

MARUYAMA

ILLUSTRATED PARTS LIST

BC2320

BC2620

BRUSHCUTTER



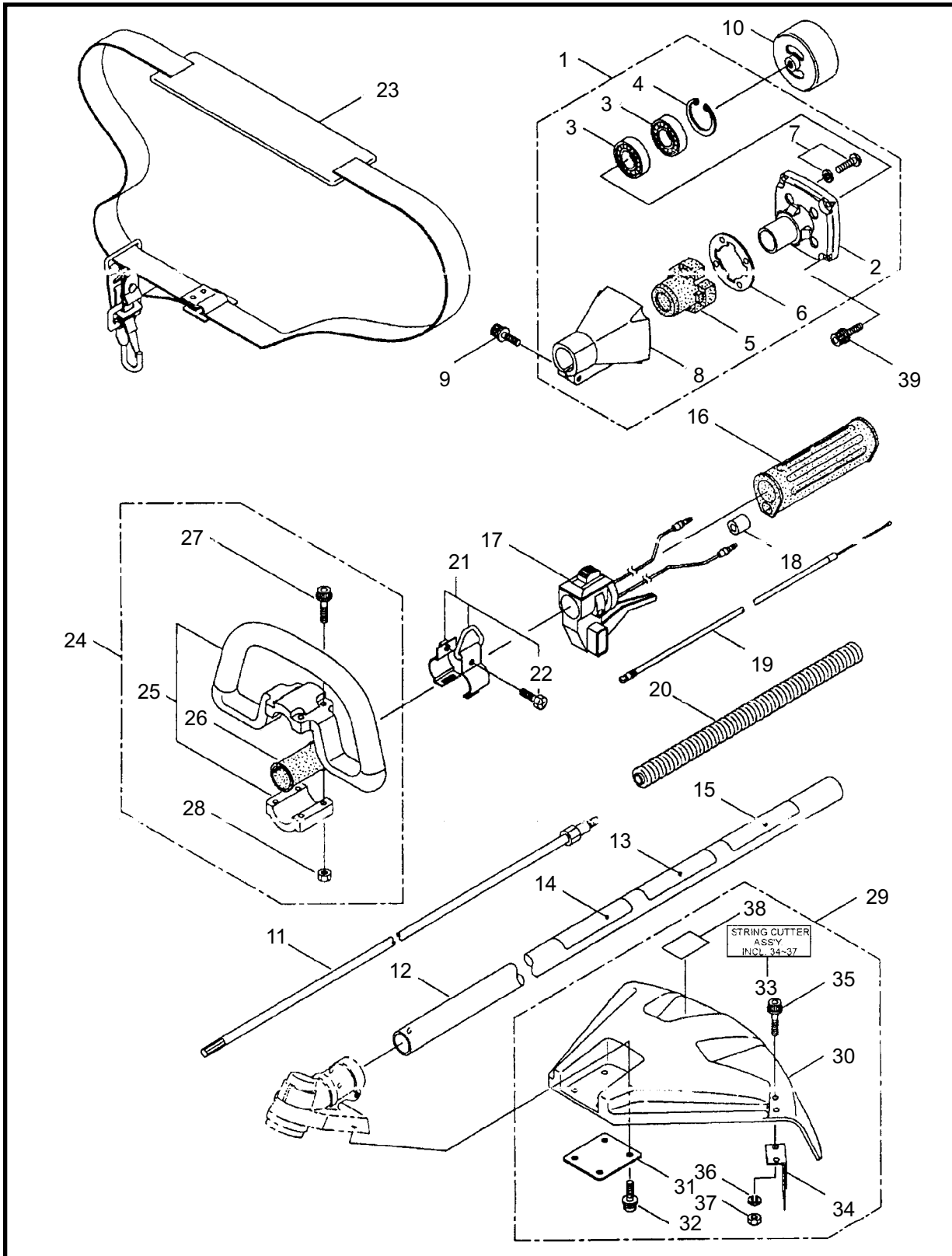
BC2320/BC2620
BRUSHCUTTER
PART #845393-REV 12/03



Maruyama. *E x t r a o r d i n a r y .*

2 ILLUSTRATED PARTS LIST
BC2320/BC2620

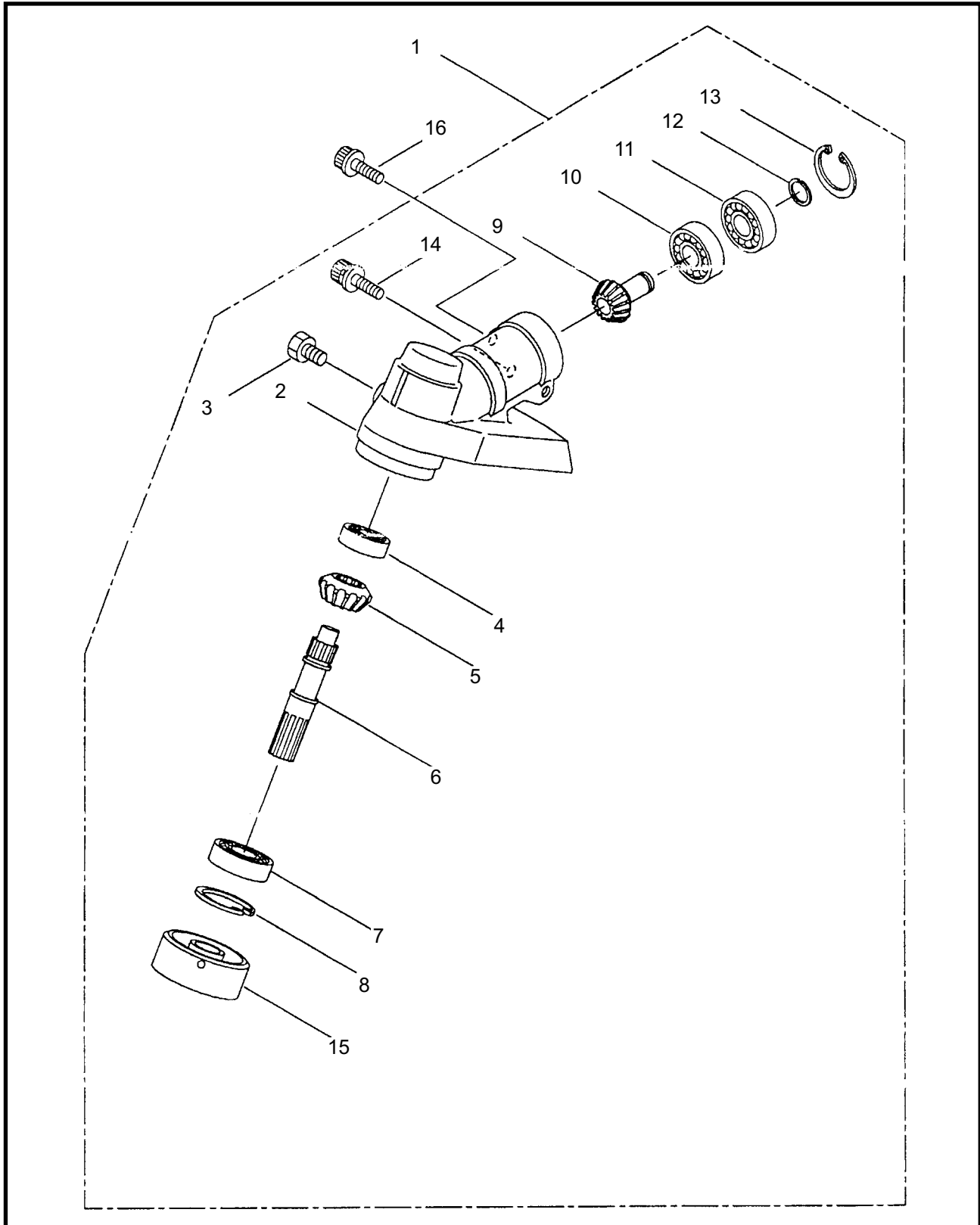
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	219469	Clutch Case Ass'y	1	Incl. 2-8
2	218879	Bearing Case	1	
3	261743	Bearing	2	#6000ZZ
4	054676	Snap Ring	1	#26
5	214162	Buffer	1	
6	214163	Washer	1	
7	092033	Screw	4	M5x15
8	218880	Driveshaft Tube Adapter	1	
9	261246	Cap Screw	1	M5x25
10	219083	Clutch Drum	1	
11	219268	Driveshaft Ass'y	1	
12	223817	Driveshaft Tube	1	BC2320
12	220078	Dreveshaft Tube	1	BC2620 Incl. 13-15
13	221501	Label	1	CAUTION
14	221502	Label	1	CAUTION
15	224446	Label	1	MODEL
16	215532	Shaft Grip	1	
17	221783	Throtte Trigger	1	BC2320
17	221465	Throttle Trigger	1	BC2620
18	214083	Outer Guide	1	
19	213444	Throttle Cable	1	340L
20	213548	Plastic Tube	1	#10X200L
21	054691	Hanging Bracket Ass'y	1	Incl. 22
22	089738	Bolt	1	M5x15
23	220533	Shoulder Strap Ass'y	1	
24	215601	Loop Handle Ass'y	1	Incl. 25-28
25	214982	Loop Handle	1	
26	213171	Packing	1	
27	215608	Cap Screw	4	M5x30x16
28	089846	Nut	4	M5
29	221833	Safety Cover Ass'y	1	Incl. 30-37
30	221403	Safety Cover	1	
31	221469	Plate	1	
32	221785	Cap Screw	4	M5x12
33	221836	String Cutter Ass'y	1	Incl. 34-37
34	221438	String Cutter	1	
35	215351	Cap Screw	2	M5x25
36	089901	Spring Washer	2	M5
37	089846	Nut	2	M5
38	220895	Label	1	
39	261250	Cap Screw	4	M5x20

4 ILLUSTRATED PARTS LIST
BC2320/BC2620

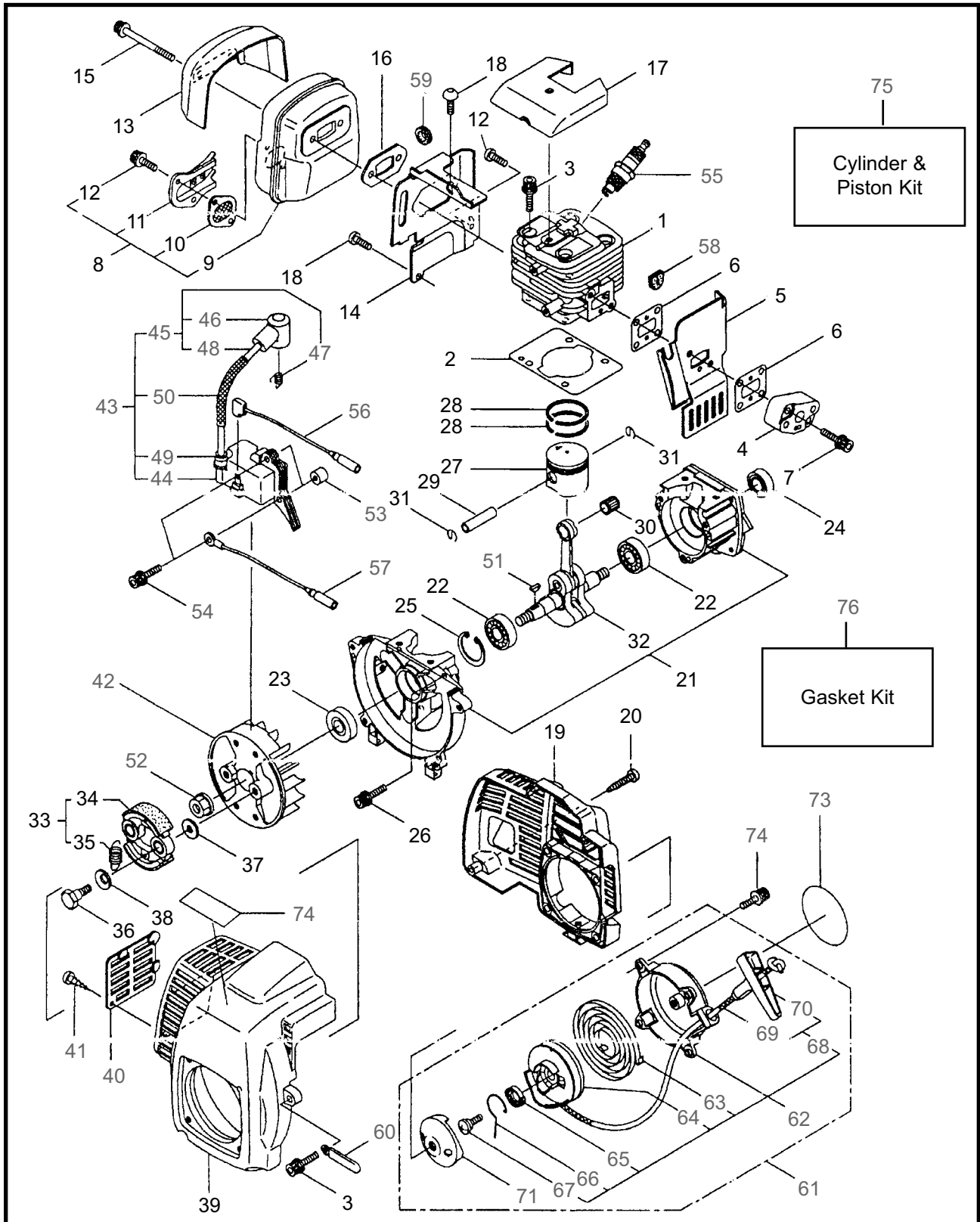
GEAR CASE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	221834	Gearcase Ass'y	1	Incl. 2-16
2	219077	Gearcase	1	
3	089884	Bolt	1	M8x10
4	210554	Bearing	1	#608
5	210555	Gear	1	
6	215762	Blade Shaft	1	
7	212999	Bearing	1	#6001 2RK
8	055185	Snap Ring	1	#28
9	215544	Pinion Gear	1	
10	210560	Bearing	1	#609
11	217042	Bearing	1	#609Z
12	140269	Snap Ring	1	WR9
13	140270	Snap Ring	1	#24
14	261246	Cap Screw	1	M5x25
15	221467	Boss Adapter	1	
16	215993	Alignment Screw	1	M5x10

6 ILLUSTRATED PARTS LIST
CE230 Engine

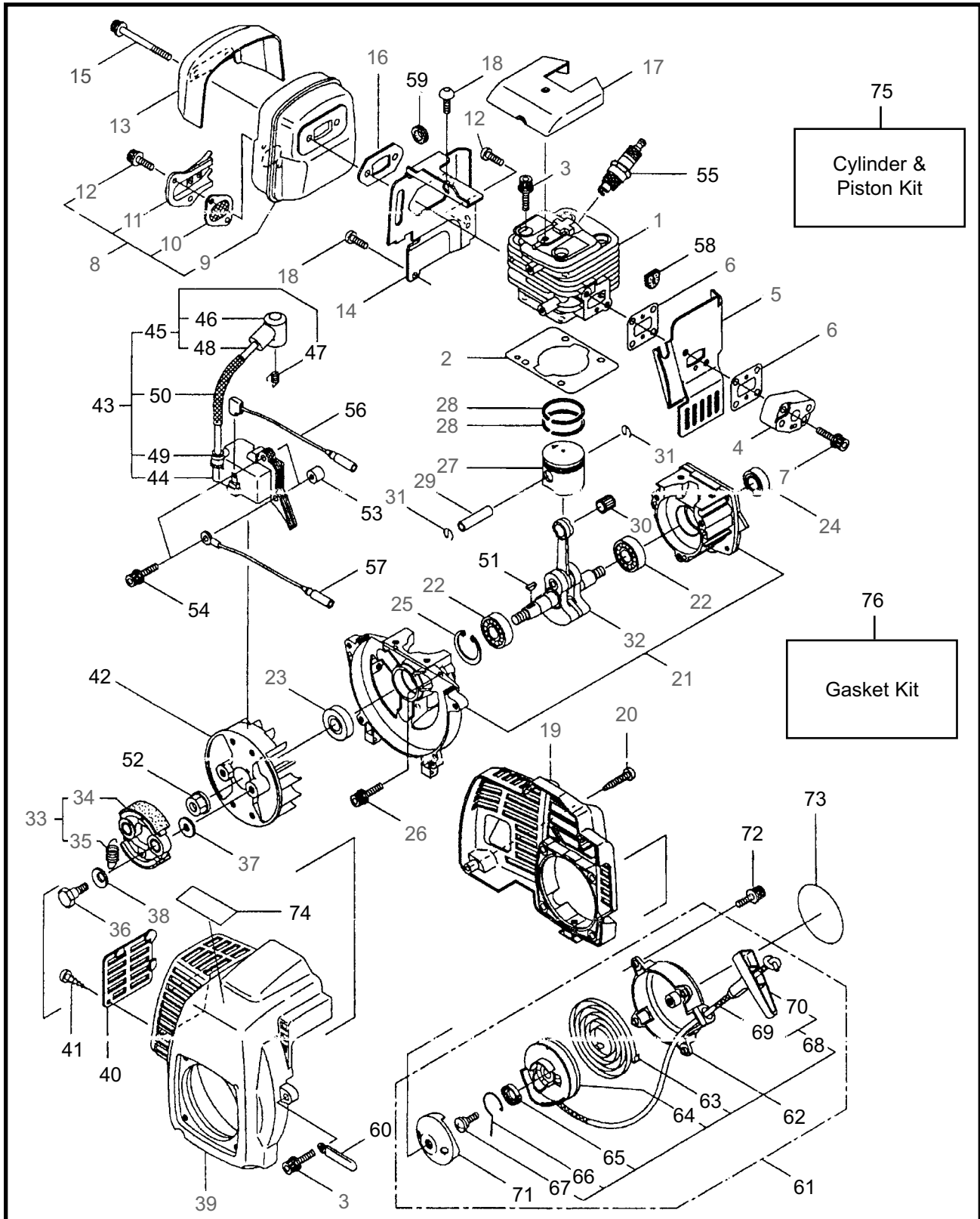
ENGINE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268005	Cylinder	1	
2	268070	Gasket	1	
3	261250	Cap Screw	4	M5x20
4	266317	Insulator	1	
5	268014	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	2	M5x25
8	268016	Muffler Ass'y	1	Incl. 9-12
9	268017	Muffler	1	
10	267056	Spark Arrester	1	
11	268171	Muffler Tail	1	
12	265107	Cap Screw	2	M4x10
13	268461	Holder	1	
14	268020	Plate	1	
15	266402	Cap Screw	2	M5x55
16	268019	Gasket	1	
17	268460	Protector	1	
18	268195	Cap Screw	2	M5x10
19	268159	Cylinder Cover	1	
20	268051	Screw	2	M4x25
21	268026	Crankcase	1	
22	261491	Bearing	2	#6001C3
23	261492	Oil Seal	1	
24	261386	Oil Seal	1	
25	055185	Snap Ring	1	#28
26	261612	Cap Screw	3	M5x30
27	268032	Piston	1	
28	264891	Piston Ring	2	
29	261036	Piston Pin	1	
30	263957	Bearing Needle	1	
31	261576	Clip, Piston	2	
32	268187	Crankshaft & Rod Ass'y	1	
33	268439	Clutch Kit	1	Incl. 35-38
34	267342	Clutch Shoe	2	
35	267345	Sping, Clutch	1	
36	264505	Clutch Bolt	2	
37	261189	Washer	2	6x16.5xt1.2
38	261777	Wave Washer	2	
39	268474	Fan Cover	2	

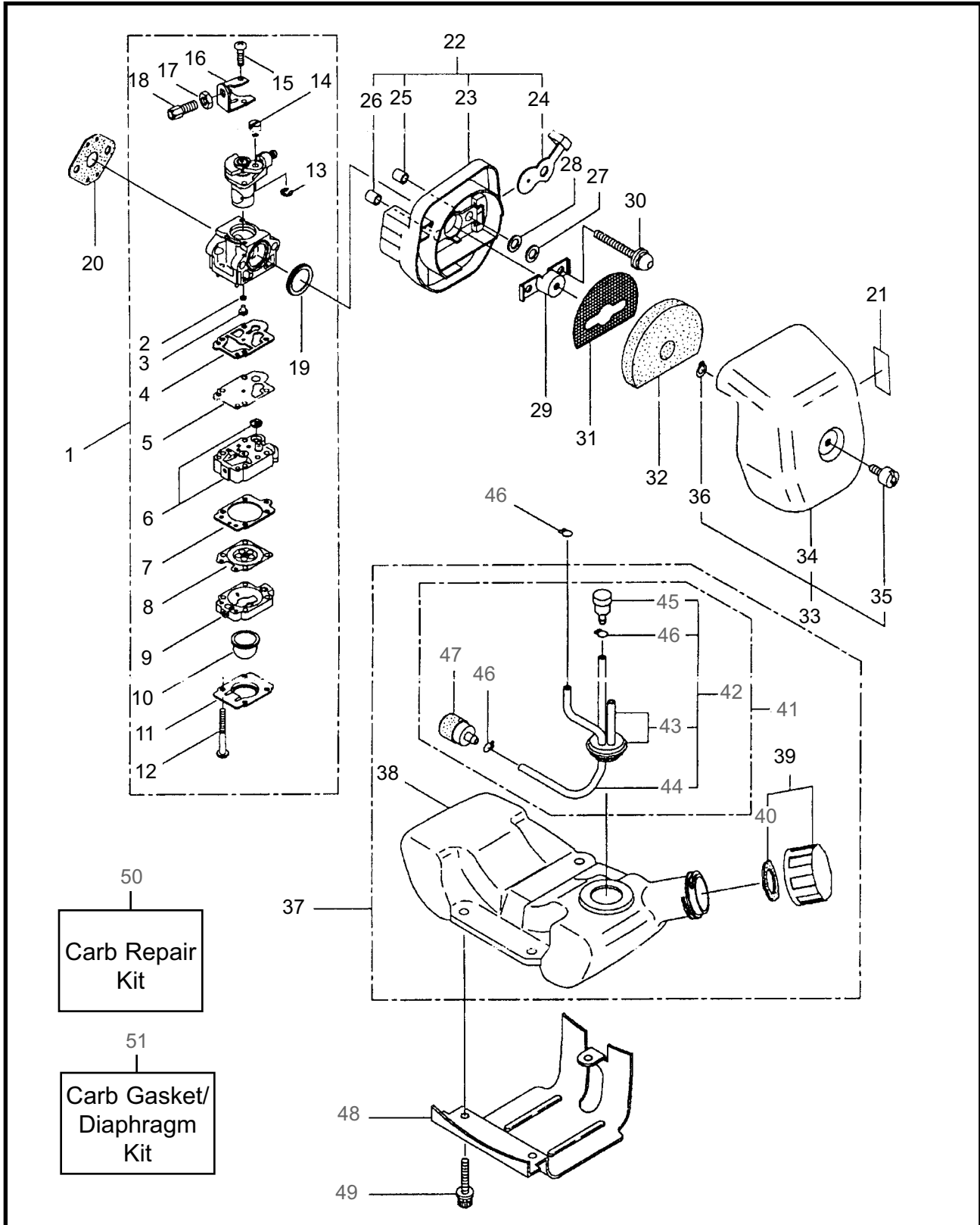
8 ILLUSTRATED PARTS LIST
CE230 Engine

ENGINE



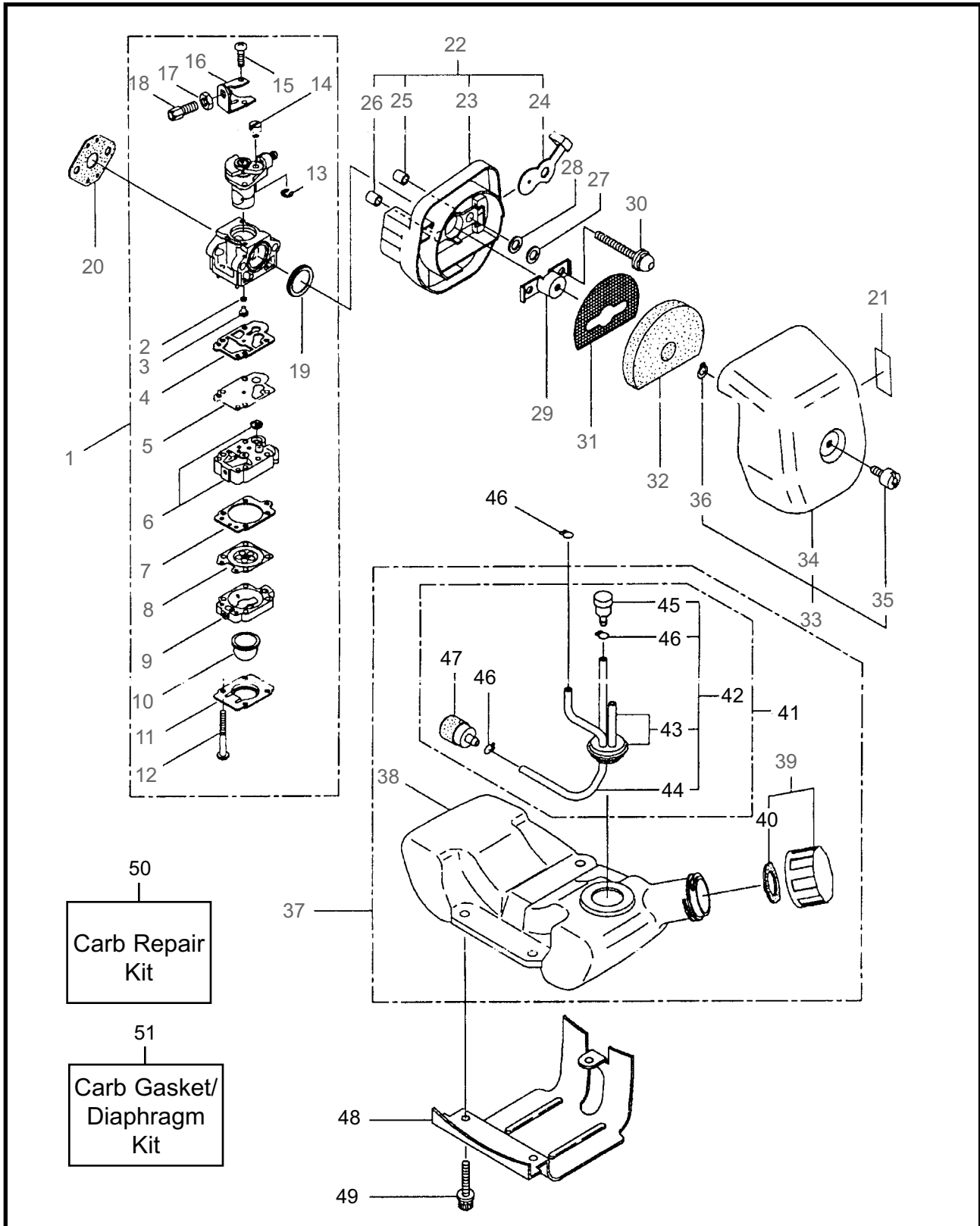
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	268388	Cover	1	
41	268390	Screw	1	4x14
42	268039	Rotor/Fan	1	
43	268041	Ignition Coil Ass'y	1	Incl. 45-51
44	268040	Coil	1	
45	268042	Spark Plug Wire Ass'y	1	Incl. 47-49
46	261074	Plug Cap	1	
47	261075	Connector	1	
48	268043	Spark Plug Wire	1	
49	261072	Cap	1	
50	267402	Insulator	1	6x6.8x90
51	261076	Woodruff Key	1	3x10
52	261417	Nut, Rotor	1	M8
53	268380	Spacer	2	
54	261256	Cap Screw	2	M4x25
55	261200	Spark Plug	1	NKG BPM6Y
56	261772	Wire. Coil Ground	1	
57	268044	Lead	1	
58	261202	Grommet	1	
59	268036	Grommet	1	
60	264588	Clamp	1	
61	268161	Recoil Starter Ass'y	1	Incl. 63-72
62	268163	Recoil Ass'y	1	Incl. 64-71
63	267214	Spiral Spring	1	
64	268050	Pulley	1	
65	267215	Collar	1	
66	267216	Swing Arm	1	
67	267213	Screw	1	
68	268202	Rope Ass'y	1	Incl. 70,71
69	268201	Starter Rope	1	
70	267219	Starter Grip	1	
71	267098	Starter Pulley	1	
72	265726	Cap Screw	4	M4x16
73	268442	Label	1	
74	268518	Label	1	
75	634608	Cylinder & Piston Kit	1	Incl. 1,2,6,16,27-31
76	636697	Gasket Kit	1	Incl. 2,6,16

CARBURETOR



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268053	Carburetor Ass'y	1	Incl. 2-19
2	261871	O-Ring	1	
3	268502	Main Jet	1	
4	262995	Gasket	1	
5	262994	Diaphragm, Fuel Pump	1	
6	264155	Pump Body	1	
7	262993	Gasket	1	
8	268501	Diaphragm, Metering	1	
9	262991	Purge Body	1	
10	261874	Primer Bulb	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	261876	E-Ring	1	
14	261658	Swivel	1	
15	260607	Screw	2	
16	261659	Bracket	1	
17	261878	Nut	1	
18	263994	Adapter	1	
19	261657	Packing	1	
20	261864	Gasket	1	
21	261352	Label	1	Choke
22	268055	Air Filter Case Ass'y	1	Incl. 23-26
23	268056	Air Filter Case	1	
24	268057	Valve	1	
25	268412	Sleeve	1	5.5x7.1x6.6L
26	268157	Sleeve	1	5.5x7.1x6L
27	263345	Packing	1	7.2x11xt1.3
28	263942	Washer	1	7.2x12xt0.15
29	263815	Stay	1	
30	264016	Cap Screw	2	M5x60
31	265026	Screen	1	
32	265027	Foam Element	1	
33	268058	Air Filter Cover Ass'y	1	Incl. 34-36
34	268059	Air Filter Cover	1	
35	264022	Knob	1	
36	261734	Snap Ring	1	#5
37	268197	Fuel Tank Ass'y	1	Incl. 38-48
38	268060	Fuel Tank	1	
39	264784	Fuel Tank Cap Ass'y	1	Incl. 40

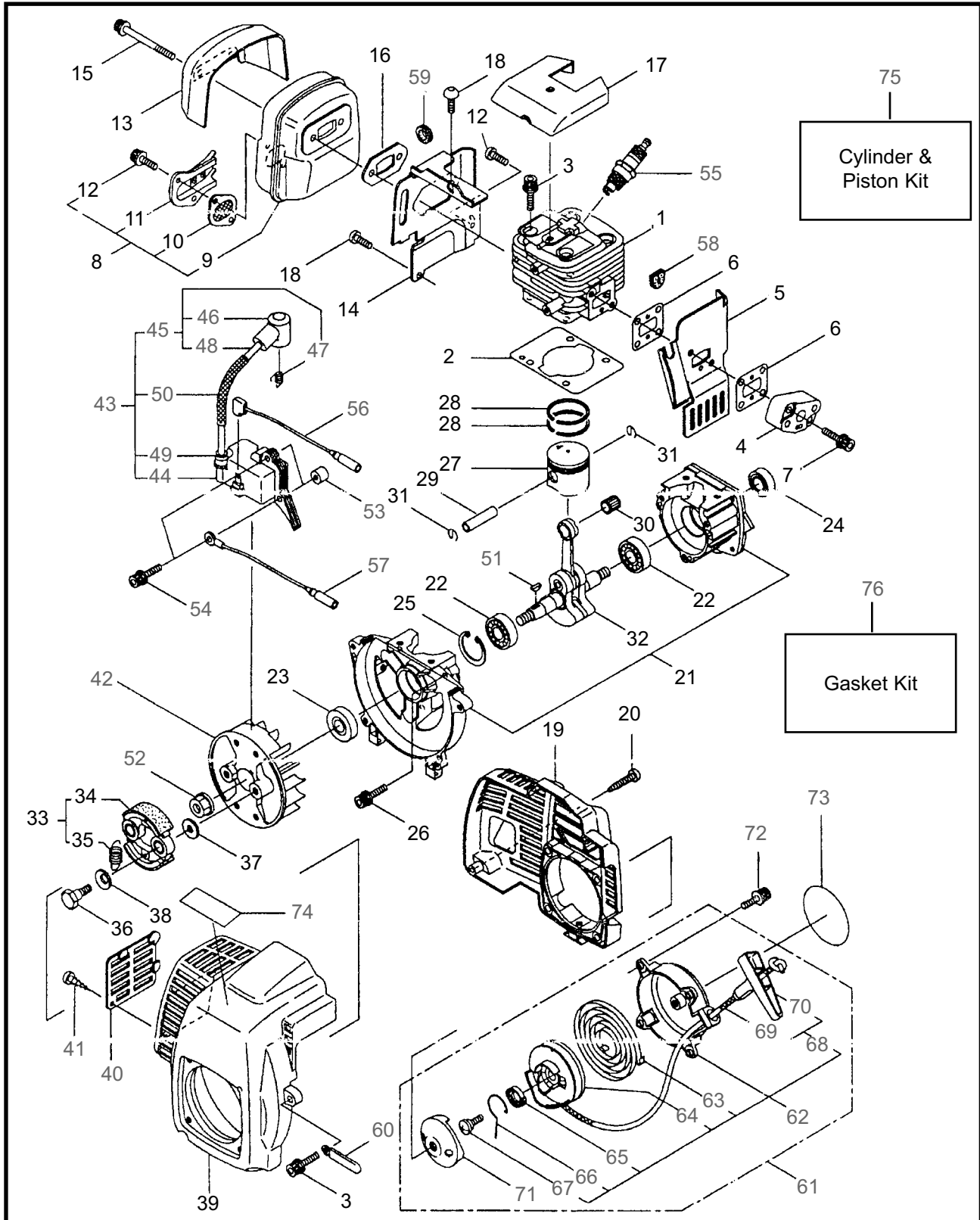
CARBURETOR



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	261105	Gasket	1	
41	268062	Fuel Pipe Pick-Up Ass'y	1	Incl. 42-47
42	268185	Fuel Pipe Ass'y	1	Incl. 43-47
43	268497	Fuel Pipe & Grommet	1	
44	262649	Fuel Pipe	1	
45	261590	Breather	1	
46	261117	Clip	3	
47	264653	Filter Ass'y	1	
48	268169	Stand	1	
49	261246	Cap Screw	3	M5x25
50	840859	Carburetor Repair Kit	1	
51	840860	Carburetor Gasket/Diaphragm Kit	1	

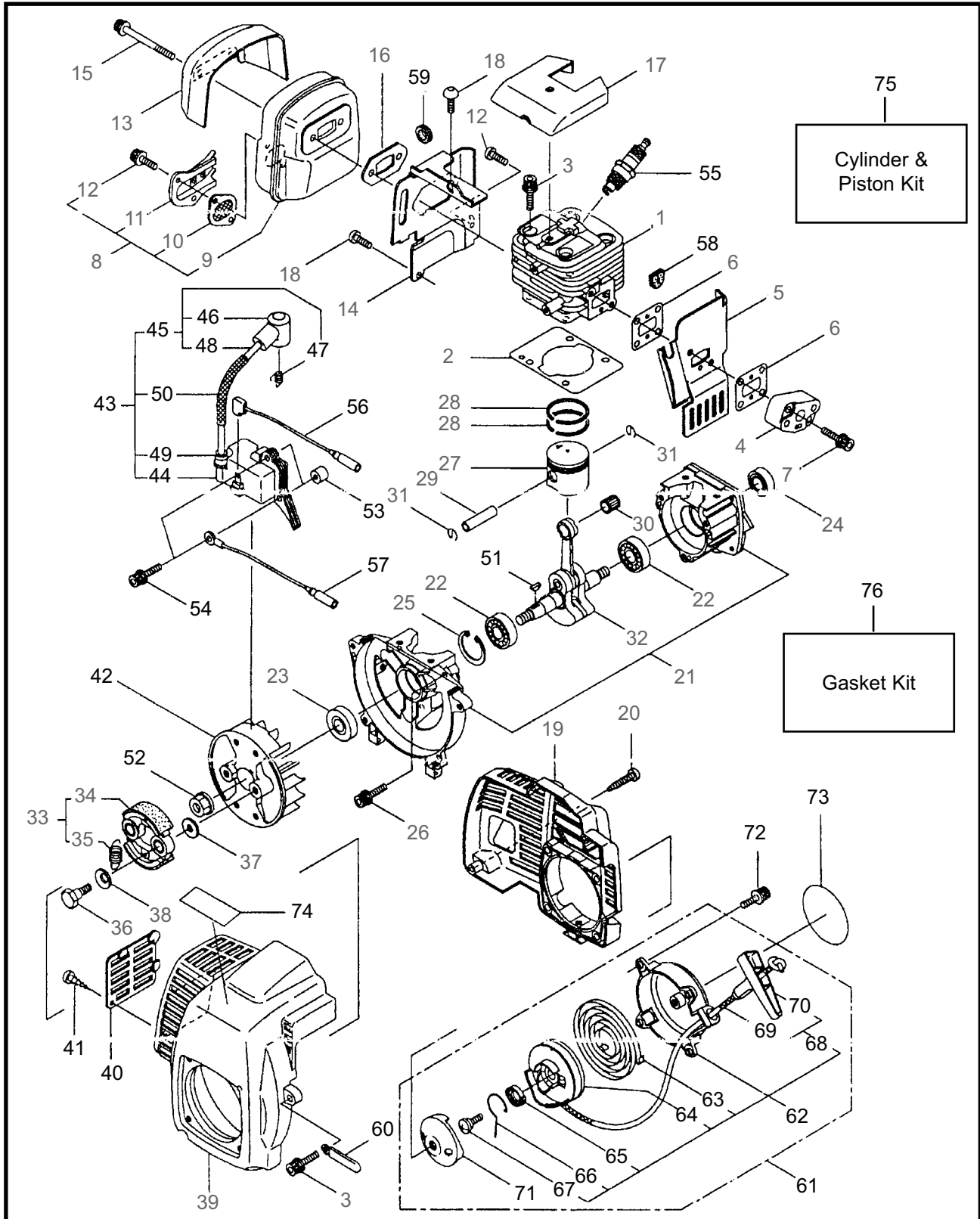
14 ILLUSTRATED PARTS LIST
CE260 Engine

ENGINE



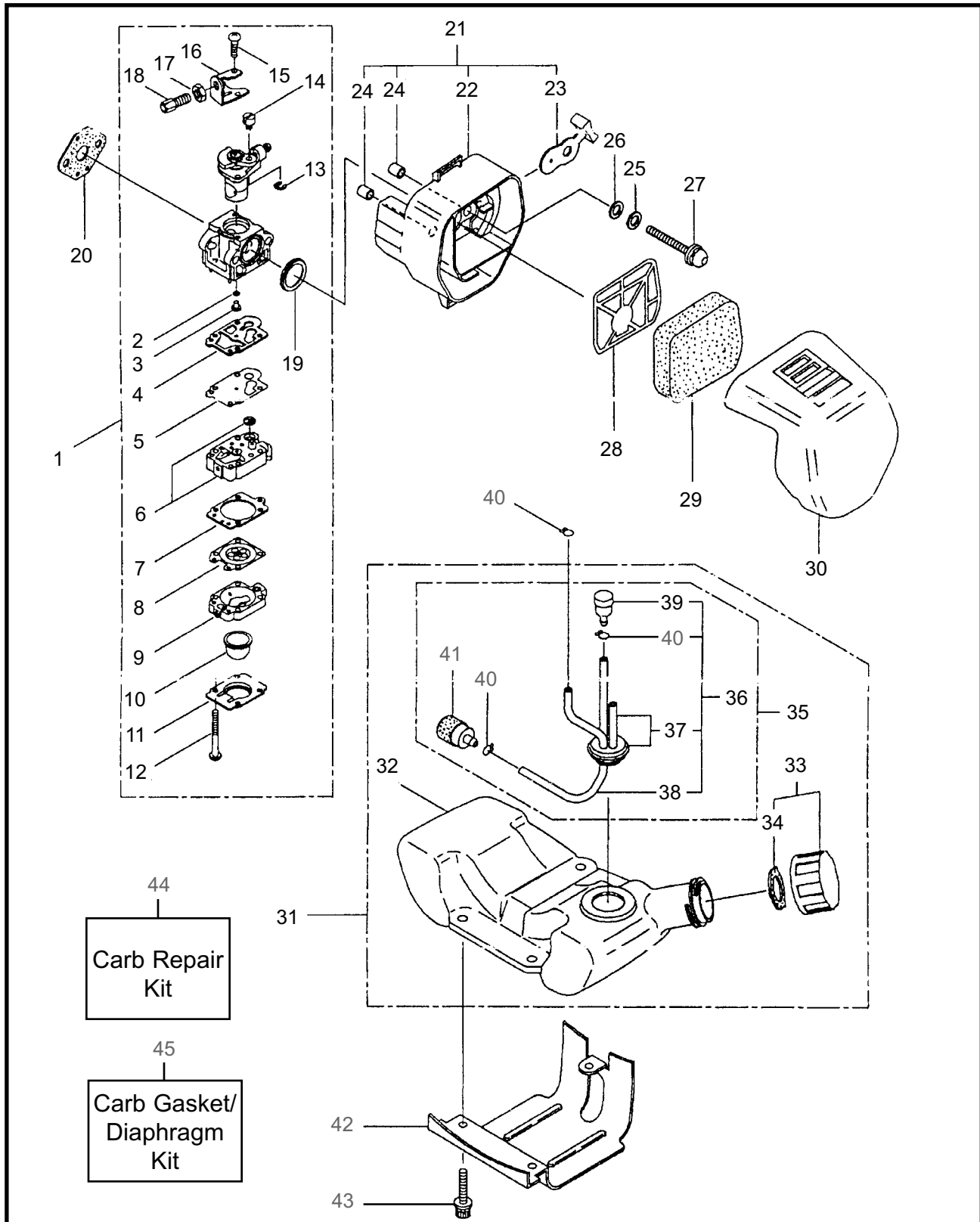
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268229	Cylinder	1	
2	268231	Gasket	1	
3	261250	Cap Screw	8	M5x20
4	266317	Insulator	1	
5	268233	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	2	M5X25
8	268016	Muffler Ass'y	1	Incl. 9-12
9	268017	Muffler	1	
10	267056	Spark Arrester	1	
11	268171	Muffler Tail	1	
12	265107	Cap Screw	2	M4x10
13	268461	Holder	1	
14	268235	Plate	1	
15	266402	Cap Screw	2	M5x55
16	268019	Gasket	1	
17	268468	Protector	1	
18	268195	Cap Screw	2	M5x10
19	268238	Cylinder Cover	1	
20	268051	Screw	2	M4x25
21	268241	Crankcase	1	
22	261491	Bearing	2	#6001C3
23	261492	Oil Seal	1	
24	261386	Oil Seal	1	
25	055185	Snap Ring	1	
26	261612	Cap Screw	3	M5x30
27	268247	Piston	1	
28	261496	Piston Ring	2	(2) required
29	261497	Piston Pin	1	
30	261037	Bearing, Needle	1	
31	261576	Clip, Piston	2	
32	265197	Crankshaft & Rod Ass'y	1	
33	268439	Clutch Kit	1	Incl. 34-37
34	267342	Clutch Shoe	2	(2) required
35	267345	Spring, Clutch	1	
36	264505	Bolt	2	
37	261189	Washer	2	
38	261777	Wave Washer	2	
39	268263	Fan Cover	1	

ENGINE



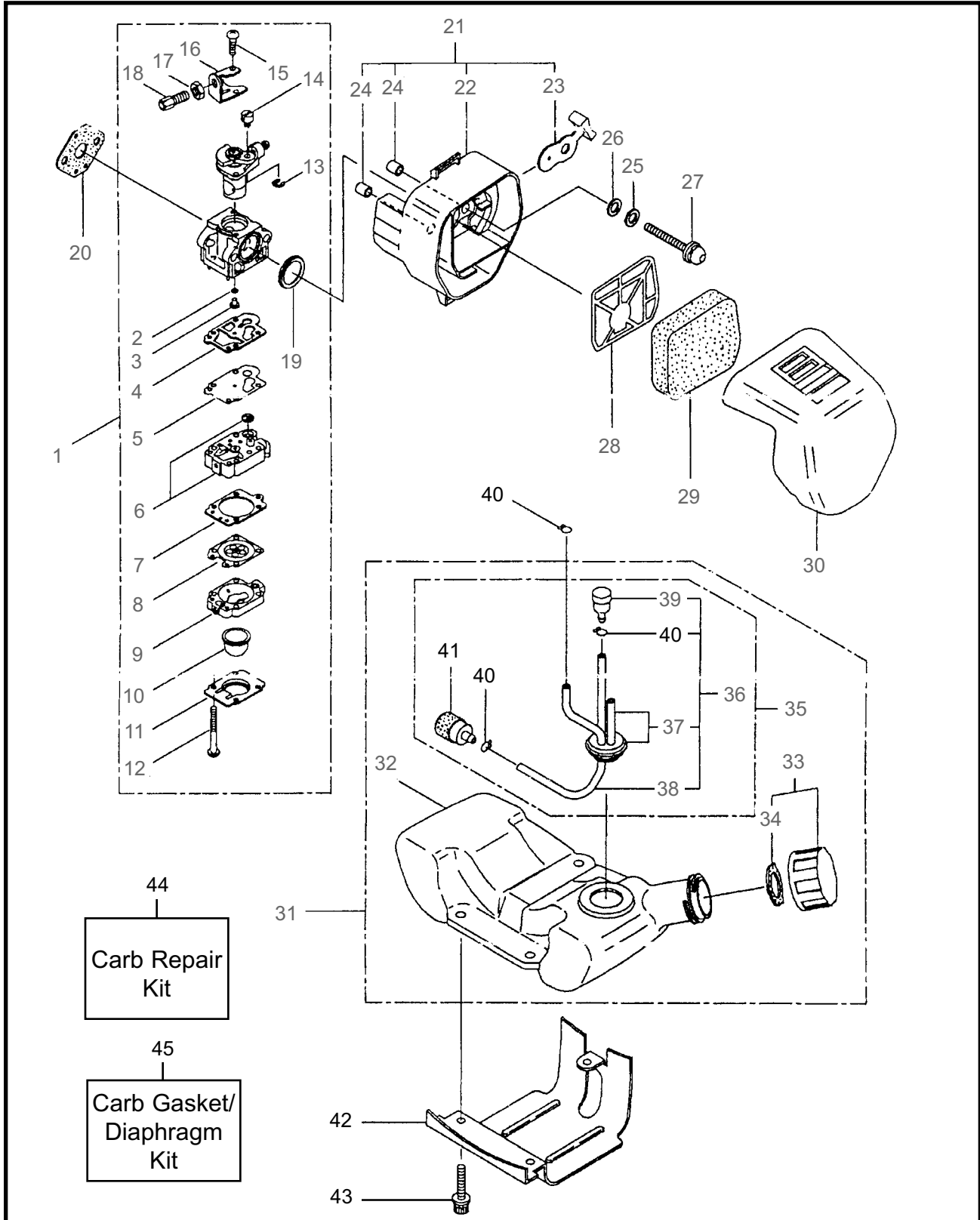
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	268389	Cover	1	
41	268390	Screw	1	4x4
42	268253	Rotor/Fan	1	
43	268041	Ignition Coil Ass'y	1	Incl. 44-50
44	268040	Coil	1	
45	268042	Spark Plug Wire Ass'y	1	Incl. 46-48
46	261074	Plug Boot	1	
47	261075	Connector	1	
48	268043	Spark Plug Wire	1	
49	261072	Cap	1	
50	267402	Insulator	1	6x6.8x90
51	261076	Woodruff Key	1	3x10
52	261417	Nut, Rotor	1	M8
53	268380	Spacer	2	
54	261256	Cap Screw	2	M4x25
55	261200	Spark Plug	1	NGK BPM6Y
56	261772	Wire, Coil Ground	1	
57	268044	Lead	1	
58	261202	Grommet	1	
59	268036	Grommet	1	
60	264588	Clamp	1	
61	268161	Recoil Starter Ass'y	1	Incl. 62-71
62	268163	Recoil Ass'y	1	Incl. 63-70
63	267214	Spiral Spring	1	
64	268050	Pulley	1	
65	267215	Collar	1	
66	267216	Swing Arm	1	
67	267213	Screw	1	
68	268202	Rope Ass'y	1	Incl. 70,71
69	268201	Starter Rope	1	
70	267219	Starter Grip	1	
71	267098	Starter Pulley	1	
72	265726	Cap Screw	4	M4x16
73	268473	Label	1	
74	268518	Label	1	MARUYAMA
75	634609	Cylinder & Piston Kit	1	Incl. 1,2,6,16,27-31
76	636697	Gasket Kit	1	Incl. 2,6,16

CARBURETOR



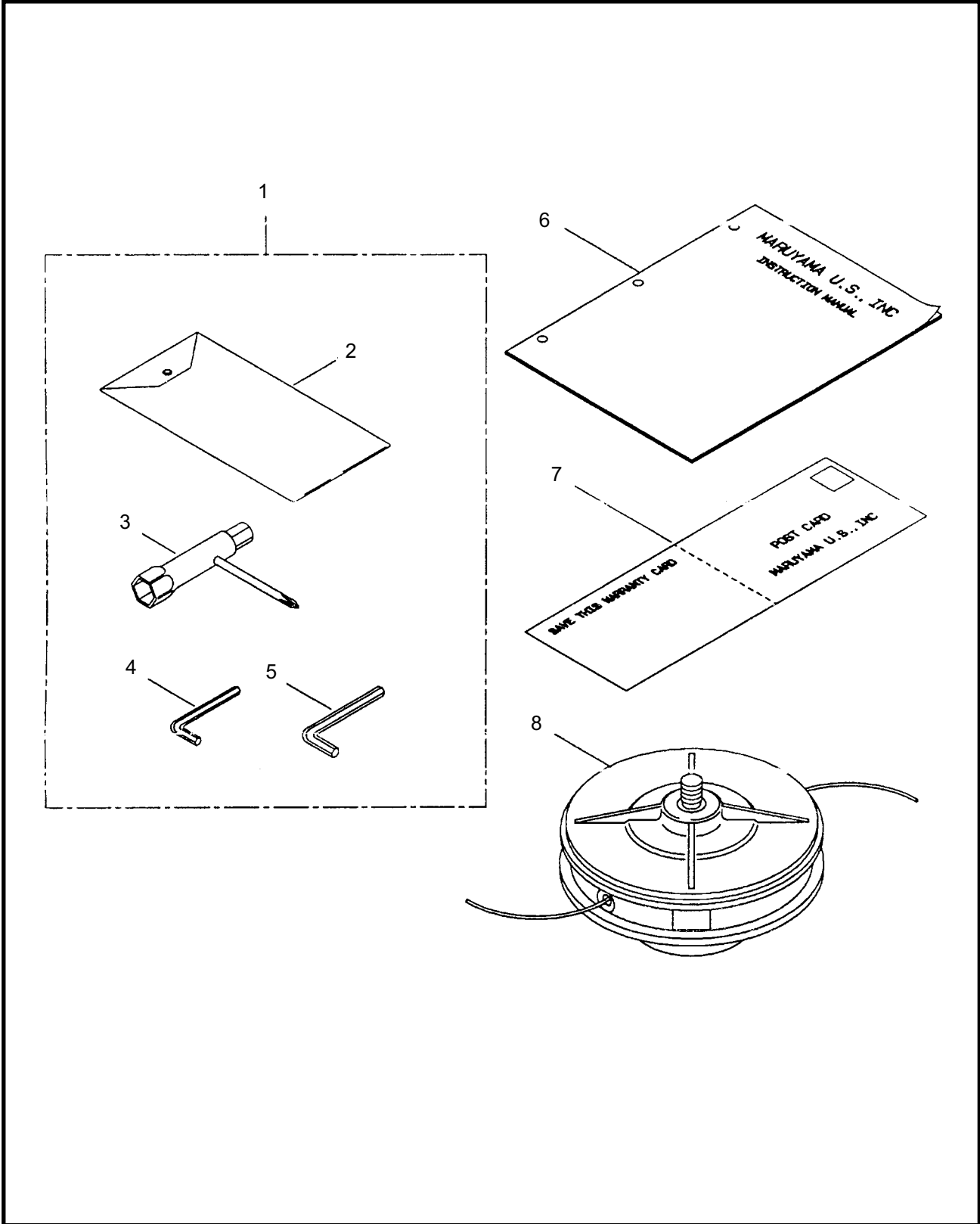
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268255	Carburetor	1	Incl. 2-19
2	261871	O-Ring	1	
3	268574	Main Jet	1	
4	262995	Gasket	1	
5	262994	Diaphragm, Fuel Pump	1	
6	268499	Pump Body	1	
7	262993	Gasket	1	
8	268501	Diaphragm, Metering	1	
9	262991	Purge Body	1	
10	261874	Primer	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	261876	E-Ring	1	
14	261658	Swivel	1	
15	261875	Screw	1	
16	261659	Bracket	1	
17	261878	Nut	1	
18	263994	Adjuster	1	
19	261657	Packing	1	
20	261864	Gasket	1	
21	268410	Air Filter Case Ass'y	1	Incl. 22-24
22	268405	Air Filter Case	1	
23	268409	Valve	1	
24	268408	Sleeve	2	5.5x7.1x6.5L
25	263345	Packing	1	7.2x11xt1.3
26	263942	Washer	1	7.2x12xt0.15
27	264016	Cap Screw	2	M5x60
28	268406	Plate	1	
29	268407	Foam Element	1	
30	268404	Air Filter Cover	1	
31	268257	Fuel Tank Ass'y	1	Incl. 32-42
32	268258	Fuel Tank	1	
33	261584	Fuel Tank Cap Ass'y	1	Incl. 34
34	261105	Gasket	1	
35	268469	Fuel Pipe Pick-Up Ass'y	1	Incl. 36-41
36	268470	Fuel Pipe Ass'y	1	Incl. 37-40
37	268519	Fuel Pipe & Grommet	1	
38	262649	Fuel Pipe	1	
39	261590	Breather	1	

CARBURETOR



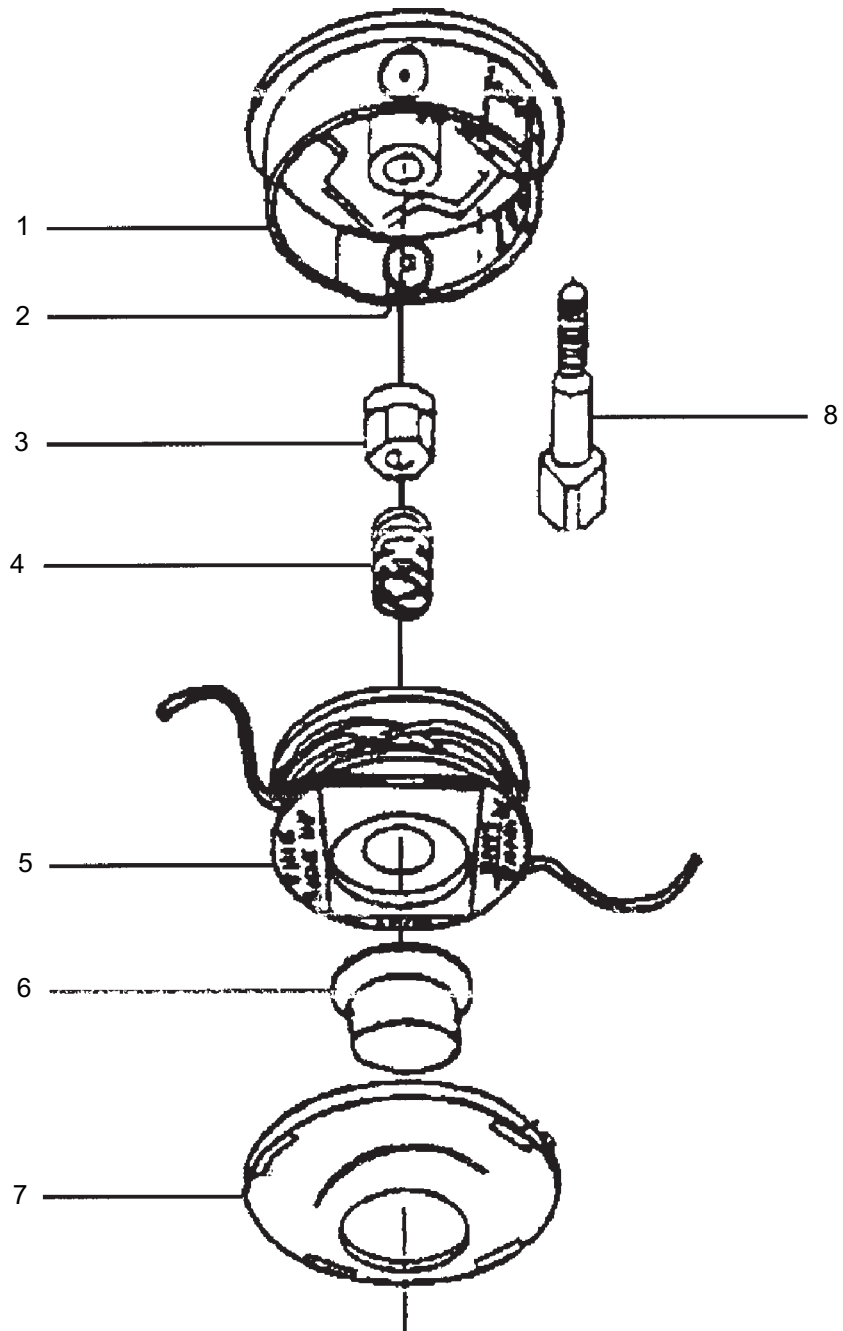
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	261117	Clip	3	
41	264653	Filter Ass'y	1	
42	268260	Stand	1	
43	261250	Cap Screw	3	M5x20
44	840859	Carburetor Repair Kit	1	
45	840860	Carburetor Gasket/Diaphragm Kit	1	

ACCESSORIES



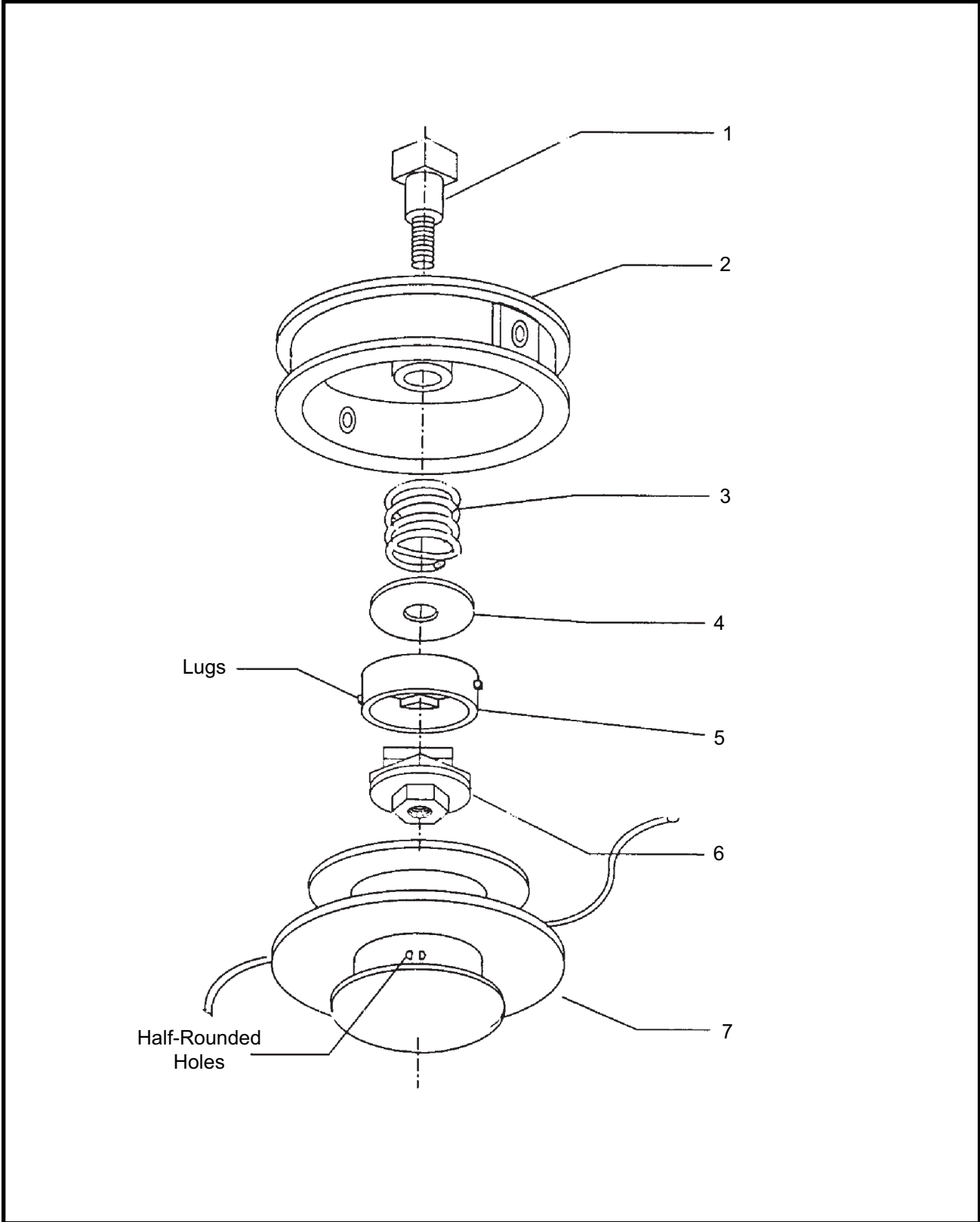
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	215585	Tool Set	1	Incl. 2-5
2	054753	Tool Bag	1	
3	210418	Box Wrench/Driver	1	12x19x(+)
4	219431	Spanner	1	3mm
5	219432	Spanner	1	4mm
6	224449	Instruction Manual	1	
7	216007	Warranty Registration Card	1	
8	840466	4" Semi-Auto Head (L)	1	BC2320
8	840568	5" Semi-Auto Head (L)	1	BC2360

4" TAP CUTTING HEAD



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	840520	Housing	1	
2	840404	Eyelets	2	
3	840519	Nut	1	
4	840424	Spring	1	
5	840522	Spool	1	
6	840422	Button	1	
7	840523	Cover	1	
8	840519	Nut	1	

5" TAP CUTTING HEAD



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	840570	Shaft Bolt	1	
2	840571	Housing W/Eyelets	1	
3	840406	Spring	1	
4	840573	Washer	1	
5	840574	Outer Drive	1	
6	840575	Inner Cam	1	
7	840576	Spool W/Line	1	



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