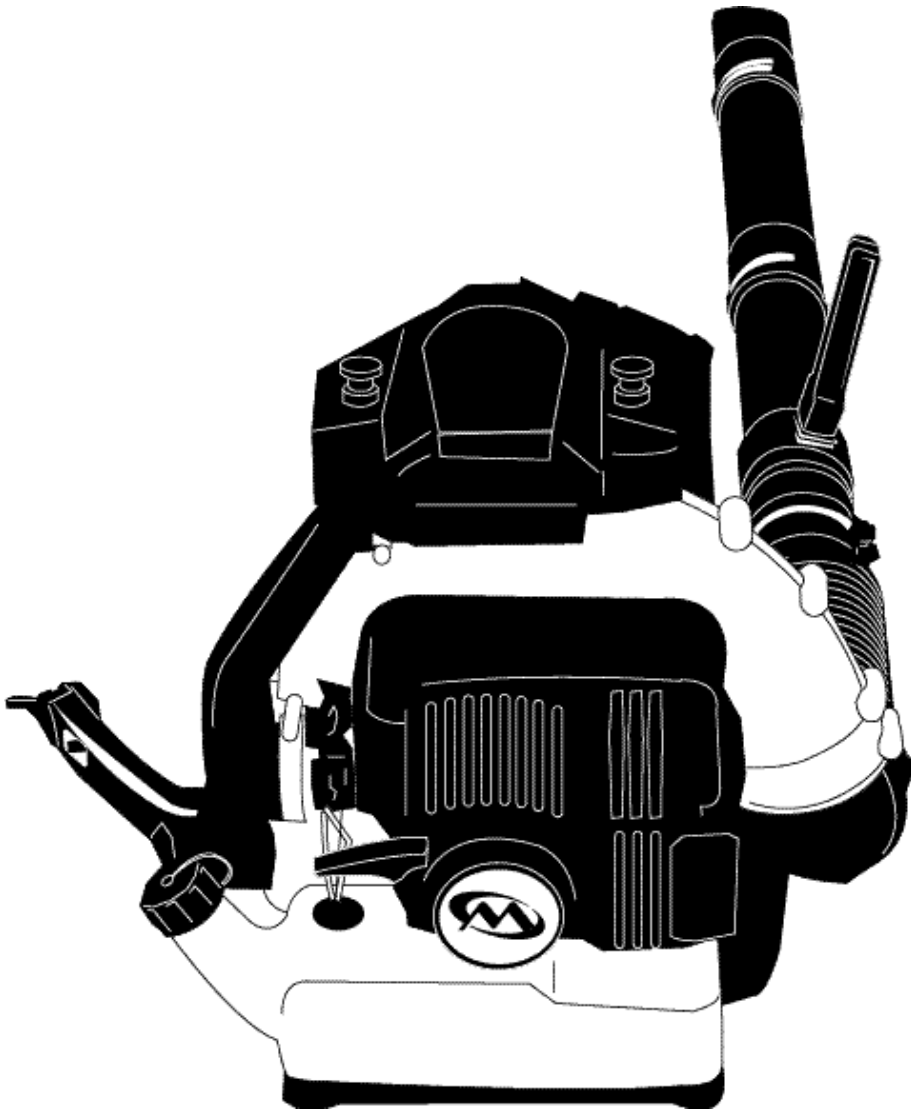


**MARUYAMA**

ILLUSTRATED PARTS LIST

# **BL4700HP**

BLOWER



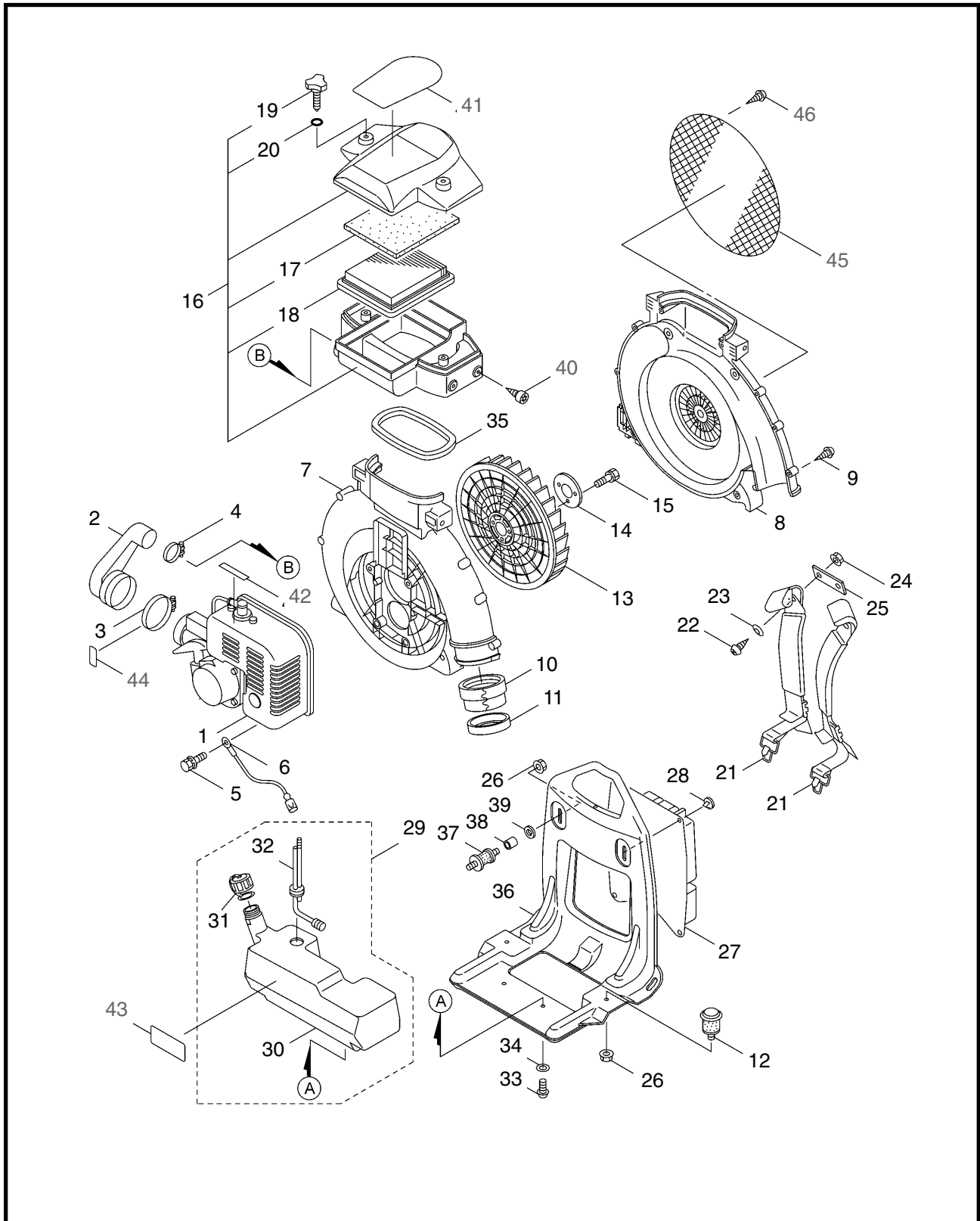
BL4700HP  
BLOWER  
PART 845437 - REV12/03



Maruyama. *E x t r a o r d i n a r y .*

**2** ILLUSTRATED PARTS LIST  
**BL4700HP**

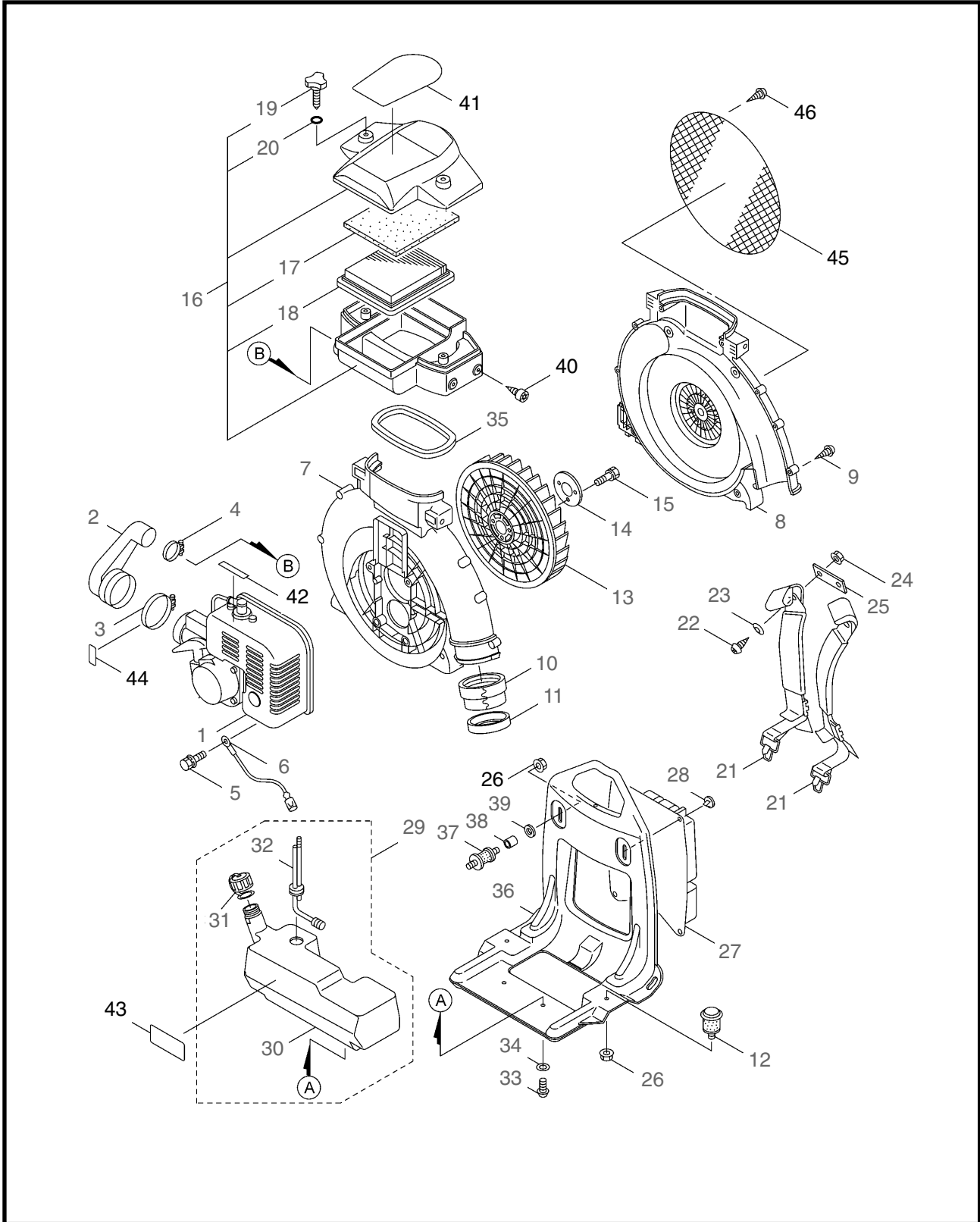
**MAIN BODY**



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	122730	Shroud	1	
2	121753	Inlet Pipe	1	
3	121755	Band	1	#59-82
4	119684	Band	1	#30-40
5	092543	Bolt	4	M6x45
6	108634	Earth Cord	1	AVS0.5Bx120
7	120512	Fan Case (E)	1	
8	119387	Fan Case (S)	1	
9	089538	Tapping Screw	11	M5x25
10	119160	Collar	1	
11	119161	Rubber Band	1	
12	120615	Buffer	2	
13	118724	Fan	1	
14	118248	Plate	1	
15	096056	Bolt	3	M6x40-7T
16	123487	Air Cleaner Ass'y	1	Incl.17-20
17	123493	Element	1	
18	123492	Filter	1	
19	123494	Knob	2	
20	014187	O-Ring	2	P4
21	120625	Knapsack Band	2	
22	123370	Screw	2	M6x20
23	100603	Washer	2	6x23xt1.6
24	550132	Nut	2	M6
25	120614	Band	1	
26	109704	Nut	4	M6
27	119177	Cushion Pad	1	
28	840543	Fastener	4	#7
29	119388	Fuel Tank Ass'y	1	Incl.30-32
30	120154	Fuel Tank	1	
31	119390	Cap Ass'y	1	
32	119391	Filter Ass'y	1	
33	081414	Screw	2	M5x14
34	015479	Washer	2	5.3x16xt1.6
35	120536	Packing	1	
36	119174	Knapsack Frame	1	
37	026223	Buffer	2	30-M6x14
38	120616	Collar	2	
39	120617	Packing	2	

**4** ILLUSTRATED PARTS LIST  
**BL4700HP**

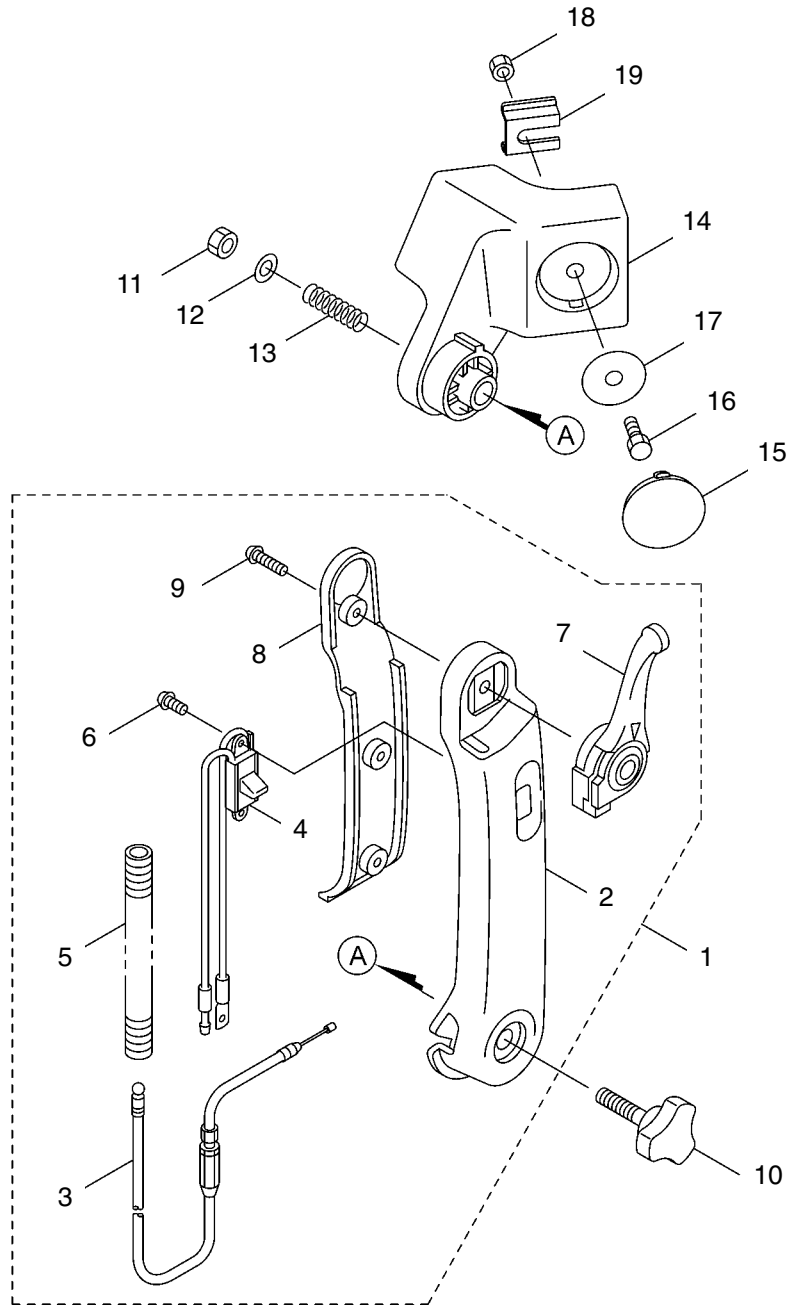
**MAIN BODY**



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	123194	Tapping Screw	4	M6x18
41	123529	Label	1	BL4700HP
42	266959	Label	1	Caution
43	121132	Label	1	Caution
44	119613	Label	1	Choke
45	123486	Cover	1	
46	120319	Tapping Screw	4	M5x18

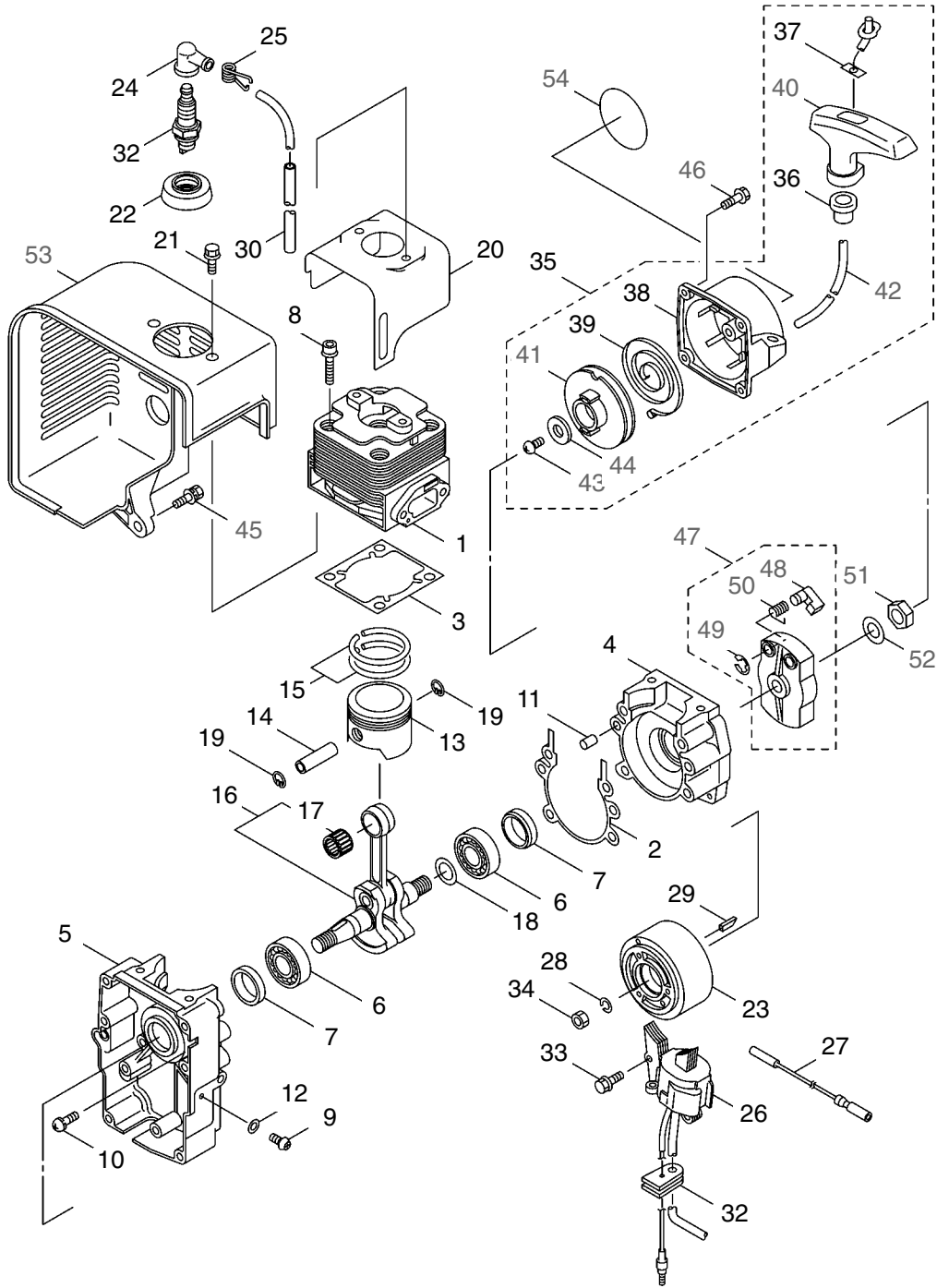
**6** ILLUSTRATED PARTS LIST  
**BL4700HP**

**THROTTLE**



Ref #	Part #	Description	Q'ty.	Notes
1	123496	Arm Ass'y	1	Incl.2-9
2	123497	Arm	1	
3	120515	Throttle Cable	1	
4	120501	Switch Ass'y	1	
5	120516	Tube	1	
6	120502	Tapping Screw	2	
7	120504	Throttle Lever	1	
8	123498	Cover	1	
9	120517	Tapping Screw	3	
10	110271	Knob Bolt	1	M8x45
11	107581	Nylon Nut	1	M8
12	065413	Washer	1	8.2x30xt2.3
13	120721	Spring	1	
14	123499	Holder	1	
15	110729	Cap	1	
16	080129	Bolt	1	M8x25
17	065413	Washer	1	8.2x30xt2.3
18	081040	Nut	1	M8
19	110865	Washer	1	

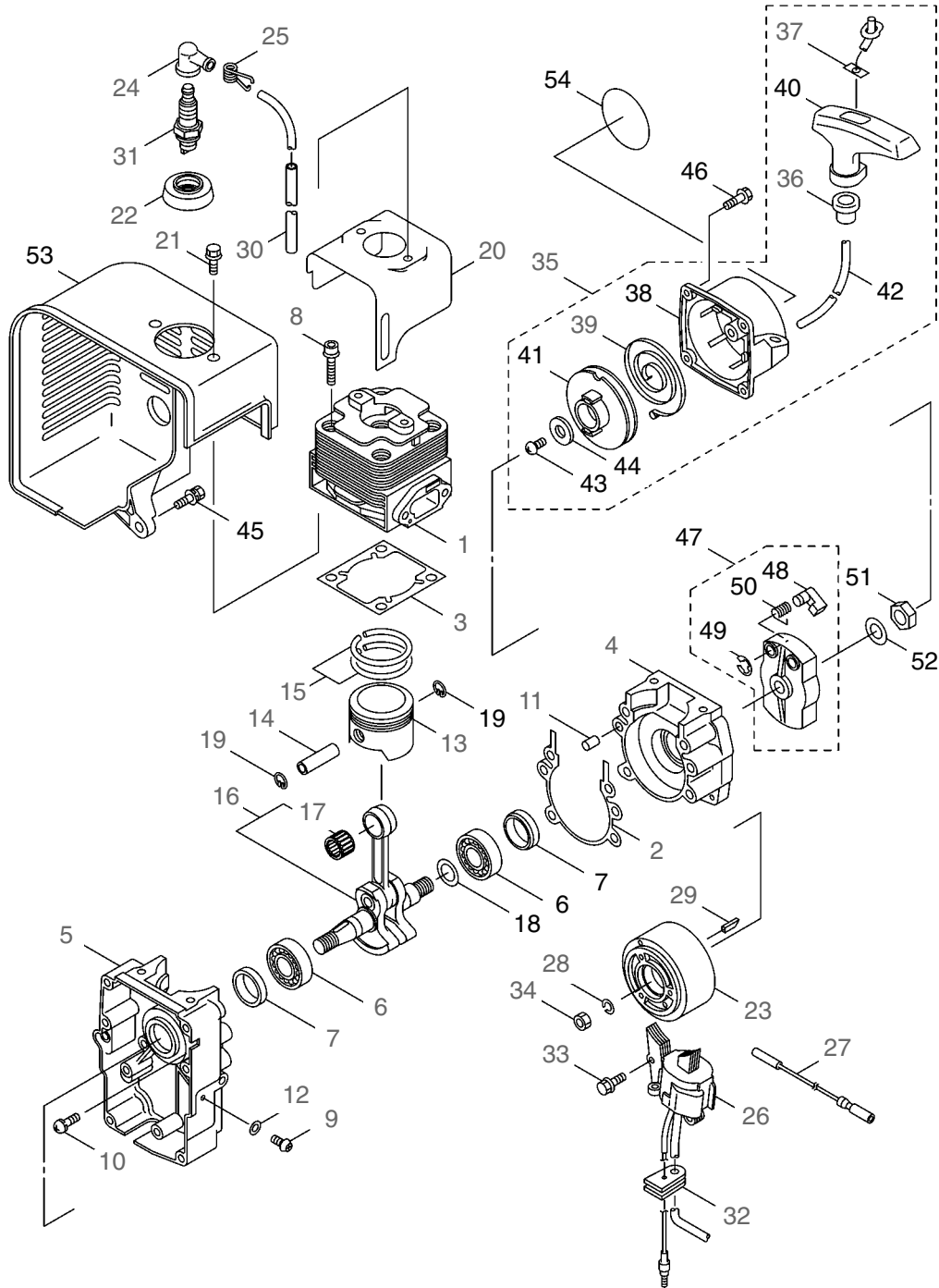
# ENGINE





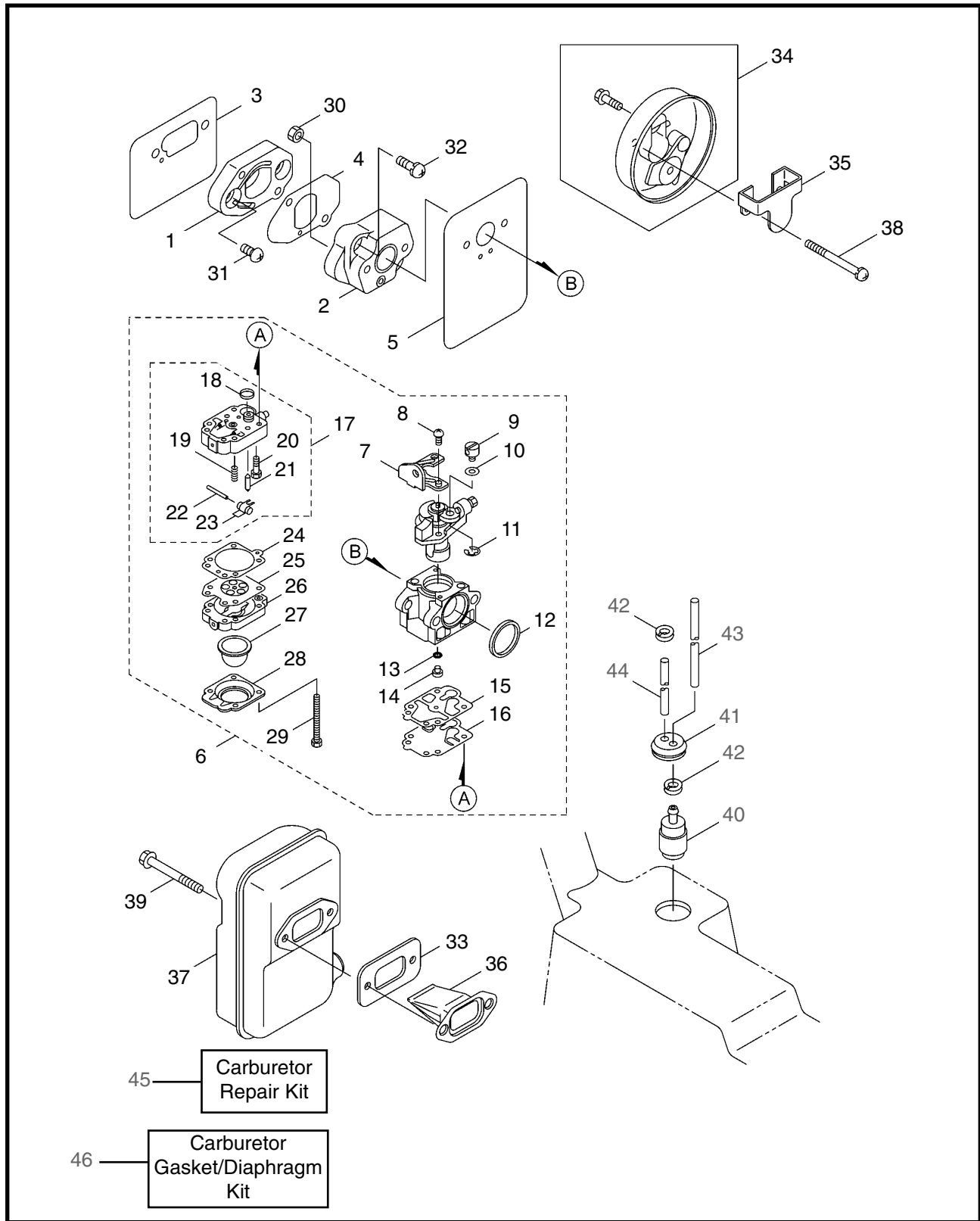
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	626809	Cylinder	1	
2	570248	Gasket	1	
3	597282	Gasket	1	
4	570246	Crankcase	1	
5	570247	Crankcase	1	
6	597283	Bearing	2	#6202C3
7	071320	Oil Seal	2	
8	597284	Bolt	4	
9	944619	Screw	1	
10	599880	Screw	4	
11	943349	Dowel Pin	2	
12	943893	Gasket	1	
13	634592	Piston	1	
14	599881	Piston Pin	1	
15	943875	Piston Ring Set	1	
16	626810	Crankshaft Ass'y	1	Incl.17
17	943281	Needle Bearing	1	
18	597285	Shim	AR	t=0.10
18	597286	Shim	AR	t=0.20
18	597287	Shim	AR	t=0.40
18	597288	Shim	AR	t=0.60
19	943307	Snap Ring	2	
20	580182	Shroud	1	
21	626817	Bolt	2	
22	573289	Boot	1	
23	597291	Flywheel	1	
24	591532	Spark Plug Cap	1	
25	591533	Terminal	1	
26	597262	Ignition Coil Ass'y	1	
27	597263	Lead Wire	1	
28	943924	Washer	1	
29	998409	Key	1	
30	998411	Tube	1	6x7.4x300L
31	627409	Spark Plug	1	BPMR7A
32	597293	Grommet	1	
33	943457	Bolt	2	
34	998410	Nut	1	
35	579570	Recoil Starter	1	Incl.36-44
36	998438	Rope Guide	1	
37	944502	Plate	1	
38	579568	Recoil Starter Case	1	
39	572955	Recoil Spring	1	

# ENGINE



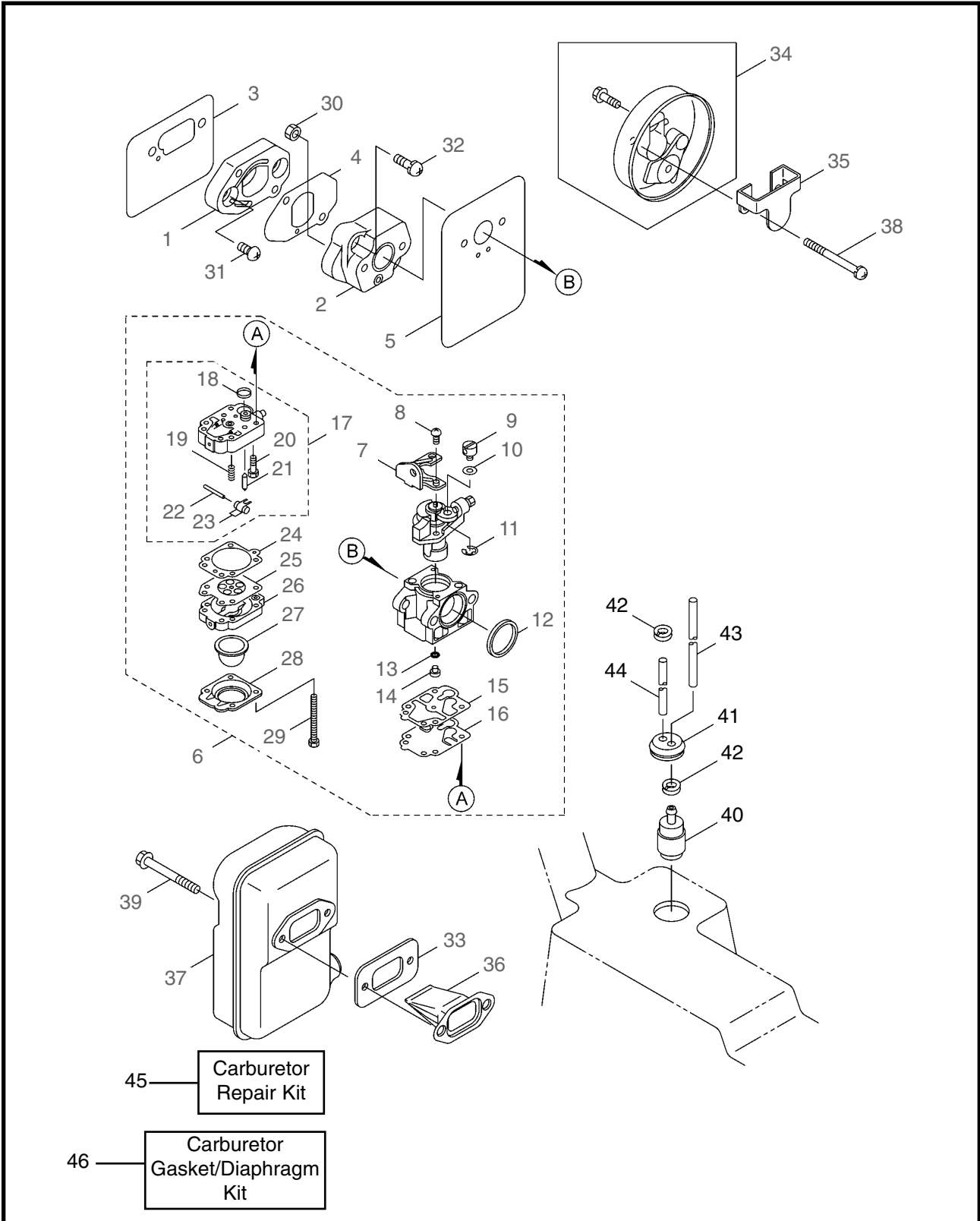
<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	998437	Grip	1	
41	579571	Reel	1	
42	579572	Rope	1	3.8x850L
43	570720	Screw	1	
44	579574	Washer	1	
45	580184	Screw	1	
46	624845	Screw	4	M4x16
47	579569	Starting Pulley	1	Incl.48-50
48	572938	Pawl	1	
49	013525	Snap Ring	1	
50	579573	Return Spring	1	
51	943173	Nut	1	M8
52	071190	Washer	1	M8
53	119384	Shroud	1	
54	123953	Label	1	

# CARBURETOR



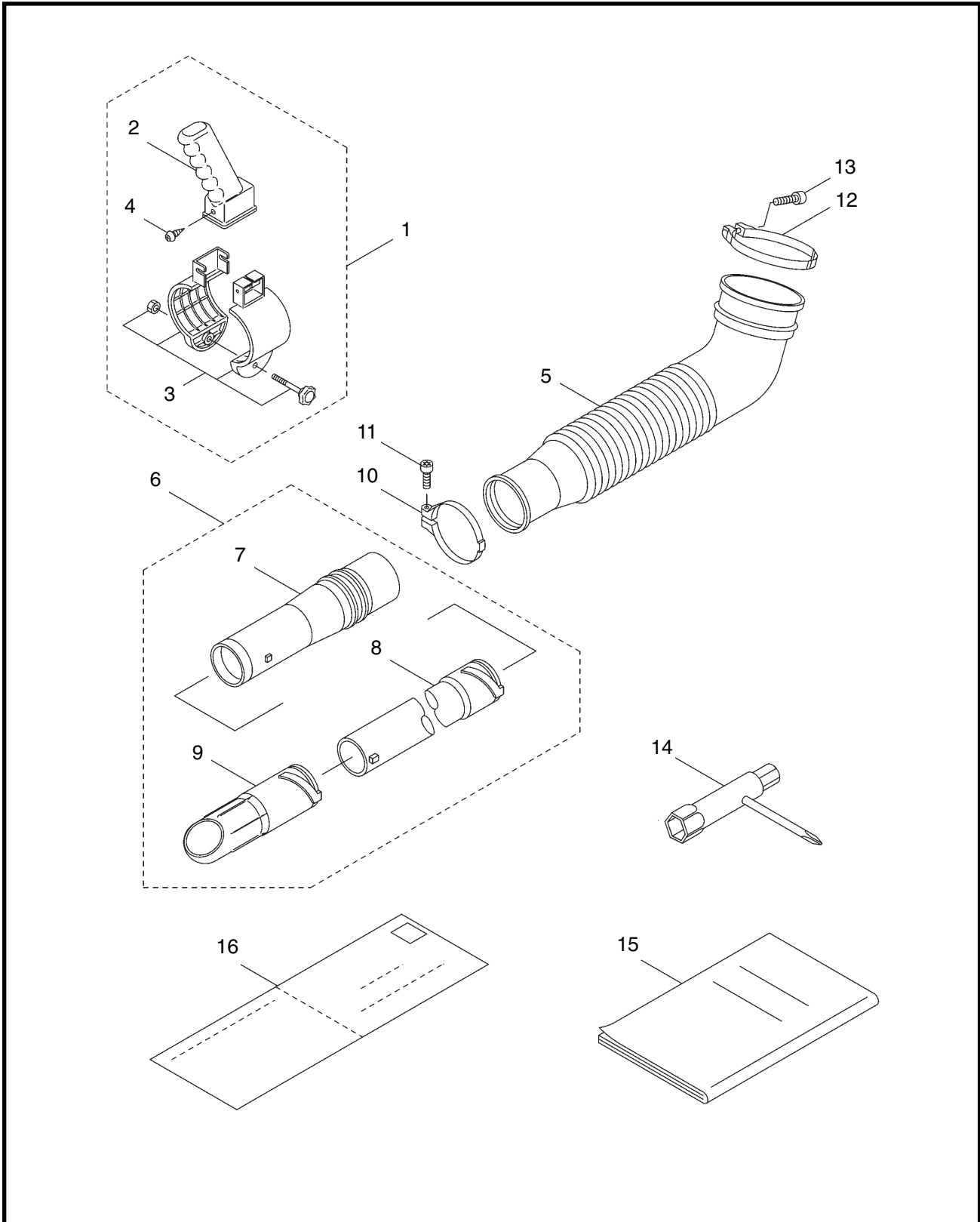
<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	625867	Adapter	1	
2	625866	Insulator	1	
3	625862	Gasket	1	
4	625863	Gasket	1	
5	625864	Gasket	1	
6	625865	Carburetor Ass'y	1	Incl.7-29
7	624525	Bracket	1	
8	577179	Screw	2	
9	598415	Arm	1	
10	624532	Washer	1	
11	577175	Snap Ring	1	
12	624528	Packing	1	
13	261871	O-Ring	1	
14	626813	Main Jet	1	
15	577184	Gasket	1	
16	577185	Diaphragm	1	
17	626822	Body Ass'y	1	Incl.18-23
18	624430	Filter	1	
19	624434	Spring	1	
20	624432	Screw	1	
21	624431	Float Valve	1	
22	624433	Pin	1	
23	624429	Lever	1	
24	262993	Gasket	1	
25	261873	Diaphragm	1	
26	598413	Body	1	
27	261874	Priming Pump	1	
28	598409	Primer Pump Cover	1	
29	262996	Screw	4	
30	594598	Nut	2	
31	625868	Screw	2	
32	579565	Screw	2	
33	579566	Muffler Gasket	1	
34	634359	Air Filter Case Ass'y	1	
35	634361	Baffle	1	
36	579567	Spark Arrester	1	
37	625869	Muffler Comp.	1	
38	634367	Screw	2	
39	944440	Bolt	2	M6x65

# CARBURETOR



<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
40	625872	Fuel Filter	1	
41	597949	Fuel Tank Grommet	1	
42	597948	Fuel Filter Clamp	2	
43	625873	Tube	1	3x5x250L
44	625874	Tube	1	3x6
45	840260	Carb Repair Kit	1	
46	840277	Carb Gasket/Diaphragm Kit	1	

# ACCESSORIES





<b>REF #</b>	<b>PART #</b>	<b>DESCRIPTION</b>	<b>Q'TY.</b>	<b>NOTES</b>
1	639505	Grip Ass'y	1	Incl.2-4
2	122629	Grip	1	
3	122609	Band	1	
4	120319	Tapping Screw	2	M5x18
5	123413	Flexible Pipe	1	
6	122394	Pipe Ass'y	1	Incl.7-9
7	122395	Swivel Pipe	1	
8	122400	Straight Pipe	1	370L
9	122402	Bent Pipe	1	
10	122404	Hose Band	1	#82
11	081417	Screw	1	M5x25
12	119523	Hose Band	1	#100
13	081417	Screw	1	M5x25
14	210418	Box Spanner	1	13x19x(+)
15	123502	Instruction Manual	1	







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