

PARTS LIST

BH24G

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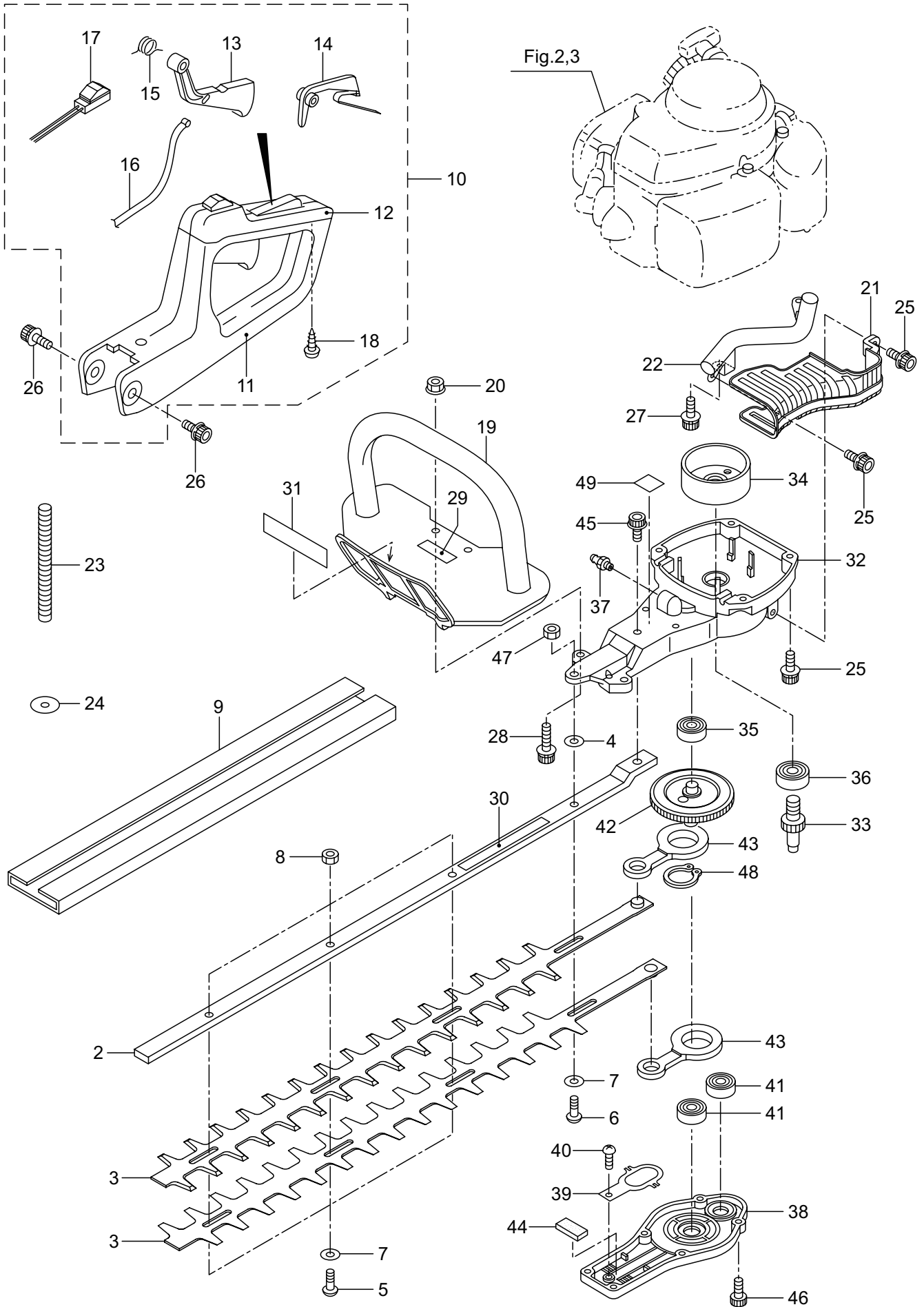
2016.05.



MARUYAMA

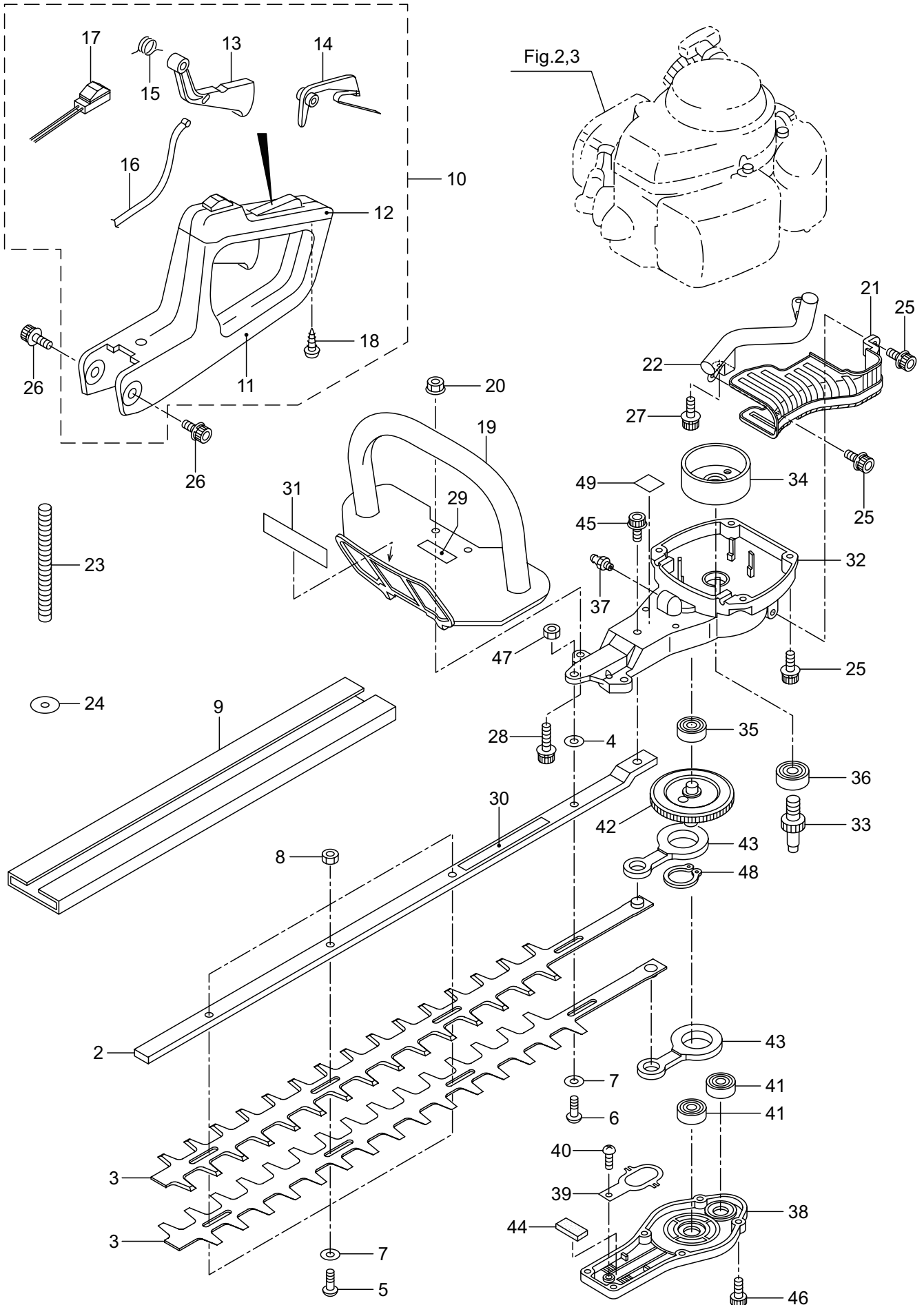
P/N 524329

1. BH24G
MAIN BODY



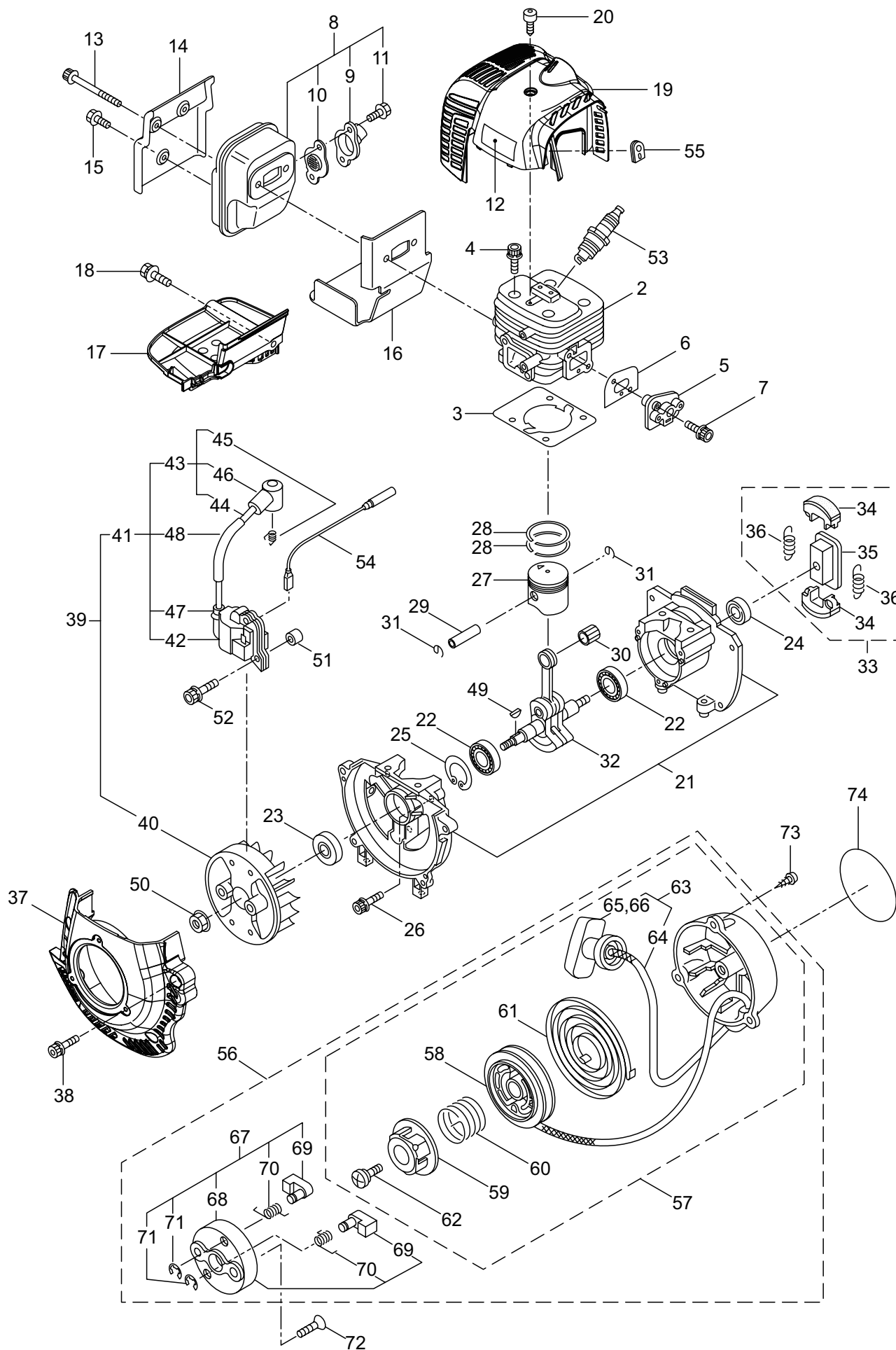
Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
1-1	362410	BH24G	1	
1-2	271226	Guide Plate	1	
1-3	270682	Blade	2	
1-4	271296	Washer	1	6X16X1.6
1-5	991914	Screw	3	
1-6	271229	Screw	1	
1-7	991913	Washer	4	M6
1-8	991941	Nut	3	
1-9	217677	Cover of Blade	1	
1-10	277397	Rear Handle Ass'y	1	Incl.11-18
1-11	277405	Rear Handle	1	
1-12	277406	Upper Cover	1	
1-13	277407	Throttle Lever	1	
1-14	277408	Stop Lever	1	
1-15	277409	Spring	1	
1-16	277410	Cable Comp.	1	
1-17	277411	Switch	1	
1-18	277412	Screw	1	
1-19	270241	Front Handle	1	
1-20	991941	Nut	2	M6
1-21	277398	Tail Pipe Cover	1	
1-22	277399	Tail Pipe Comp.	1	
1-23	271221	Tube	1	
1-24	270843	Washer	1	25X6XT1.6
1-25	271908	Screw	6	
1-26	271909	Screw	2	
1-27	271910	Screw	1	
1-28	277400	Screw	2	
1-29	223925	Label	1	
1-30	591450	Label	1	
1-31	591449	Label	1	
1-32	277403	Upper Case	1	
1-33	277404	Pinion	1	
1-34	270021	Drum	1	
1-35	270423	Bearing	1	
1-36	580767	Bearing	1	
1-37	991937	Grease Nipple	1	
1-38	271223	Lower Case	1	
1-39	271224	Plate	1	
1-40	991924	Screw	1	M3
1-41	270423	Bearing	2	
1-42	277402	Crank Comp.	1	
1-43	271225	Rod	2	
1-44	271227	Felt	1	
1-45	271895	Screw	1	

1. BH24G
MAIN BODY



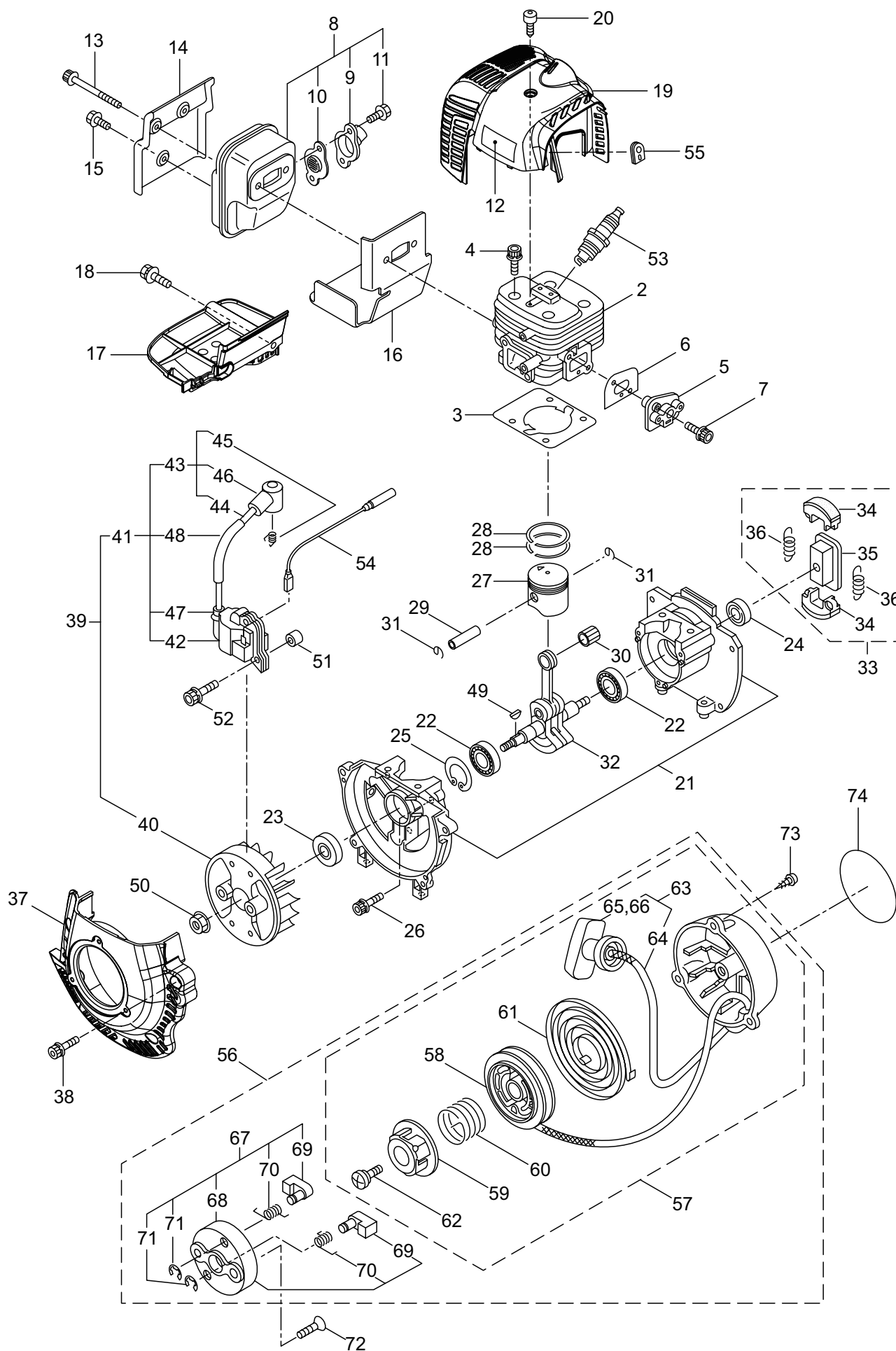
Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
1-46	271910	Screw	6	
1-47	991941	Nut	1	M6U
1-48	580777	Snap Ring	1	
1-49	266960	Label	1	

2. BH24G ENGINE



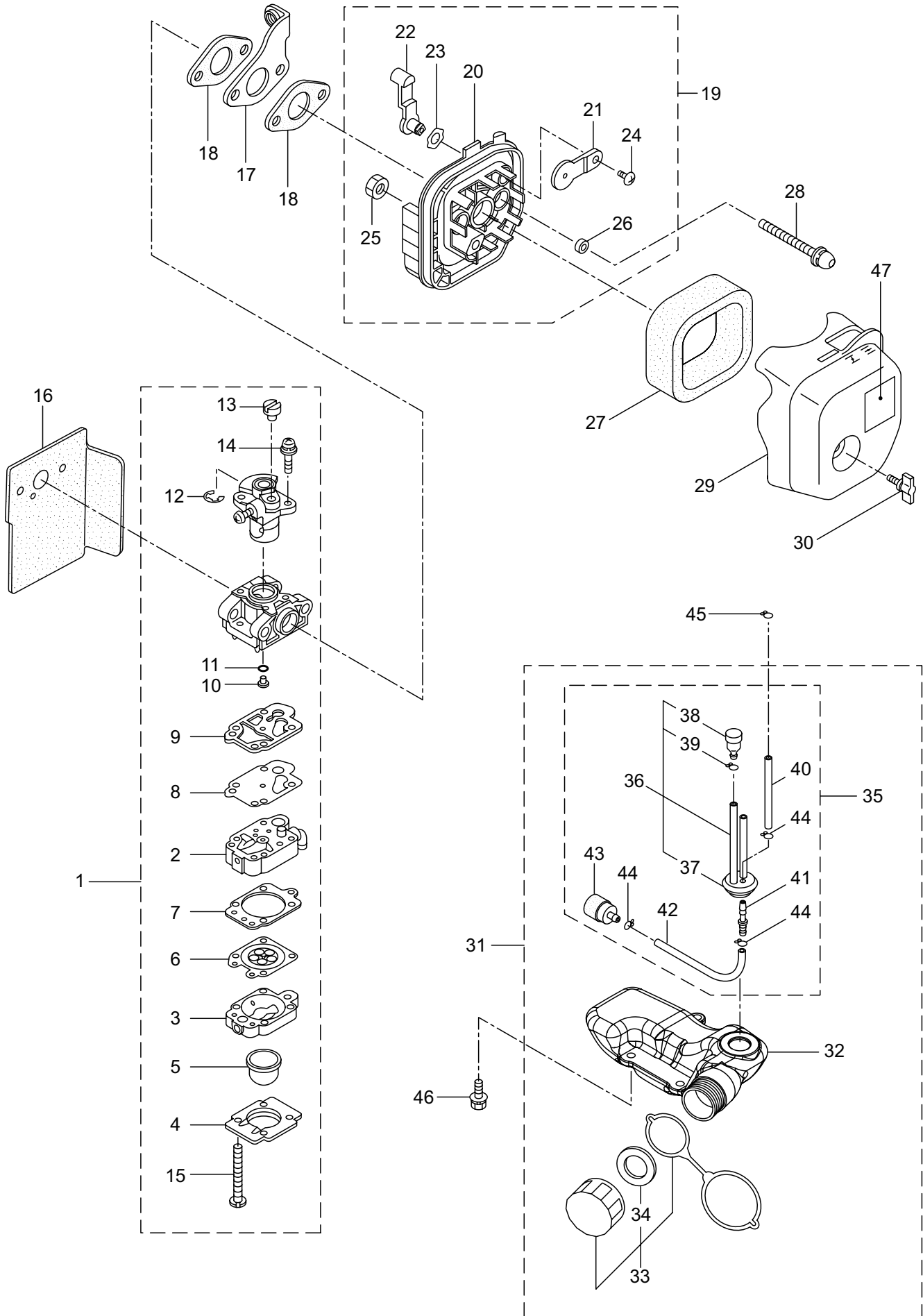
Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
2-1	859968	Engine	1	CE230H/10
2-2	288499	Cylinder	1	New gasket required
2-3	286074	Gasket	1	
2-4	261250	Cap Screw	4	M5X20
2-5	265802	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	265924	Cap Screw	2	M5X25WSW
2-8	277023	Muffler Ass'y	1	Incl.9-11
2-9	288503	Muffler Tail	1	
2-10	288504	Spark Arrestor	1	
2-11	288542	Screw	2	M4X8
2-12	277269	Label	1	MARUYAMA BH24G
2-13	266402	Screw	2	M5X55
2-14	275562	Muffler Guard	1	
2-15	288542	Screw	1	M4X8
2-16	275561	Gasket	1	
2-17	275560	Under Cover	1	
2-18	267191	Screw	1	M5X16WSW
2-19	276564	Top Cover Comp.	1	
2-20	286399	Knob	1	M5
2-21	288537	Crankcase	1	
2-22	280488	Bearing	2	
2-23	261492	Oil Seal	1	
2-24	261386	Oil Seal	1	
2-25	055185	Snap Ring	1	#28
2-26	261246	Cap Screw	3	M5X25
2-27	283379	Piston	1	
2-28	282177	Piston Ring	2	(2)Required
2-29	261036	Piston Pin	1	5.7X8X23.5L
2-30	263957	Bearing, Needle	1	
2-31	261576	Clip, Piston	2	
2-32	288511	Crankshaft/Conn.Rod Ass'y	1	
2-33	280404	Clutch Ass'y	1	Incl.34-36
2-34	280568	Clutch Shoe	2	(2)Required
2-35	280569	Clutch Boss	1	
2-36	280570	Spring	2	(2)Required
2-37	275557	Fan Cover	1	
2-38	261250	Cap Screw	4	M5X20
2-39	288514	Magneto Ass'y	1	Incl.40-48
2-40	288515	Rotor/Fan	1	
2-41	288516	Ignition Coil Ass'y	1	Incl.42-48
2-42	289483	Coil	1	
2-43	289484	Spark Plug Wire Ass'y	1	Incl.44-46
2-44	289485	Spark Plug Wire	1	
2-45	272805	Connector	1	

2. BH24G ENGINE



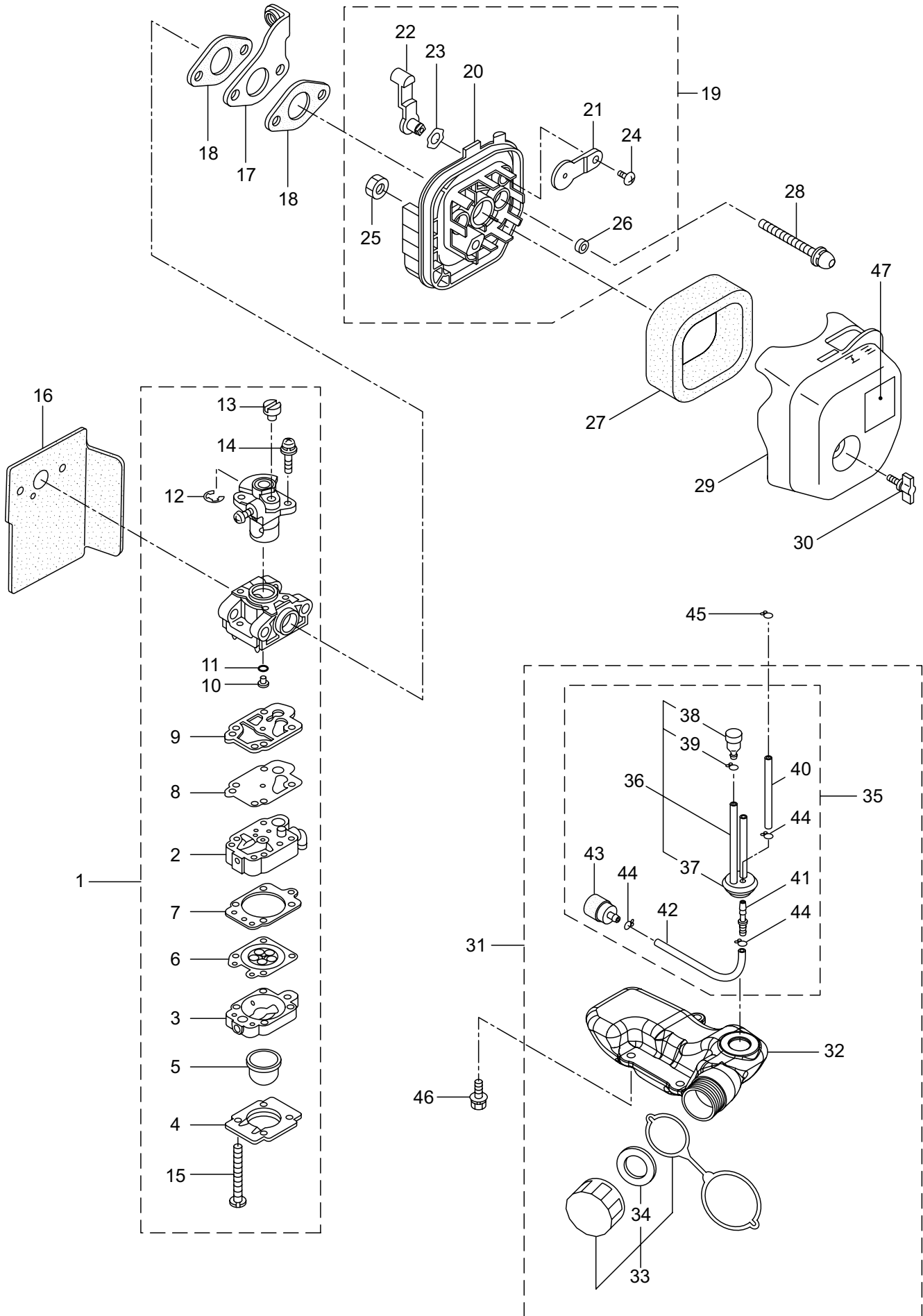
Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
2-46	283178	Plug Boot	1	
2-47	283271	Cap	1	
2-48	289486	Insulator	1	
2-49	261076	Woodruff Key	1	3X10
2-50	261417	Nut, Rotor	1	M8
2-51	280381	Spacer	2	
2-52	261256	Cap Screw	2	M4X25
2-53	285982	Spark Plug	1	BPM8Y
2-54	261772	Lead	1	
2-55	283140	Grommet	1	
2-56	283171	Recoil Starter Ass'y	1	Incl.57-71
2-57	283172	Recoil Ass'y	1	Incl.58-66
2-58	286363	Pulley	1	
2-59	286364	Cam Plate	1	
2-60	283290	Spring	1	
2-61	280931	Spiral Spring	1	
2-62	267213	Set Screw	1	
2-63	283291	Starter Rope Ass'y	1	Incl.64-66
2-64	283292	Starter Rope	1	
2-65	261725	Starter Knob	1	
2-66	283293	Rope Stopper	1	
2-67	283173	Starter Pawl Ass'y	1	Incl.68-71
2-68	283294	Pawl Case	1	
2-69	280936	Pawl	2	
2-70	283295	Return Spring	2	
2-71	020299	E-Ring	2	#4
2-72	264535	Screw	2	M6X20
2-73	280144	Screw	3	4X16
2-74	277268	Label	1	48 BH24G

3. BH24G
CARBURETOR, FUEL TANK



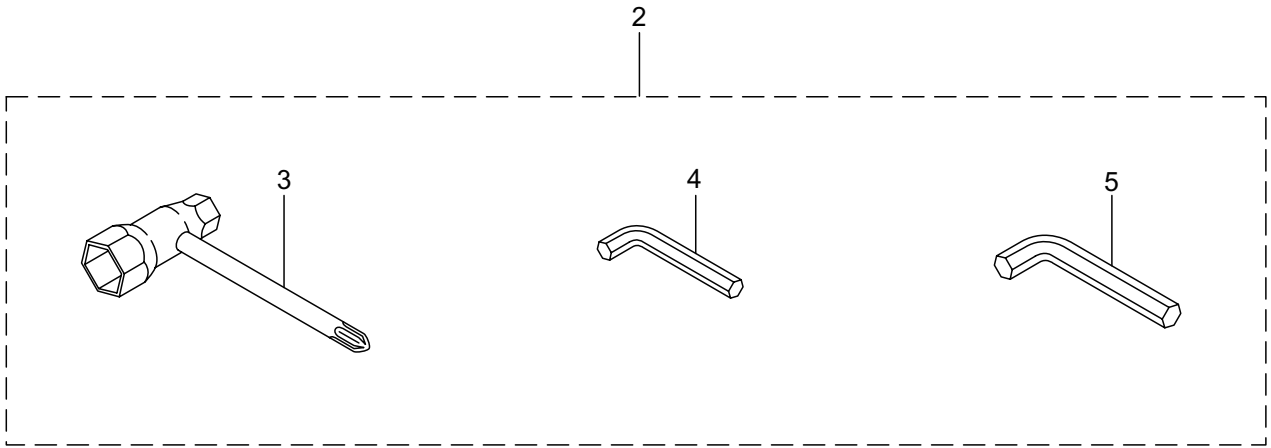
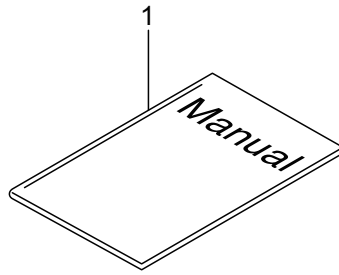
Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
3-1	277126	Carburetor Ass'y	1	Incl.2-15
3-2	268499	Pump Body	1	
3-3	262991	Purge Body	1	
3-4	262992	Cover Plate	1	
3-5	261874	Primer Bulb	1	
3-6	283905	Diaphragm, Meterring	1	
3-7	262993	Gasket	1	
3-8	262994	Diaphragm, Fuel Pump	1	
3-9	282576	Gasket	1	
3-10	289396	Main Jet	1	
3-11	261871	O-Ring	1	
3-12	261876	E-Ring	1	
3-13	261658	Swivel	1	
3-14	264682	Screw	2	
3-15	262996	Screw	4	
3-16	288517	Gasket	1	
3-17	283773	Stay	1	
3-18	283771	Gasket	2	
3-19	289048	Case Ass'y	1	Incl.20-26
3-20	269050	Case Body	1	
3-21	289019	Valve	1	
3-22	284803	Lever	1	
3-23	284816	Washer	1	6.4X11X0.15
3-24	269032	Screw	1	3.5X8
3-25	126993	Nut	1	M5X0.8
3-26	269051	Sleeve	2	5.5X7.1X3
3-27	277320	Element	1	
3-28	262720	Cap Screw	2	M5X55WSW
3-29	283772	Cleaner Cover	1	
3-30	281438	Knob	1	
3-31	277028	Fuel Tank Ass'y	1	Incl.32-44
3-32	275618	Fuel Tank	1	
3-33	289046	Tank Cap Ass'y	1	Incl.34
3-34	287058	Gasket	1	
3-35	289279	Fuel Pipe Pick-up Ass'y	1	Incl.36-44
3-36	289280	Fuel Pipe Ass'y	1	Incl.37-39
3-37	268065	Grommet	1	
3-38	289451	Breather	1	
3-39	261117	Clip	1	
3-40	289028	Pipe A	1	3X5X53L
3-41	288921	Joint	1	
3-42	289029	Pipe	1	3X5X125L
3-43	264653	Filter Ass'y	1	
3-44	261117	Clip	3	
3-45	261117	Clip	1	

3. BH24G CARBURETOR, FUEL TANK



Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
3-46	269690	Screw	4	M5X18WSW
3-47	285188	Label	1	

4. BH24G
ACCESSORIES



Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
4-1	277306	Instruction Manual	1	
4-2	264606	Tool Set	1	Incl.3-5
4-3	264607	Box Spanner	1	
4-4	219431	Wrench	1	3mm
4-5	219432	Wrench	1	4mm