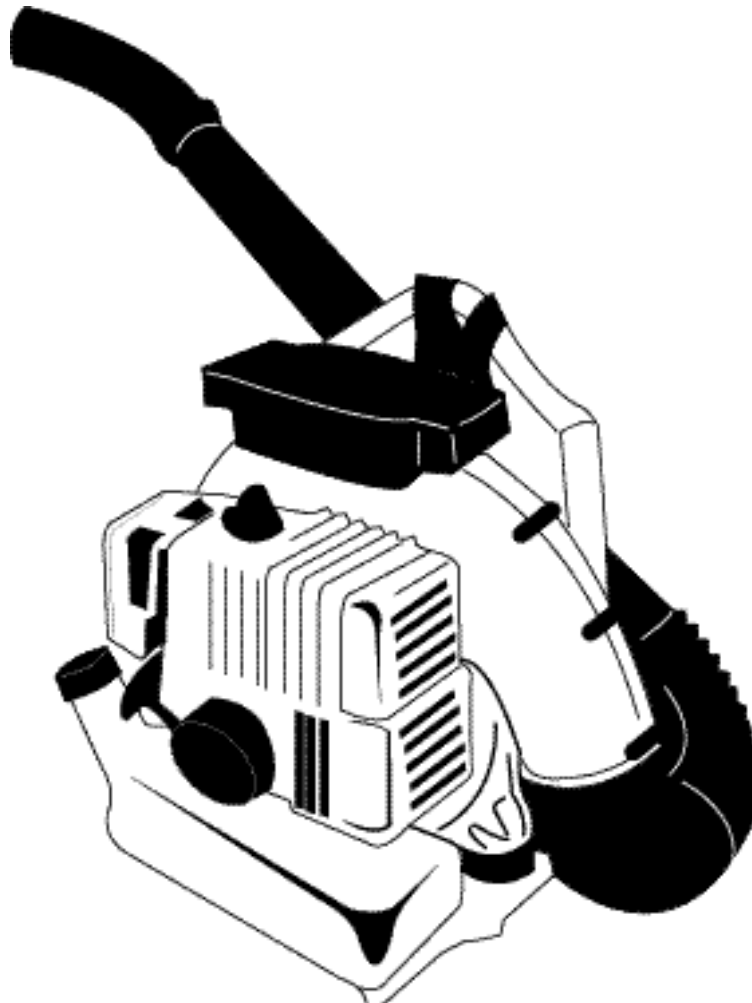


MARUYAMA

ILLUSTRATED PARTS LIST

BL460

BACKPACK BLOWER



BL460
Backpack Blower
PART 845431-REV12/03

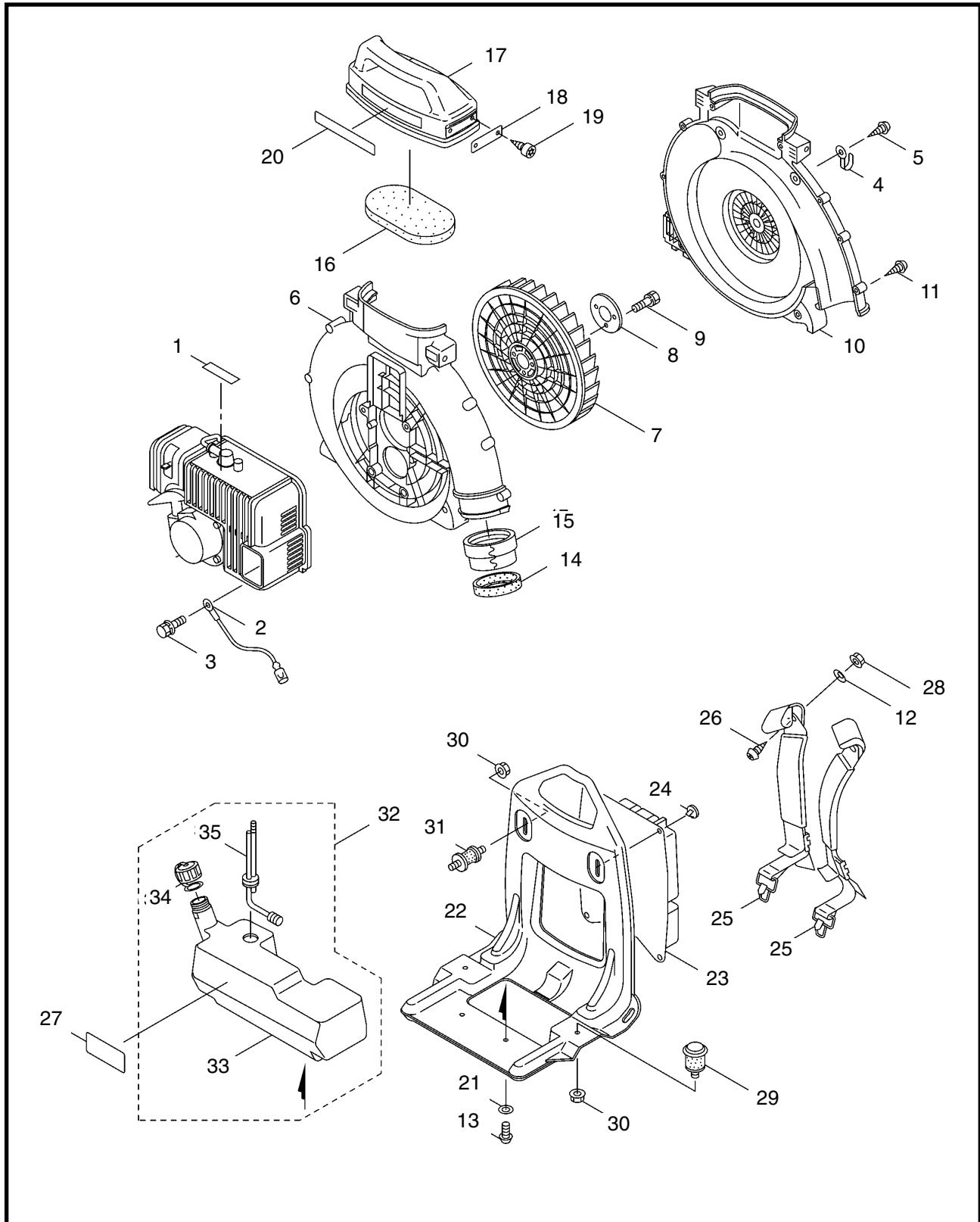


Maruyama. *E x t r a o r d i n a r y .*

2 ILLUSTRATED PARTS LIST

BL460

MAIN BODY

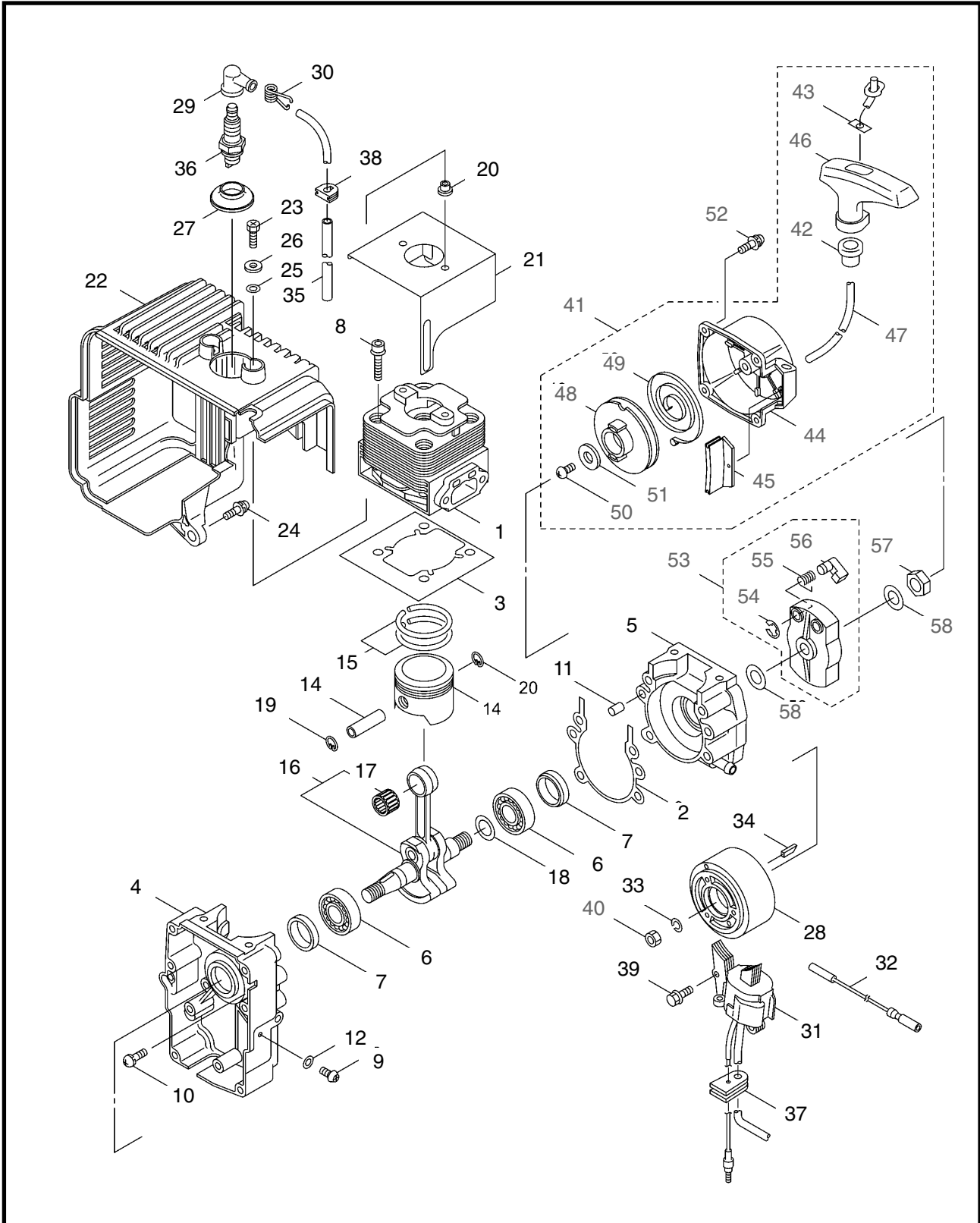


REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	266959	Label	1	Caution
2	108634	Earth Cord	1	
3	092543	Bolt	4	M6x45
4	109051	Clamp	1	
5	082697	Tapping Screw	1	M5x10
6	120512	Fan Case (E)	1	
7	118724	Fan	1	
8	118248	Plate	1	
9	096056	Bolt	3	M6x40-7T
10	119387	Fan Case (S)	1	
11	089538	Tapping Screw	11	M5x25
12	100603	Washer	2	
13	081414	Screw	2	M5x14
14	119161	Rubber Band	1	
15	119160	Collar	1	
16	112028	Packing	1	
17	123337	Handle	1	
18	120320	Plate	2	
19	123194	Tapping Screw	4	M6x18
20	123338	Label	1	BL560
21	015479	Washer	2	
22	119174	Knapsack Frame	1	
23	119177	Cushion Pad	1	
24	840543	Fastener	4	
25	123106	Knapsack Band	2	
26	083445	Screw	2	M6x16
27	121132	Label	1	
28	550132	Nut	2	M6
26	120615	Buffer	2	
30	109704	Nut	4	M6
31	026223	Buffer	2	
32	119388	Fuel Tank Ass'y	1	Incl. 33-35
33	120154	Fuel Tank	1	
34	119390	Cap Ass'y	1	
35	119391	Filter Ass'y	1	

4 ILLUSTRATED PARTS LIST

BL460

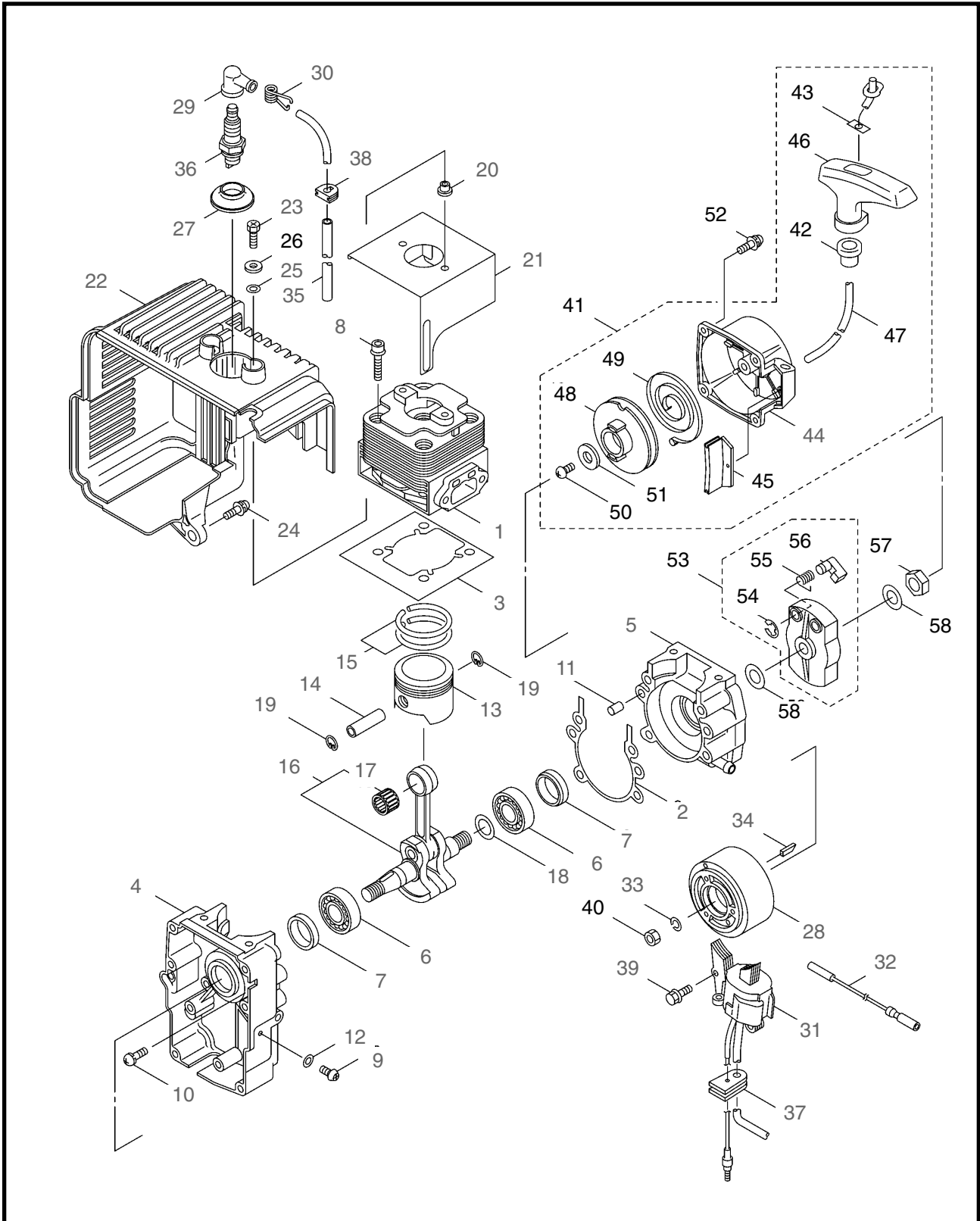
ENGINE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	634825	Cylinder	1	
2	570248	Gasket	1	
3	634341	Gasket	1	
4	634342	Crankcase	1	
5	634343	Crankcase	1	
6	597283	Bearing	2	#6202C3
7	071320	Oil Seal	2	
8	597284	Bolt	4	
0	944619	Screw	1	
10	599880	Screw	4	
11	943349	Dowel Pin	2	
12	943893	Gasket	1	
13	634592	Piston	1	
14	599881	Piston Pin	1	
15	943875	Piston Ring Set	1	
16	626810	Crankshaft Ass'y	1	Incl. 18
17	943281	Needle Bearing	1	
18	597285	Shim	AR	t=0.10
18	597286	Shim	AR	t=0.20
18	597287	Shim	AR	t=0.40
18	597288	Shim	AR	t=0.60
19	943307	Snap Ring	2	
20	630053	Insulator	2	
21	634826	Shroud	1	
22	121787	Shroud	1	
23	573307	Bolt	2	
24	580184	Screw	1	
25	621123	Washer	2	
26	575415	Washer	2	
27	573289	Boot	1	
28	634346	Flywheel	1	
29	591532	Spark Plug Cap	1	
30	591533	Terminal	1	
31	634347	Ignition Coil Ass'y	1	
32	597263	Lead Wire	1	
33	943924	Washer	1	
34	998409	Key	1	
35	998411	Tube	1	
36	627409	Spark Plug	1	BPMR7A
37	597293	Grommet	1	
38	634348	Grommet	1	
39	943457	Bolt	2	

6 ILLUSTRATED PARTS LIST
BL460

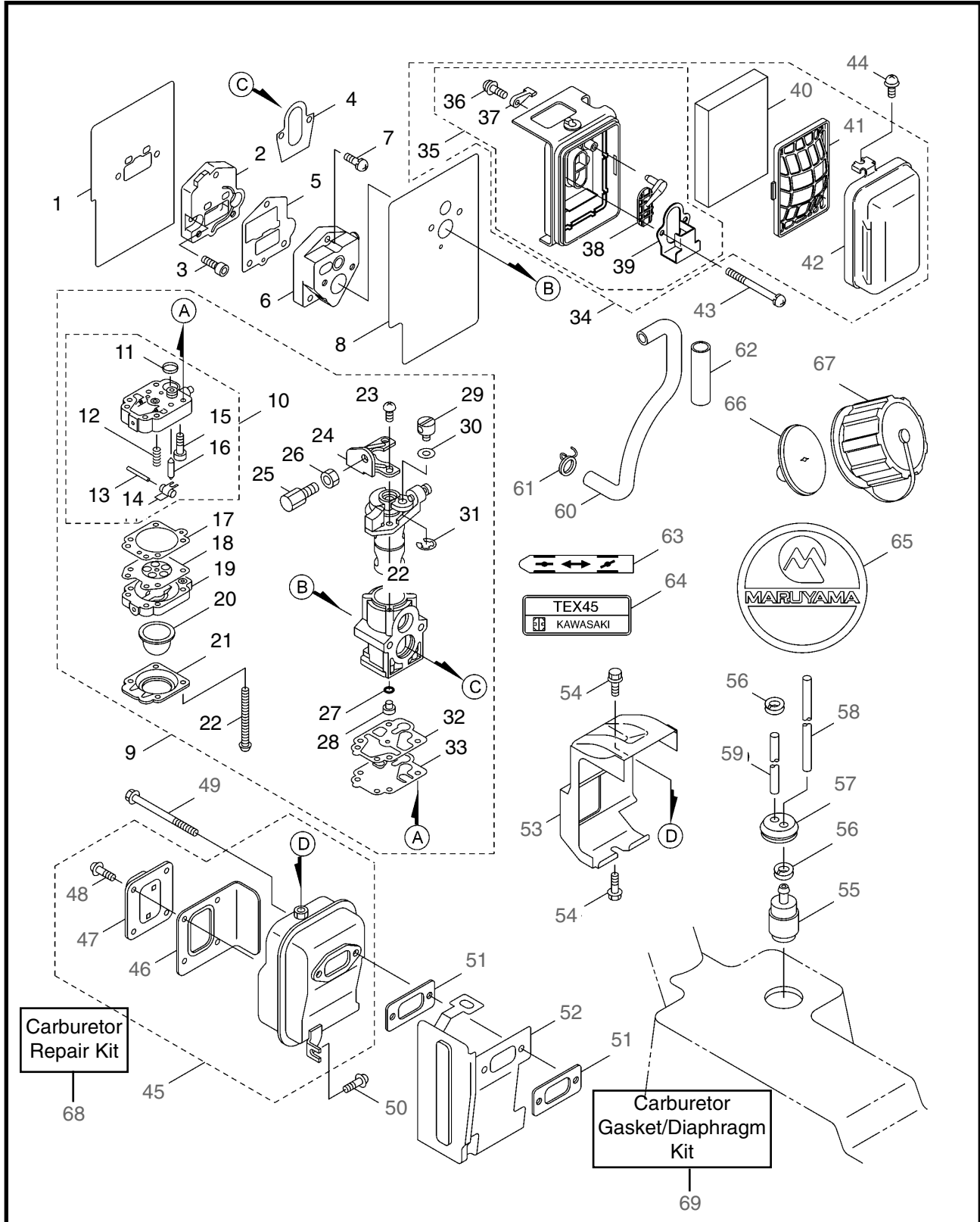
ENGINE



Ref #	Part #	Description	Q'ty.	Notes
40	998410	Nut	1	
41	579570	Recoil Starter	1	Incl. 42-51
42	998438	Rope Guide	1	
43	944502	Plate	1	
44	579568	Recoil Starter Case	1	
45	998440	Recoil Starter Case	1	
46	998437	Grip	1	
47	579572	Rope	1	
48	579571	Reel	1	
49	572955	Recoil Spring	1	
50	570720	Screw	1	
51	579574	Washer	1	
52	624845	Screw	4	M4x16
53	641291	Starting Pulley	1	Incl. 54-56
54	013525	Snap Ring	1	
55	579573	Return Spring	1	
56	584436	Pawl	1	
57	943173	Nut	1	M8
58	071190	Washer	2	M8

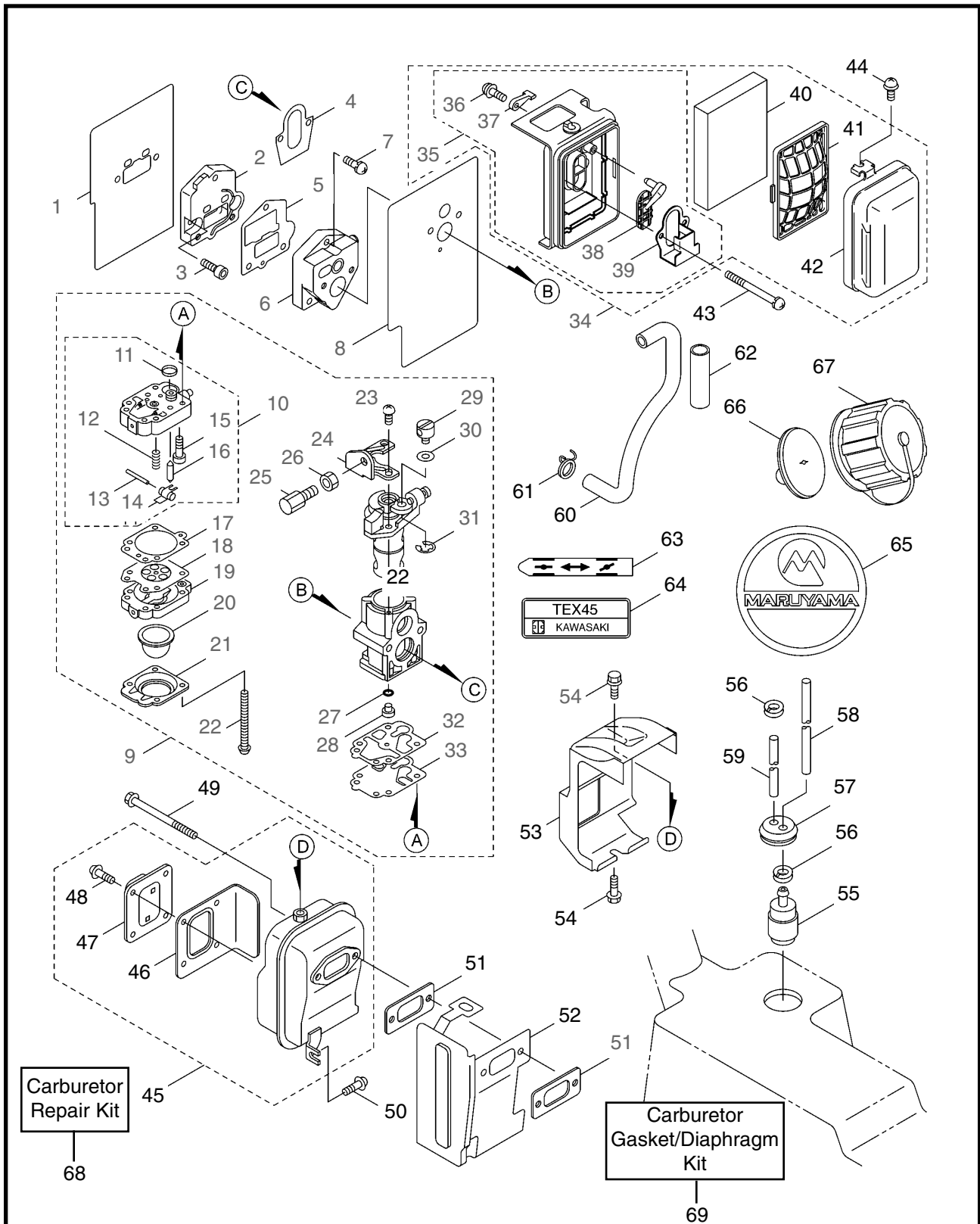
BL460

CARBURETOR



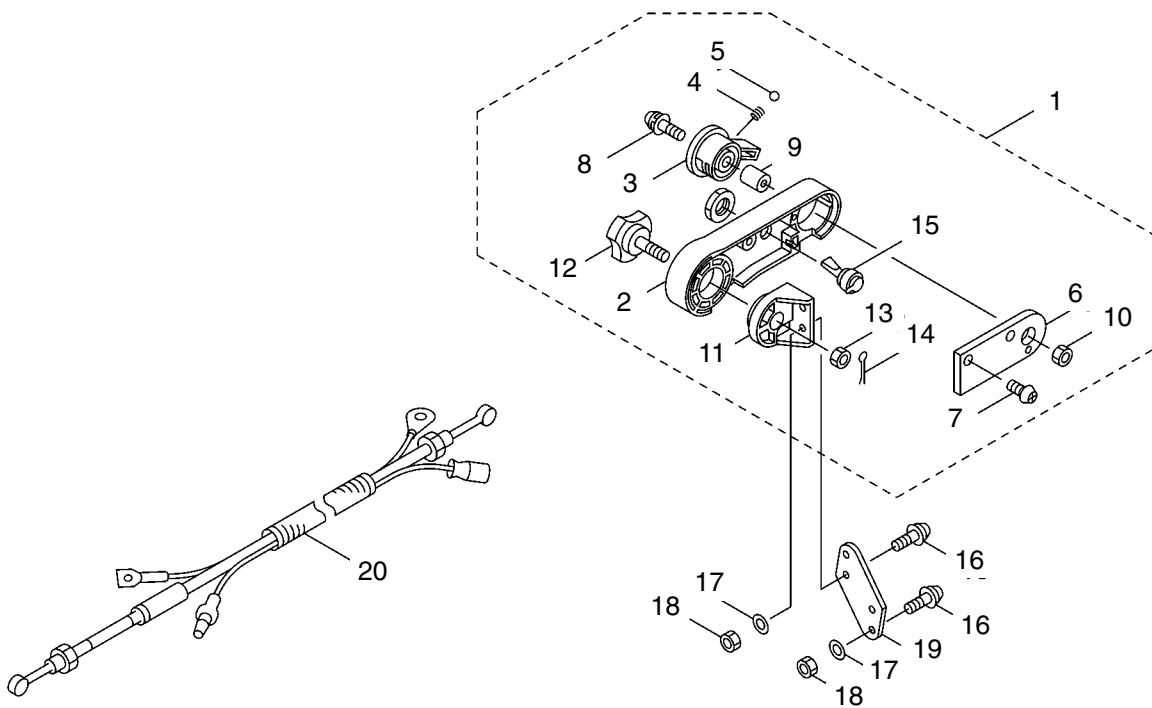
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	634352	Gasket	1	
2	634355	Plate	1	
3	634358	Bolt	2	
4	641295	Gasket	1	
5	634349	Gasket	1	
6	634354	Reed Valve Ass'y	1	
7	579565	Screw	3	
8	634353	Gasket	1	
9	641296	Carburetor Ass'y	1	Incl. 10-33
10	626822	Body Ass'y	1	Incl. 11-16
11	624430	Filter	1	
12	624434	Spring	1	
13	624433	Pin	1	
14	624429	Lever	1	
15	624432	Screw	1	
16	624431	Float Valve	1	
17	262993	Gasket	1	
18	634357	Diaphragm	1	
19	598413	Body	1	
20	261874	Priming Pump	1	
21	598409	Primer Pump Cover	1	
22	262996	Screw	4	
23	577179	Screw	2	
24	624525	Bracket	1	
25	598418	Screw	1	
26	261878	Nut	1	
27	261871	O-Ring	1	
28	628092	Main Jet	1	#52
29	598415	Arm	1	
30	624532	Washer	1	
31	577175	Snap Ring	1	
32	634350	Gasket	1	
33	577185	Diaphragm	1	
34	642042	Air Filter Ass'y	1	Incl.35-42
35	642039	Air Filter Case Ass'y	1	Incl.36-39
36	628550	Screw	1	
37	640943	Lever	1	
38	640944	Valve	1	
39	640945	Baffle	1	

CARBURETOR



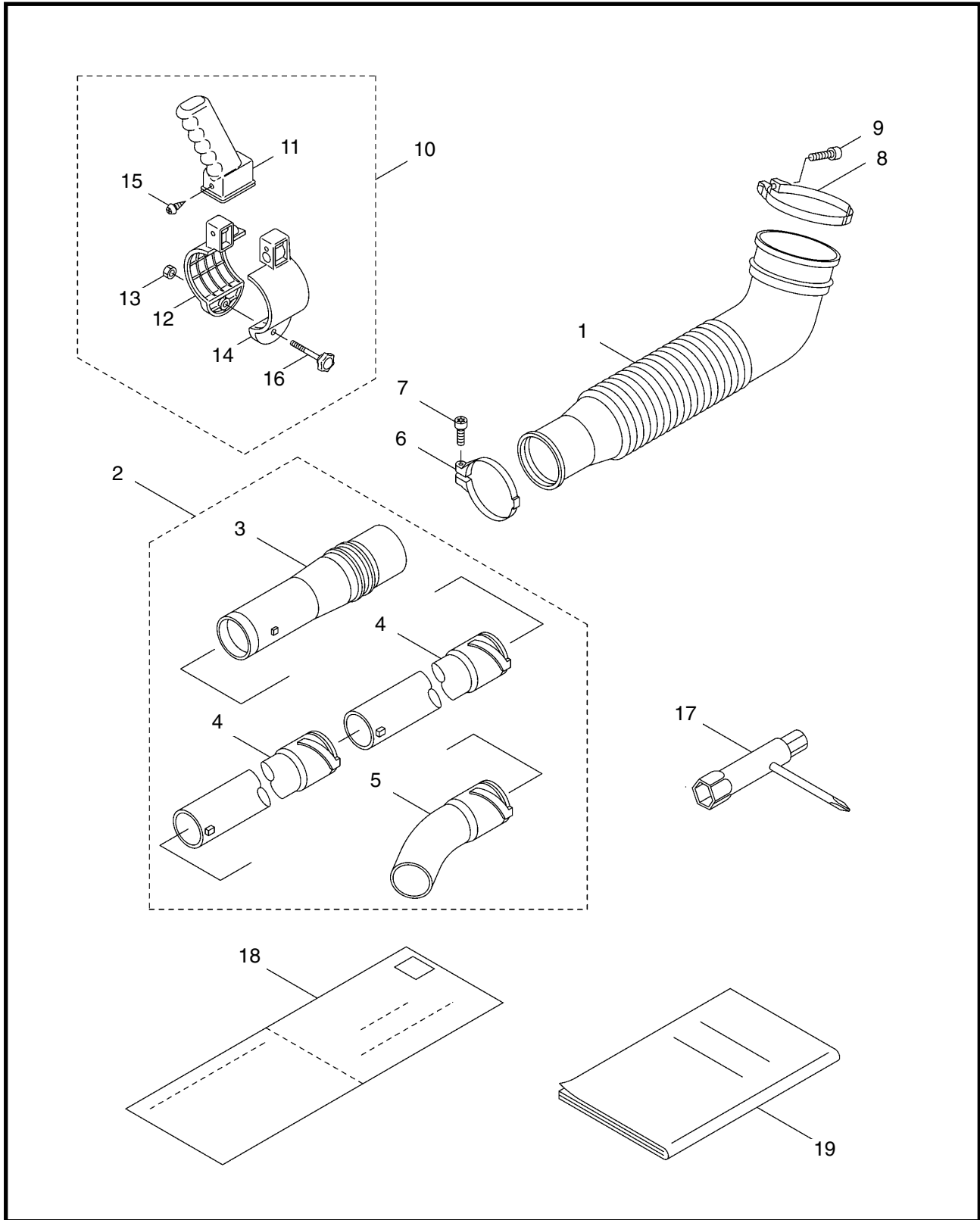
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	642040	Air Filter Element	1	
41	640946	Grate	1	
42	642041	Cap	1	
43	634367	Screw	2	
44	642043	Screw	1	
45	640947	Muffler Comp.	1	Incl.46-48
46	634360	Gasket	1	
47	634828	Spark Arrester	1	
48	634366	Screw	4	
49	944440	Bolt	2	M6x65
50	943276	Screw	1	
51	579566	Muffler Gasket	2	
52	634364	Muffler Cover	1	
53	640948	Muffler Cover	1	
54	944981	Bolt	2	
55	625872	Fuel Filter	1	
56	597948	Fuel Filter Clamp	2	
57	597949	Fuel Tank Grommet	1	
58	625873	Tube	1	3x5x250L
59	625874	Tube	1	3x6x130L
60	641293	Tube	1	
61	641292	Clamp	2	
62	641294	Tube	1	10x11x35L
63	598438	Label	1	
64	626816	Label	1	
65	122852	Label	1	
66	630564	Valve	1	
67	625871	Cap Ass'y	1	
68	840018	Carburetor Repair Kit	1	
69	840019	Carburetor Gasket/diaphragm Kit	1	

THROTTLE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	117622	Throttle Lever Ass'y	1	Incl.2-15
2	107126	Arm	1	
3	107127	Lever	1	
4	107221	Spring	1	
5	106498	Ball	1	
6	107129	Stay	1	
7	019001	Tapping Screw	2	M4x10
8	092058	Screw	1	M6x25
9	107136	Collar	1	
10	081031	Nut	1	M6
11	115605	Flange	1	
12	115612	Knob Bolt	1	M8x35
13	107581	Nylon Nut	1	M8
14	065842	Cotter Pin	1	
15	117623	Switch	1	
16	816038	Screw	4	M6x20
17	013754	Washer	4	M6
18	112509	Nut	4	M6
19	117603	Plate	1	
20	636826	Throttle Cable Ass'y	1	

ACCESSORIES



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	119186	Flexble Pipe	1	Black
2	121238	Pipe Ass'y	1	Incl.3-5
3	121242	Swivel Pipe	1	
4	121243	Straight Pipe	2	370L
5	121244	Bent Pipe	1	
6	119525	Hose Band	1	
7	081415	Screw	1	M5x16
8	119523	Hose Band	1	
9	081417	Screw	1	M5x25
10	639506	Grip Ass'y	1	Incl.11-16
11	122629	Grip	1	
12	123132	Band	1	
13	081031	Nut	1	M6
14	123134	Band	1	
15	120319	Tapping Screw	2	M5x18
16	122610	Knob Bolt	1	M6x30
17	210418	Box Spanner	1	13x19x(+)
18	216007	Warranty Card	1	
19	123340	Instruction Manual	1	BL460



Maruyama U.S., Inc.
3570 Shelby Lane
Denton, TX 76207
940-383-7400 voice
940-383-7466 fax

www.maruyama-us.com