



MARUYAMA U.S., INC.

ILLUSTRATED PARTS LIST

FOR BRUSHCUTTER

MODEL: BC2800

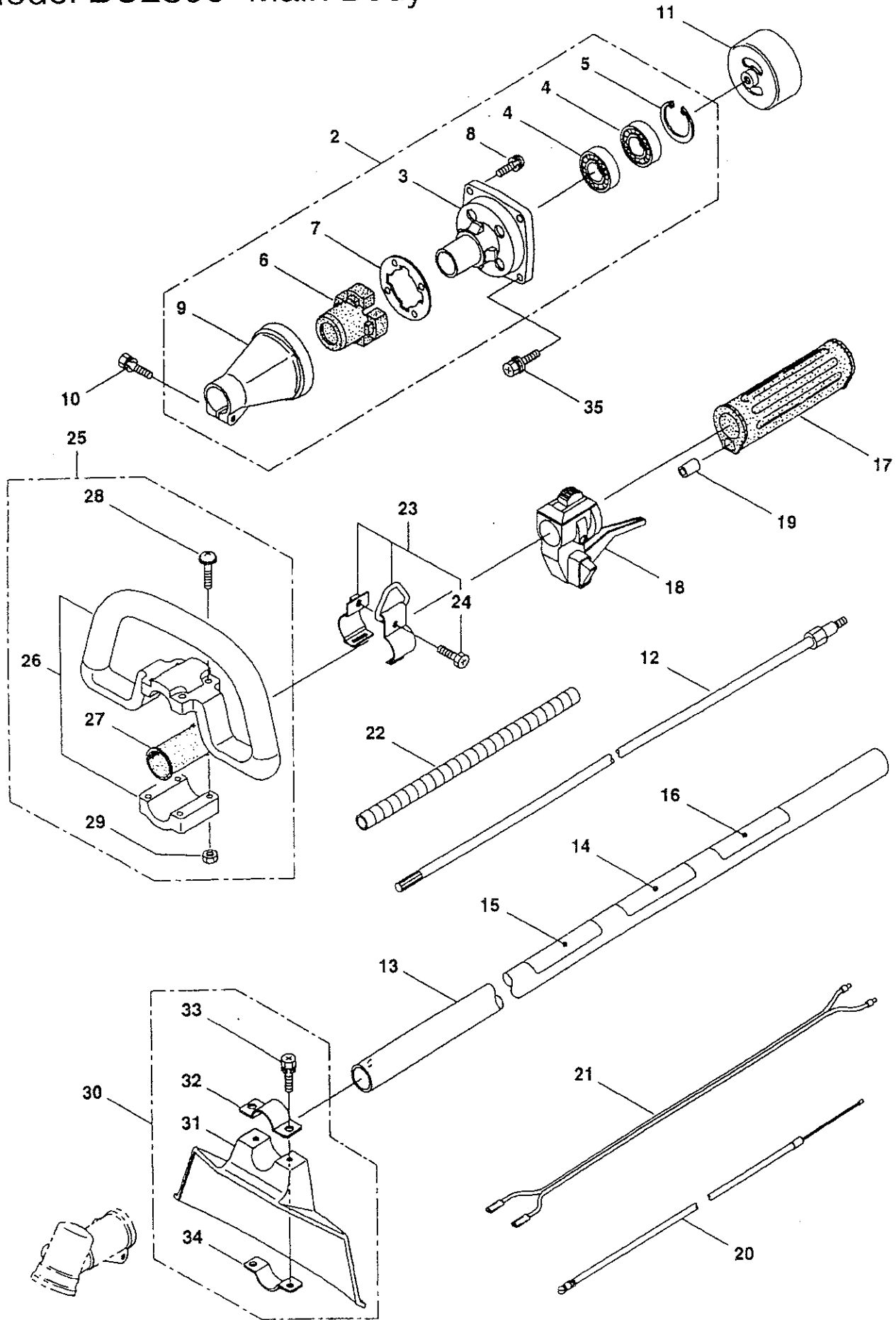
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1997. 3.

P/N 520830

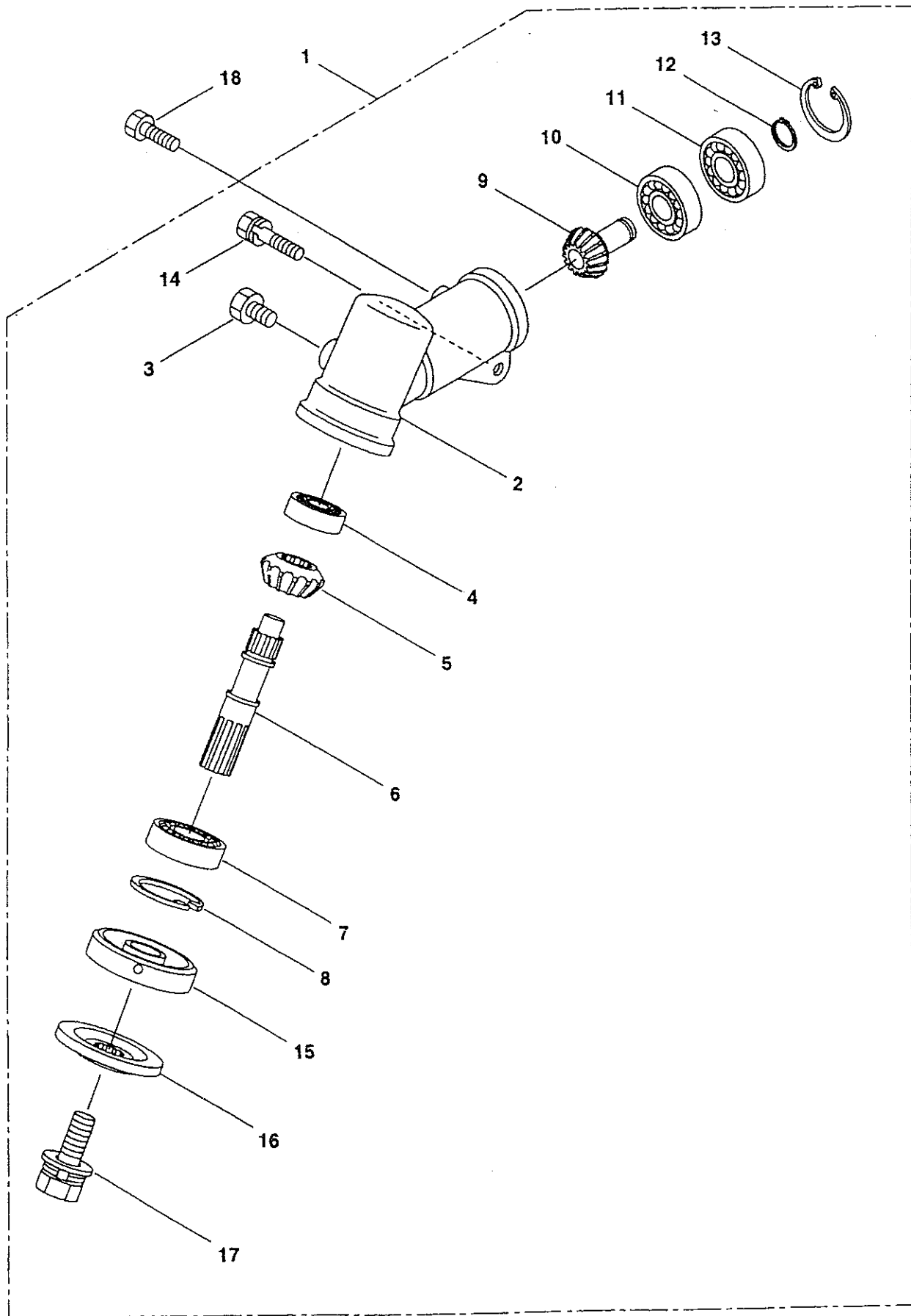
# Model BC2800 Main Body



# Model BC2800 Main Body

Ref. No.	Part No.	Description	Q'ty	Remarks
2	215512	Clutch Case Ass'y	1	Includes 3-9(*)
3	214592	•Bearing Case	1	
4	214161	•Bearing	2	#6000ZZ
5	054676	•Snap Ring	1	H26
6	214162	•Buffer	1	
7	214163	•Washer	1	
8	092033	•Screw	4	M5 × 15
9	214593	•Driveshaft Tube Adapter	1	
10	092561	Bolt	1	M5 × 25
11	211465	Clutch Drum	1	
12	219268	Driveshaft Ass'y	1	
13	218711	Driveshaft Tube	1	
14	215534	Label	1	Caution
15	215535	Label	1	Caution
16	218018	Label	1	BC2800
17	215532	Shaft Grip	1	
18	215996	Throttle Trigger	1	
19	214083	Outer Guide	1	
20	213444	Throttle Cable	1	340L
21	213445	Lead Wire, Stop Switch	1	
22	213548	Plastic Tube	1	
23	054691	Hanging Bracket Ass'y	1	Include 24
24	089738	Bolt	1	M5 × 15
25	214224	Loop Handle Ass'y	1	Includes 26-29(**)
26	214982	**Loop Handle	1	
27	213171	**Packing	1	
28	092087	**Screw	4	M5 × 28
29	081027	**Nut	4	M5
30	213842	Safety Cover Ass'y	1	Includes 31-34(*)
31	213843	*Safety Cover	1	
32	212995	*Bracket	1	
33	092577	*Bolt	2	M5 × 25
34	212994	*Threaded Bracket	1	
35	092552	Bolt	4	M6 × 20

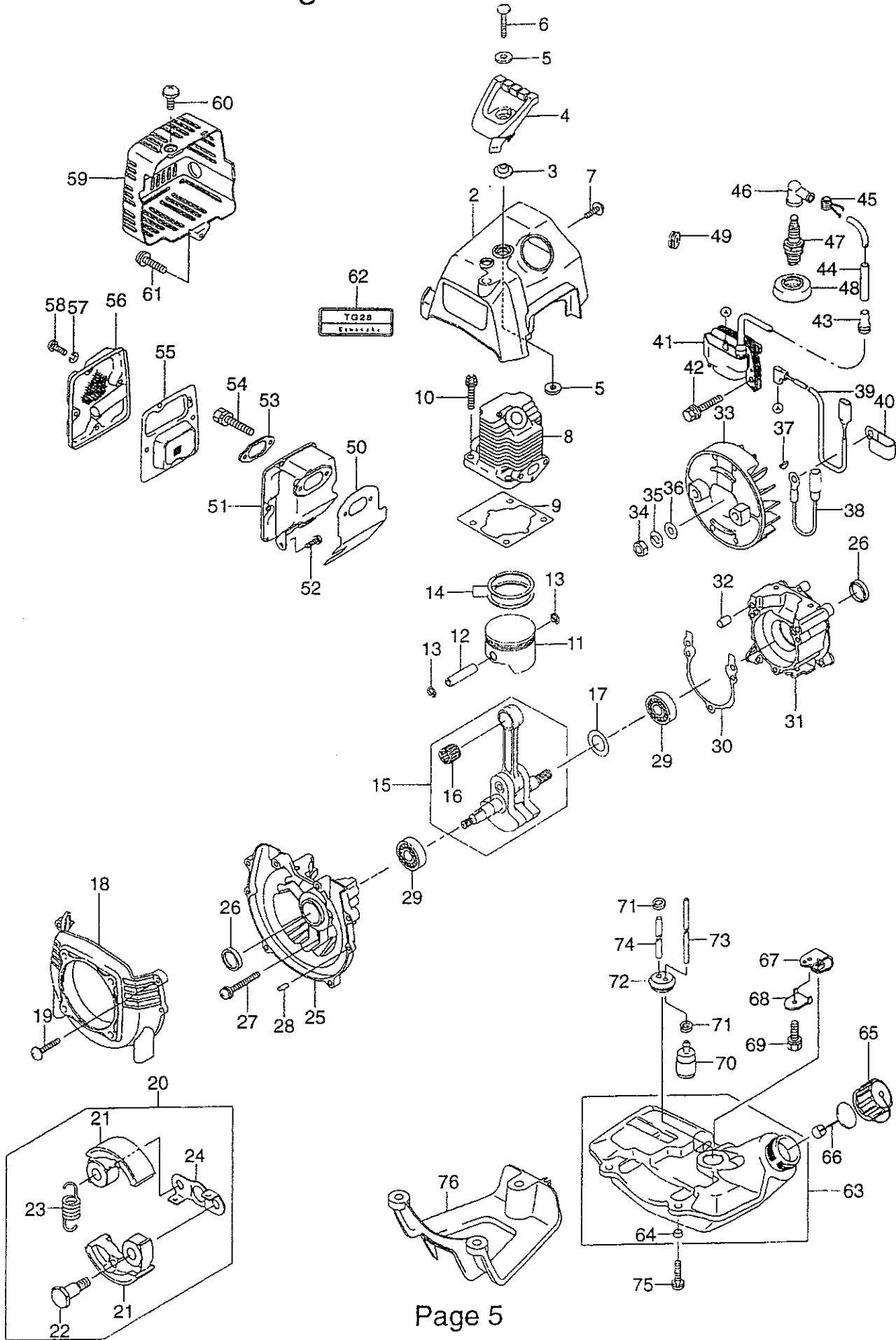
# Model BC2800 Gearcase



# Model BC2800 Gearcase

Ref. No.	Part No.	Description	Q'ty	Remarks
1	221429	Gearcase Ass'y	1	Includes 2-17(*)
2	220067	•Gearcase	1	
3	089819	•Bolt	1	M6 x 8
4	210554	•Bearing	1	#608
5	210555	•Gear	1	
6	215762	•Blade Shaft	1	
7	212999	•Bearing	1	#6001 2RK
8	055185	•Snap Ring	1	H28
9	215544	•Pinion Gear	1	
10	210560	•Bearing	1	#609
11	140268	•Bearing	1	#609Z
12	140269	•Snap Ring	1	WR9
13	140270	•Snap Ring	1	H24
14	092561	•Bolt	1	M5 x 25
15	212986	•Boss Adapter	1	
16	212987	•Clamping Washer	1	
17	215610	•Bolt	1	M8 x 22, Counterclockwise
18	089737	Bolt	1	M5 x 12

# Model BC2800 Engine & Fuel Tank

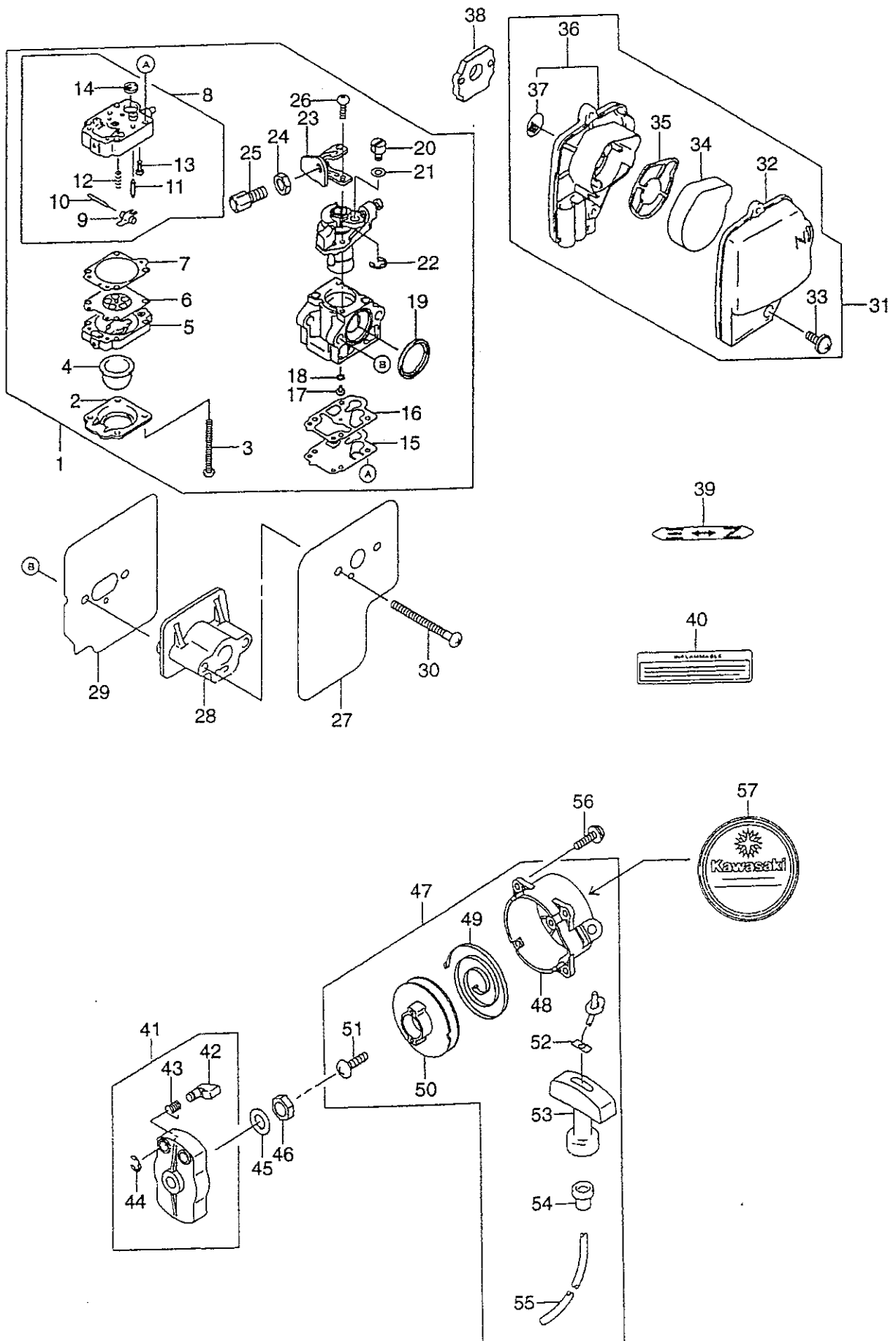


# Model BC2800 Engine & Fuel Tank

Ref. No.	Part No.	Description	Q'ty	Remarks
2	573285	Engine Shroud	1	
3	594589	Spacer	1	
4	573288	Guard	1	
5	575415	Washer	2	φ5.5×φ13.8×t2.0
6	594588	Screw	1	M5 × 20
7	594590	Screw	1	M5 × 10
8	624255	Cylinder-Engine	1	
9	573282	Gasket, Cylinder	1	
10	573283	Bolt	4	
11	575863	Piston	1	
12	575864	Piston Pin	1	
13	943474	Snap Ring	2	
14	911004	Piston Ring Set	1	
15	624521	Crankshaft Ass'y	1	Include 16
16	624520	Small End Bearing	1	
17	591525	Shim (t 0.1)	AR*	*(as required)
17	591526	Shim (t 0.2)	AR	
17	591527	Shim (t 0.4)	AR	
17	591528	Shim (t 0.6)	AR	
18	584434	Fan Housing	1	
19	943460	Screw	4	
20	598436	Clutch Ass'y	1	Includes 21~24(+)
21	598437	•Clutch Shoe	2	
22	943646	•Pin	2	
23	572810	•Clutch Spring	1	
24	597954	•Plate	1	
25	573277	Crankcase	1	
26	573180	Oil Seal	2	
27	573179	Screw	3	
28	911035	Dowel Pin	2	
29	620783	Ball Bearing	2	6201C3
30	584433	Gasket, Crankcase	1	
31	573280	Crankcase	1	
32	943349	Dowel Pin	2	
33	624522	Flywheel	1	
34	943173	Nut	1	
35	901546	Spring Washer	1	
36	071190	Washer	1	
37	911132	Woodruff Key	1	
38	996520	Lead Wire	1	100L
39	621027	Lead Wire	1	200L
40	624524	Clamp	1	
41	624523	Ignition Coil Ass'y	1	
42	573271	Bolt	2	M5 × 20
43	573275	Grommet	1	
44	573290	Tube	1	
45	591533	Terminal	1	
46	591532	Spark Plug Cap	1	
47	573183	Spark Plug	1	BM6A(NGK)

Ref. No.	Part No.	Description	Q'ty	Remarks
48	573289	Boot	1	
49	573273	Grommet	1	
50	624254	Gasket	1	
51	624533	Muffler Complete	1	
52	996332	Screw	1	
53	573293	Washer	1	
54	573294	Bolt	2	M5 × 18
55	624534	Baffle	1	
56	573296	Muffler Body	1	
57	071692	Spring Washer	4	
58	624535	Screw	4	
59	573297	Muffler Cover	1	
60	594590	Screw	1	M5 × 10
61	598435	Screw	1	M5 × 16
62	624543	Label	1	
63	624536	Fuel Tank Complete	1	Include 64
64	575440	Collar	3	
65	624251	Tank Cap Ass'y	1	
66	591580	Breather	1	
67	573300	Tank Bracket	1	
68	573301	Washer	1	
69	573302	Upset Bolt	1	
70	597947	Fuel Filter	1	
71	597948	Clamp	2	
72	597949	Grommet	1	
73	624538	Tube	1	φ3×φ5×175L
74	598434	Tube	1	φ3×φ6×120L
75	624537	Screw	3	M5 × 20
76	573305	Stand	1	

# Model BC2800 Carburetor & Rewind Starter



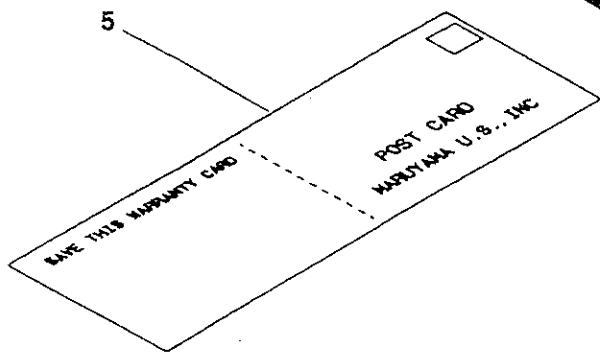
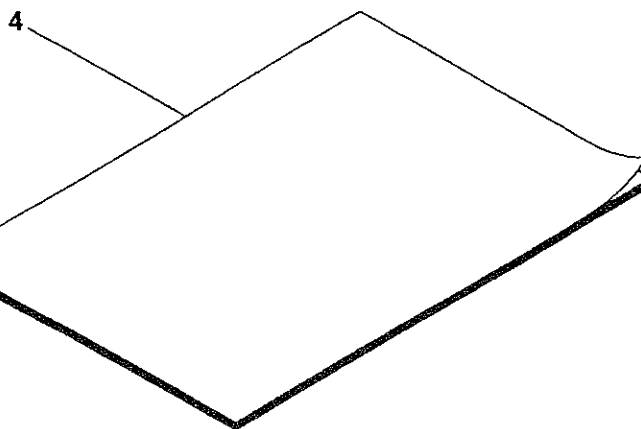
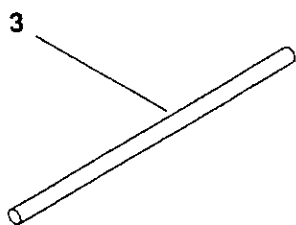
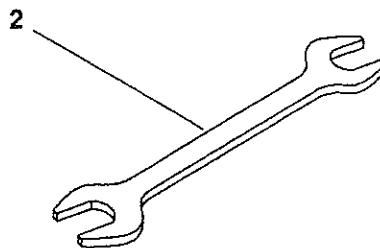
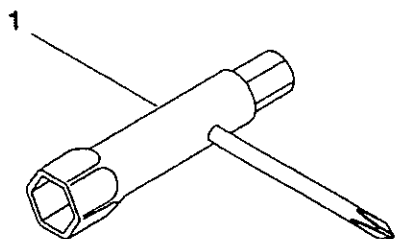


# Model BC2800 Carburetor & Rewind Starter

Ref. No.	Part No.	Description	Q'ty	Remarks
1	624252	Carburetor Ass'y	1	Includes 2-26(*)
2	598409	•Cover	1	
3	598417	•Screw	4	
4	577191	•Priming Pump	1	
5	598413	•Body	1	
6	944219	•Diaphragm	1	
7	598407	•Gasket	1	
8	624527	•Body	1	Includes 9-14(**)
9	624429	••Lever	1	
10	624433	••Pin	1	
11	624431	••Float Valve	1	
12	624434	••Spring	1	
13	624432	••Screw	1	
14	624430	••Filter	1	
15	577185	•Diaphragm	1	
16	577184	•Gasket	1	
17	624531	•Main Jet	1	#43
18	577182	•O-Ring	1	
19	624528	•Packing	1	
20	598415	•Arm	1	
21	624532	•Washer	1	
22	577175	•Snap Ring	1	
23	624525	•Bracket	1	
24	624530	•Nut	1	
25	598418	•Screw	1	
26	577179	•Screw	2	
27	624253	Gasket	1	
28	624526	Insulator	1	
29	584747	Gasket	1	
30	624529	Screw	2	M5 x 85
31	575431	Air Filter Ass'y	1	Includes 32-37(*)
32	575432	*Air Filter Cap	1	
33	944137	*Screw	2	
34	575433	*Air Filter Element	1	
35	575435	*Air Filter Plate	1	
36	575434	*Air Filter Case	1	Include 37
37	575436	*Screen	1	
38	577161	Spacer	1	
39	598438	Label	1	Manual
40	624390	Label	1	Warning
41	573320	Starting Pulley	1	Includes 42-44(**)
42	584436	**Pawl	1	
43	573319	**Spring	1	
44	944226	**Snap Ring	1	
45	071190	Washer	1	
46	943173	Nut	1	
47	624540	Rewind Starter Ass'y	1	Includes 48-55(^)
48	624539	^Starter Case	1	
49	572955	^Rewind Spring	1	
50	572954	^Reel	1	

Ref. No.	Part No.	Description	Q'ty	Remarks
51	624541	^Screw	1	
52	944502	^Plate	1	
53	594606	^Grip	1	
54	998438	^Rope Guide	1	
55	572956	^Rope	1	φ3.5×850L
56	598435	Screw	4	M5 x 16
57	624542	Label	1	

# Model BC2800 Accessories



# Model BC2800 Accessories

Ref. No.	Part No.	Description	Q'ty	Remarks
1	210418	Box Spanner	1	13 × 19 × Φ
2	022865	Double-ended Wrench	1	8 × 10
3	210181	Lever Handle	1	φ3.5 × 170L
4	221430	Instruction Manual	1	
5	216007	Warranty Card	1	



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