

Is Your Product Registered?

Contact your Dealer to verify.

Warranties are based on Registrations and reduced to 1 year without  
Registration.

# PARTS LIST

P23

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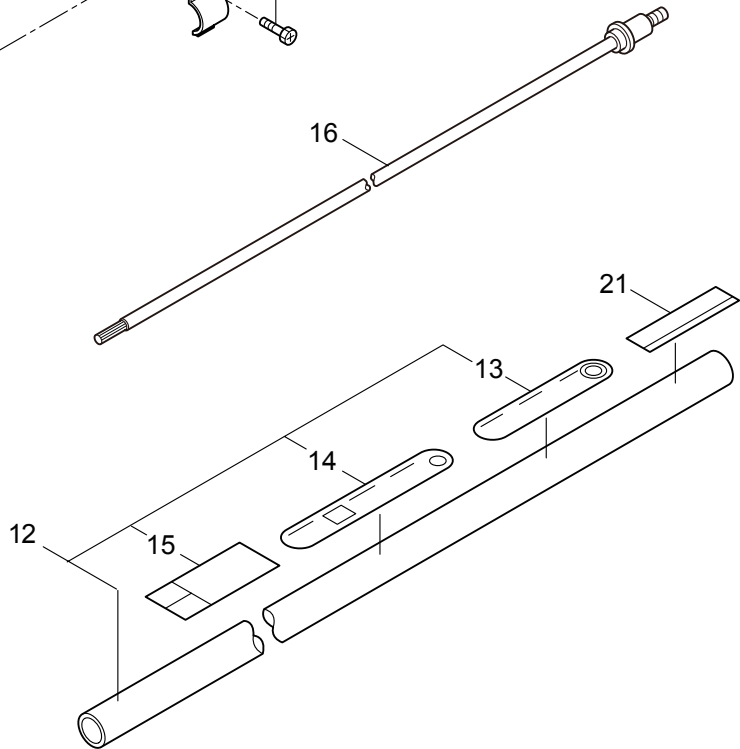
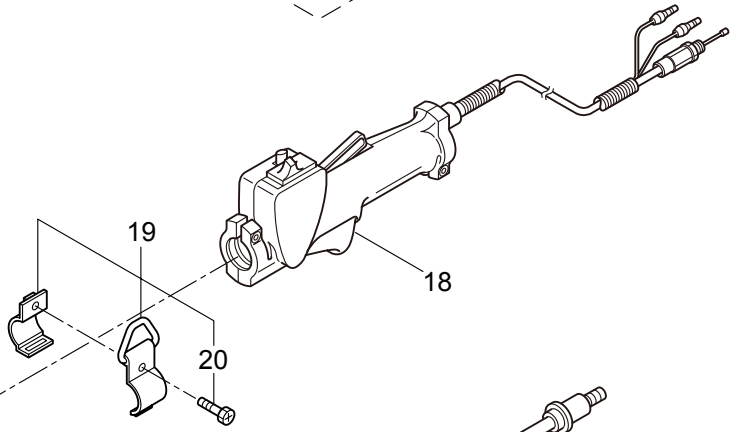
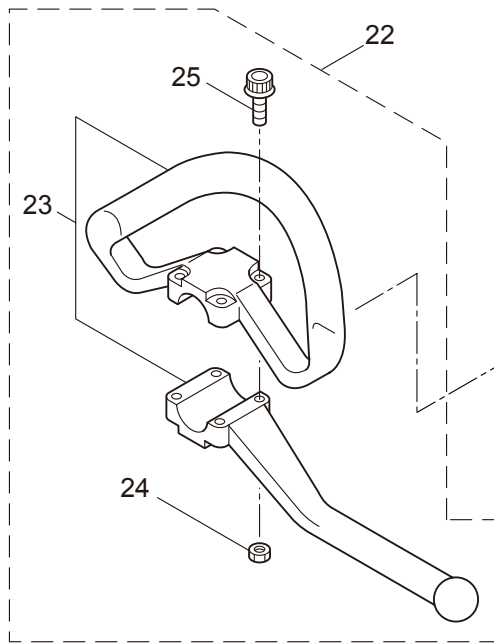
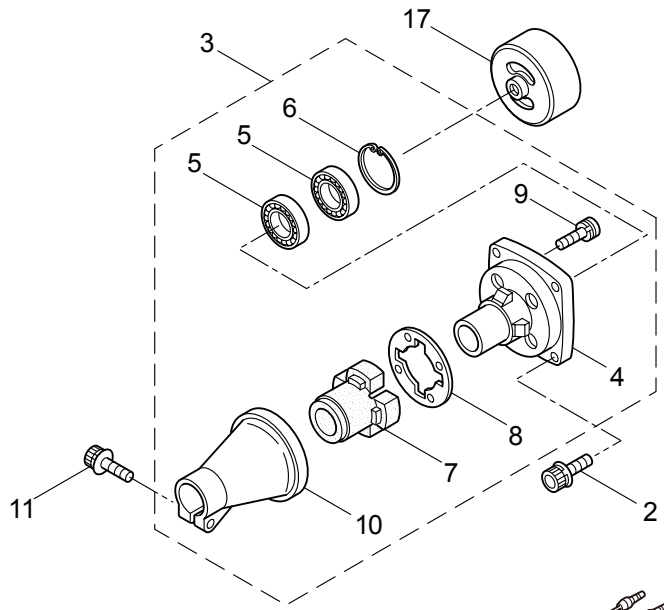
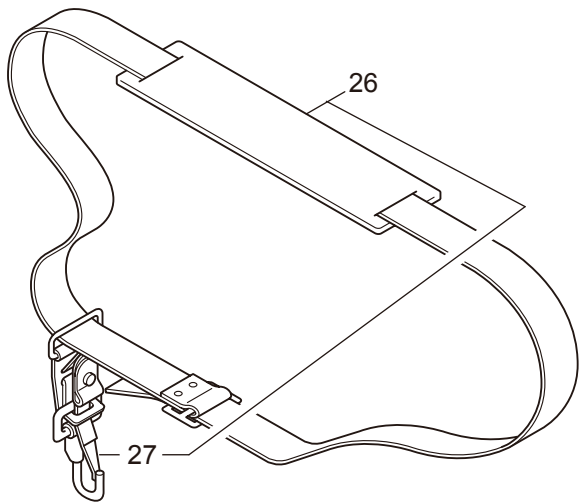
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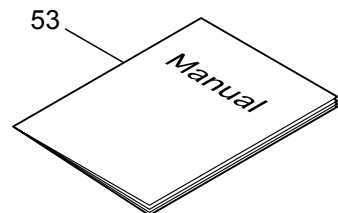
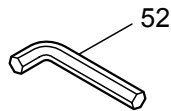
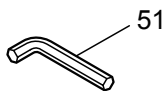
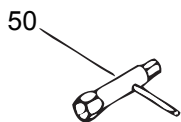
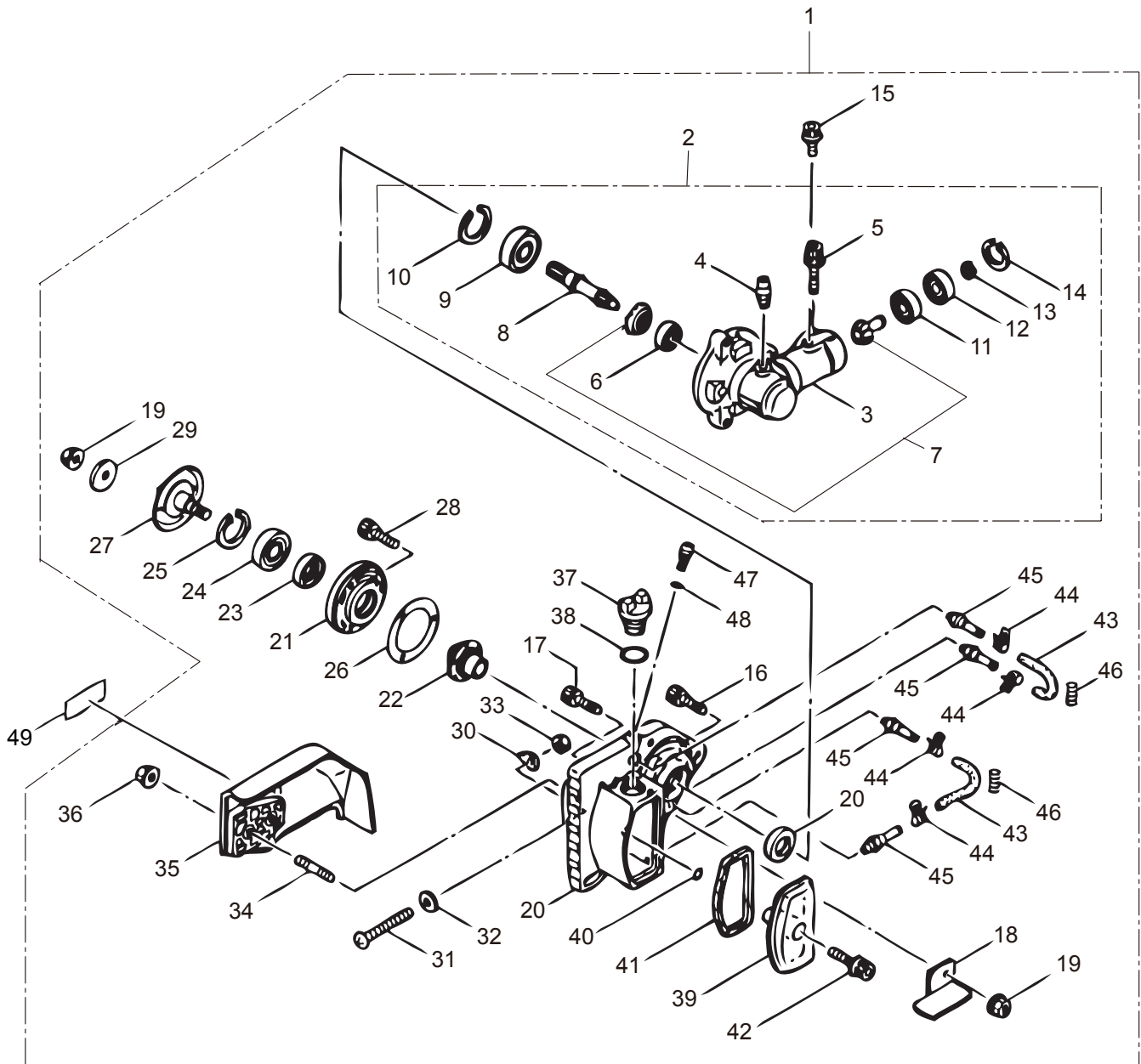
P/N 523167

1. P23  
MAIN BODY



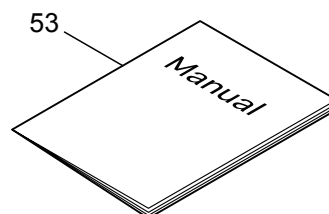
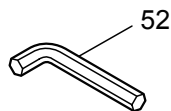
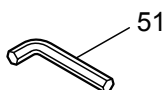
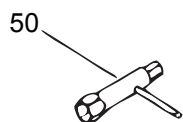
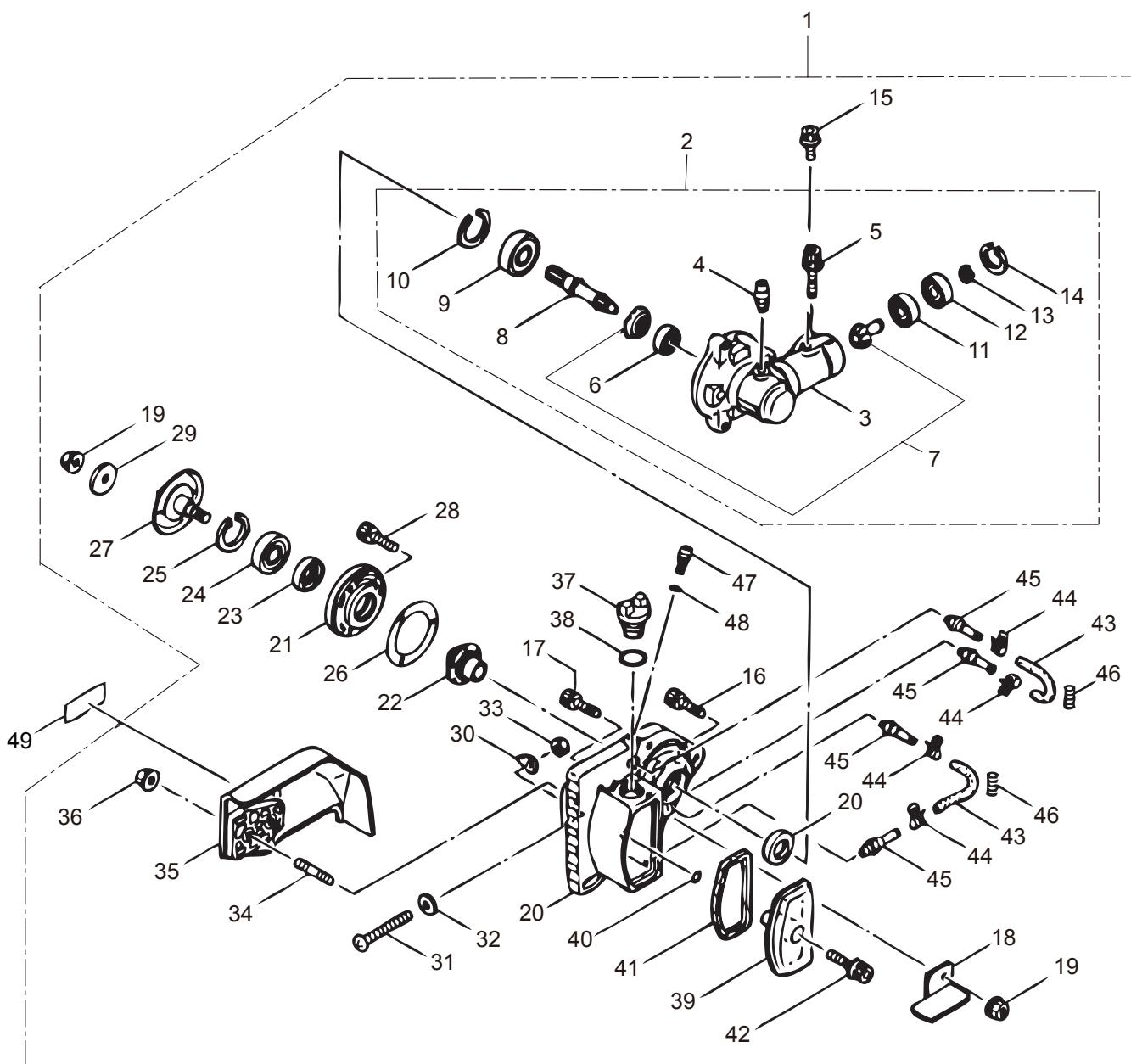
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	363797	P23	1	
1-2	261250	Cap Screw	4	M5x20
1-3	215512	Clutch Case Ass'y	1	Incl.4-10
1-4	214592	Bearing Case	1	
1-5	214161	Bearing	2	#6000ZZ
1-6	054676	Snap Ring	1	#26
1-7	214162	Buffer	1	
1-8	214163	Washer	1	
1-9	092033	Screw	4	M5x15
1-10	214593	Driveshaft Tube Adapter	1	
1-11	261246	Cap Screw	1	M5x25
1-12	221755	Driveshaft Tube	1	Incl.13-15
1-13	221501	Label	1	Warning
1-14	221529	Decal	1	Caution
1-15	219937	Label	1	
1-16	219268	Driveshaft Ass'y	1	
1-17	054677	Clutch Drum	1	
1-18	229001	Throttle Trigger	1	
1-19	054691	Hanging Bracket Ass'y	1	Incl.20
1-20	089738	Bolt	1	M5x15
1-21	232465	Label	1	P23
1-22	231955	Loop Handle Ass'y	1	Incl.23-25
1-23	225699	Loop Handle	1	
1-24	081027	Nut	4	M5
1-25	215608	Cap Screw	4	M5x30x16
1-26	220533	Hanging Strap Ass'y	1	Incl.27
1-27	231657	Hook	1	

## 2. P23 PRUNER HEAD, ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	219940	Pruner Head Ass'y	1	Incl.2-48
2-2	219934	Gearcase Ass'y	1	Incl.3-14
2-3	219935	Gearcase	1	
2-4	069553	Grease Nipple	1	
2-5	261246	Cap Screw	1	M5x25
2-6	210554	Bearing	1	#608
2-7	227104	Gear Set	1	
2-8	210556	Blade Shaft	1	
2-9	217659	Bearing	1	#6201 2RK
2-10	016732	Snap Ring	1	#32
2-11	210560	Bearing	1	#609
2-12	140268	Bearing	1	#609Z
2-13	140269	Snap Ring	1	WR9
2-14	140270	Snap Ring	1	#24
2-15	215993	Cap Screw	1	M5x10
2-16	219113	Cap Screw	2	M6x20
2-17	220632	Cap Screw	1	M6x30
2-18	220633	Guard	1	
2-19	219959	Nut	2	M6
2-20	219950	Mount Base	1	
2-21	219955	Seal Case	1	
2-22	219941	Rotor	1	
2-23	215641	Oil Seal	2	D18286
2-24	214101	Bearing	1	#6002 2RK
2-25	016732	Snap Ring	1	#32
2-26	219938	Packing	1	
2-27	219944	Spline Boss	1	
2-28	219961	Cap Screw	3	M4x15
2-29	219962	Washer	1	6.5x25xt1.6
2-30	219939	Tensioner	1	
2-31	219957	Screw	1	M5x50
2-32	012487	Washer	1	M5
2-33	081027	Nut	1	M5
2-34	219956	Stud Bolt	2	M6
2-35	219948	Cover	1	
2-36	219954	Nylon Nut	2	M6
2-37	219949	Cap	1	M20
2-38	011338	O-Ring	1	P18
2-39	219958	Cover	1	
2-40	014759	O-Ring	1	P6
2-41	219952	Packing	1	
2-42	261250	Cap Screw	1	M5x20
2-43	219951	Tube	2	4x6x67L
2-44	219953	Clip	4	
2-45	219936	Nipple	4	

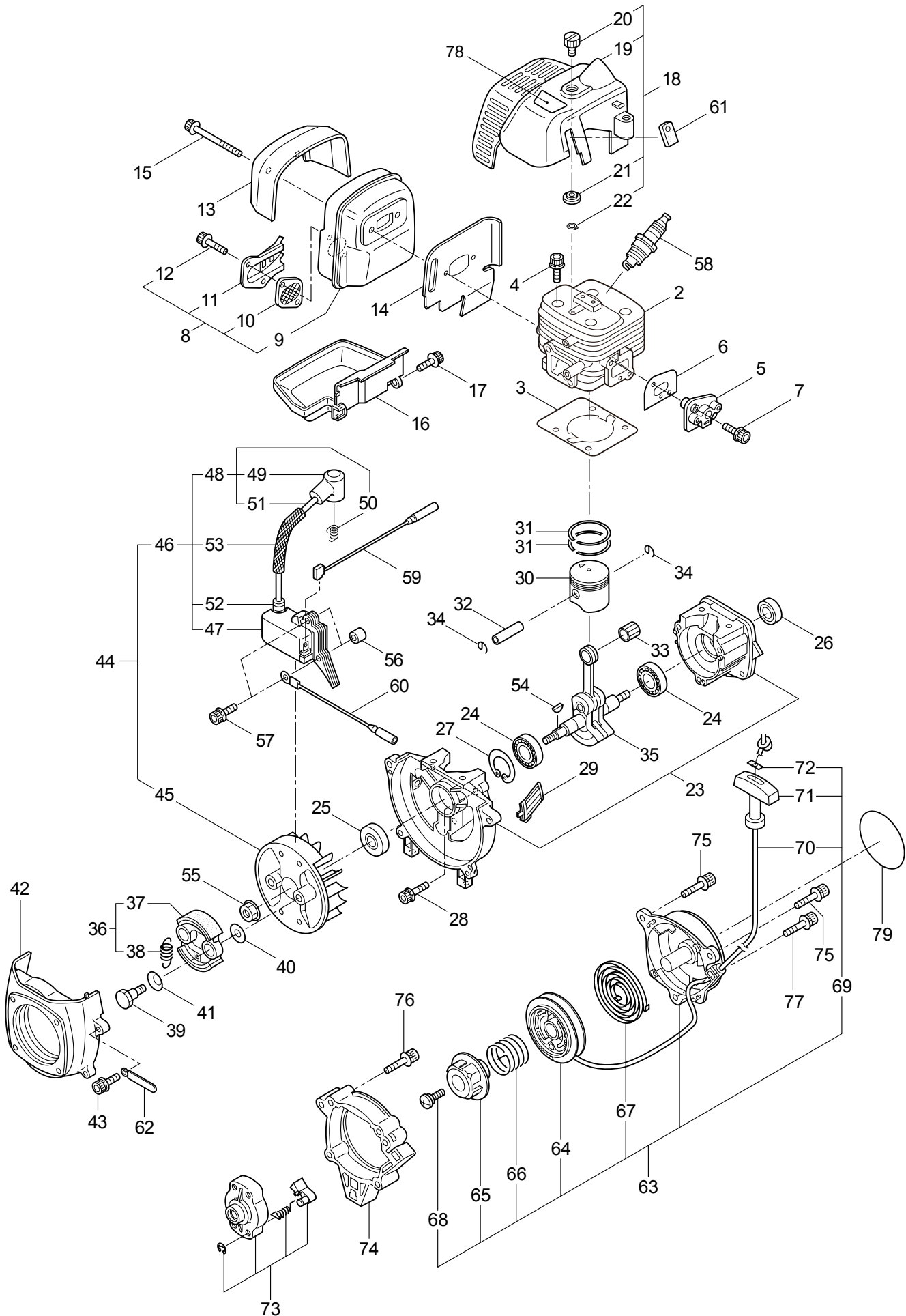
## 2. P23 PRUNER HEAD, ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	219960	Spring	2	
2-47	219986	Adjuster	1	M6
2-48	025300	O-Ring	1	S6
2-49	220172	Label	1	MARUYAMA
2-50	219968	Box Spanner	1	10x19x(-)
2-51	219431	Wrench	1	3mm
2-52	219432	Wrench	1	4mm
2-53	232469	Instruction Manual	1	P23

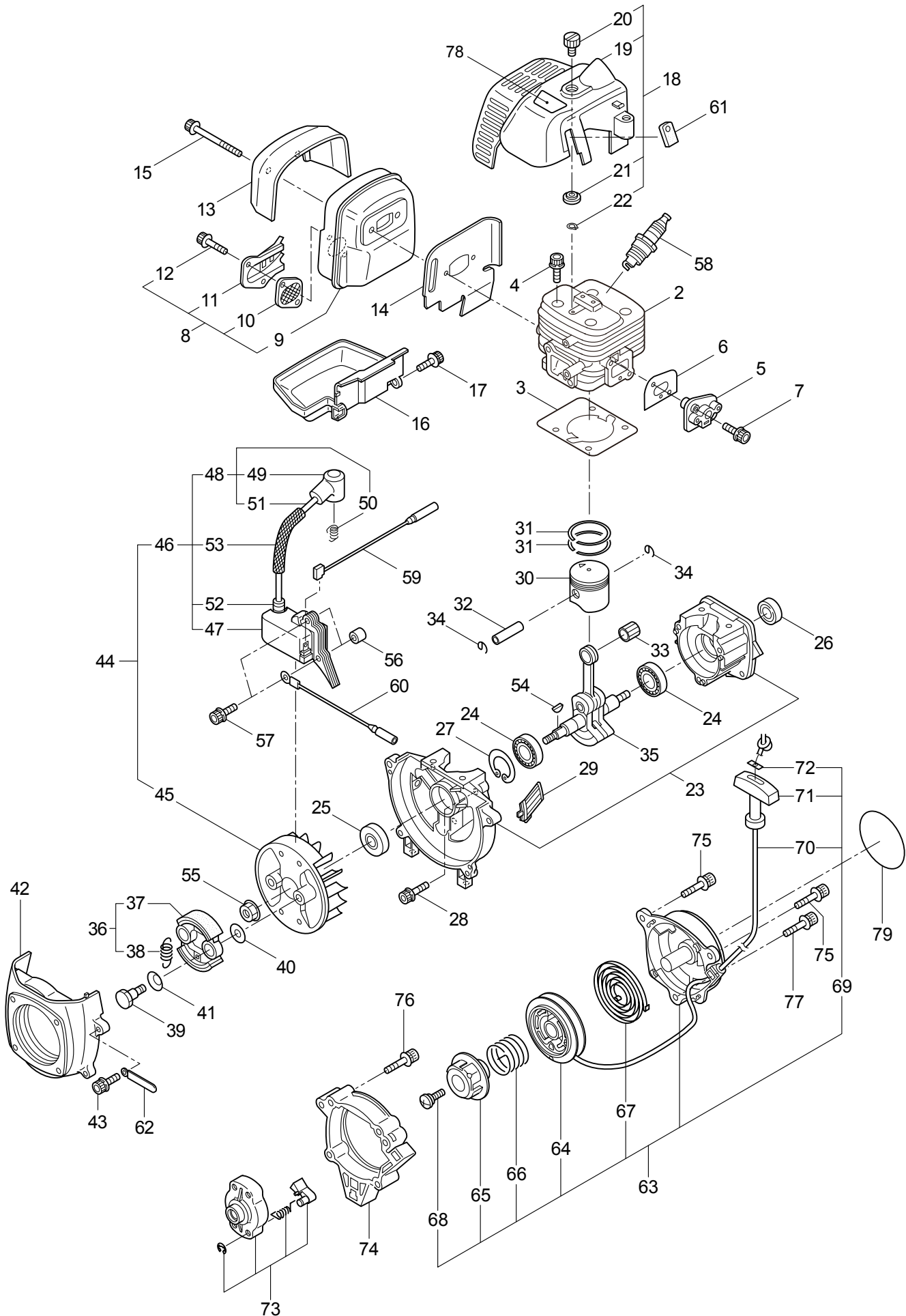


3. P23  
ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	858889	Engine	1	CE230/34
3-2	286309	Cylinder	1	
3-3	286074	Gasket	1	
3-4	261250	Cap Screw	4	M5x20
3-5	269144	Insulator	1	New gasket required
3-6	267049	Gasket	1	
3-7	265924	Cap Screw	2	M5x25
3-8	282208	Muffler Ass'y	1	Incl.9-12
3-9	282209	Muffler Comp.	1	
3-10	267056	Spark Arrester	1	
3-11	268171	Muffler Tail	1	
3-12	265107	Cap Screw	2	M4x10
3-13	268461	Holder	1	
3-14	281440	Gasket	1	
3-15	266402	Cap Screw	2	M5x55
3-16	281446	Under Cover	1	
3-17	267191	Cap Screw	1	M5x16
3-18	281716	Top Cover Ass'y	1	Incl.19-22
3-19	281444	Top Cover	1	
3-20	261018	Knob	1	
3-21	261020	Spacer	1	
3-22	261734	Snap Ring	1	#5
3-23	268026	Crankcase	1	
3-24	280488	Bearing	2	PPL 6001
3-25	261492	Oil Seal	1	ISCD12287
3-26	261386	Oil Seal	1	ISCD12227
3-27	055185	Snap Ring	1	#28
3-28	261612	Cap Screw	3	M5x30
3-29	281442	Screen	1	
3-30	268032	Piston	1	
3-31	282177	Piston Ring	2	
3-32	261036	Piston Pin	1	
3-33	263957	Bearing, Needle	1	KTV81112EG01 B2
3-34	261576	Clip,Piston	2	
3-35	268187	Crankshaft/Conn.Rod Ass'y	1	
3-36	267327	Clutch Ass'y	1	Incl.37,38
3-37	267342	Clutch Shoe	2	(2)required
3-38	267345	Spring,Clutch	1	
3-39	264505	Bolt	2	
3-40	261189	Washer	2	6x16.5x1.2
3-41	261777	Wave Washer	2	
3-42	281443	Fan Cover	1	
3-43	261250	Cap Screw	4	M5x20
3-44	286269	Magneto Ass'y	1	Incl.45-53
3-45	286271	Rotor/Fan	1	

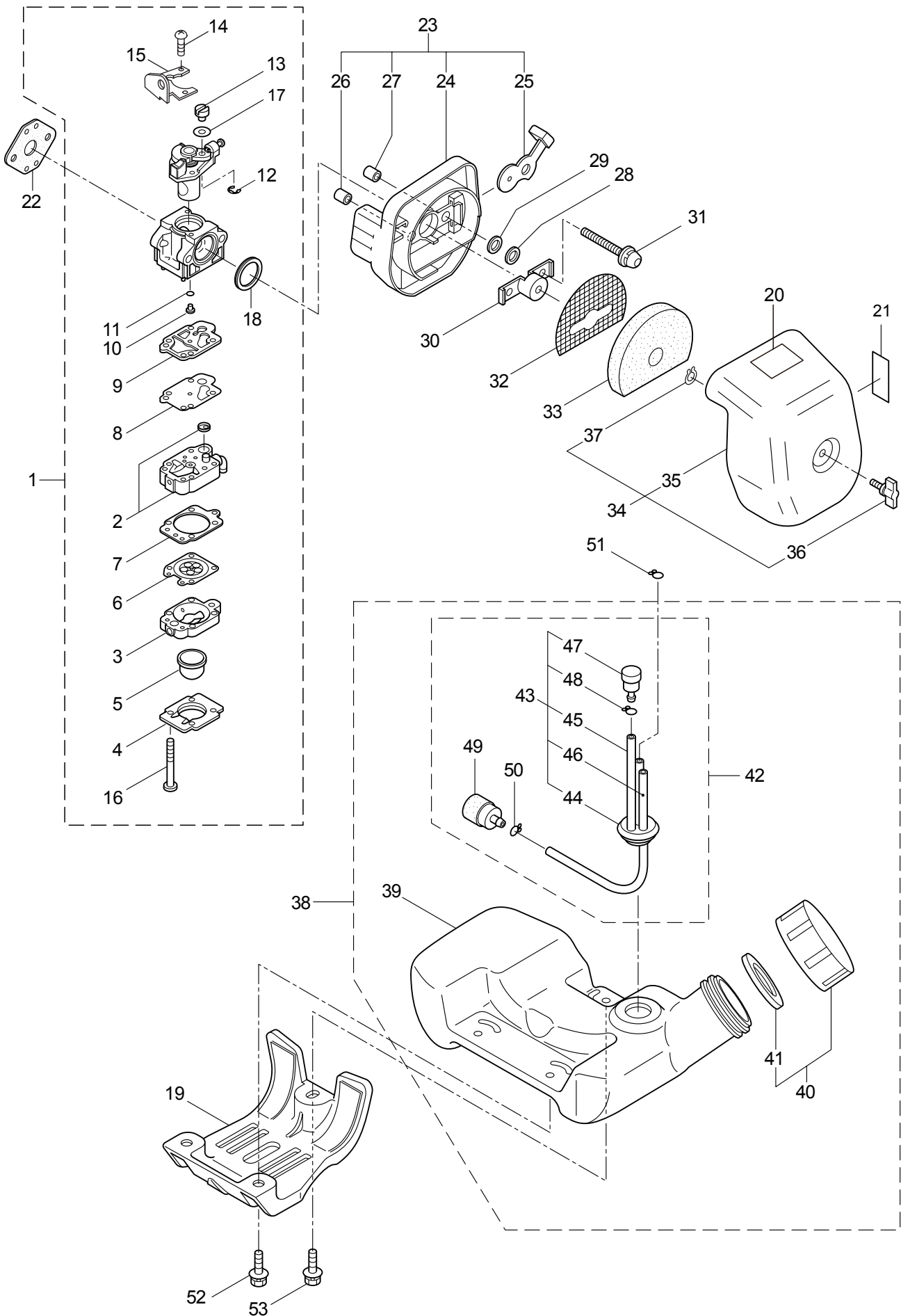
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ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	281705	Ignition Coil Ass'y	1	Incl.47-53
3-47	281706	Coil	1	
3-48	281707	Spark Plug Wire Ass'y	1	Incl.49-51
3-49	261074	Plug Boot	1	
3-50	261075	Connector	1	
3-51	281709	Spark Plug Wire	1	
3-52	261072	Cap	1	
3-53	280080	Insulator	1	
3-54	261076	Woodruff Key	1	3x10
3-55	261417	Nut,Rotor	1	M8
3-56	280381	Spacer	2	
3-57	261256	Cap Screw	2	M4x25
3-58	285982	Spark Plug	1	NGK BPM8Y
3-59	263804	Wire,Coil Ground	1	
3-60	268044	Lead	1	
3-61	269189	Grommet	1	
3-62	264588	Clamp	1	
3-63	283477	Recoil Ass'y	1	Incl.64-72
3-64	283504	Reel	1	
3-65	283505	Cam Plate	1	
3-66	283506	Spring	1	
3-67	280931	Spiral Spring	1	
3-68	267213	Screw	1	
3-69	283578	Stater Rope Ass'y	1	Incl.70-72
3-70	283579	Stater Rope	1	
3-71	261725	Starter Grip	1	
3-72	283511	Rope Stopper	1	
3-73	283575	Starter Pawl Ass'y	1	
3-74	284698	Adapter Ass'y	1	
3-75	283391	Cap Screw	2	M4x20
3-76	265726	Cap Screw	4	M4x16
3-77	282096	Cap Screw	1	M4x16WSW
3-78	288121	Label	1	
3-79	288133	Label	1	

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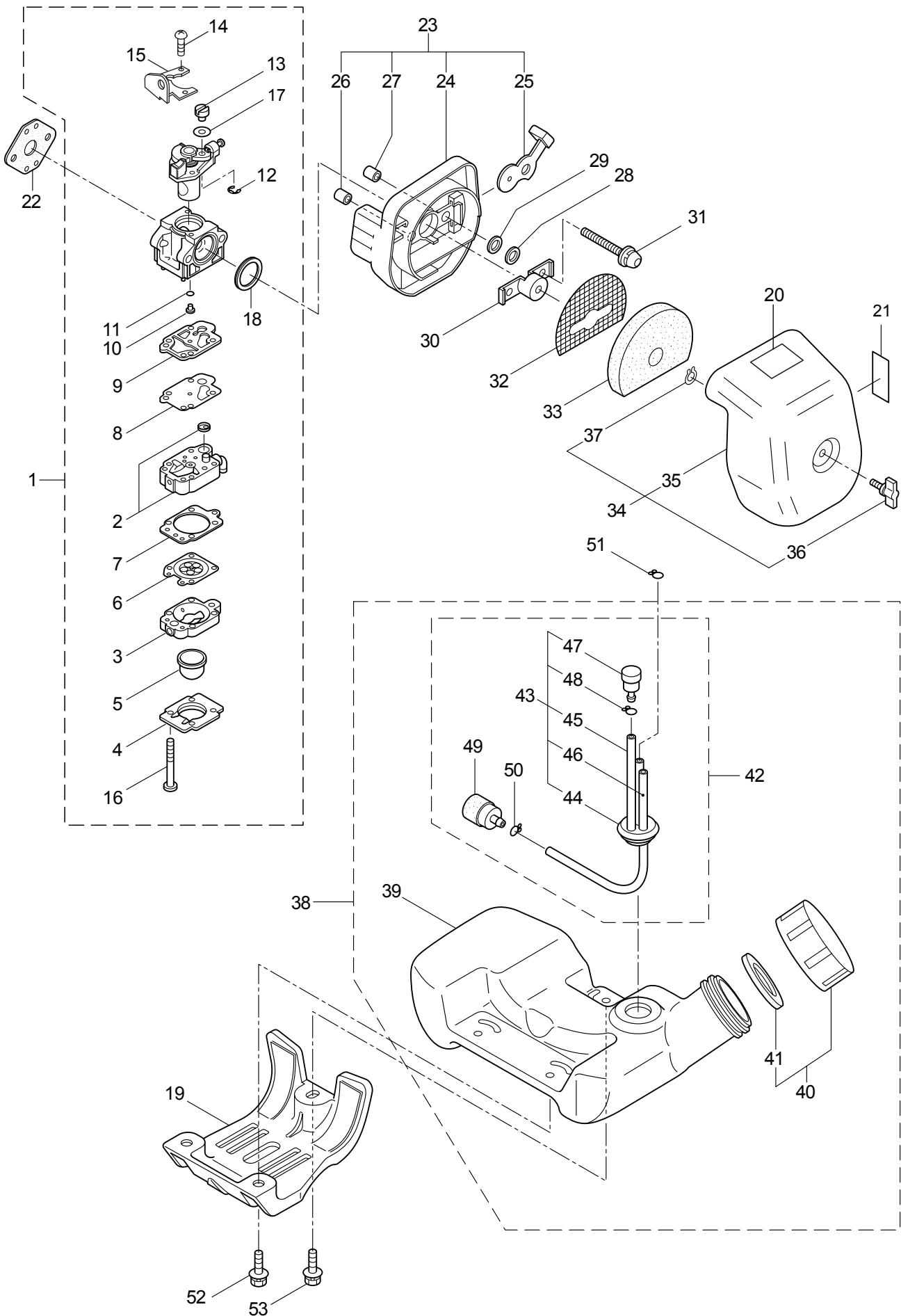
CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	286898	Carburetor Ass'y	1	Incl.2-18 New gasket required
4-2	264155	Pump Body	1	
4-3	262991	Purge Body	1	
4-4	262992	Cover Plate	1	
4-5	261874	Primer Bulb	1	
4-6	283905	Diaphragm, Meterring	1	
4-7	262993	Gasket	1	
4-8	262994	Diaphragm,Fuel Pump	1	
4-9	282576	Gasket	1	
4-10	281487	Main Jet	1	#37
4-11	261871	O-Ring	1	
4-12	261876	E-Ring	1	
4-13	261658	Swivel	1	
4-14	261875	Screw	2	
4-15	264677	Bracket	1	
4-16	262996	Screw	4	
4-17	264678	Washer	1	
4-18	261657	Packing	1	
4-19	281447	Stand	1	
4-20	285188	Label	1	
4-21	261352	Label	1	Choke
4-22	261864	Gasket	1	
4-23	268055	Air Filter Case Ass'y	1	Incl.24-27
4-24	268056	Air Filter Case	1	
4-25	268057	Valve	1	
4-26	268157	Sleeve	1	5.5x7.1x6L
4-27	268412	Sleeve	1	5.5x7.1x6.6L
4-28	263345	Packing	1	7.2x11xt1.3
4-29	263942	Washer	1	7.2x12xt0.15
4-30	263815	Stay	1	
4-31	264016	Cap Screw	2	M5x60
4-32	265026	Screen	1	
4-33	265027	Foam Element	1	
4-34	268058	Air Filter Cover Ass'y	1	Incl.35-37
4-35	268059	Air Filter Cover	1	
4-36	281438	Knob	1	
4-37	261734	Snap Ring	1	#5
4-38	285690	Fuel Tank Ass'y	1	Incl.39-50
4-39	285048	Fuel Tank	1	
4-40	281565	Fuel Tank Cap Ass'y	1	Incl.41
4-41	269377	Gasket	1	
4-42	282334	Fuel Pipe Pick-up Ass'y	1	Incl.43-50
4-43	282335	Fuel Pipe Ass'y	1	Incl.44-48
4-44	268065	Grommet	1	
4-45	282337	Return Pipe	1	

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CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-46	282501	Fuel Pipe	1	150L
4-47	261590	Breather	1	
4-48	261117	Clip	1	
4-49	264653	Filter Ass'y	1	
4-50	261117	Clip	1	
4-51	261117	Clip	1	
4-52	281714	Cap Screw	2	M5x20
4-53	281715	Cap Screw	1	M5x20