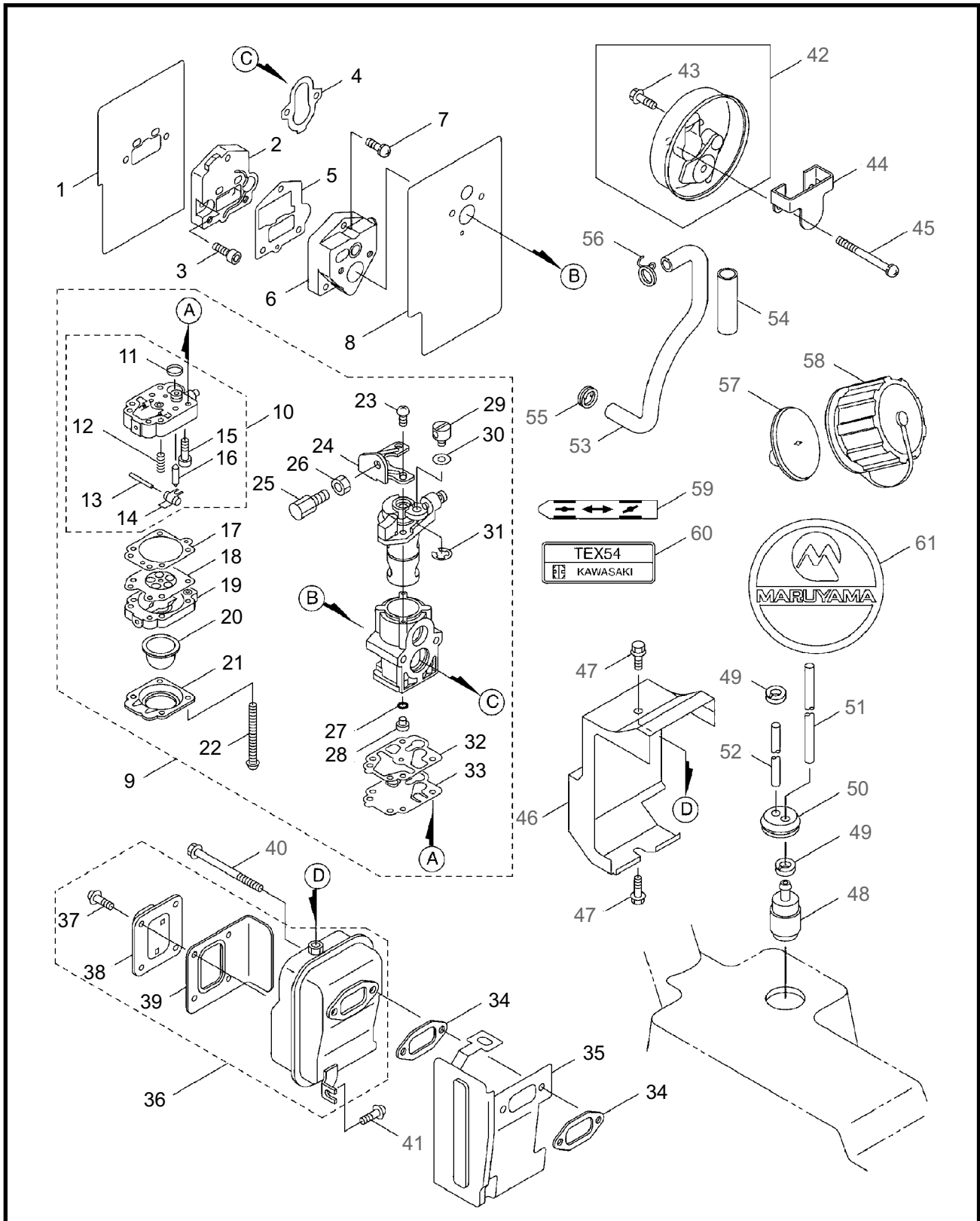
12 ILLUSTRATED PARTS LIST
BL4600SP & BL4600HA

ENGINE



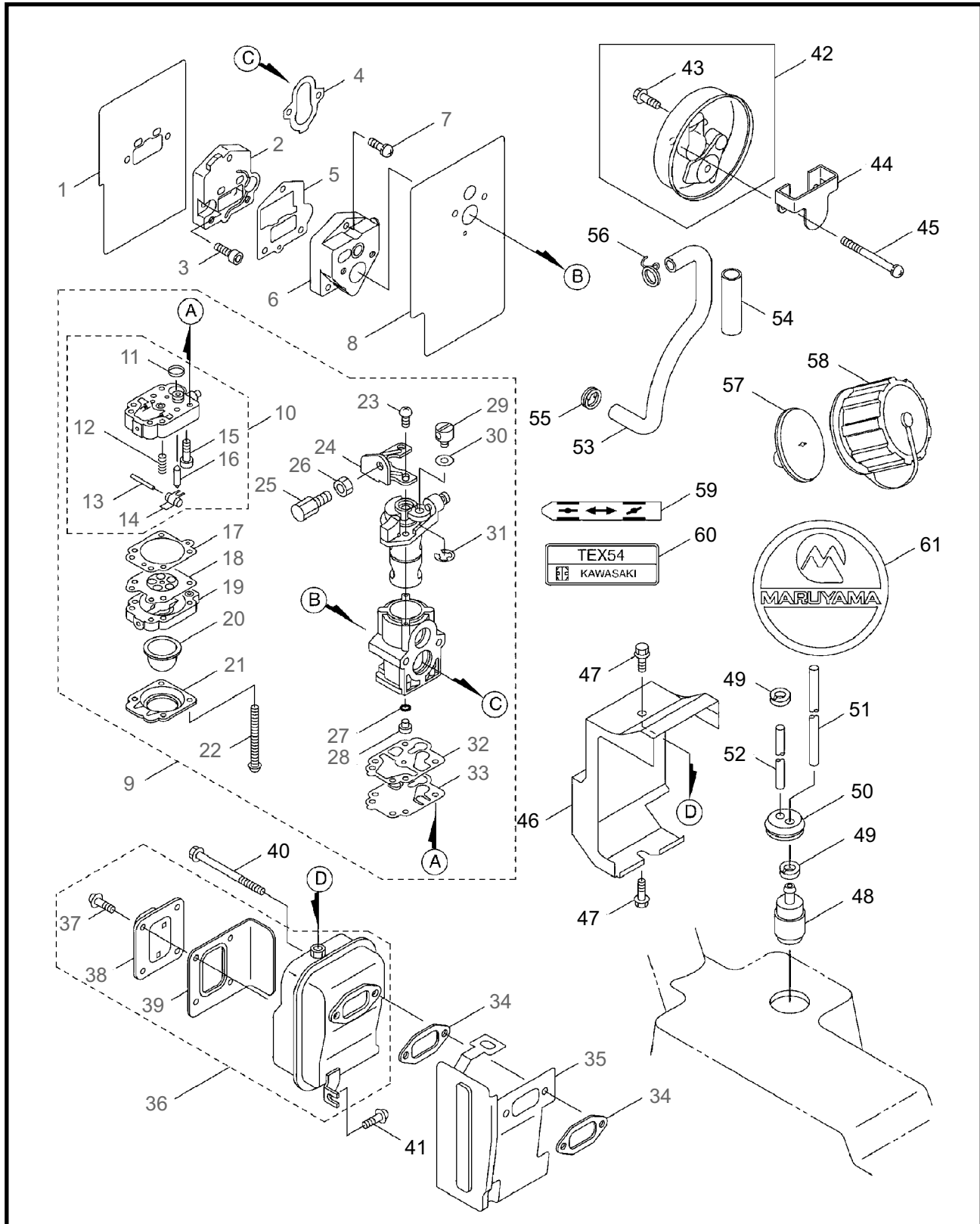
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	998410	Nut	1	
41	579570	Recoil Starter	1	Incl. 42-50
42	998438	Rope Guide	1	
43	944502	Plate	1	
44	579568	Recoil Starter Case	1	
45	998437	Grip	1	
46	579572	Rope	1	
47	579571	Reel	1	
48	572955	Recoil Spring	1	
49	944801	Screw	1	
50	579574	Washer	1	
51	943173	Nut	1	M8
52	071190	Washer	1	M8
53	579569	Starting Pulley	1	Incl. 54-56
54	944226	Snap Ring	1	
55	579573	Return Spring	1	
56	572938	Pawl	1	
57	624845	Screw	4	M4x16

CARBURETOR



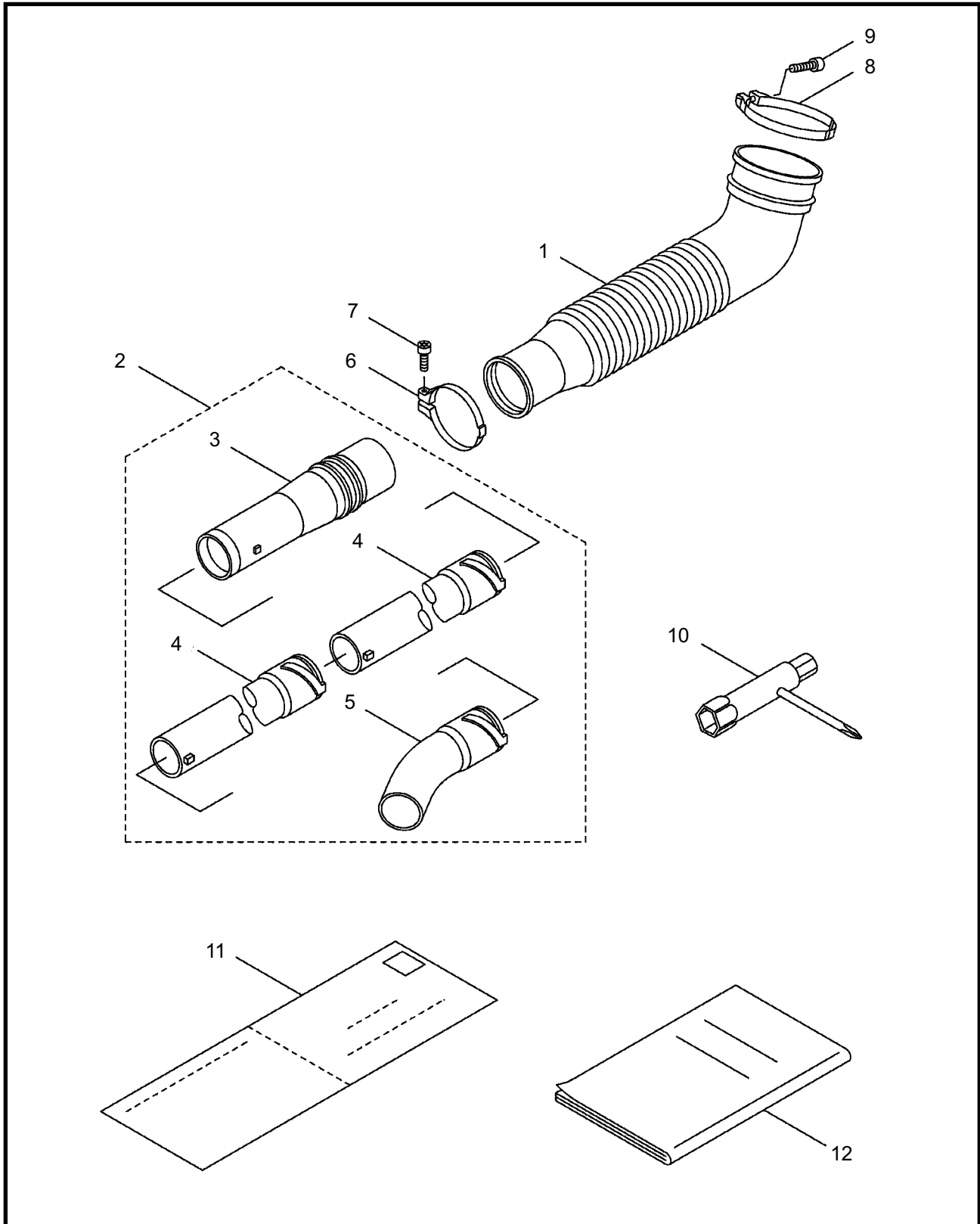
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	634352	Gasket	1	
2	634355	Plate	1	
3	634358	Bolt	2	
4	634351	Gasket	1	
5	634349	Gasket	1	
6	634354	Reed Valve Ass'y	1	
7	579565	Screw	3	
8	634353	Gasket	1	
9	634827	Carburetor Ass'y	1	Incl. 10-33
10	626812	Body Ass'y	1	Incl. 11-16
11	624430	Filter	1	
12	624434	Spring	1	
13	624433	Pin	1	
14	624429	Lever	1	
15	624432	Screw	1	
16	624431	Float Valve	1	
17	598407	Gasket	1	
18	634357	Diaphragm	1	
19	598413	Body	1	
20	577191	Priming Pump	1	
21	598409	Primer Pump Cover	1	
22	598417	Screw	4	
23	577179	Screw	2	
24	624525	Bracket	1	
25	598418	Screw	1	
26	624530	Nut	1	
27	577182	O-Ring	1	
28	628092	Main Jet	1	#52
29	598415	Arm	1	
30	624532	Washer	1	
31	577175	Snap Ring	1	
32	634350	Gasket	1	
33	577185	Diaphragm	1	
34	579566	Muffler Gasket	2	
35	634364	Muffler Cover	1	
36	634829	Muffler Ass'y	1	Incl. 37-39
37	634366	Screw	4	
38	634828	Spark Arrestor	1	
39	634360	Gasket	1	

CARBURETOR



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	577390	Bolt	2	M6x65
41	943276	Screw	1	
42	634359	Air Filter Case Ass'y	1	Incl. 43
43	628550	Screw	1	
44	634361	Baffle	1	
45	634367	Screw	2	
46	634365	Muffler Cover	1	
47	944981	Bolt	2	
48	625872	Fuel Filter	1	
49	597948	Fuel Filter Clamp	2	
50	597949	Fuel Tank Grommet	1	
51	625873	Tube	1	
52	625874	Tube	1	
53	634370	Tube	1	
54	634371	Tube	1	
55	634830	Clamp	1	
56	634369	Clamp	1	
57	630564	Valve	1	
58	625871	Cap Ass'y	1	
59	598438	Label	1	
60	626816	Label	1	
61	634831	Label	1	

ACCESSORIES



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	119186	Flexible Pipe	1	
2	121238	Pipe Ass'y	1	Incl. 3-5
3	121242	Swivel Pipe	1	
4	121243	Straight Pipe	2	
5	121244	Bent Pipe	1	
6	119525	Hose Band	1	
7	081415	Screw	1	M5x16
8	119523	Hose Band	1	
9	081417	Screw	1	M5x25
10	210418	Box Spanner	1	13x19x(+)
11	216007	Warranty Card	1	
12	121758	Instruction Manual	1	



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