

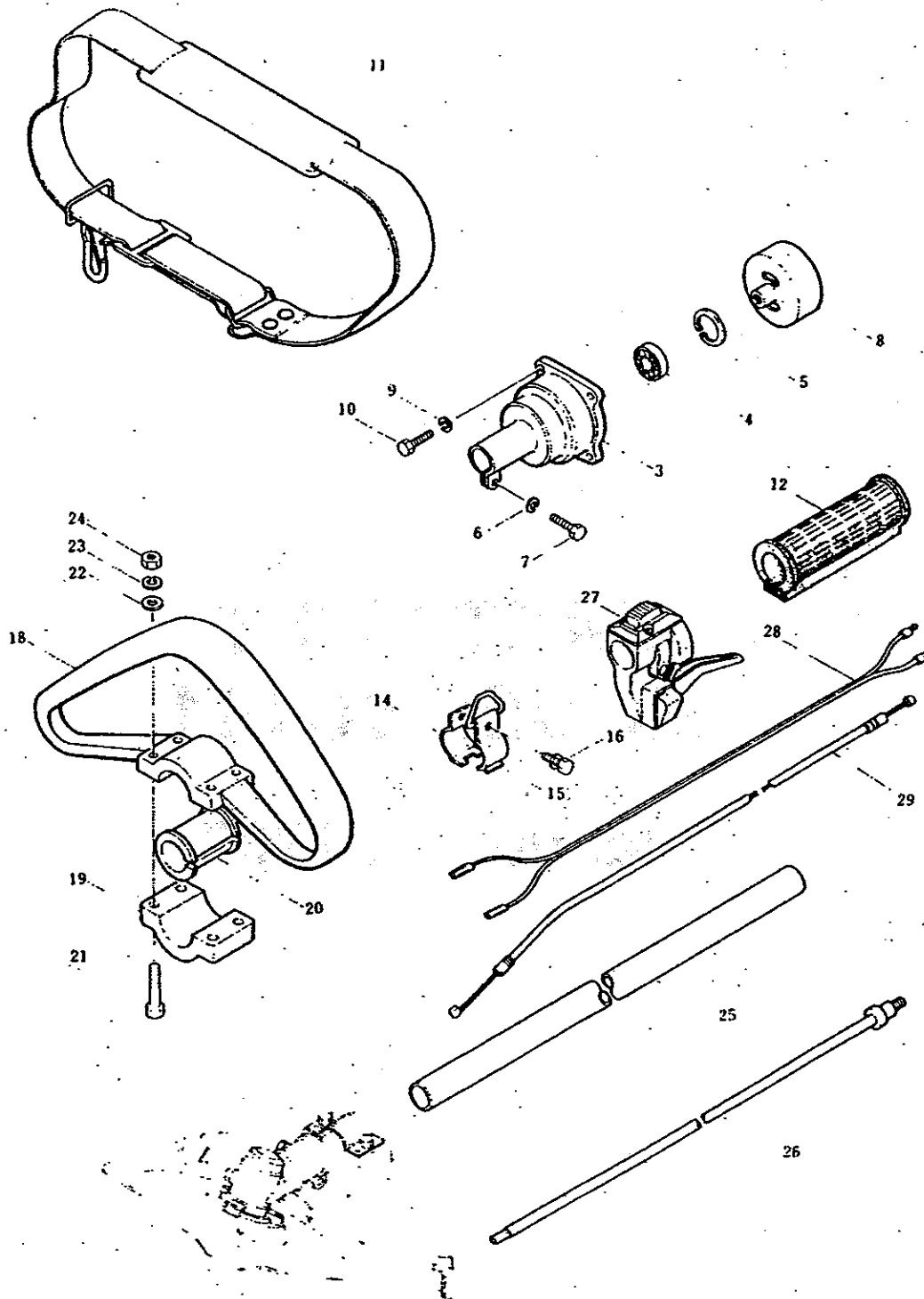
**PARTS LIST
MODEL BC184**

January 1, 1987

PARTS LIST

MODEL BC184

1. MAIN BODY



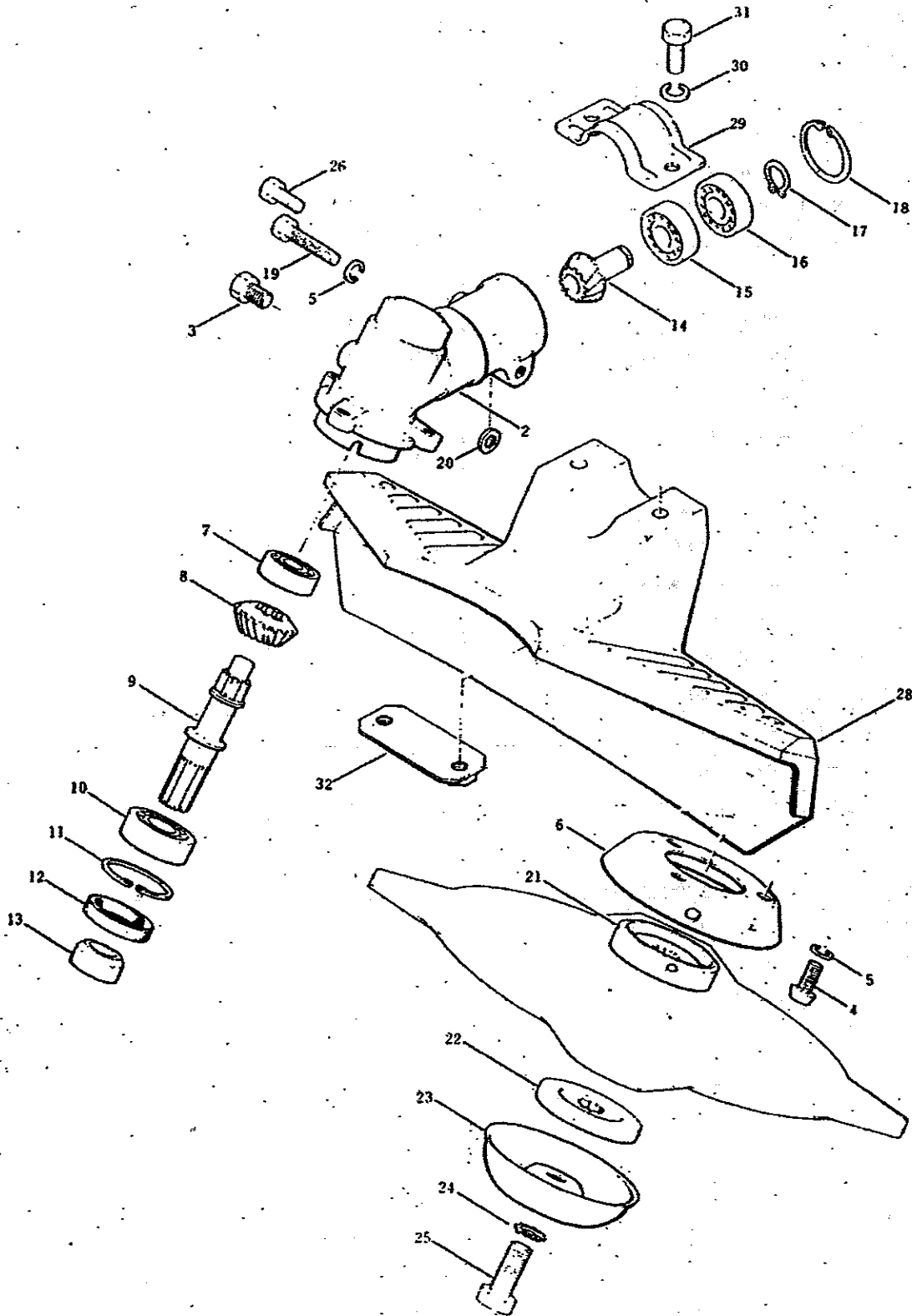
MARUYAMA U.S., INC.

Ref.No.	Parts No.	Parts Name	Q'ty	Ref.No.	Parts No.	Parts Name	Q'ty
1-1	344472	BC184	1				
1-2	211581	Clutch case, ass'y	1				
1-3	211582	. Clutch case	1				
1-4	140474	. Bearing (#62022Z)	1				
1-5	012380	. Snap ring (#35)	1				
1-6	012502	Spring washer (M6)	1				
1-7	082105	Bolt (M6X25)	1				
1-8	211583	Clutch drum (#56)	1				
1-9	012502	Spring washer (M6)	4				
1-10	089744	Bolt (M6X20)	4				
1-11	212060	Shoulder strap, ass'y	1				
1-12	054975	Knob	1				
1-13	054691	Hanging bracket, ass'y	1				
1-14	054692	. Hanging bracket (A)	1				
1-15	054695	. Hanging bracket (B)	1				
1-16	089737	. Bolt (M5X12)	1				
1-17	211535	Loop handle, ass'y	1				
1-18	211731	. Loop handle	1				
1-19	211732	. Handle bracket	1				
1-20	211733	. Packing (#24)	1				
1-21	082076	. Bolt (M5X35)	4				
1-22	022905	. Washer (M5)	4				
1-23	012501	. Spring washer (M5)	4				
1-24	081027	. Nut (M5)	4				
1-25	212115	Outer transmission pipe	1				
1-26	211584	Inner transmission shaft	1				
1-27	212053	Throttle lever	1				
1-28	212257	Lead wire	1				
1-29	212258	Throttle wire	1				

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2. GEAR CASE



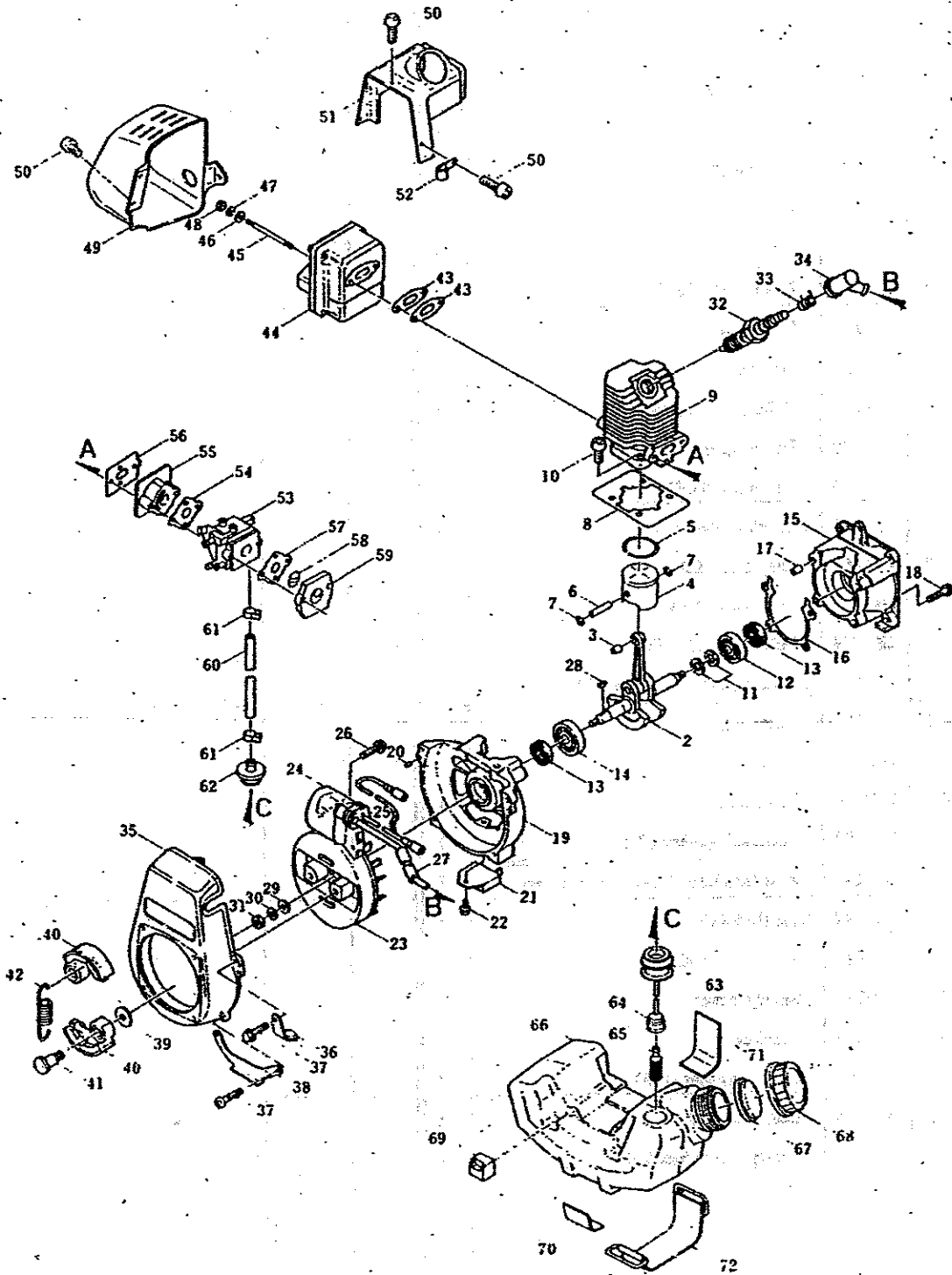
MARUYAMA U.S., INC.

Ref.No.	Parts No.	Parts Name	Q'ty	Ref.No.	Parts No.	Parts Name	Q'ty
2-1	211468	Gear case, ass'y	1				
2-2	210552	. Gear case	1				
2-3	082092	. Bolt (M6X8)	1				
2-4	081411	. Screw (M5X8)	3				
2-5	012501	. Spring washer (M5)	4				
2-6	210553	. Stabilizer	1				
2-7	210554	. Bearing (#608)	1				
2-8	210555	. Gear	1				
2-9	210556	. Blade axis	1				
2-10	019585	. Bearing (#6001)	1				
2-11	055185	. Snap ring (#28)	1				
2-12	059394	. Oil seal (D19 28 6)	1				
2-13	054736	. Collar, blade axis	1				
2-14	211470	. Pinion gear	1				
2-15	210560	. Bearing (#609)	1				
2-16	211661	. Bearing (#609Z)	1				
2-17	140269	. Snap ring (#9)	1				
2-18	140270	. Snap ring (#24)	1				
2-19	089749	. Bolt (M5X25-7T)	1				
2-20	211177	. Packing (ø5.5Xø12Xø0.5)	1				
2-21	210557	. Boss (A)	1				
2-22	140275	. Boss (B)	1				
2-23	210558	. Stabilizer	1				
2-24	210309	. Toothed washer (B-8, Counterclockwise)	1				
2-25	089432	. Bolt (M8X18, Counterclockwise)	1				
2-26	089737	Bolt (M5X12)	1				
2-27	210412	Safety cover, ass'y	1				
2-28	210311	. Safety cover	1				
2-29	210413	. Bracket	1				
2-30	012502	. Spring washer (M6)	2				
2-31	089746	. Bolt (M6X30)	2				
2-32	210313	. Safety cover bracket	1				

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3. ENGINE (CRANK CASE, CYLINDER)



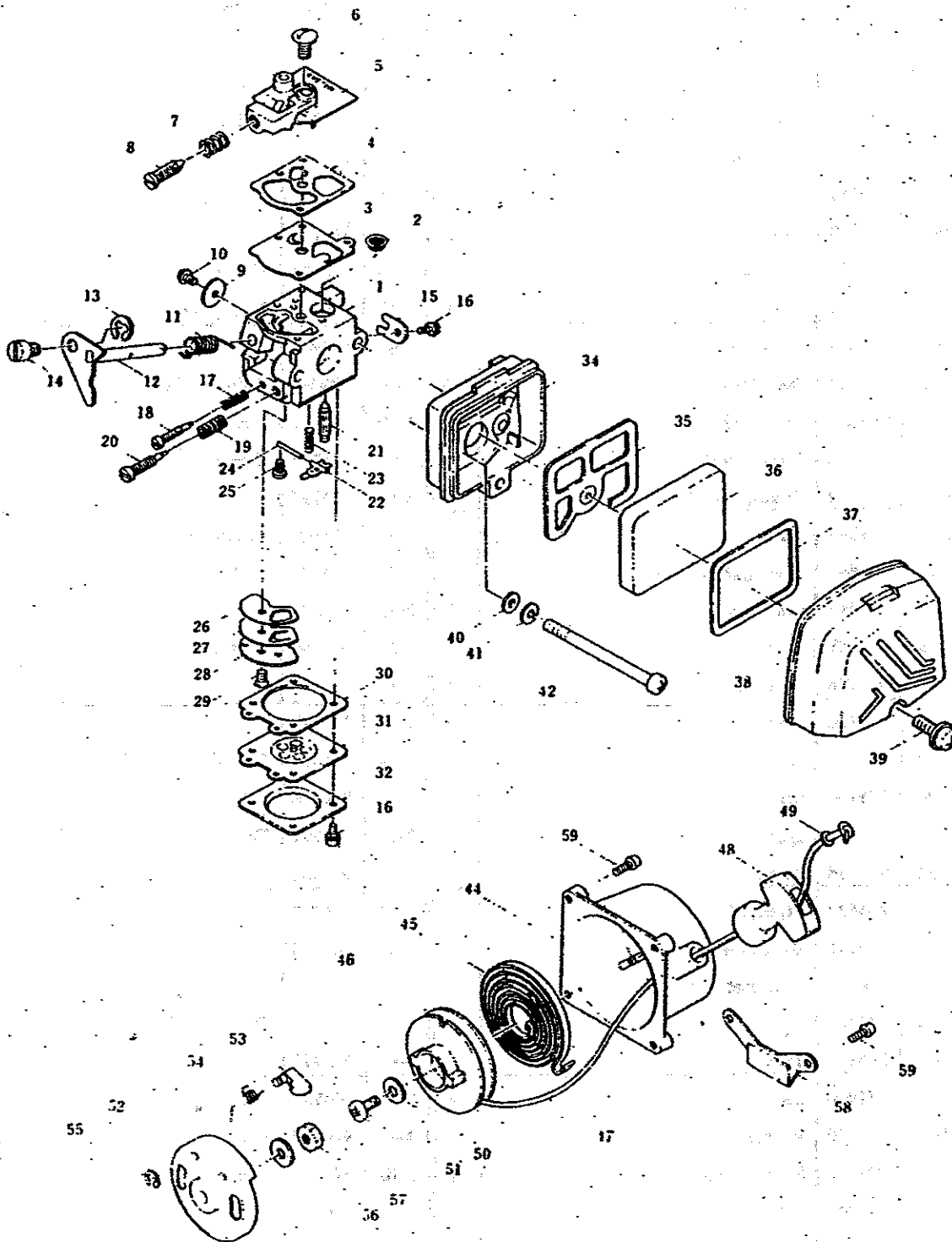
MARUYAMA U.S., INC.

Ref. No.	Parts No.	Parts Name	Q'ty	Ref. No.	Parts No.	Parts Name	Q'ty
3-1	212058	Engine (KE18)	1	3-38	944171	Bracket	1
3-2	944599	Crankshaft, ass'y	1	3-39	943837	Washer	2
3-3	944153	Bearing	1	3-40	943647	Clutch shoe	2
3-4	944148	Piston	1	3-41	943646	Clutch pin	2
3-5	944149	Piston ring	1	3-42	943934	Spring	1
3-6	944150	Piston pin	1	3-43	944145	Gasket	2
3-7	944151	Snap ring	2	3-44	944384	Muffler, comp.	1
3-8	944129	Gasket	1	3-45	944144	Stud	2
3-9	944128	Cylinder	1	3-46	071107	Washer	2
3-10	944130	Screw	2	3-47	943174	Spring washer	2
3-11	943833	Shim (t=0.1)	AR	3-48	943949	Nut	2
3-11	943834	Shim (t=0.2)	AR	3-49	996391	Muffler cover	1
3-11	943835	Shim (t=0.4)	AR	3-50	943461	Screw	4
3-11	943836	Shim (t=0.6)	AR	3-51	944387	Shroud	1
3-12	943842	Bearing (#6000C3)	1	3-52	944185	Clamp	1
3-13	943843	Oil seal	2	3-53	996402	Carburetor, ass'y	1
3-14	943841	Bearing (#6200C3)	1	3-54	944141	Gasket	1
3-15	996397	Crank case	1	3-55	996392	Insulator	1
3-16	944159	Gasket	1	3-56	944165	Gasket	1
3-17	071098	Dowel pin	2	3-57	944141	Gasket	1
3-18	943190	Screw	4	3-58	944140	Screen	1
3-19	944553	Crank case	1	3-59	944598	Spacer	1
3-20	071100	Dowel pin	2	3-60	944176	Tube	1
3-21	996388	Igniter	1	3-61	944602	Clip	2
3-22	944184	Screw	1	3-62	944168	Joint	1
3-23	944697	Flywheel	1	3-63	944167	Strainer pipe	1
3-24	996398	Ignition coil	1	3-64	943586	Clip	1
3-25	996399	Grommet	1	3-65	944166	Filter, ass'y	1
3-26	944183	Bolt	2	3-66	944601	Fuel tank, ass'y	1
3-27	944191	Tube	1	3-67	943977	Breather	1
3-28	071090	Key	1	3-68	944398	Tank cap	1
3-29	071120	Washer	1	3-69	944172	Damper	4
3-30	901545	Spring washer	1	3-70	944175	Damper	1
3-31	943863	Nut	1	3-71	944174	Damper	1
3-32	943982	Spark plug (BM6A)	1	3-72	944173	Tank band	1
3-33	943771	Spring	1				
3-34	943278	Plug cap	1				
3-35	996400	Housing	1				
3-36	944162	Bracket	1				
3-37	943462	Screw	4				

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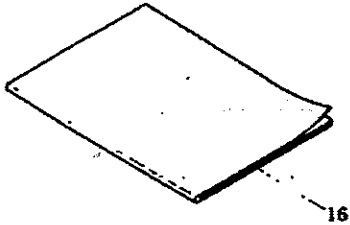
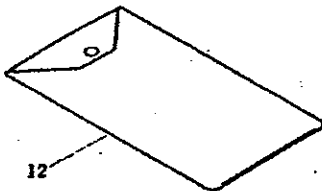
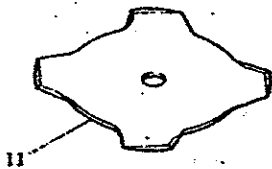
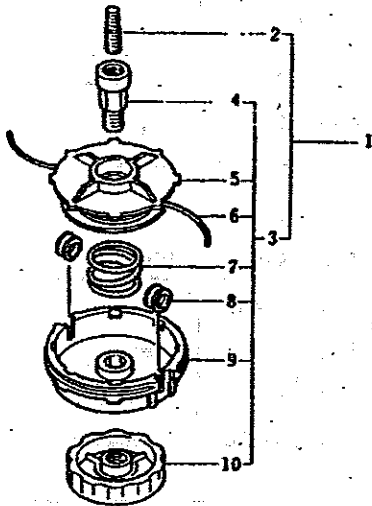
4. ENGINE (CARBURETOR, RECOIL STARTER)



MARUYAMA U.S., INC.

Ref.No.	Parts No.	Parts Name	Q'ty	Ref.No.	Parts No.	Parts Name	Q'ty
4-1	996402	Carburetor, ass'y	1	4-41	901518	Spring washer	2
4-2	944198	. Strainer	1	4-42	944138	Bolt	2
4-3	944197	. Pump diaphragm	1	4-43	996405	Recoil starter, ass'y	1
4-4	944196	. Gasket	1	4-44	996406	. Case	1
4-5	996403	. Pump cover	1	4-45	944230	. Spiral spring	1
4-6	944193	. Screw	1	4-46	944229	. Recoil reel	1
4-7	944195	. Spring	1	4-47	944231	. Rope	1
4-8	944194	. Adjust screw	1	4-48	944232	. Handle	1
4-9	996404	. Throttle valve	1	4-49	944502	. Plate	1
4-10	944204	. Screw	1	4-50	996407	. Washer	1
4-11	944200	. Spring	1	4-51	996395	. Screw	1
4-12	944199	. Throttle shaft	1	4-52	944705	Pulley	1
4-13	944202	. Snap ring	1	4-53	944224	. Recoil pawl	1
4-14	944201	. Cable adjust	1	4-54	944706	. Return spring	1
4-15	944222	. Clip	1	4-55	944226	. E-ring	1
4-16	944221	. Screw	5	4-56	071120	Washer	1
4-17	944206	. Spring	1	4-57	943863	Nut	1
4-18	944205	. Adjust screw	1	4-58	944170	Bracket	1
4-19	944208	. Spring	1	4-59	943986	Screw	4
4-20	944207	. Adjust screw	1				
4-21	944213	. Needle valve	1				
4-22	944214	. Control lever	1				
4-23	944215	. Spring	1				
4-24	944216	. Pin	1				
4-25	944217	. Screw	1				
4-26	944211	. Gasket	1				
4-27	944210	. Diaphragm	1				
4-28	944209	. Plate	1				
4-29	944212	. Screw	1				
4-30	944218	. Gasket	1				
4-31	944219	. Diaphragm	1				
4-32	944220	. Cover	1				
4-33	944379	Air filter, ass'y	1				
4-34	944597	. Case, comp.	1				
4-35	944381	. Plate	1				
4-36	944133	. Element	1				
4-37	944136	. Plate	1				
4-38	944382	. Cap	1				
4-39	944137	. Screw	1				
4-40	071104	Washer	2				

5. ACCESSORIES



Ref.No.	Parts No.	Parts Name	Q'ty	Ref.No.	Parts No.	Parts Name	Q'ty
5-1	211088	Nylon cutter, ass'y	1				
5-2	210244	Setting bolt	1				
5-3	211089	Nylon cutter	1				
5-4	210800	Shaft bolt	1				
5-5	211090	Spool	1				
5-6	210801	Nylon cord	1				
5-7	210802	Spring	1				
5-8	210803	Cord guide	2				
5-9	211091	Housing	1				
5-10	211092	Knob	1				
5-11	210179	Mowing blade (φ230X4)	1				
5-12	054753	Tool bag	1				
5-13	210418	Box spanner (13X19X ⊕)	1				
5-14	022865	Double-ended wrench (8X10)	1				
5-15	210181	Handle (φ3.5X170L)	1				
5-16	212061	Instruction manual	1				



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