

PARTS LIST

BL85-HA

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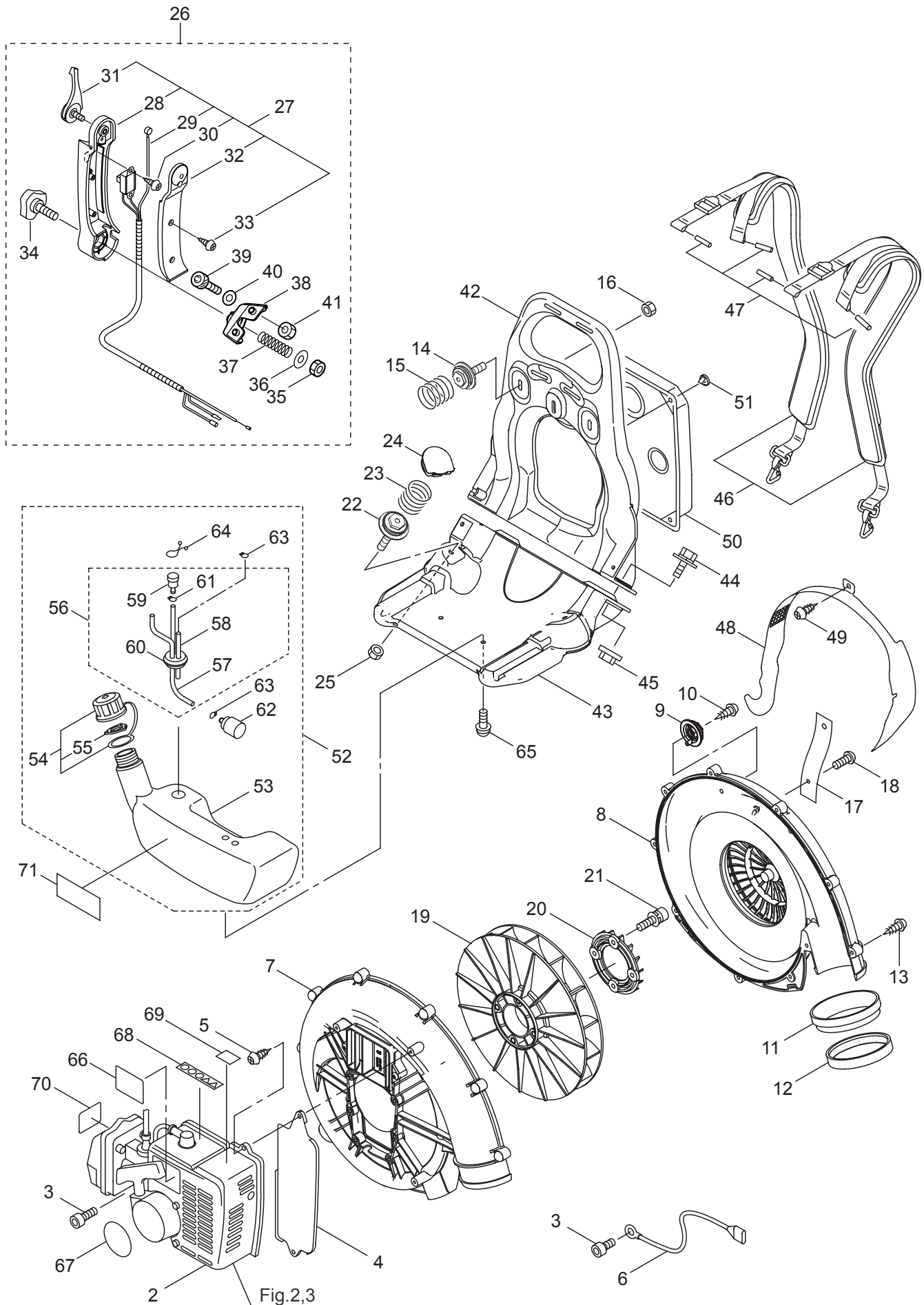
2013. 08.



MARUYAMA

P/N 523706

1. BL85-HA
FRAME & BLOWER



Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	395830	BL85-HA	1	
1-2	128907	Engine	1	TK065D-CG22
1-3	128142	Bolt	6	M6x30
1-4	125404	Gasket	1	
1-5	127295	Screw	3	M5x16(P-type)
1-6	108634	Ground Wire	1	AVS0.5Bx120
1-7	125405	Fan Case (Engine Side)	1	
1-8	131508	Fan Case (Frame Side)	1	
1-9	131512	Plug (A)	2	
1-10	131523	Tapping Screw	2	M5x20
1-11	119160	Collar	1	
1-12	119161	Rubber Band	1	
1-13	129618	Tapping Screw	10	M5x25
1-14	132121	Plug (C) Comp.	2	
1-15	131514	Spring	2	
1-16	127228	Nut	2	M6
1-17	131516	Strap	1	
1-18	127238	Screw	1	M6x13
1-19	128908	Fan	1	
1-20	128910	Ring	1	
1-21	128911	Bolt	4	M6x40(W12xT2)
1-22	132121	Plug (C) Comp.	2	
1-23	131514	Spring	2	
1-24	131571	Plug (B)	2	
1-25	127228	Nut	2	M6
1-26	125421	Throttle Assembly	1	Incl.27-41
1-27	125445	Arm Assembly	1	Incl.28-33
1-28	123497	Arm	1	
1-29	125446	Throttle Wire	1	
1-30	120502	Tapping Screw	2	
1-31	125783	Throttle Lever	1	
1-32	123498	Cover	1	
1-33	120517	Tapping Screw	3	
1-34	110271	Knob Bolt	1	M8x45
1-35	107581	Nylon Nut	1	M8
1-36	128212	Washer	1	8.5x30xT2.3
1-37	120721	Spring	1	
1-38	125423	Holder	1	
1-39	125589	Cap Screw	2	M5x16
1-40	127210	Washer	2	5.3x16xt1.6
1-41	125621	Nut	2	M5
1-42	130766	Backpack Frame A	1	
1-43	125429	Backpack Frame B	1	
1-44	127301	Bolt	4	M6x20(SM)
1-45	127228	Nut	4	M6

1. BL85-HA
FRAME & BLOWER

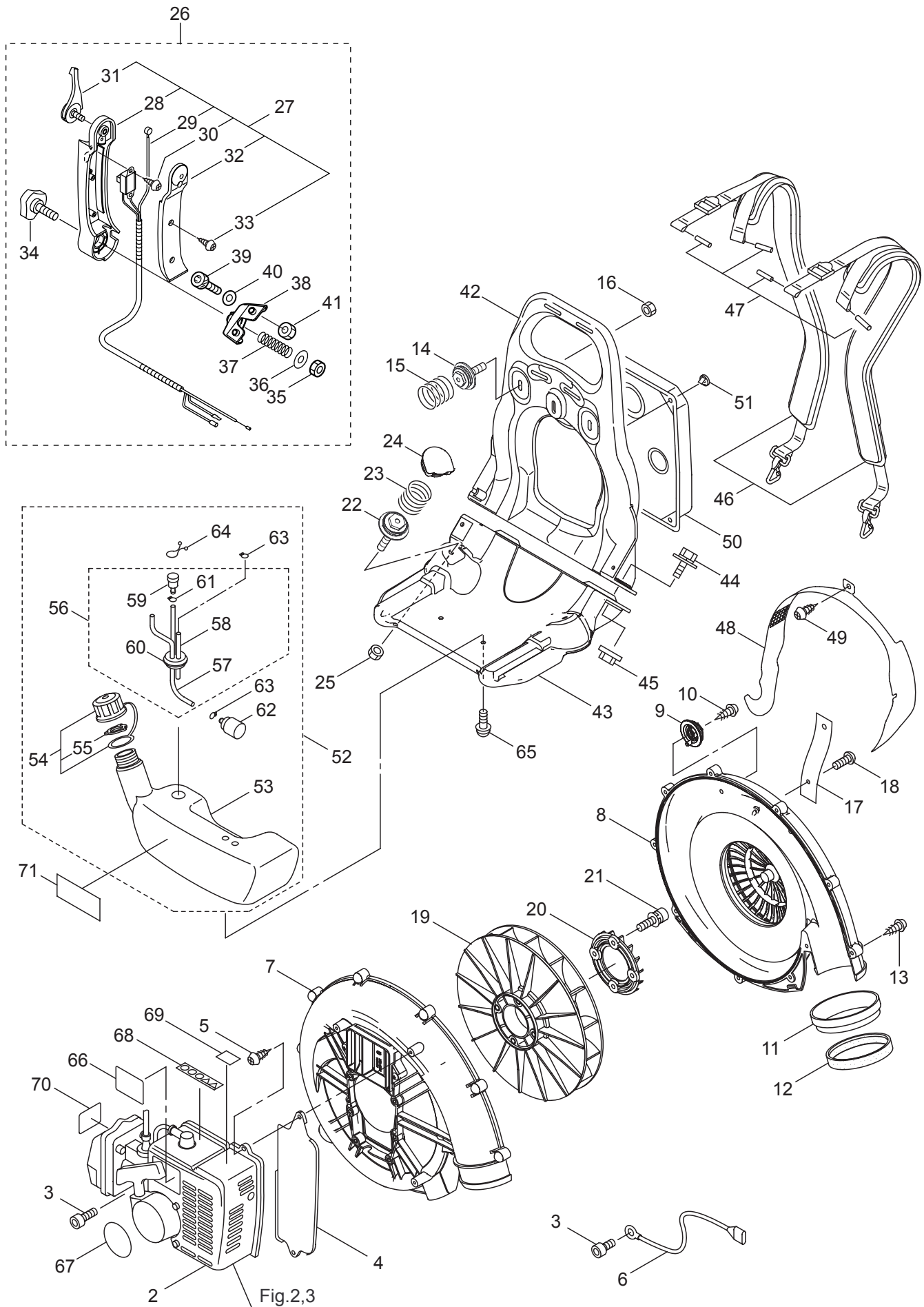
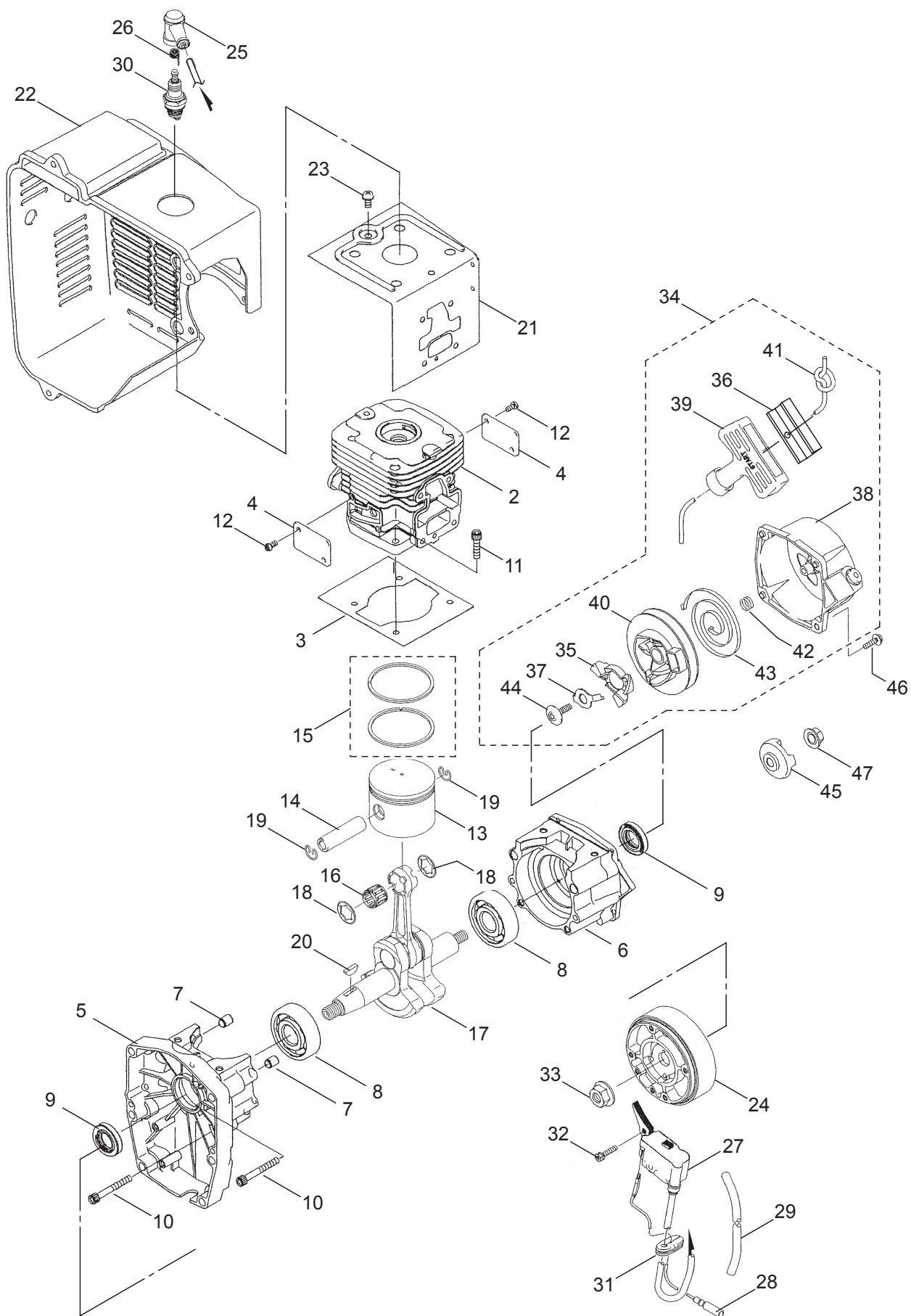


Fig.2,3

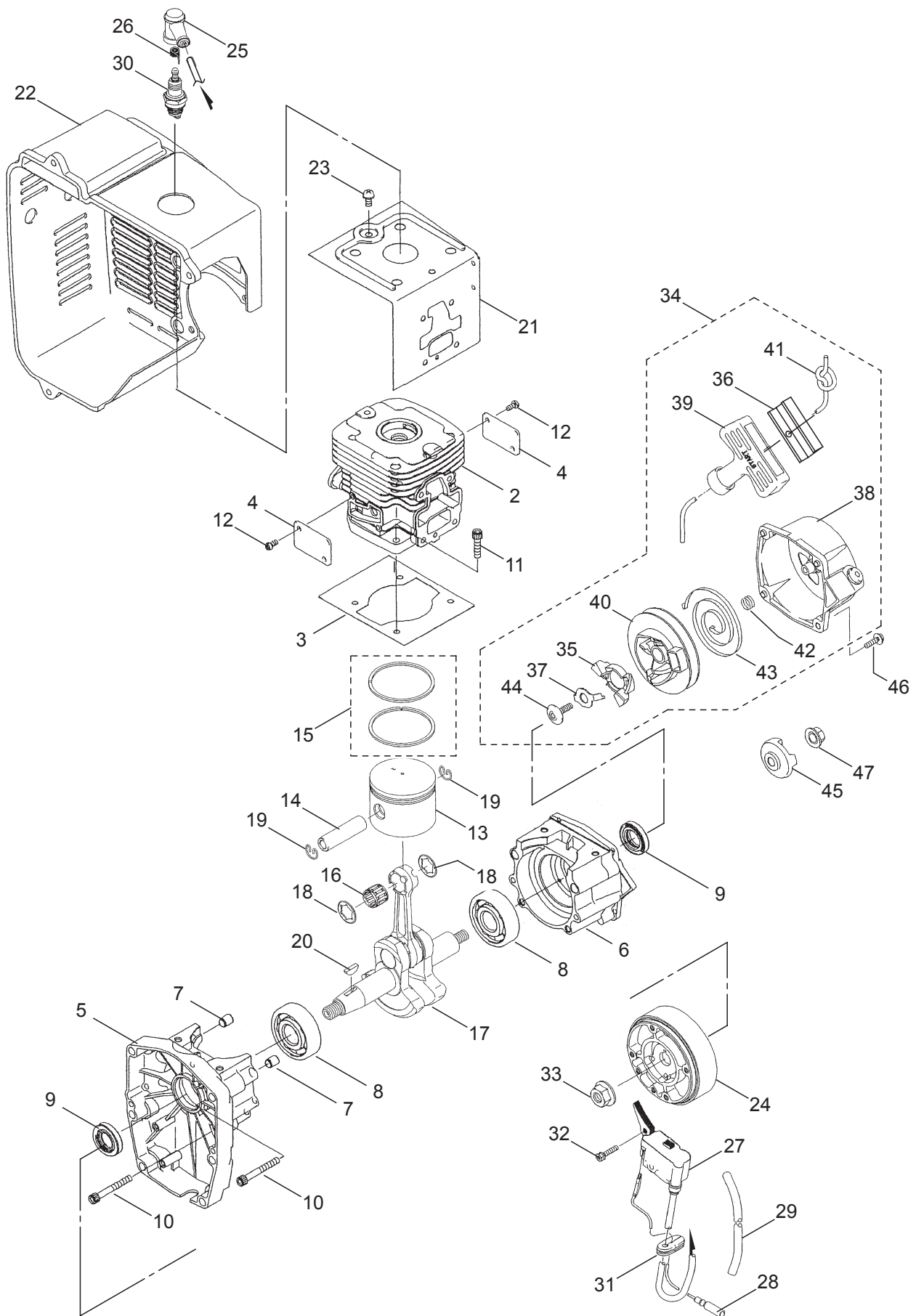
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	130036	Shoulder Strap Ass'y	1	
1-47	125717	Pin	4	
1-48	131374	Sheet	1	
1-49	127786	Screw	1	M5x12
1-50	130221	Cushion Pad	1	
1-51	100749	Fastener	4	#7
1-52	131498	Fuel Tank Ass'y	1	Incl.53-64
1-53	131493	Fuel Tank	1	
1-54	289046	Tank Cap Ass'y	1	Incl.55
1-55	287058	Gasket	1	
1-56	131292	Fuel Tube Ass'y	1	Incl.57-61
1-57	131291	Pipe	1	
1-58	131290	Over Flow Pipe	1	
1-59	261590	Breather	1	
1-60	268065	Grommet	1	
1-61	261117	Clip	2	
1-62	267328	Fuel Filter Ass'y	1	
1-63	261117	Clip	1	
1-64	131328	Clamp	1	
1-65	125561	Screw	2	M5x14
1-66	131518	Label	1	BL85
1-67	130600	Label	1	
1-68	266959	Label	1	Caution
1-69	285188	Label	1	
1-70	125747	Label	1	
1-71	121132	Label	1	Caution

2. BL85-HA ENGINE CYLINDER, CRANKCASE



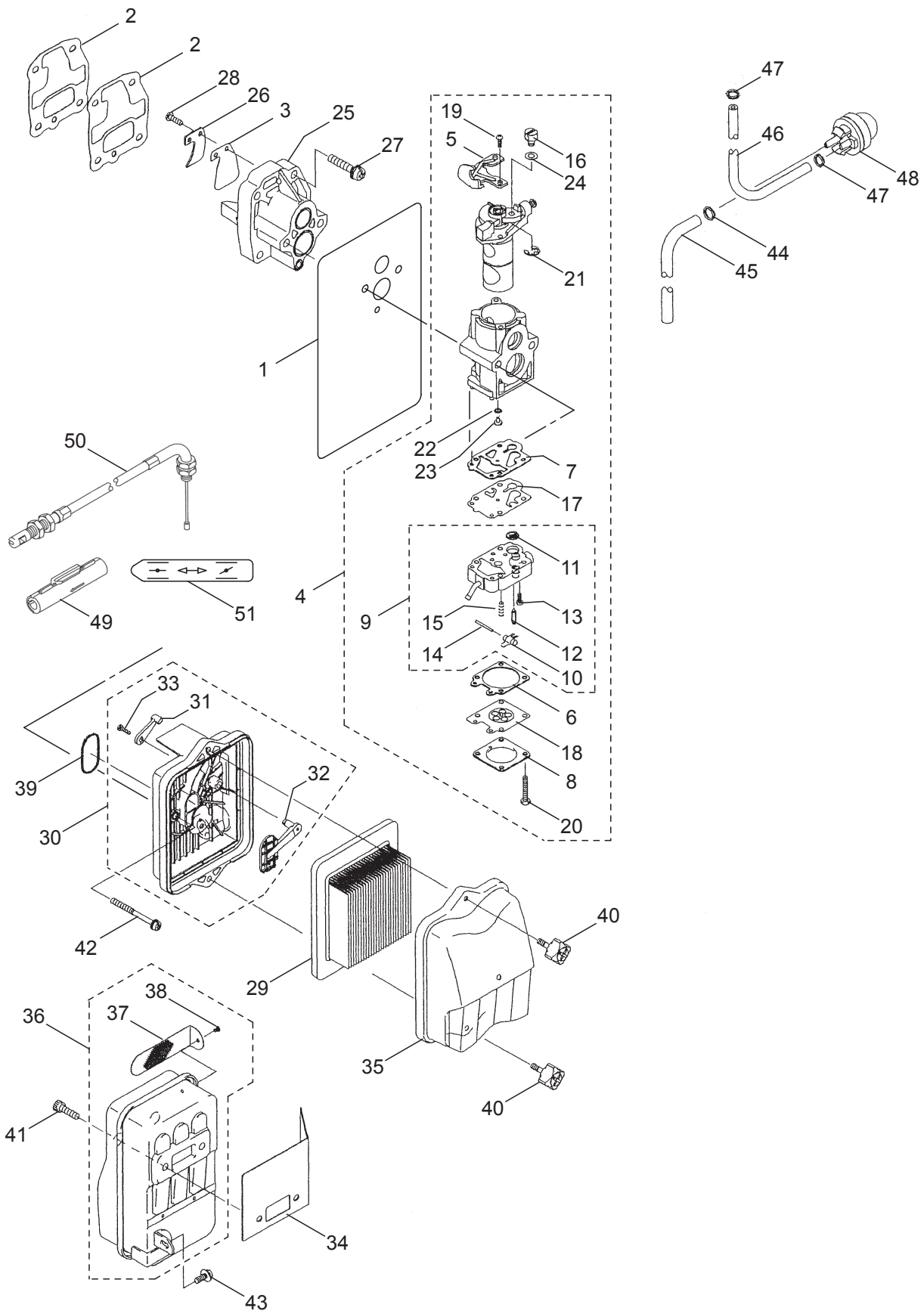
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	128907	Engine	1	TK065D-CG22
2-2	649312	Cylinder	1	
2-3	649313	Gasket	1	
2-4	649314	Plate	2	
2-5	414427	Crankcase	1	
2-6	414428	Crankcase	1	
2-7	573908	Pin	2	
2-8	649317	Ball Bearing	2	6303C3
2-9	414429	Oil Seal	2	17x30x7
2-10	414431	Bolt-Socket	4	5x40
2-11	414430	Bolt-Socket	4	5x20
2-12	410897	Screw	4	4x8
2-13	649321	Piston	1	
2-14	649322	Piston Pin	1	
2-15	649323	Piston Ring Set	1	
2-16	649325	Bearing	1	
2-17	414432	Crankshaft Ass'y	1	
2-18	414433	Spacer	2	11.2x18.5x0.9
2-19	943307	Snap Ring	2	
2-20	071695	Woodruff Key	1	
2-21	649329	Shroud	1	
2-22	400923	Shroud	1	
2-23	414435	Screw	1	5x10
2-24	414436	Flywheel	1	
2-25	591532	Spark Plug Cap	1	
2-26	591533	Terminal	1	
2-27	649331	Ignition Coil Ass'y	1	
2-28	649332	Lead Wire	1	
2-29	998411	Tube	1	6x7.4x300L
2-30	649333	Spark Plug	1	BPMR7A
2-31	649334	Grommet	1	
2-32	649335	Bolt	2	4x20
2-33	649336	Nut	1	M10
2-34	400921	Recoil Starter	1	Incl.35-44
2-35	649370	Pawl	1	
2-36	400919	Plate	1	
2-37	649371	Retainer	1	
2-38	649372	Case	1	
2-39	400920	Grip	1	
2-40	649376	Reel	1	
2-41	649377	Rope	1	3.5x1000
2-42	649378	Spring	1	
2-43	400922	Spring	1	
2-44	649380	Screw	1	
2-45	649374	Starting Pulley	1	

2. BL85-HA ENGINE CYLINDER, CRANKCASE



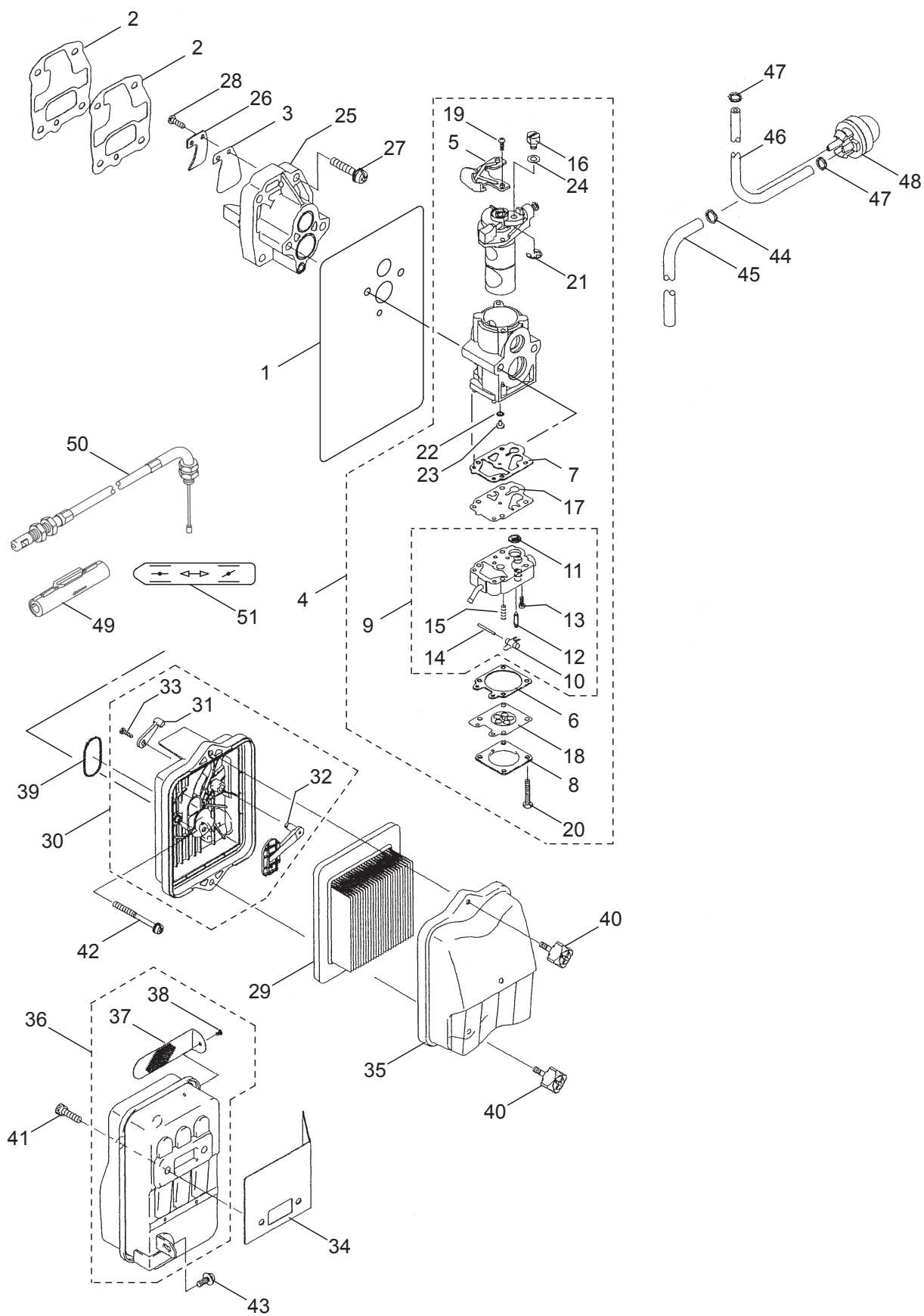
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	624845	Screw	4	M4x16
2-47	649381	Nut	1	

3. BL85-HA ENGINE CARBURETOR, MUFFLER



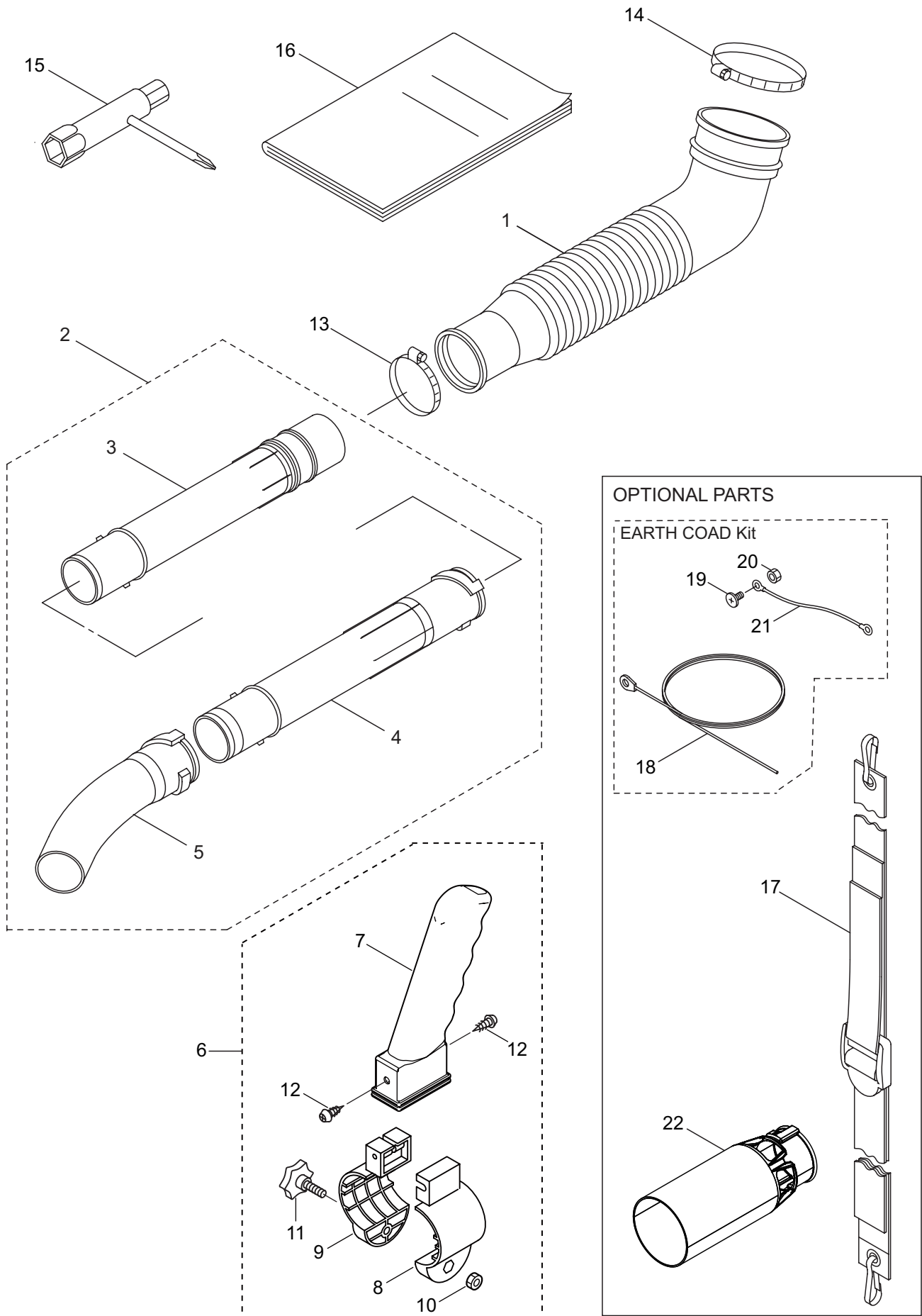
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	412446	Gasket	1	
3-2	400925	Gasket	2	
3-3	649342	Reed Valve	1	
3-4	649344	Carburetor Ass'y	1	Incl.5-24
3-5	649338	Bracket	1	
3-6	649339	Gasket	1	
3-7	634350	Gasket	1	
3-8	649343	Cover	1	
3-9	649346	Body	1	Incl.10-15
3-10	624429	Lever	1	
3-11	624430	Filter	1	
3-12	624431	Float Valve	1	
3-13	624432	Screw	1	
3-14	624433	Pin	1	
3-15	624434	Spring	1	
3-16	598415	Arm	1	
3-17	577185	Diaphragm	1	
3-18	634357	Diaphragm	1	
3-19	577179	Screw	2	
3-20	649348	Screw	4	
3-21	577175	Snap Ring	1	
3-22	577182	O-Ring	1	
3-23	649349	Main Jet	1	#55.5
3-24	624532	Washer	1	
3-25	400926	Insulator	1	
3-26	649347	Stopper	1	
3-27	577361	Screw	4	M5x25
3-28	649350	Screw	1	M3x12
3-29	649351	Element Ass'y	1	
3-30	414447	Air Filter Case Ass'y	1	Incl.31-33
3-31	649355	Lever	1	
3-32	649356	Valve	1	
3-33	649358	Screw	1	M3x10
3-34	649353	Gasket	1	
3-35	649354	Cap	1	
3-36	649357	Muffler Ass'y	1	Incl.37,38
3-37	400927	Spark Arrester	1	
3-38	400918	Screw	1	
3-39	649359	O-Ring	1	
3-40	649360	Bolt	2	M5x18
3-41	414450	Bolt-Socket	2	6x20
3-42	414451	Screw	2	5x55
3-43	414452	Screw	1	5x14
3-44	649366	Clamp	1	
3-45	649367	Tube	1	3x6x145

3. BL85-HA ENGINE CARBURETOR, MUFFLER



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	649368	Tube	1	2.3x5x93
3-47	649365	Clamp	2	
3-48	649363	Priming Pump	1	
3-49	212250	Joint Case	1	
3-50	649337	Throttle Cable	1	
3-51	598438	Label	1	

4. BL85-HA
ACCESSORIES, OPTIONAL PARTS



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	130170	Flexible Pipe	1	
4-2	131519	Pipe Ass'y	1	Incl.3-5
4-3	122395	Swivel Pipe	1	
4-4	122400	Straight Pipe	1	510L
4-5	131520	Bent Pipe	1	
4-6	123131	Grip Ass'y	1	Incl.7-12
4-7	122629	Grip	1	
4-8	122414	Holder, (A)	1	
4-9	122416	Holder, (B)	1	
4-10	127298	Nut	1	M6
4-11	127299	Knob Bolt	1	M6x30
4-12	281989	Tapping Screw	2	M5x20
4-13	130207	Clamp Ass'y	1	#85
4-14	130208	Clamp Ass'y	1	#105
4-15	127099	Box Spanner	1	
4-16	131322	Instruction Manual	1	BL55/BL85
4-17	125439	Hip Belt Ass'y	1	
4-18	130785	Earth Code	1	
4-19	119417	Screw	1	
4-20	081241	Nut	1	M6
4-21	127531	Earth Code	1	
4-22	131870	Tornado Tip, Blower Nozzle	1	