

# PARTS LIST

BH23S

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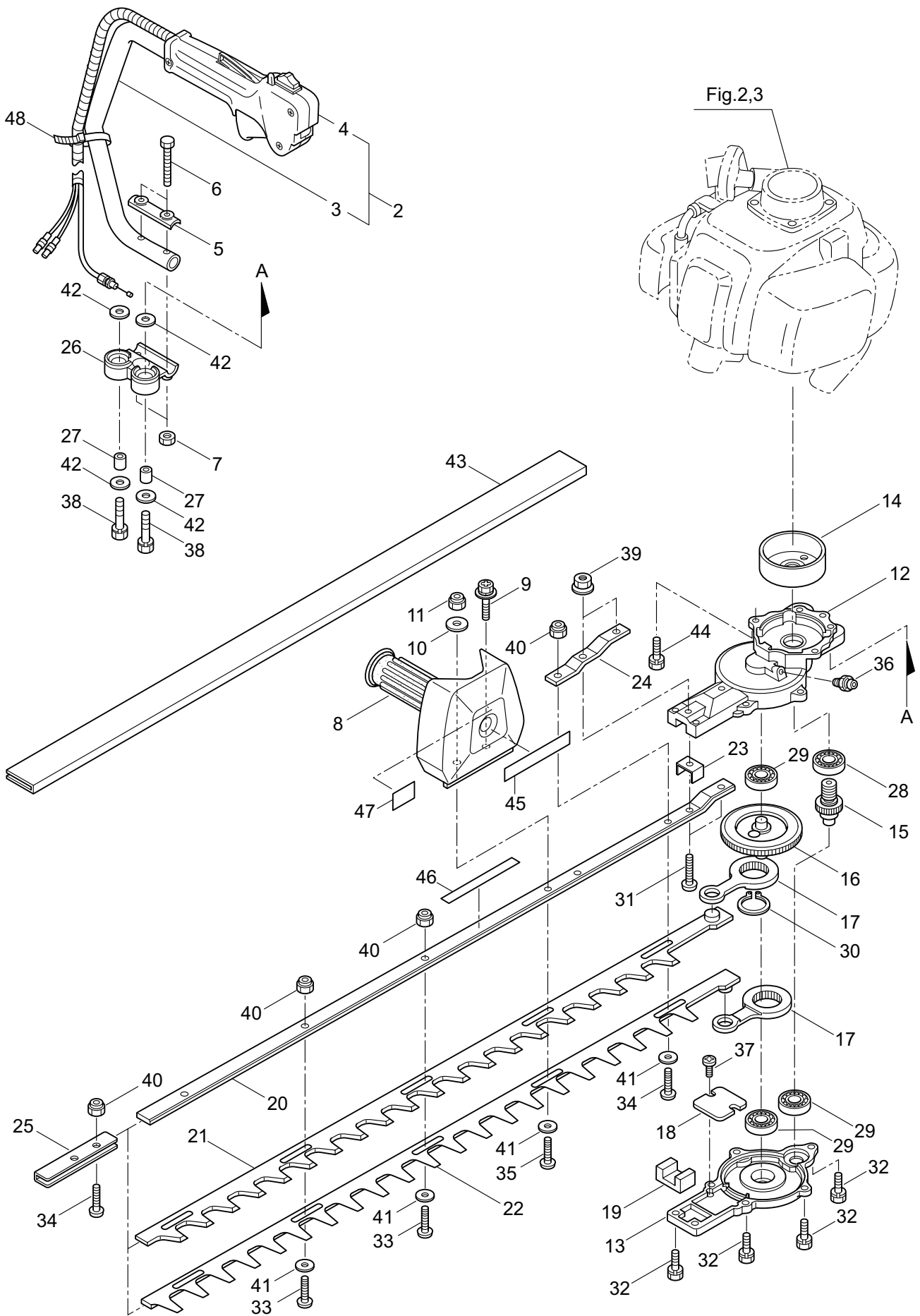
2013.05.



**MARUYAMA**

P/N 523632

1. BH23S  
MAIN BODY

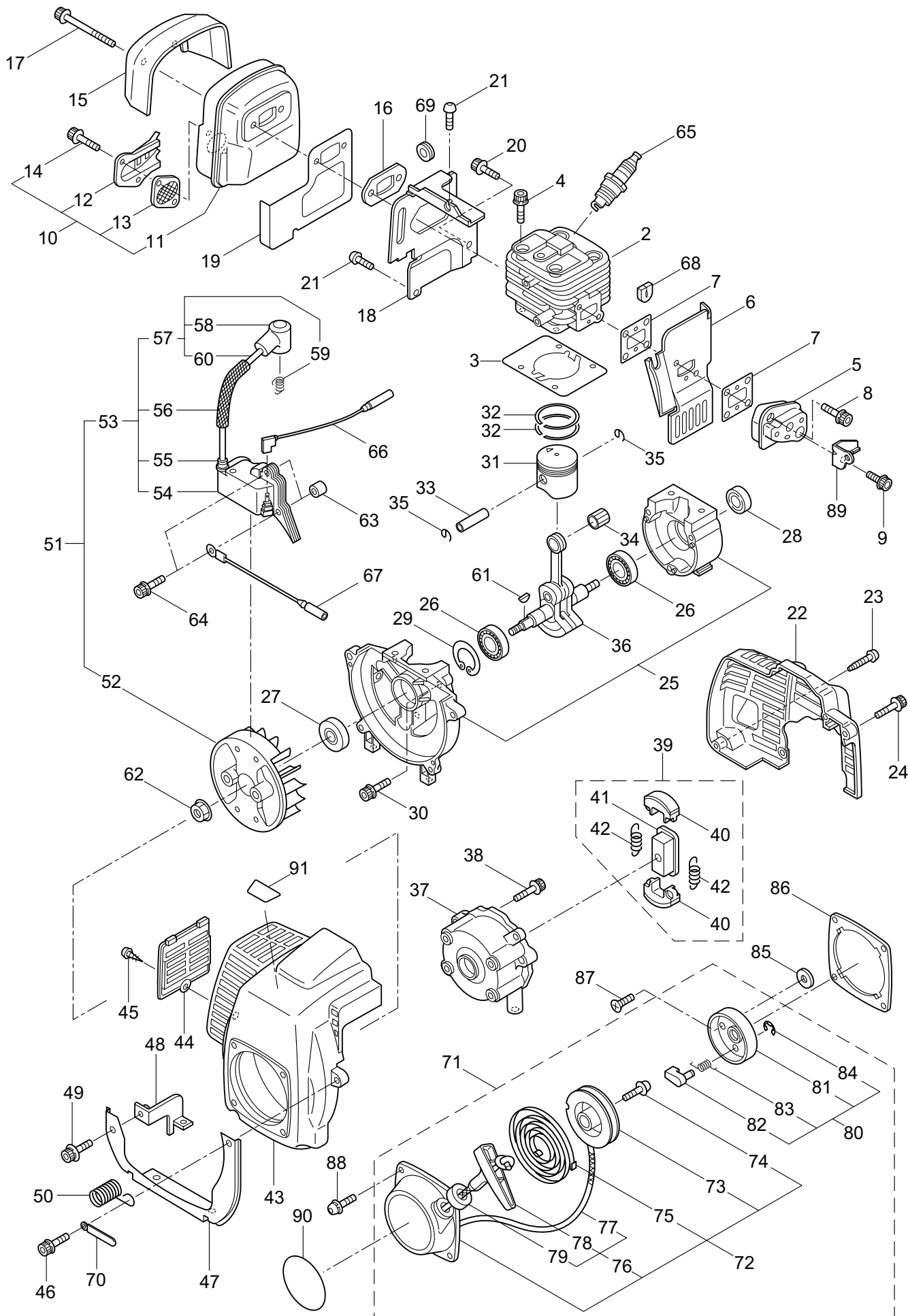


Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
1-1	362358	BH23S	1	
1-2	271691	Left Handle Ass'y	1	Incl.3,4
1-3	270603	Left Handle	1	
1-4	271692	Throttle Trigger	1	
1-5	577133	Plate	1	
1-6	580796	Screw	2	
1-7	991938	Nut	2	
1-8	591463	Right Handle Ass'y	1	
1-9	270121	Screw	1	
1-10	991964	Washer	1	
1-11	991941	Nut	1	M6
1-12	270755	Upper Case	1	
1-13	270756	Lower Case	1	
1-14	270021	Clutch Drum	1	
1-15	584666	Pinion	1	
1-16	591443	Clutch Complete	1	
1-17	271466	Rod	2	
1-18	991919	Plate	1	
1-19	270758	Felt	1	
1-20	577131	Guide Plate	1	
1-21	272539	Upper Blade	1	
1-22	272540	Lower Blade	1	
1-23	270757	Plate	1	
1-24	270759	Plate	1	
1-25	991911	Plate	1	
1-26	577136	Holder	1	
1-27	270028	Collar	2	
1-28	580767	Bearing	1	
1-29	270423	Bearing	3	
1-30	580777	C-Shaped Ring	1	
1-31	991931	Screw	2	
1-32	580791	Screw	7	M5
1-33	991914	Screw	2	L19
1-34	991912	Screw	2	L22
1-35	991918	Screw	1	L29
1-36	991937	Grease Nipple	1	
1-37	991924	Screw	2	M3
1-38	270031	Screw	2	M6
1-39	127226	Nut	2	M5
1-40	991941	Nut	4	M6
1-41	991913	Washer	4	
1-42	270027	Washer	4	
1-43	270070	Blade Cover	1	
1-44	270030	Screw	3	
1-45	591449	Label	1	



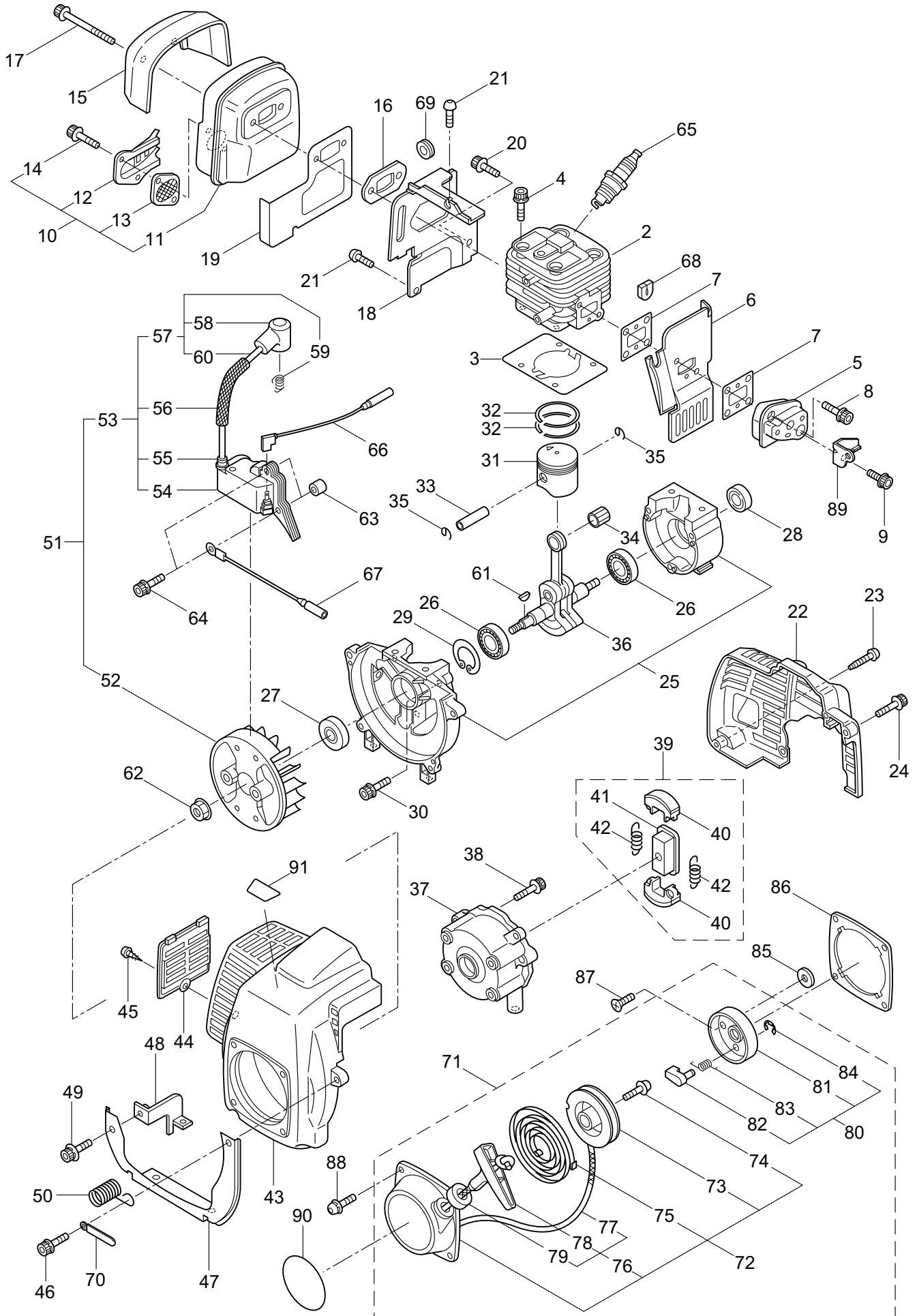
Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
1-46	591450	Label	1	
1-47	223925	Label	1	
1-48	580808	Band	1	

## 2. BH23S ENGINE



Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
2-1	859328	Engine	1	CE230/93
2-2	282165	Cylinder	1	New gasket required
2-3	282339	Gasket	1	
2-4	261250	Cap Screw	4	M5X20WSW
2-5	267924	Insulator	1	New gasket required
2-6	268014	Air Duct	1	
2-7	261171	Gasket	2	
2-8	265924	Cap Screw	1	M5X25WSW
2-9	265925	Cap Screw	1	M5X25
2-10	268016	Muffler Ass'y	1	Incl.11-14
2-11	268017	Muffler	1	
2-12	268171	Muffler Tail	1	
2-13	267056	Spark Arrester	1	
2-14	265107	Cap Screw	2	M4X10
2-15	268461	Holder	1	
2-16	268019	Gasket	1	
2-17	266402	Cap Screw	2	M5X55
2-18	285650	Plate	1	
2-19	285482	Gasket	1	
2-20	265107	Cap Screw	1	M4X10
2-21	268195	Cap Screw	2	M5X10
2-22	268580	Cylinder Cover	1	
2-23	266000	Tapping Screw	2	4X20
2-24	265107	Cap Screw	2	M4X10
2-25	268576	Crankcase	1	
2-26	280488	Bearing	2	
2-27	261492	Oil Seal	1	
2-28	261386	Oil Seal	1	
2-29	055185	Snap Ring	1	#28
2-30	261246	Cap Screw	3	M5X25WSW
2-31	268032	Piston	1	
2-32	282177	Piston Ring	2	(2)required
2-33	261036	Piston Pin	1	5.7X8X23.5L
2-34	263957	Bearing, Needle	1	
2-35	261576	Clip, Piston	2	
2-36	268585	Crankshaft/Conn.Rod Ass'y	1	
2-37	268581	Clutch Case	1	
2-38	261607	Cap Screw	4	M5X16WSW
2-39	280404	Clutch Ass'y	1	Incl.40-42
2-40	280568	Clutch Shoe	2	(2)required
2-41	280569	Clutch Boss	1	
2-42	280570	Spring	2	(2)required
2-43	268474	Fan Cover	1	
2-44	268388	Cover	1	
2-45	268390	Tapping Screw	1	4X14

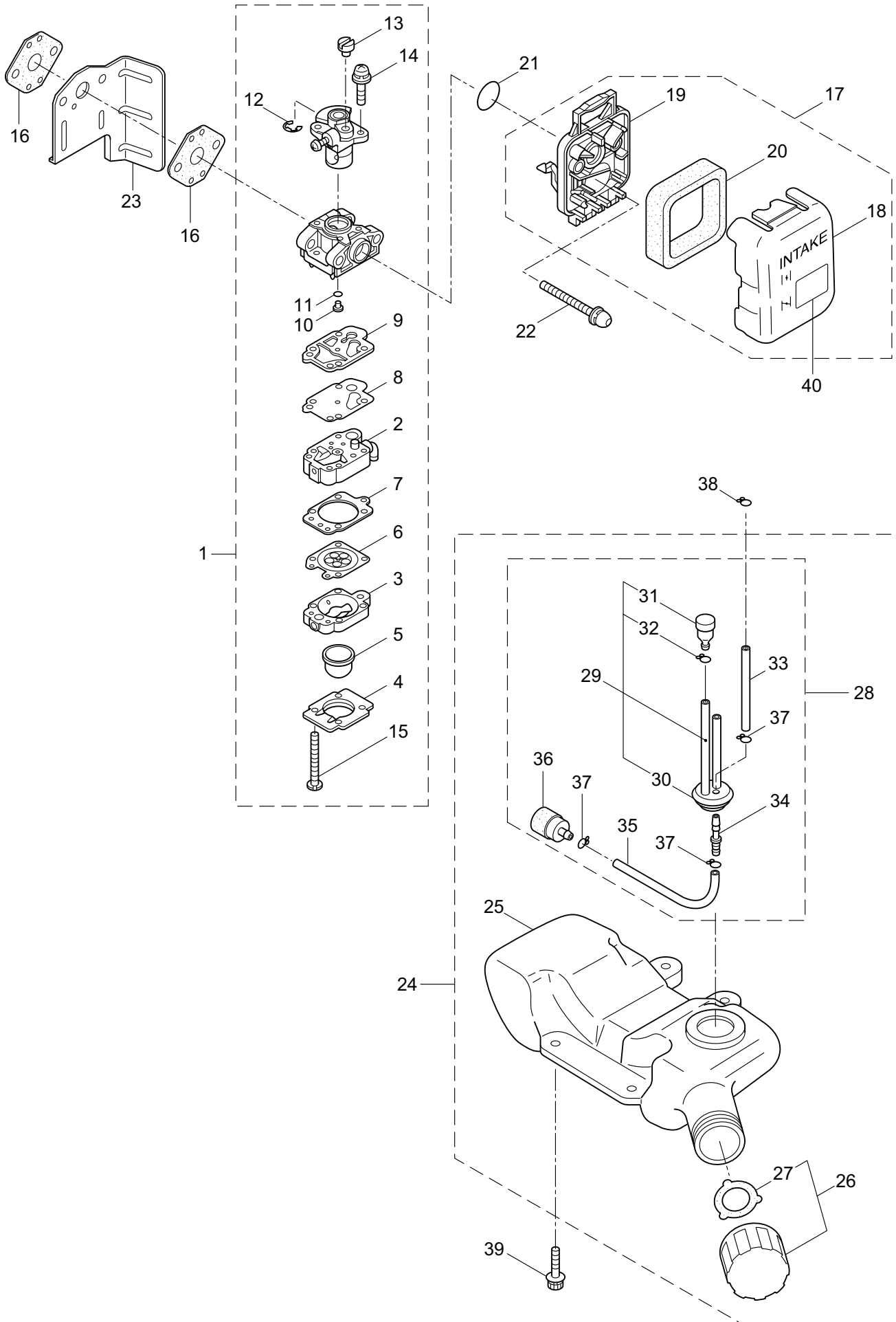
## 2. BH23S ENGINE





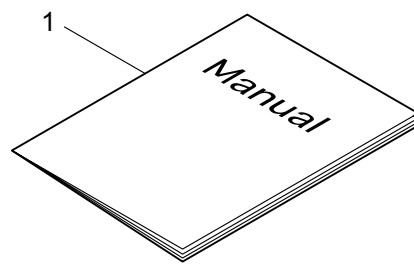
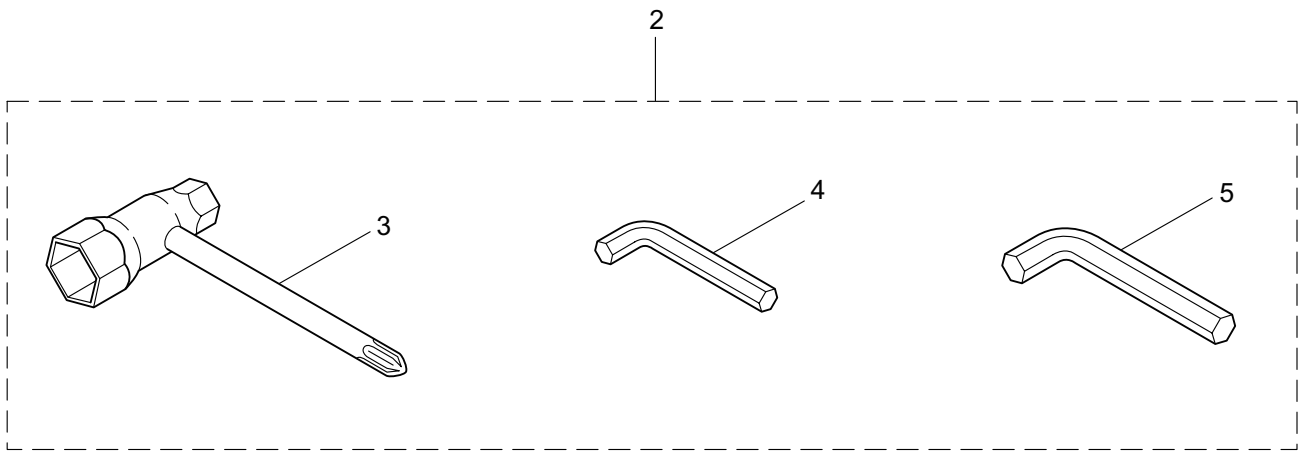
Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
2-46	261250	Cap Screw	4	M5X20WSW
2-47	268590	Plate	1	
2-48	268591	Stay	1	
2-49	268940	Screw	1	M5X18WSW-12
2-50	268592	Clamp	1	
2-51	287265	Magneto Ass'y	1	Incl.52-60
2-52	268039	Rotor/Fan	1	
2-53	287266	Ignition Coil Ass'y	1	Incl.54-60
2-54	287269	Coil	1	
2-55	261072	Cap	1	
2-56	287351	Insulator	1	
2-57	287352	Spark Plug Wire Ass'y	1	Incl.58-60
2-58	261074	Plug Boot	1	
2-59	261075	Connector	1	
2-60	287353	Spark Plug Wire	1	
2-61	261076	Woodruff Key	1	3X10
2-62	261417	Nut, Rotor	1	M8X13XT6.5
2-63	280381	Spacer	2	
2-64	261256	Cap Screw	2	M4X25WSW
2-65	285982	Spark Plug	1	BPM8Y
2-66	283735	Lead	1	
2-67	268044	Lead	1	
2-68	261202	Grommet	1	
2-69	268036	Grommet	1	7X9
2-70	264588	Clamp	1	
2-71	268668	Recoil Starter Ass'y	1	Incl.72-84
2-72	268669	Starter Ass'y	1	Incl.73-79
2-73	261621	Pulley	1	
2-74	262922	Screw	1	
2-75	261622	Spiral Spring	1	
2-76	268813	Rope Ass'y	1	Incl.77-79
2-77	281817	Starter Rope	1	3X850L
2-78	267219	Starter Grip	1	
2-79	268670	Damper	1	
2-80	264085	Starter Pawl Ass'y	1	Incl.81-84
2-81	264086	Pawl Case	1	
2-82	261630	Pawl	1	
2-83	261631	Return Spring	1	
2-84	020299	E-Ring	1	#4
2-85	261189	Washer	2	6X16.5XT1.2
2-86	268671	Plate	1	
2-87	264535	Screw	2	M6X20
2-88	286993	Cap Screw	4	M5X16WSW
2-89	268593	Stay	1	
2-90	272548	Label	1	BH23S
2-91	272549	Label	1	BH23S

3. BH23S  
 CARBURETOR, FUEL TANK



Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
3-1	268680	Carburetor Ass'y	1	Incl.2-15 New gasket required
3-2	268499	Pump Body	1	
3-3	262991	Purge Body	1	
3-4	262992	Cover Plate	1	
3-5	261874	Primer Bulb	1	
3-6	283905	Diaphragm, Meterring	1	
3-7	262993	Gasket	1	
3-8	262994	Diaphragm, Fuel Pump	1	
3-9	282576	Gasket	1	
3-10	268953	Main Jet	1	
3-11	261871	O-Ring	1	
3-12	261876	E-Ring	1	
3-13	261658	Swivel	1	
3-14	264682	Screw	2	
3-15	262996	Screw	4	
3-16	261864	Gasket	2	
3-17	266420	Cleaner Ass'y	1	Incl.18-20
3-18	264709	Cover	1	
3-19	266433	Housing	1	
3-20	264695	Filter	1	
3-21	264691	O-Ring	1	
3-22	264016	Cap Screw	2	M5X60WSW
3-23	268951	Baffle Plate	1	
3-24	289025	Fuel Tank Ass'y	1	Incl.25-37
3-25	284421	Fuel Tank	1	
3-26	289044	Fuel Tank Cap Ass'y	1	Incl.27
3-27	289045	Gasket	1	
3-28	289026	Fuel Pipe Pick-up Ass'y	1	Incl.29-37
3-29	289027	Fuel Pipe Ass'y	1	Incl.30-32
3-30	268065	Grommet	1	
3-31	261590	Breather	1	
3-32	261117	Clip	1	
3-33	289028	Pipe A	1	3X5X53L
3-34	288921	Joint	1	
3-35	289029	Pipe	1	3X5X125L
3-36	264653	Filter Ass'y	1	
3-37	261117	Clip	3	
3-38	261117	Clip	1	
3-39	268940	Screw	4	M5X18WSW
3-40	285188	Label	1	

4. BH23S  
ACCESSORIES



Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
4-1	271835	Instruction Manual	1	BH23(MUS)
4-2	264606	Tool Set	1	Incl.3-5
4-3	264607	Box Spanner	1	
4-4	219431	Wrench	1	3mm
4-5	219432	Wrench	1	4mm