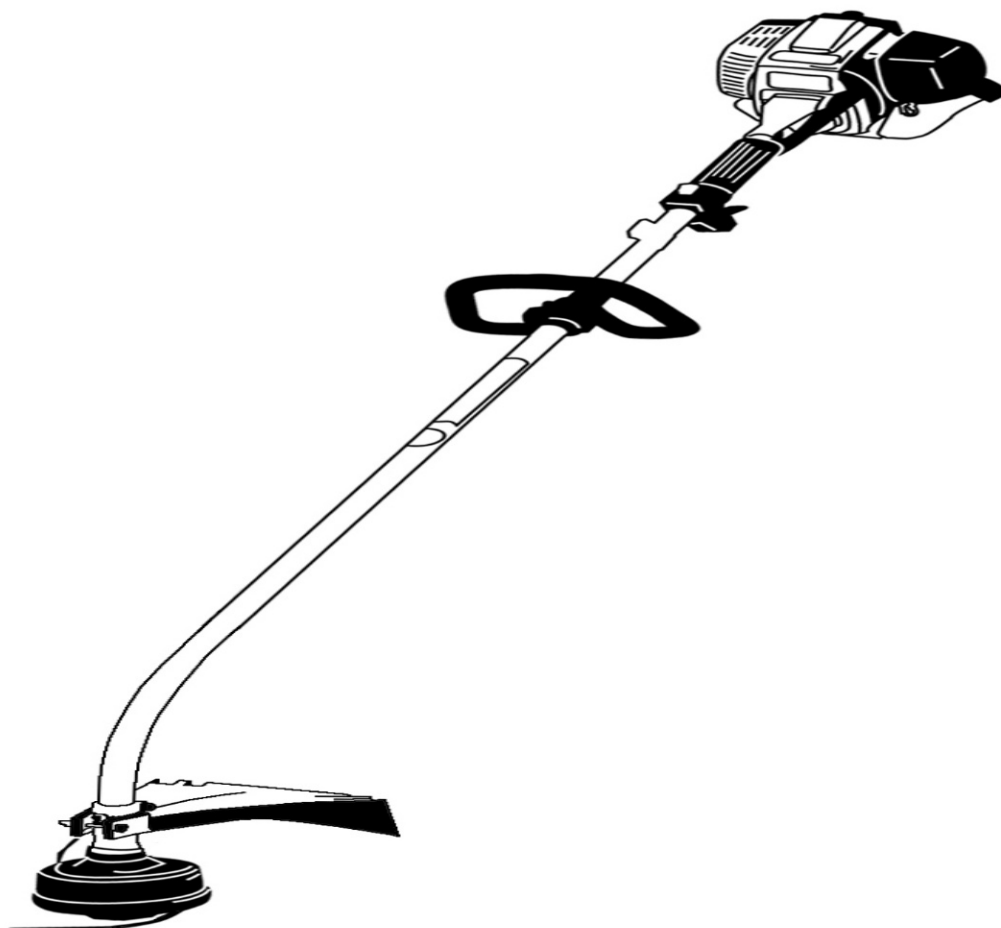


**MARUYAMA**

ILLUSTRATED PARTS LIST

**BC2321C-CA**

BRUSHCUTTER

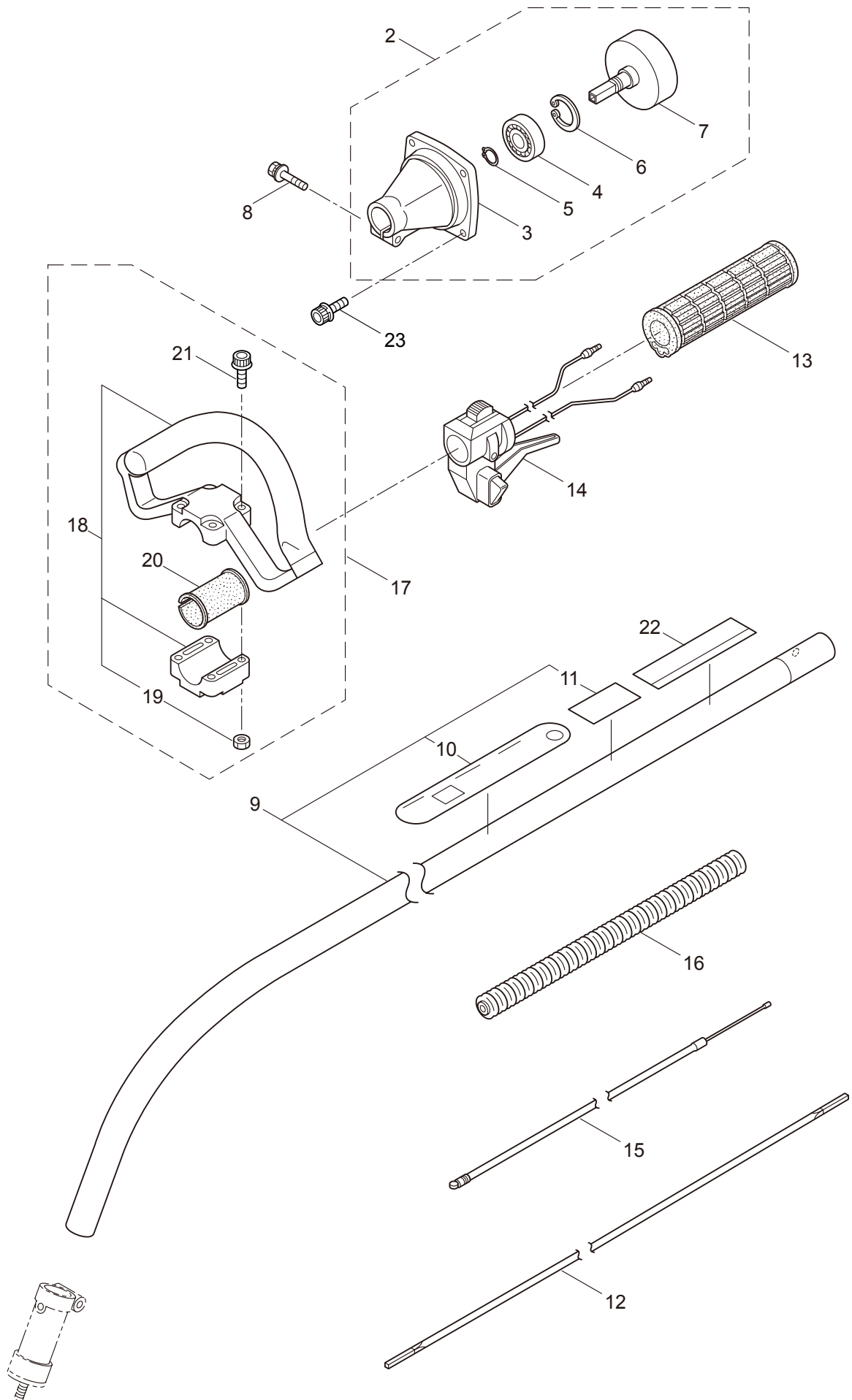


BC2321C-CA  
BRUSH CUTTER  
PART #522640-09/2008



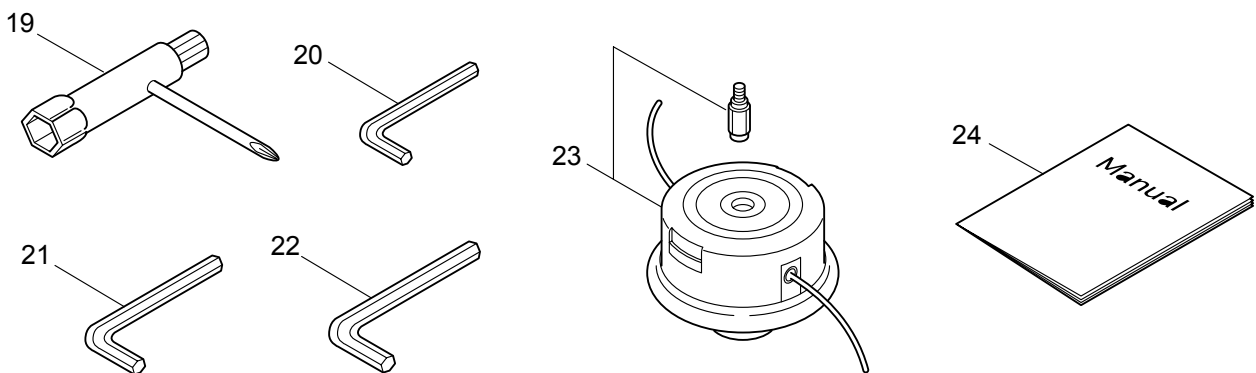
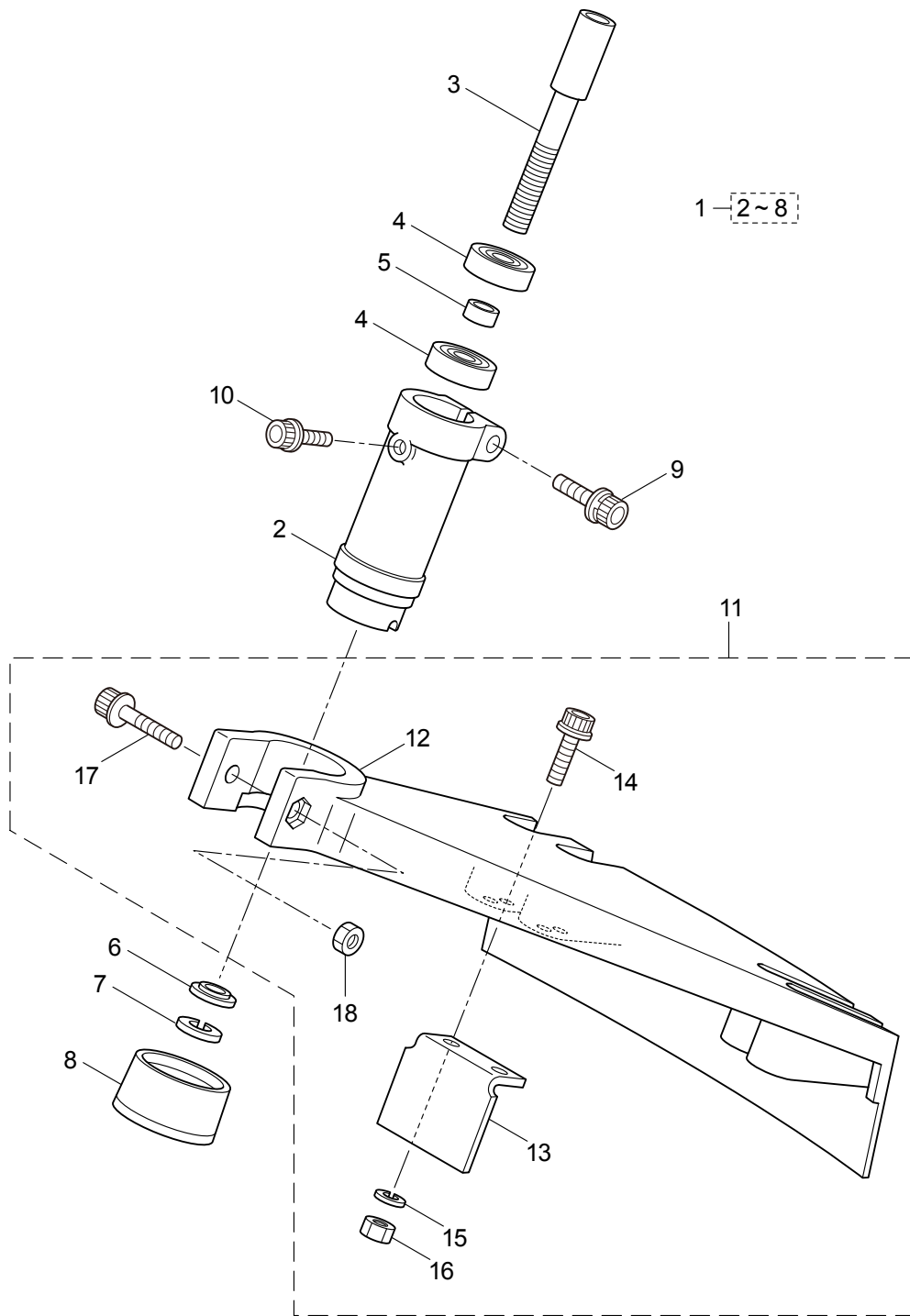
Maruyama. *E x t r a o r d i n a r y .*

1. BC2321C-CA  
MAIN BODY



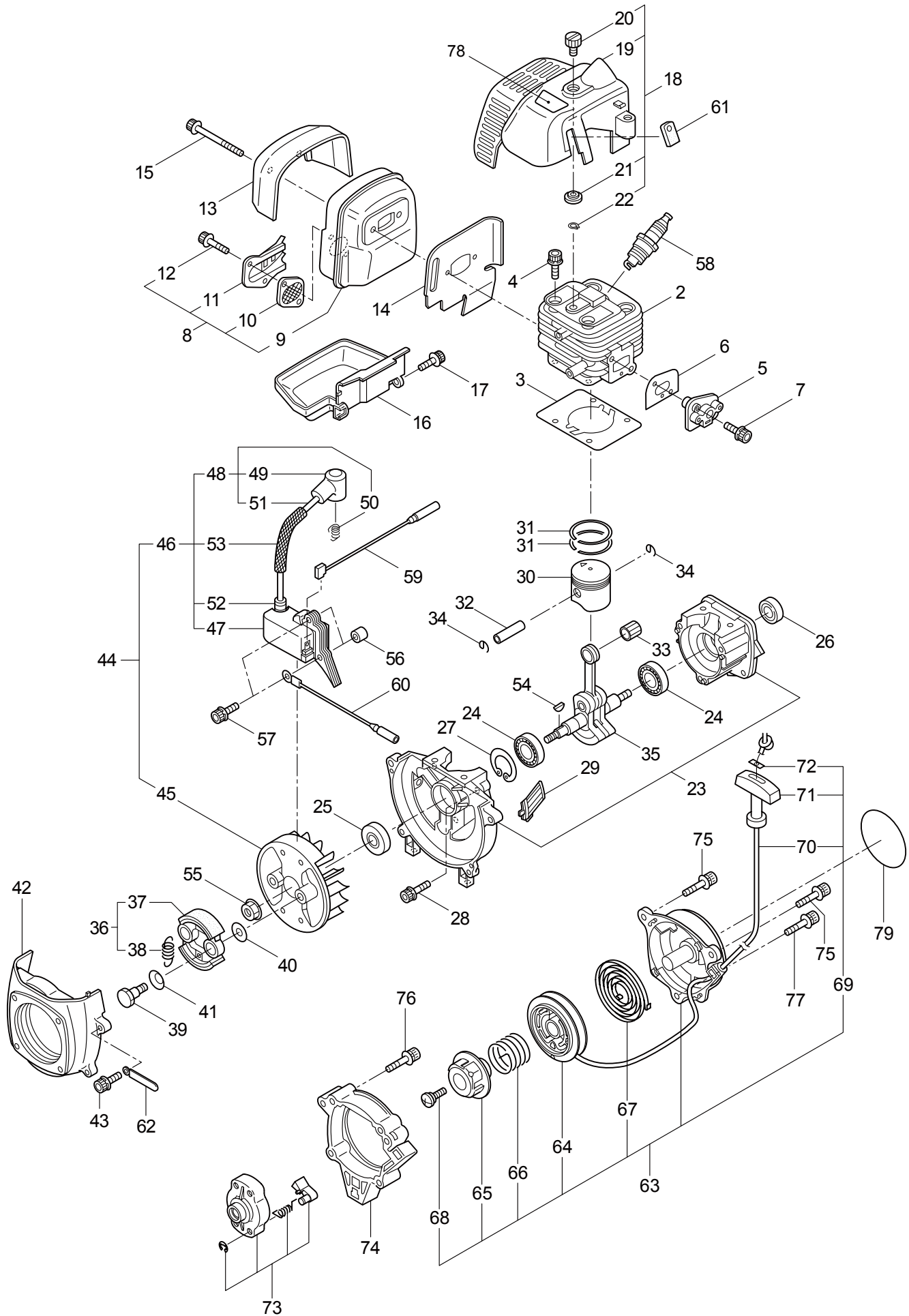
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-2	218868	Clutch Case Ass'y	1	Incl.3-7
1-3	218869	Clutch Case	1	
1-4	012649	Bearing	1	#6201ZZ
1-5	140273	Snap Ring	1	#12
1-6	016732	Snap Ring	1	#32
1-7	218492	Clutch Drum	1	
1-8	261246	Cap Screw	1	M5x25
1-9	220079	Driveshaft Tube Ass'y	1	Incl.10,11
1-10	221501	Label	1	Warning
1-11	223926	Label	1	Lubricate
1-12	215985	Driveshaft	1	
1-13	215995	Shaft Grip	1	
1-14	222902	Throttle Trigger	1	
1-15	213444	Throttle Cable	1	340L
1-16	213548	Plastic Tube	1	#10x200L
1-17	229597	Loop Handle Ass'y	1	Incl.18-21
1-18	222938	Loop Handle	1	Incl.19
1-19	081028	Nut	4	M5
1-20	216004	Packing	1	
1-21	215608	Cap Screw	4	M5x30x16
1-22	229596	Label	1	BC2321C-CA
1-23	261250	Cap Screw	4	M5x20

2. BC2321C-CA  
BEARING HEAD



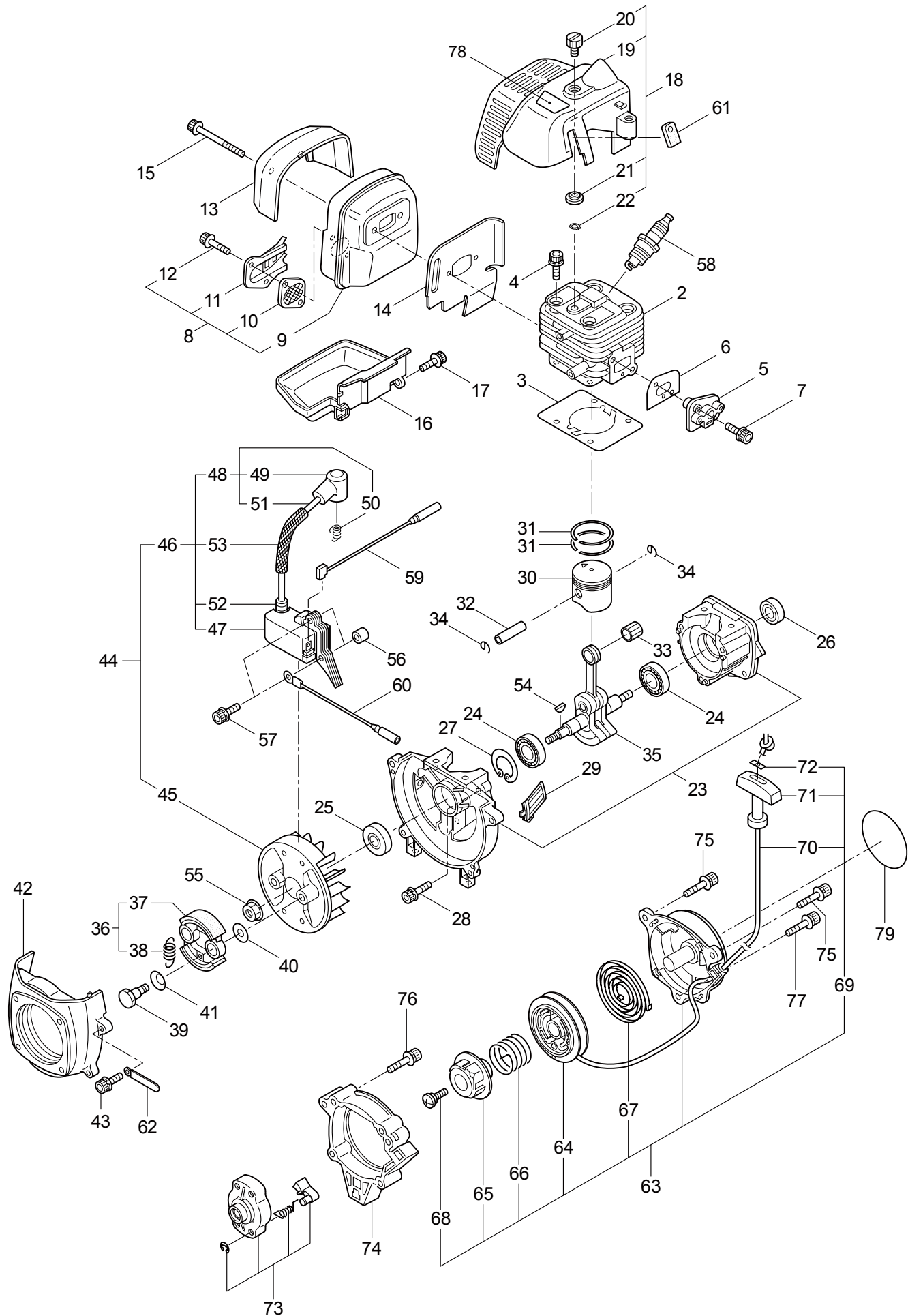
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	215986	Bearing Head Ass'y	1	Incl.2-8
2-2	215987	Case,Bearing	1	
2-3	215988	Attaching Shaft	1	
2-4	215989	Bearing	2	#608DD
2-5	215990	Spacer	1	
2-6	215991	Washer	1	
2-7	015845	Spring Washer	1	M8
2-8	215992	Attaching Shaft Adapter	1	
2-9	261246	Cap Screw	1	M5x25
2-10	215993	Cap Screw	1	M5x10
2-11	229598	Safety Cover Ass'y	1	Incl.12-18
2-12	215999	Guard	1	
2-13	216000	String Cutter	1	
2-14	216001	Cap Screw	2	M5x16
2-15	089901	Spring Washer	2	M5
2-16	089846	Nut	2	M5
2-17	216863	Cap Screw	1	M6x40
2-18	089885	Nut	1	M6
2-19	210418	Box Spanner	1	13x19x(+)
2-20	219431	Wrench	1	3mm
2-21	219432	Wrench	1	4mm
2-22	219433	Wrench	1	5mm
2-23	840781	Semi-Auto Head (L/R), 4	1	
2-24	229620	Instruction Manual	1	

3.BC2321C-CA  
ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-2	282165	Cylinder	1	
3-3	282339	Gasket	1	
3-4	261250	Cap Screw	4	M5x20
3-5	269144	Insulator	1	New gasket required
3-6	267049	Gasket	1	
3-7	265924	Cap Screw	2	M5x25
3-8	282208	Muffler Ass'y	1	Incl.9-12
3-9	282209	Muffler Comp.	1	
3-10	267056	Spark Arrester	1	
3-11	268171	Muffler Tail	1	
3-12	265107	Cap Screw	2	M4x10
3-13	268461	Holder	1	
3-14	281440	Gasket	1	
3-15	266402	Cap Screw	2	M5x55
3-16	281446	Under Cover	1	
3-17	267191	Cap Screw	1	M5x16
3-18	281716	Top Cover Ass'y	1	Incl.19-22
3-19	281444	Top Cover	1	
3-20	261018	Knob	1	
3-21	261020	Spacer	1	
3-22	261734	Snap Ring	1	#5
3-23	268026	Crankcase	1	
3-24	280488	Bearing	2	PPL 6001
3-25	261492	Oil Seal	1	ISCD12287
3-26	261386	Oil Seal	1	ISCD12227
3-27	055185	Snap Ring	1	#28
3-28	261612	Cap Screw	3	M5x30
3-29	281442	Screen	1	
3-30	268032	Piston	1	
3-31	282177	Piston Ring	2	
3-32	261036	Piston Pin	1	
3-33	263957	Bearing, Needle	1	KTV81112EG01 B2
3-34	261576	Clip,Piston	2	
3-35	268187	Crankshaft/Conn.Rod Ass'y	1	
3-36	267327	Clutch Ass'y	1	Incl.37,38
3-37	267342	Clutch Shoe	2	(2)required
3-38	267345	Spring,Clutch	1	
3-39	264505	Bolt	2	
3-40	261189	Washer	2	6x16.5x1.2
3-41	261777	Wave Washer	2	
3-42	281443	Fan Cover	1	
3-43	261250	Cap Screw	4	M5x20
3-44	281704	Magneto Ass'y	1	Incl.45-53
3-45	268039	Rotor/Fan	1	

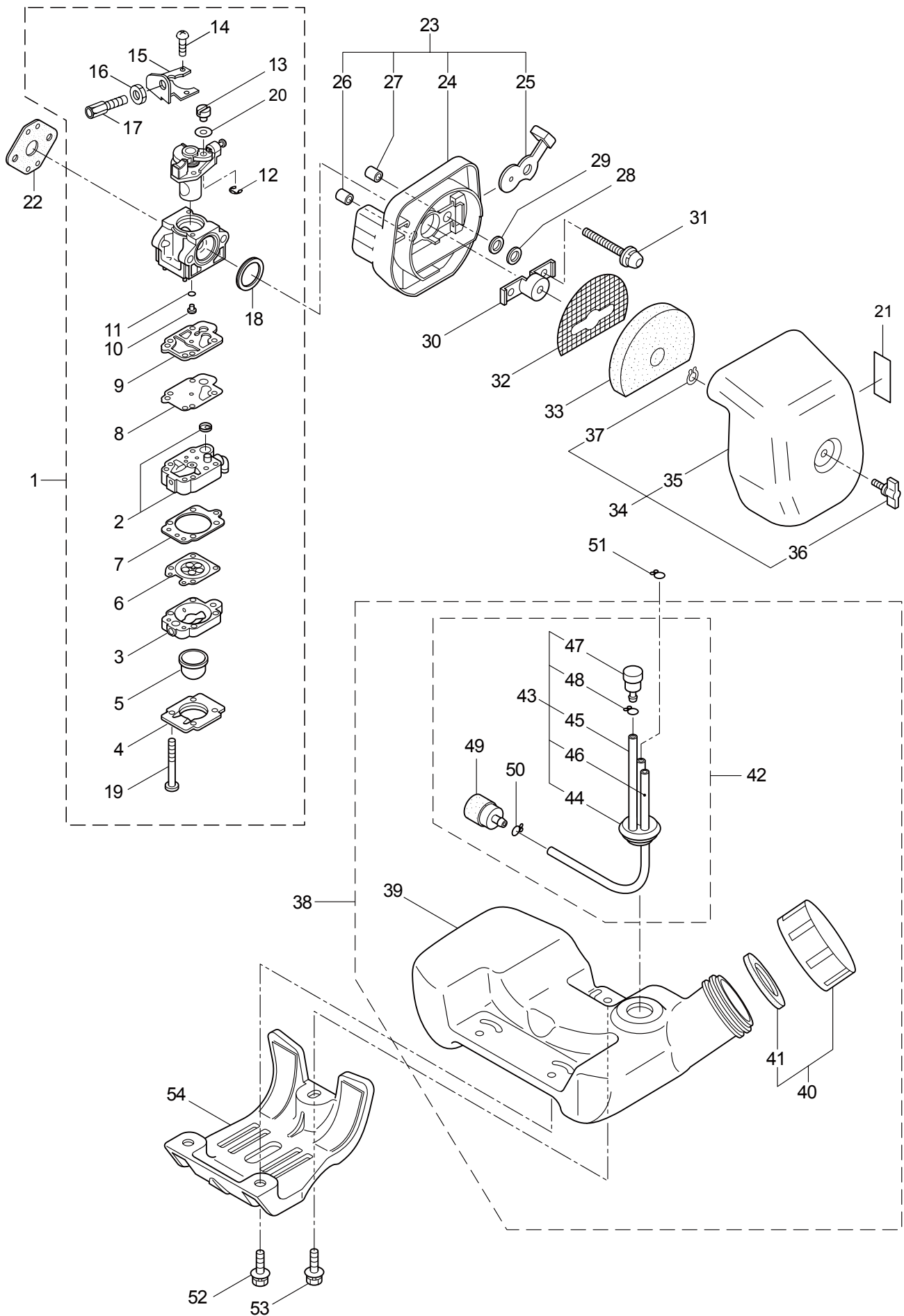
### 3. BC2321C-CA ENGINE





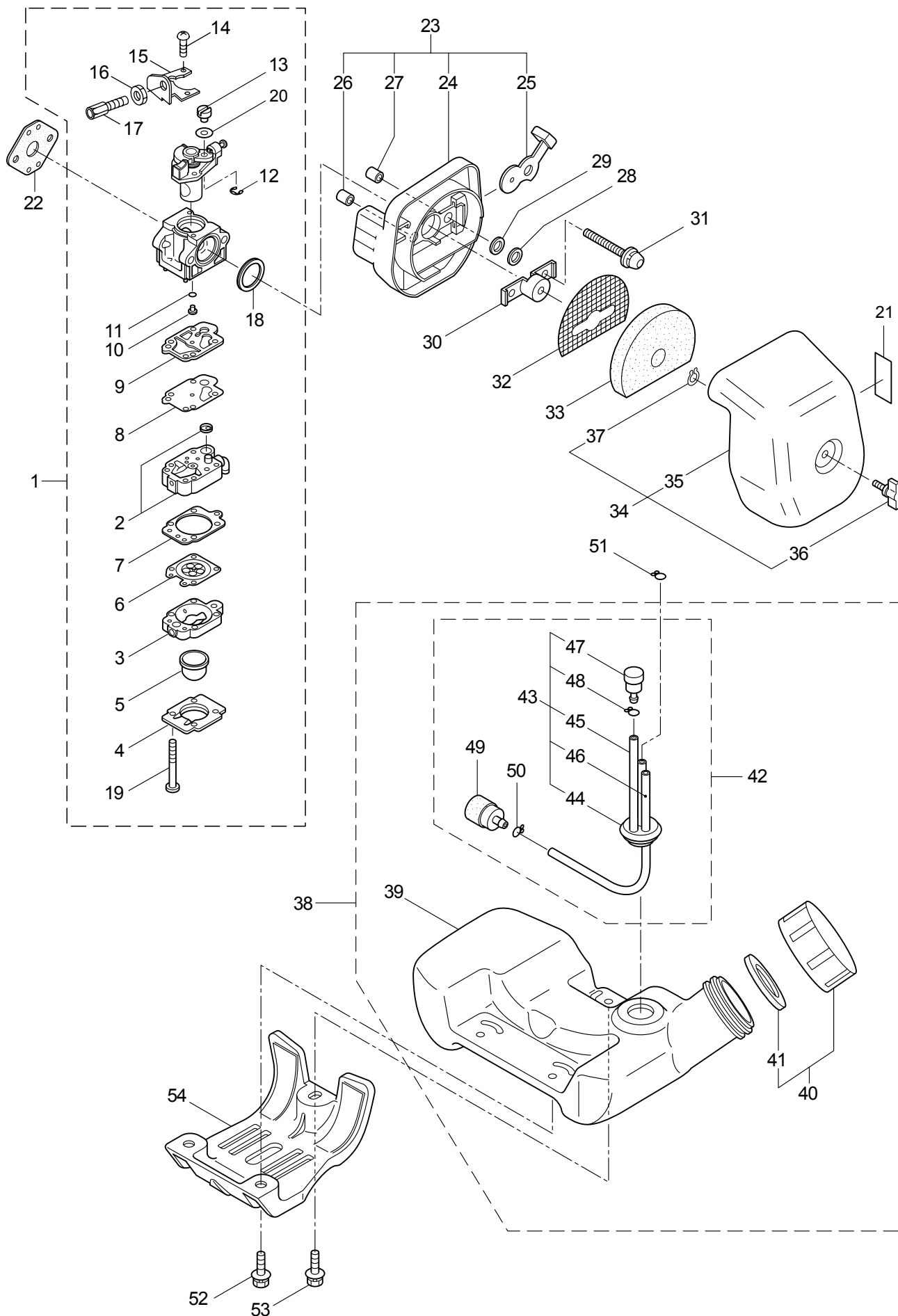
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	281705	Ignition Coil Ass'y	1	Incl.47-53
3-47	281706	Coil	1	
3-48	281707	Spark Plug Wire Ass'y	1	Incl.49-51
3-49	261074	Plug Boot	1	
3-50	261075	Connector	1	
3-51	281709	Spark Plug Wire	1	
3-52	261072	Cap	1	
3-53	268584	Insulator	1	140L
3-54	261076	Woodruff Key	1	3x10
3-55	261417	Nut,Rotor	1	M8
3-56	280381	Spacer	2	
3-57	261256	Cap Screw	2	M4x25
3-58	261200	Spark Plug	1	NGK BPM6Y
3-59	263804	Wire,Coil Ground	1	
3-60	268044	Lead	1	
3-61	269189	Grommet	1	
3-62	264588	Clamp	1	
3-63	283477	Recoil Ass'y	1	Incl.64-72
3-64	283504	Reel	1	
3-65	283505	Cam Plate	1	
3-66	283506	Spring	1	
3-67	280931	Spiral Spring	1	
3-68	267213	Screw	1	
3-69	283578	Starter Rope Ass'y	1	Incl.70-72
3-70	283579	Starter Rope	1	
3-71	261725	Starter Grip	1	
3-72	283511	Rope Stopper	1	
3-73	283575	Starter Pawl Ass'y	1	
3-74	284698	Adapter Ass'y	1	
3-75	283391	Cap Screw	2	M4x20
3-76	265726	Cap Screw	4	M4x16
3-77	282096	Cap Screw	1	M4x16
3-78	282558	Label	1	
3-79	282340	Label	1	CER230

4. BC2321C-CA  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	282331	Carburetor Ass'y	1	Incl.2-20
4-2	264155	Pump Body	1	
4-3	262991	Purge Body	1	
4-4	262992	Cover Plate	1	
4-5	261874	Primer Bulb	1	
4-6	283905	Diaphragm, Metering	1	
4-7	262993	Gasket	1	
4-8	262994	Diaphragm,Fuel Pump	1	
4-9	282576	Gasket	1	
4-10	268574	Main Jet	1	
4-11	261871	O-Ring	1	
4-12	261876	E-Ring	1	
4-13	261658	Swivel	1	
4-14	261875	Screw	2	
4-15	264677	Bracket	1	
4-16	261878	Nut	1	
4-17	263994	Adapter	1	
4-18	261657	Packing	1	
4-19	262996	Screw	4	
4-20	264678	Washer	1	
4-21	261352	Label	1	Choke
4-22	261864	Gasket	1	
4-23	268055	Air Filter Case Ass'y	1	Incl.24-27
4-24	268056	Air Filter Case	1	
4-25	268057	Valve	1	
4-26	268157	Sleeve	1	5.5x7.1x6L
4-27	268412	Sleeve	1	5.5x7.1x6.6L
4-28	263345	Packing	1	7.2x11xt1.3
4-29	263942	Washer	1	7.2x12xt0.15
4-30	263815	Stay	1	
4-31	264016	Cap Screw	2	M5x60
4-32	265026	Screen	1	
4-33	265027	Foam Element	1	
4-34	268058	Air Filter Cover Ass'y	1	Incl.35-37
4-35	268059	Air Filter Cover	1	
4-36	281438	Knob	1	
4-37	261734	Snap Ring	1	#5
4-38	283800	Fuel Tank Ass'y	1	Incl.39-50
4-39	283801	Fuel Tank	1	
4-40	269201	Fuel Tank Cap Ass'y	1	Incl.41
4-41	269377	Gasket	1	
4-42	282334	Fuel Pipe Pick-up Ass'y	1	Incl.43-50
4-43	282335	Fuel Pipe Ass'y	1	Incl.44-48
4-44	268065	Grommet	1	
4-45	282337	Return Pipe	1	

4. BC2321C-CA  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-46	282501	Fuel Pipe	1	150L
4-47	261590	Breather	1	
4-48	261117	Clip	1	
4-49	264653	Filter Ass'y	1	
4-50	261117	Clip	1	
4-51	261117	Clip	1	
4-52	281714	Cap Screw	2	M5x20
4-53	281715	Cap Screw	1	M5x20
4-54	281447	Stand	1	



**Maruyama U.S., Inc.**  
3570 Shelby Lane  
Denton, TX 76207  
940-383-7400 voice  
940-383-7466 fax

[www.maruyama-us.com](http://www.maruyama-us.com)