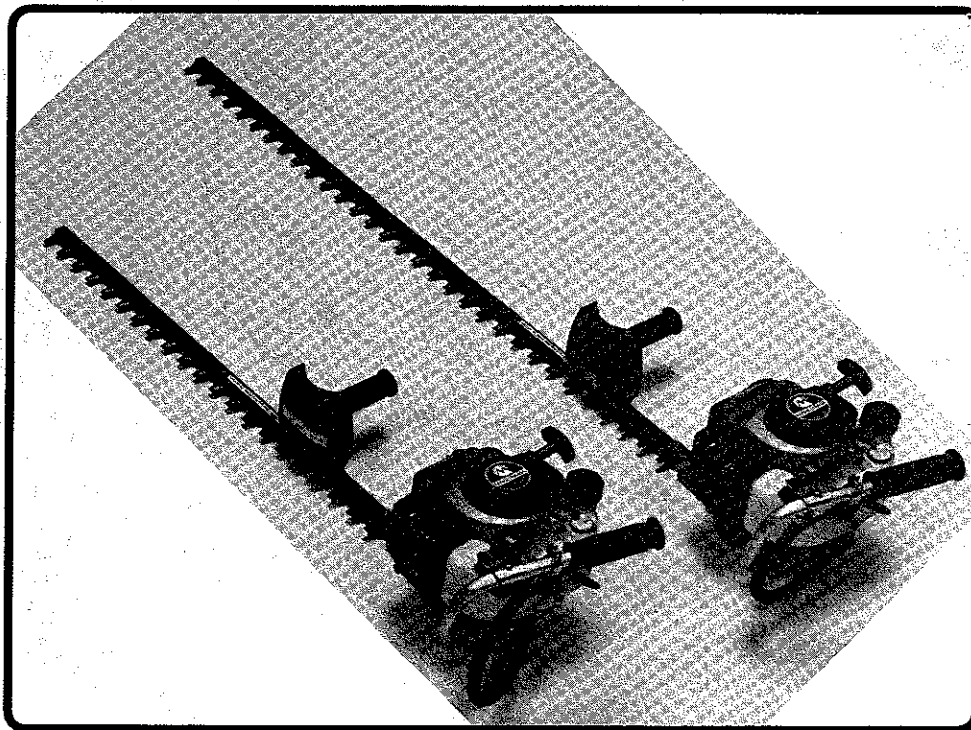




Manufacturing quality equipment since 1895.

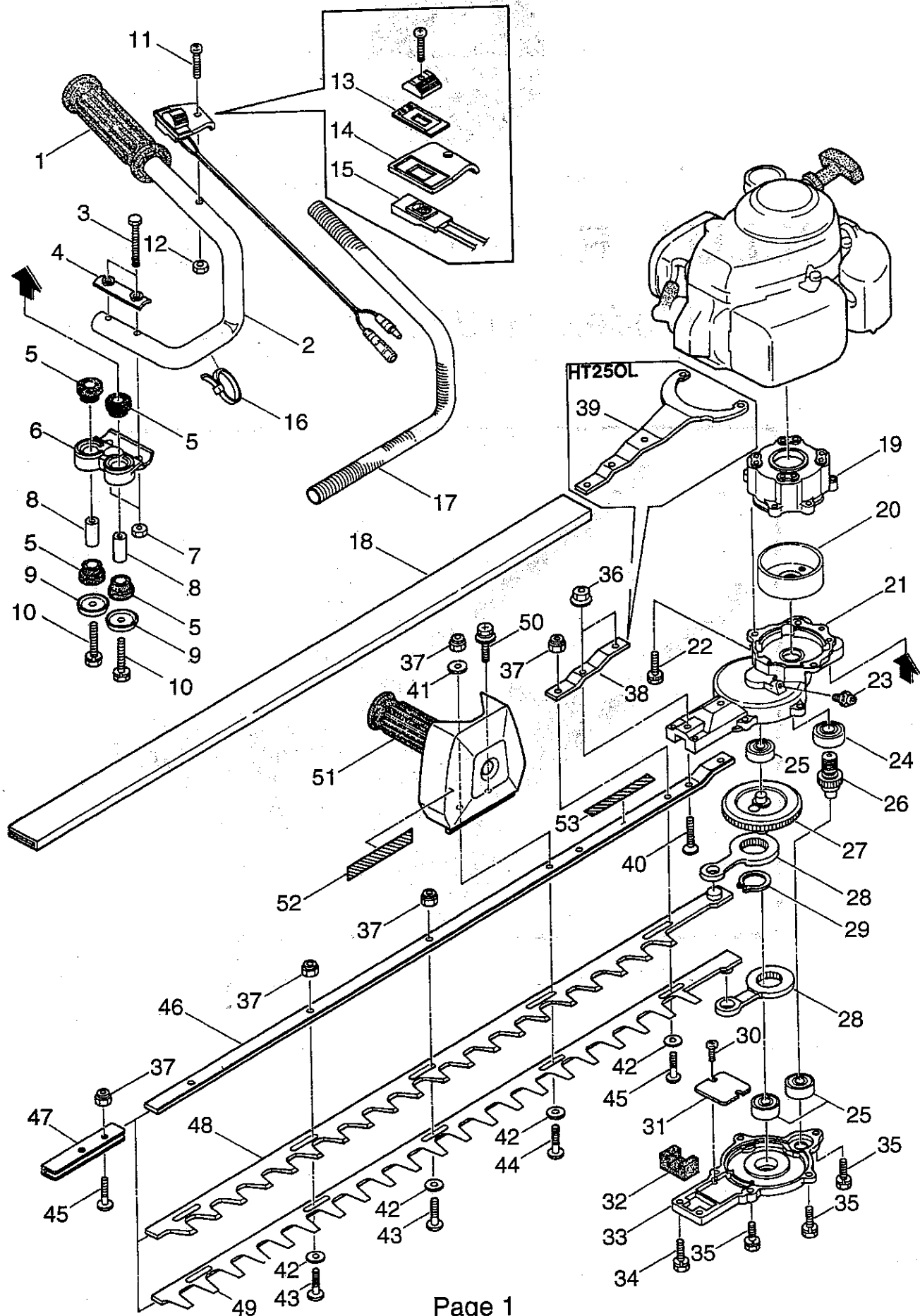
ILLUSTRATED PARTS LIST

Models HT250 & HT250L



HT250 & HT250L Hedge Trimmers

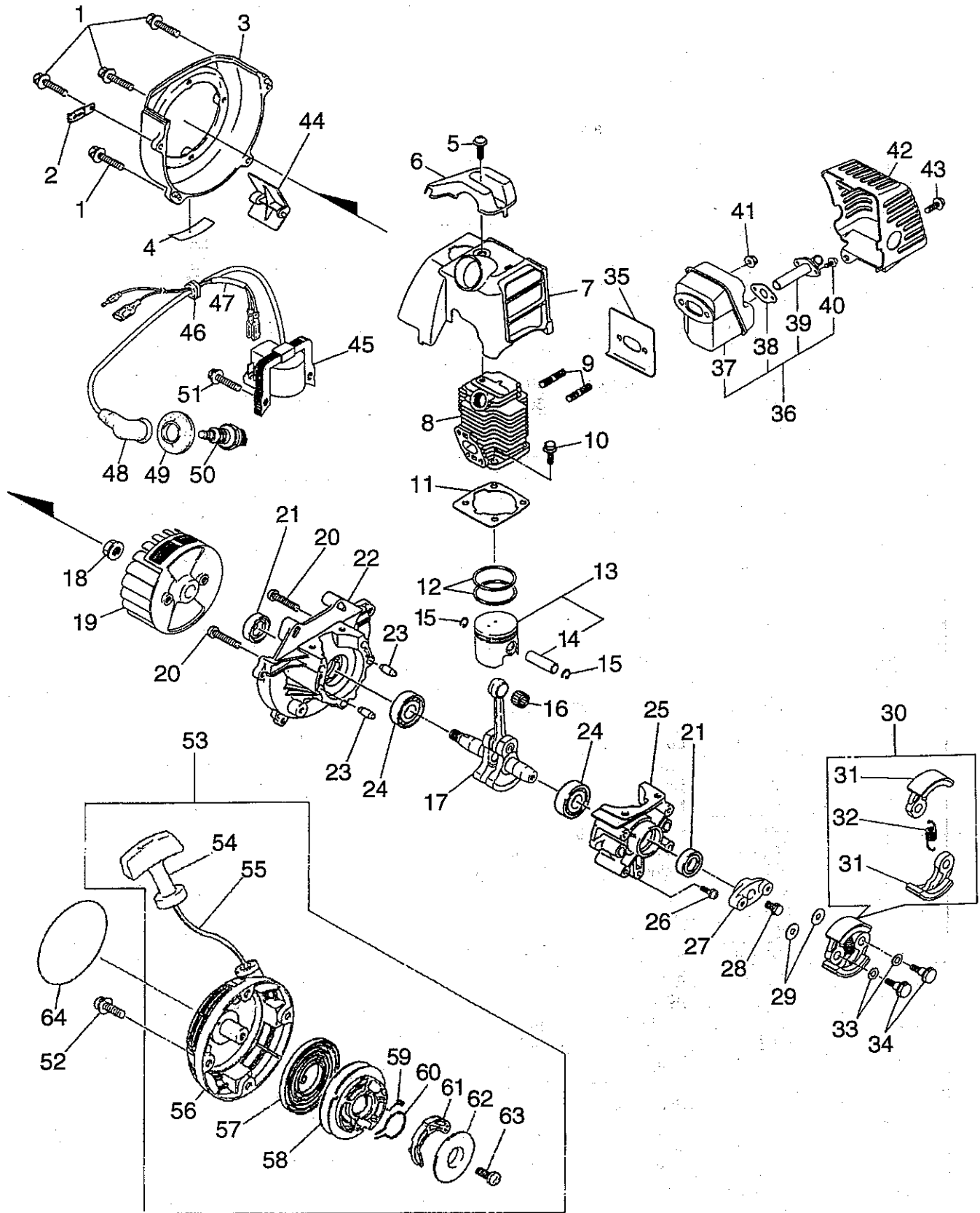
Models HT250 & HT250L Main Body



Models HT250 & HT250L Main Body

Ref. No.	Part No.	Description	Q'ty	Remarks
1	577134	Grip	1	
2	591447	Left Handle	1	
3	580796	Bolt	2	M5 x 30
4	577133	Handle Fitting	1	
5	577138	Buffer	4	
6	577136	Handle Bracket	1	
7	991938	Nut	2	M5
8	577137	Collar	2	
9	577139	Fitting Rubber	2	
10	580803	Bolt	2	M6 x 35
11	991954	Screw	1	M5 x 25
12	991938	Nut	1	M5
13	580809	Label	1	M4 x 16
14	580810	Switch Stay	1	
15	580811	Switch Assembly	1	Includes 13 (•)
16	580808	Band	1	
17	580812	Tube	1	
18	580782	Blade Cover (HT250)	1	
18	580816	Blade Cover (HT250L)	1	
19	577127	Spacer	1	
20	580761	Drum	1	
21	591444	Upper Case	1	
22	991971	Bolt (HT250)	3	M6 x 15
22	587305	Bolt (HT250L)	3	M6 x 18
23	991937	Grease Nipple	1	M6
24	580767	Bearing	1	#6001 2RS
25	580768	Bearing	3	#608 Z
26	580769	Pinion Gear	1	
27	591443	Crank Complete	1	
28	997282	Rod	2	
29	580777	Snap Ring	1	
30	991924	Screw	2	M3 x 5
31	991919	Rod Slide Plate	1	
32	997286	Felt	1	
33	997288	Lower Case	1	
34	580790	Bolt	2	M5 x 20
35	580791	Bolt	5	M5 x 16
36	997244	Nut	2	M5
37	991941	U-Nut (HT250)	5	M6
38	991973	Reinforcing Plate (HT250)	1	
39	587304	Reinforcing Plate (HT250L)	1	
40	991931	Screw	2	M5 x 20
41	991964	Washer	1	
42	991913	Washer	*4	*Q'ty 6 for HT250L
43	991914	Screw	*2	*Q'ty 4 for HT250L
44	991918	Screw	1	
45	991912	Screw	2	
46	577131	Guide Plate (HT250)	1	
46	580815	Guide Plate (HT250L)	1	
47	991911	End Plate (HT250)	1	
47	591464	End Plate (HT250L)	1	
48	991916	Upper Blade (HT250)	1	
48	591445	Upper Blade (HT250L)	1	
49	991917	Lower Blade (HT250)	1	
49	591446	Lower Blade (HT250L)	1	
50	580776	Bolt	1	M6 x 18
51	591463	Right Handle Assembly	1	Includes Grip
52	591449	Label	1	
53	591450	Label	1	

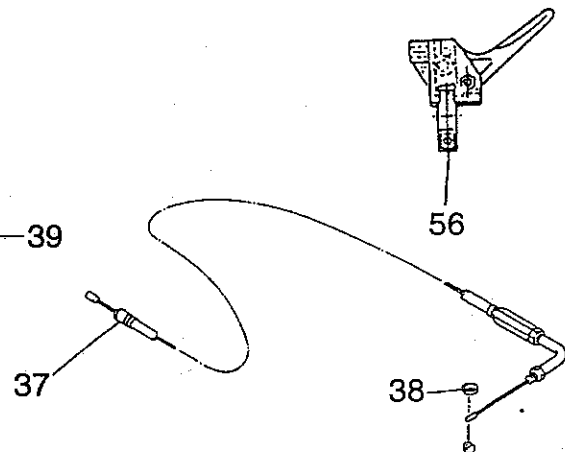
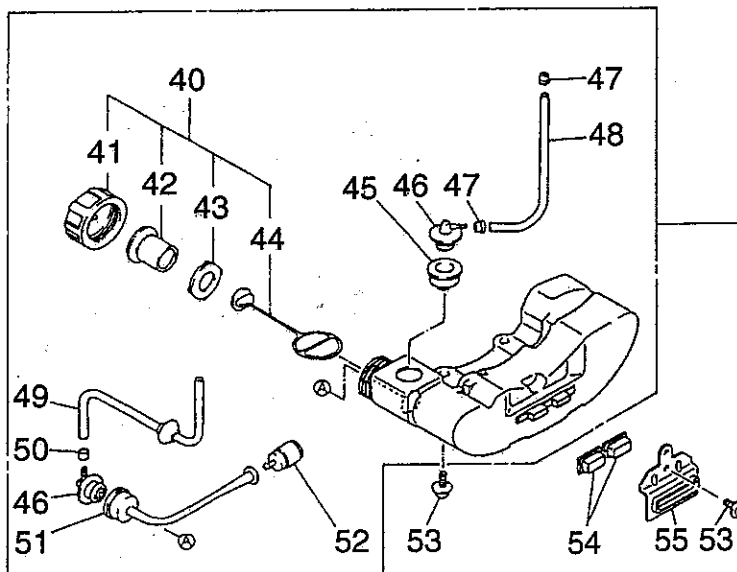
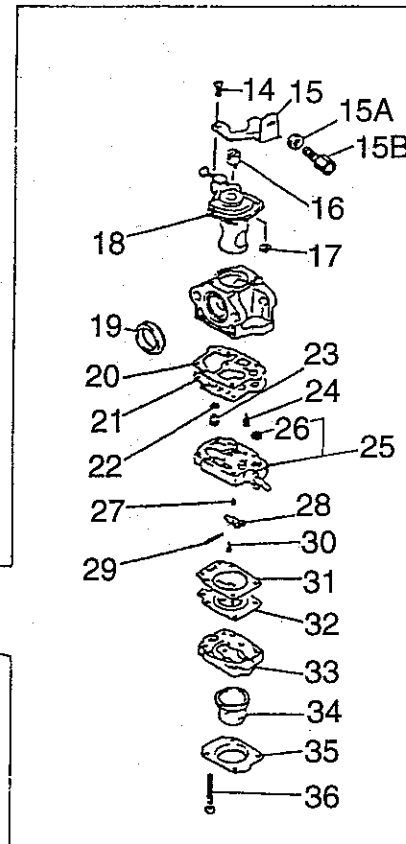
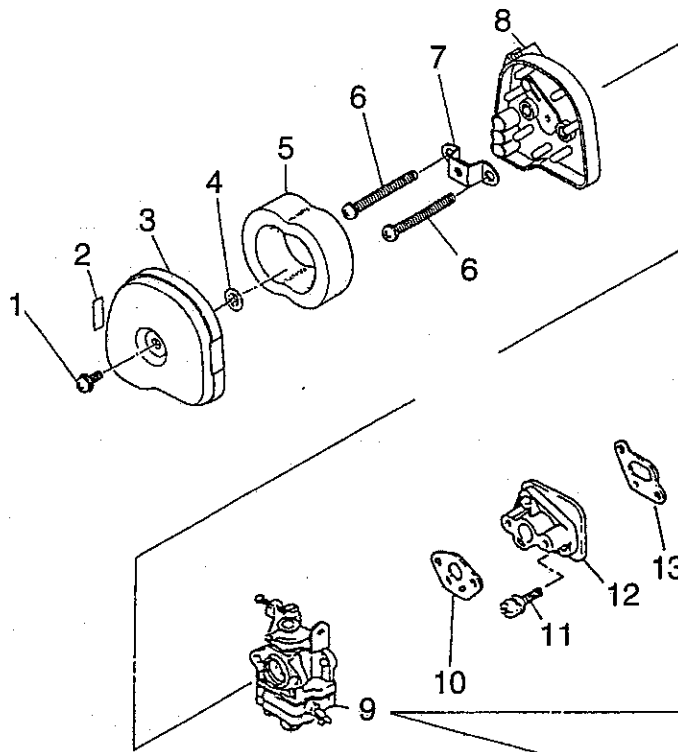
Models HT250 & HT250L Engine & Rewind Starter



Models HT250 & HT250L Engine & Rewind Starter

Ref. No.	Part No.	Description	Q'ty	Remarks
1	591016	Bolt	4	
2	260223	Clamp	1	
3	591504	Fan Case	1	
4	587179	Label	1	
5	587187	Screw	1	
6	591022	Plug Guard	1	
7	591506	Cylinder Cover	1	
8	591025	Cylinder	1	
9	591024	Stud Bolt	2	
10	591026	Bolt	4	
11	591027	Cylinder Gasket	1	
12	591033	Top Ring	2	
13	591034	Piston Set	1	Includes 14
14	591035	Piston Pin	1	
15	972823	Piston Pin Clip	2	
16	972869	Needle Bearing	1	
17	591507	Crankshaft Assembly	1	
18	990136	Nut	1	
19	591477	Rotor (Flywheel)	1	
20	912609	Screw	3	
21	912612	Oil Seal	2	
22	591019	Drive Case	1	
23	587178	Dowel Pin	2	
24	972893	Bearing	2	#6001
25	591503	Starter Case	1	
26	971817	Screw	4	
27	997301	Clutch Holder	1	
28	997302	Bolt	1	
29	581530	Washer	2	
30	591499	Clutch	1	Includes 31, 32
31	591500	Clutch Shoe	2	
32	260105	Clutch Spring	1	
33	591055	Washer	2	
34	591054	Clutch Bolt	2	
35	591511	Muffler Gasket	1	
36	591512	Muffler Assembly	1	Includes 37-40 (•)
37	591513	•Muffler	1	
38	591515	•Gasket	1	
39	591514	•Tail Pipe	1	
40	587231	•Screw	2	
41	991103	Nut	2	
42	591516	Muffler Cover	1	
43	587188	Screw	1	
44	591505	Nose	1	
45	591037	Ignition Coil	1	
46	260784	Grommet	1	
47	591508	Lead Wire	1	
48	977306	Plug Cap	1	
49	991622	Plug Cap	1	
50	575353	Spark Plug	1	NGK BM6A
51	977301	Bolt	2	
52	591028	Screw	4	
53	591484	Rewind Starter	1	Includes 54-63 (*)
54	992153	*Starter Knob	1	
55	972832	*Starter Rope	1	
56	591488	*Starter Case	1	
57	591487	*Spiral Spring	1	
58	591486	*Reel	1	
59	972834	*Return Spring	1	
60	972831	*Friction Spring	1	
61	997314	*Ratchet	1	
62	993293	*Friction Plate	1	
63	591485	*Screw	1	
64	591517	Label	1	

Models HT250 & HT250L Carburetor & Fuel Tank



Models HT250 & HT250L Carburetor & Fuel Tank

Ref. No.	Part No.	Description	Q'ty	Remarks
1	260015	Screw	1	
2	997309	Label	1	
3	591045	Air Cleaner Cover	1	
4	582731	Nut	1	
5	591046	Air Cleaner Element	1	
6	587221	Screw	2	
7	582733	Bracket	1	
8	591480	Air Cleaner Case	1	
9	591509	Carburetor	1	Includes 14~36 (*)
10	591041	Carburetor Gasket	1	
11	260064	Screw	2	
12	591040	Insulator	1	
13	591039	Insulator Gasket	1	
14	260607	•Screw	2	
15	582721	•Bracket	1	
15A	260613	•Nut	1	
15B	582720	•Screw	1	
16	582722	•Wire Holder	1	
17	991660	•Clip	1	
18	596915	•Throttle Valve	1	
19	582725	•Packing	1	
20	260590	•Gasket	1	
21	260591	•Diaphragm	1	
22	260588	•O-ring	1	
23	591510	•Main Jet	1	
24	587209	•Needle Valve	1	
25	587210	•Pump Body	1	Includes 26 (**)
26	570482	••Screen	1	
27	587215	•Spring	1	
28	991670	•Lever	1	
29	991671	•Pin	1	
30	587216	•Screw	1	
31	587211	•Gasket	1	
32	991678	•Diaphragm	1	
33	587212	•Body	1	
34	260599	•Primer Pump Assembly	1	
35	587213	•Cover	1	
36	587217	•Screw	4	
37	591519	Throttle Wire	1	
38	582715	Clip	1	
39	591518	Fuel Tank Assembly	1	Includes 40~52 (*)
40	591494	*Tank Cap Assembly	1	Includes 41~44 (**)
41	587256	**Fuel Tank Cap	1	
42	582757	**Breather Valve	1	
43	582758	**Packing	1	
44	591495	**Holder	1	
45	591493	*Plug	1	
46	991647	*Joint	2	
47	971781	*Clip	2	
48	912652	*Fuel Tube	1	
49	591492	*Fuel Hose	1	
50	591491	*Bush	1	
51	260117	*Suction Hose	1	
52	587254	*Fuel Filter	1	
53	577240	Tapping Screw	3	
54	260118	Pad	2	
55	591496	Tank Bracket	1	
56	571844	Throttle Lever	1	



Maruyama U.S., Inc.
3570 Shelby Lane
Denton, TX 76207
940-383-7400 voice
940-383-7466 fax

www.maruyama-us.com